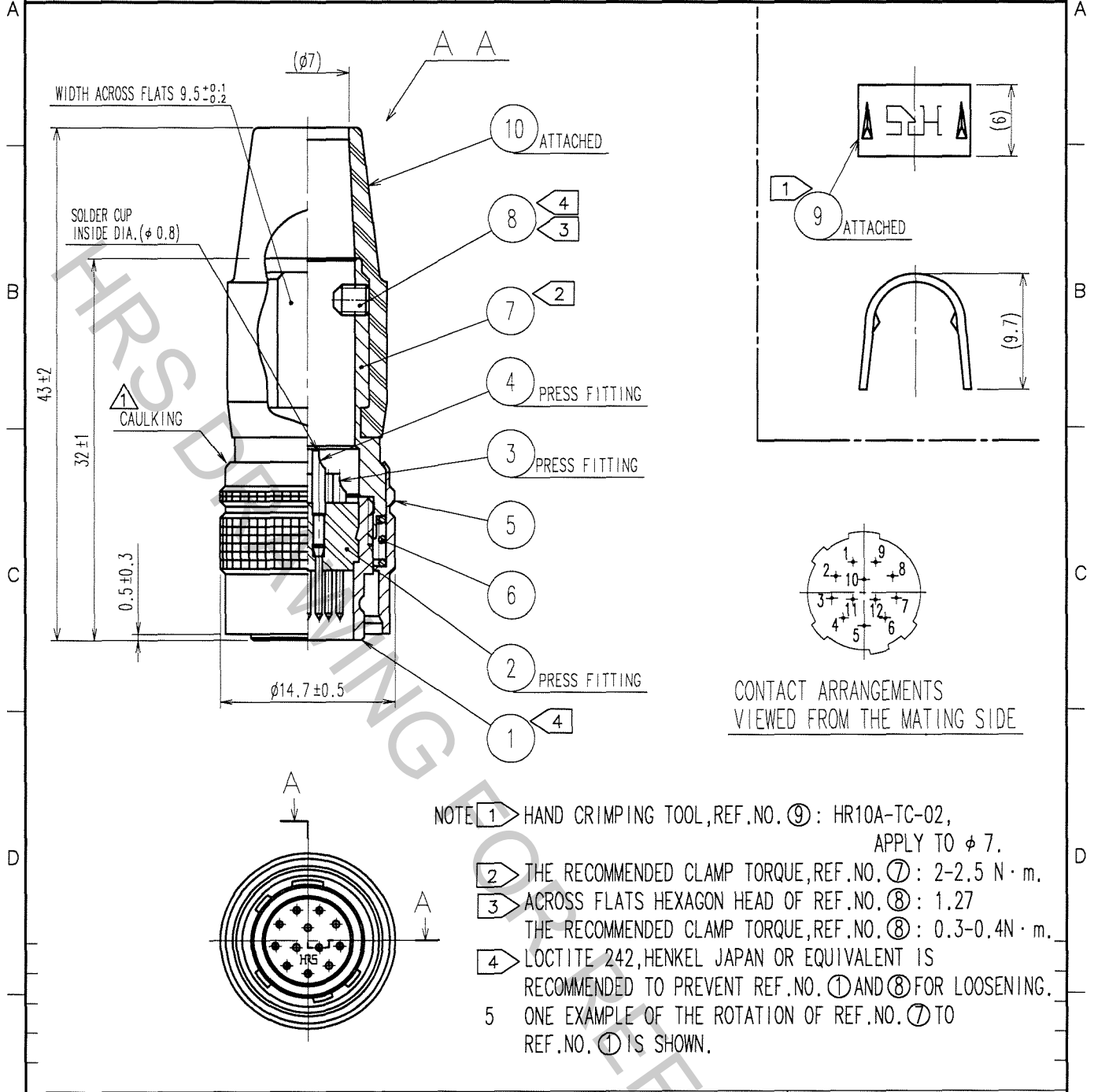


1		2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
1	DIS-C-000409	D.M	M.S	06.12.19						



- NOTE ① HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02, APPLY TO φ 7.
- ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 2-2.5 N · m.
- ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧: 0.3-0.4N · m.
- ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FOR LOOSENING.
- ⑤ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.

5	BRASS	MATTE FINISH NICKEL PLATING	10	CR	(BLACK)
4	BRASS	SILVER PLATING 2μ m min.	9	BRASS	
3	BRASS		8	STEEL	NICKEL PLATING JIS C 1177, HEXAGON SOCKET SET SCREW M2.6×0.45×3
2	POLYAMIDE	(BLACK) UL94V-0	7	BRASS	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	6	STEEL	NICKEL PLATING

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CODE NO. (OLD) CL			DRAWN	DESIGNED	CHECKED
			H.KISHI	H.KISHI	E.KUNII
			'05.08.31	'05.08.31	'05.09.02
			APPROVED	RELEASED	
			M.SATO		
			'05.09.02	'05.09.02	

TO R	DRAWING NO.	PART NO.
	EDC4-010386-73	HR10A-10P-12P(73)
F	DRAWING SCALE	CODE NO.
	2 : 1	CL110-0401-7-73
	UNITS	mm
	HRS	HIROSE ELECTRIC CO., LTD.