

Customer Information Sheet

DRAWING No.: M80-460XXXX

SHEET 2 OF 2

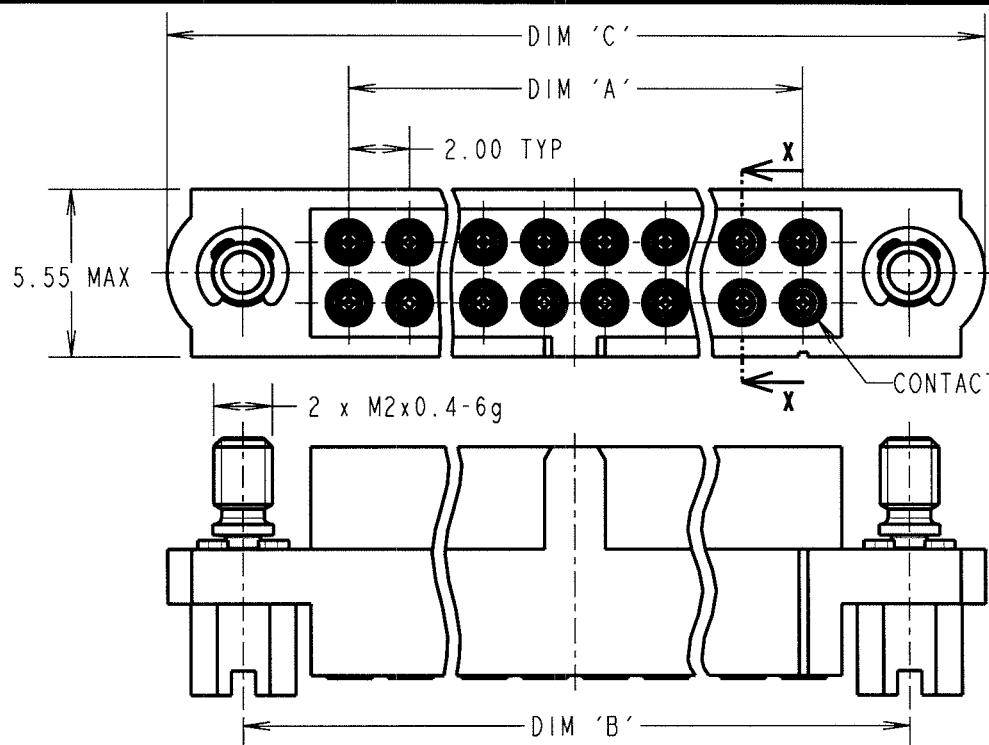
IF IN DOUBT - ASK

(C)

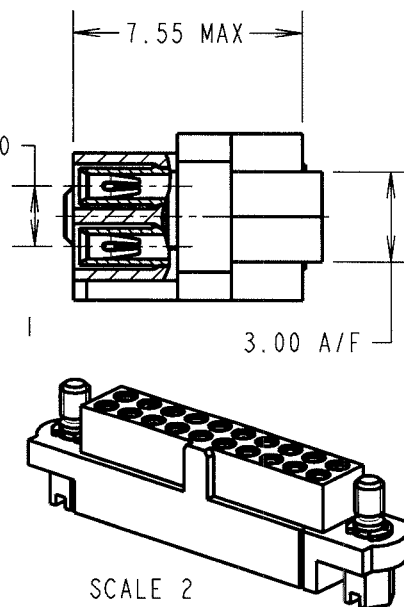
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



PART SECTION X-X



SPECIFICATIONS:

MATERIAL:
 MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
 CONTACT CLIP = BERYLLIUM COPPER
 CONTACT SHELL = BRASS
 JACKSCREW, CIRCLIP = STAINLESS STEEL

FINISH:
 01 = 0.3µ GOLD CLIP, 3.5-5.0µ TIN SHELL
 05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL

ELECTRICAL:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 WORKING VOLTAGE = 120V AC/DC
 VOLTAGE PROOF = 360V AC/DC
 CONTACT RESISTANCE = 25 mΩ MAX
 INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:
 DURABILITY = 500 OPERATIONS
 INSERTION FORCE (∅0.5mm GAUGE) = 2.8N MAX
 WITHDRAWAL FORCE (∅0.5mm GAUGE) = 0.2N MIN

ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C

PACKING:
 LOOSE
 FOR COMPLETE SPECIFICATION, SEE
 COMPONENT SPECIFICATION C005XX
 (LATEST ISSUE)

ASSEMBLY PART No.	No. OF CONTACTS	DIM 'A'	DIM 'B'	DIM 'C'
M80-46006XX	6	4.00	11.00	16.00
M80-46010XX	10	8.00	15.00	20.00
M80-46012XX	12	10.00	17.00	22.00
M80-46014XX	14	12.00	19.00	24.00
M80-46020XX	20	18.00	25.00	30.00
M80-46026XX	26	24.00	31.00	36.00
M80-46034XX	34	32.00	39.00	44.00
M80-46042XX	42	40.00	47.00	52.00
M80-46050XX	50	48.00	55.00	60.00

ORDER CODE:

M80-460XXXX

TOTAL No. OF CONTACTS
 06, 10, 12, 14, 20,
 26, 34, 42, 50

FINISH

01 - GOLD CLIP, TIN SHELL
 05 - GOLD CLIP, GOLD SHELL

NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M80-01100XX (XX = SAME FINISH CODE AS ASSEMBLY).
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = ∅1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280
- INSTRUCTION SHEETS ARE AVAILABLE.

JMB	C	11.07.05	8619
NAME	ISS.	DATE	C/NOTE
APPROVED:	<i>[Signature]</i>		
CHECKED:	<i>[Signature]</i>		
DRAWN:	W. J. BOURNE		
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:
 SEE ABOVE
FINISH:
 SEE ABOVE
S/AREA:
 mm²

TITLE: JACKSCREW DATAMATE
 DIL CRIMP (LARGE BORE)
 FEMALE ASSEMBLY
DRAWING NUMBER:
M80-460XXXX
 SHT 2 OF 2

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