

Customer Information Sheet

DRAWING No.: M300-0020045

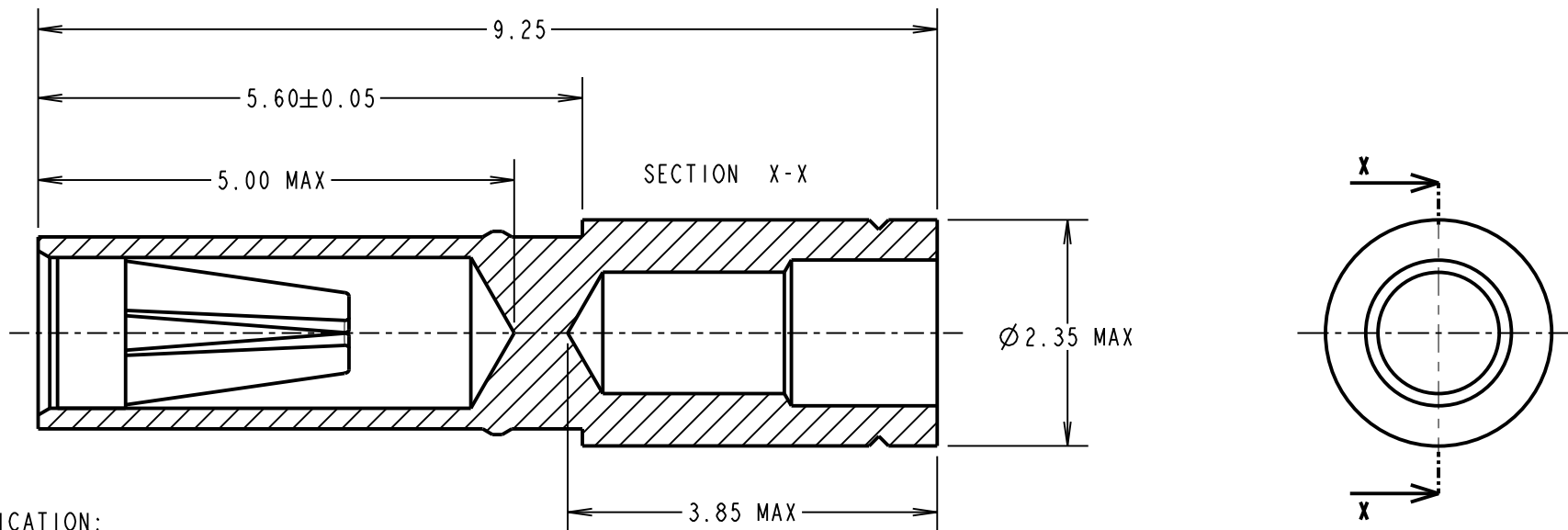
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATION:

MATERIAL:

CONTACT SHELL = BRASS

CONTACT CLIP = BERYLLIUM COPPER

FINISH:

0.28µ GOLD SHELL, 0.15µ GOLD CLIP

MECHANICAL:

INSERTION FORCE = 9N MAX

WITHDRAWAL FORCE = IN MIN

DURABILITY = 1000 OPERATIONS

ENVIRONMENTAL:

OPERATING TEMPERATURE = -65°C TO +175°C

PACKING:

BULK

FOR COMPLETE CONNECTOR SPECIFICATION, SEE COMPONENT SPECIFICATION C048XX (LATEST ISSUE)

NOTES:

- SUITABLE FOR WIRE GAUGE 22 AWG. MAXIMUM INSULATION DIAMETER Ø1.40mm, BS3G210 TYPE A WIRE RECOMMENDED. STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED CRIMP TOOL = M22520/2-01, POSITIONER = Z80-058,
- FOR INSTRUCTIONS ON HAND CRIMP TOOL M22520/2-01, SEE INSTRUCTION SHEET IS-01.
- RECOMMENDED MATING PIN SIZE = Ø1.05-0.90mm.

MGP	2	19.09.14	12587
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: MARK G PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES

X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE:

1mm CRIMP SMALL BORE SOCKET ASSEMBLY

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SHT
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