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## SOLDERABLE ENAMEL WIRE DATA SHEET

The wire requires a soldering iron temperature of 400°C+ to remove the enamel. (Weller bit temperature code 8 or 9 or Temperature Controlled Iron)

- \*\*\*Solderable Enamelled Copper Wire

- \*Colours – gold/copper, pink/red, green, violet/blue and assorted bobbins coated in self-fluxing polyurethane, conforming to BS4520

\*\*Grade 2 (now incorporated within BS6811 Section 1, Pt3)

- Suitable for prototype wiring, PCB track repairs, shorting links and coil forming

Maximum continuous temperature: +120°C

Suitable soldering temperature: 400-480°C

#### **Insulation Thickness** 38 swg 0.012 mm Grade 2

36 swg 0.014 mm Grade 2

**Resistance:** 0.967 Ohms/m typ.

### Current Rating

38 swg 82 MA 36 swg 131 MA **Spool Length (Average)** 38 swg 38 m 36 swg 27 m **Insulation Breakdown:** 1500 V RMS

### Bobbins sold 4 per pack

# **Product: Colour**

RRP-C-105: Copper/Gold RRP-G-105: Green RRP-P-105: Pink/Red RRP-V-105: Violet/Blue RRP-A-105: Assorted – one of each of the above Wire Diameter: 1/0.15mm (38 SWG)

#### **Product: Colour**

RRW-C-105: Copper/Gold RRW-G-105: Green RRW-P-105: Pink/Red RRW-V-105: Violet/Blue RRW-A-105: Assorted – one of each of the above Wire Diameter: 1/0.19mm (36SWG)

\*The colours can vary, therefore there may be a difference between one batch an another as supplied by our manufacturer.

\*\* Due to occasional supply difficulties, the wire diameters may vary: 0.19mm may be offered as 0.20mm & 0.15mm may be offered as 0.16mm. Also, the grade may vary from Grade 2 to Grade 1. \*\*\*Caution: Emits toxic vapour when soldered. Ventilate area well.