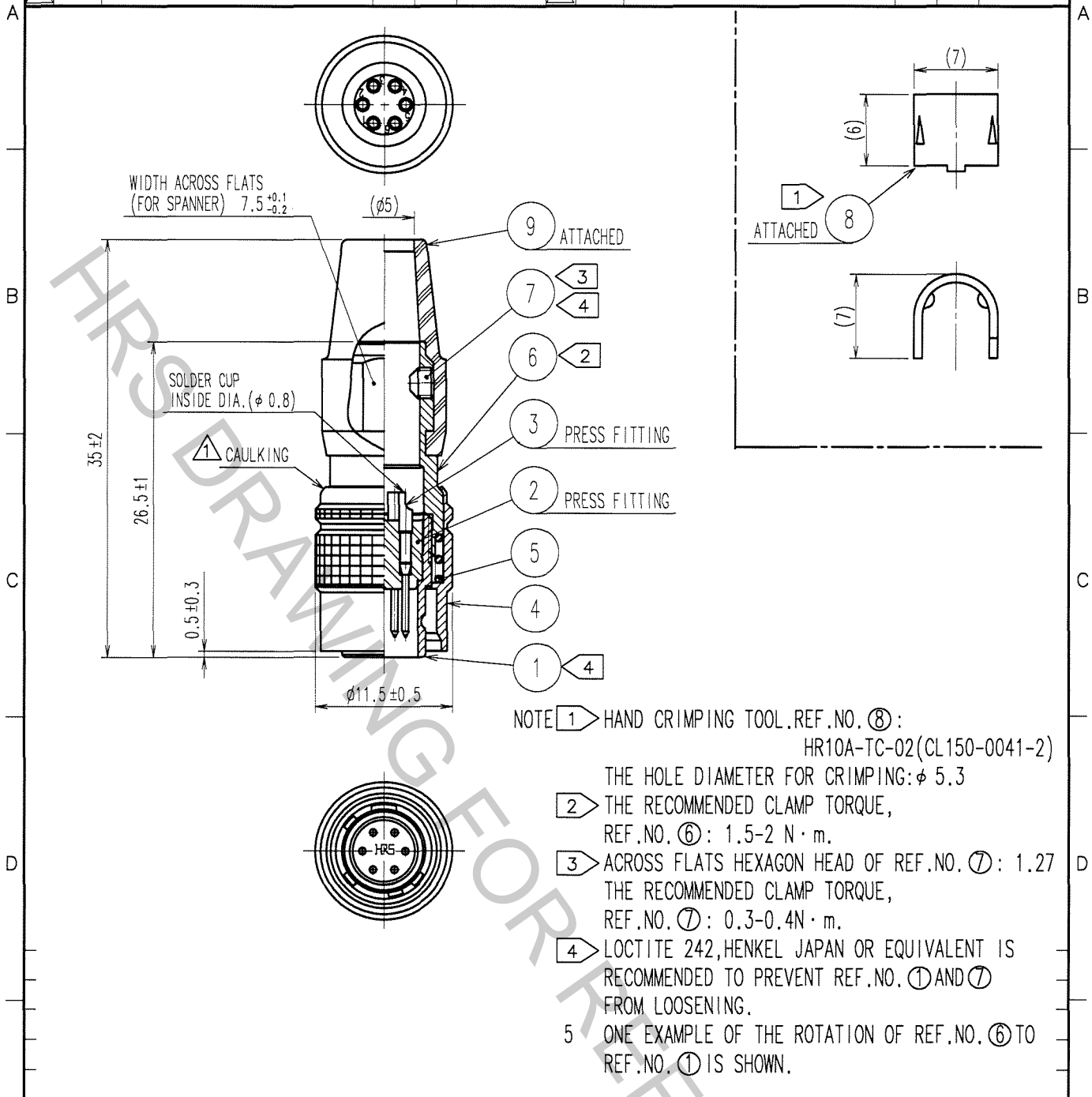


1			2			3			4					
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
1	DIS-C-000409	D.M	M.S	06.12.19										



- NOTE ① HAND CRIMPING TOOL, REF. NO. ⑧:
HR10A-TC-02 (CL150-0041-2)
- ② THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
- ③ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥: $1.5-2 \text{ N} \cdot \text{m}$.
- ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27
- ⑤ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: $0.3-0.4 \text{ N} \cdot \text{m}$.
- ⑥ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FROM LOOSENING.
- ⑦ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.

5	STEEL	NICKEL PLATING			
4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)
3	BRASS	SILVER PLATING $2\mu \text{m min.}$	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		T.KOMATSU	D.MATSUNE	E.KUNII	M.SATO	
		05.11.16	05.11.18	05.11.22	05.11.25	

	DRAWING NO.	PART NO.
	EDC4-020536-73	HR10A-7P-6P (73)
		CODE NO.
SACLE 2 : 1 UNITS mm	HIROSE ELECTRIC CO., LTD.	CL110-0303-8-73

TO
R