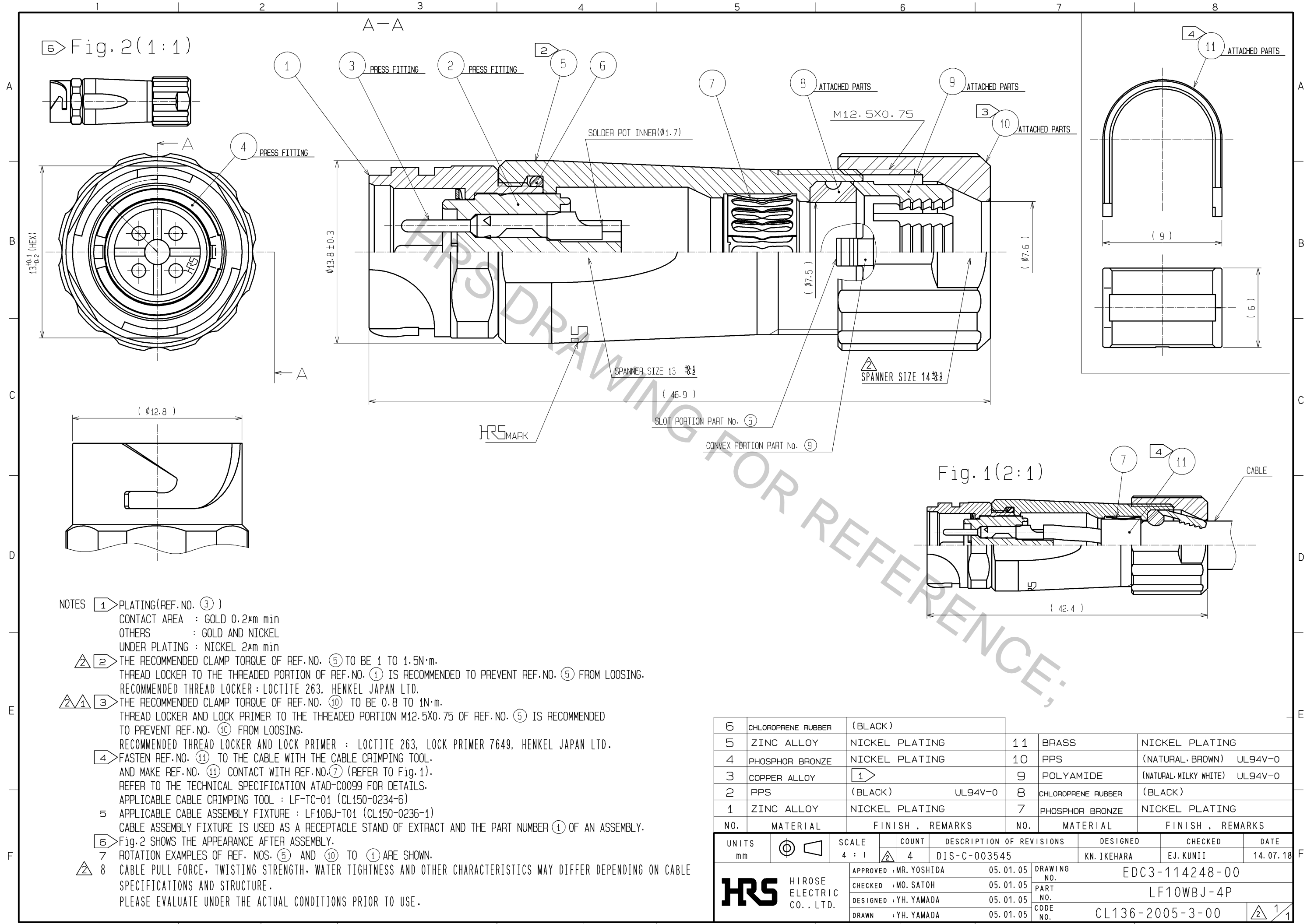


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- NOTES
- ① PLATING (REF. NO. ③)
CONTACT AREA : GOLD 0.2µm min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2µm min
 - ② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑤ TO BE 1 TO 1.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF. NO. ① IS RECOMMENDED TO PREVENT REF. NO. ⑤ FROM LOOSING.
RECOMMENDED THREAD LOCKER : LOCTITE 263, HENKEL JAPAN LTD.
 - ③ THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑩ TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF. NO. ⑤ IS RECOMMENDED TO PREVENT REF. NO. ⑩ FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - ④ FASTEN REF. NO. ⑪ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF. NO. ⑪ CONTACT WITH REF. NO. ⑦ (REFER TO Fig. 1).
REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)
 - ⑤ APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BJ-T01 (CL150-0236-1)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.
 - ⑥ Fig. 2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - ⑦ ROTATION EXAMPLES OF REF. NOS. ⑤ AND ⑩ TO ① ARE SHOWN.
 - ⑧ CABLE PULL FORCE, TWISTING STRENGTH, WATER TIGHTNESS AND OTHER CHARACTERISTICS MAY DIFFER DEPENDING ON CABLE SPECIFICATIONS AND STRUCTURE.
PLEASE EVALUATE UNDER THE ACTUAL CONDITIONS PRIOR TO USE.

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
6	CHLOROPRENE RUBBER	(BLACK)		11	BRASS	NICKEL PLATING	
5	ZINC ALLOY	NICKEL PLATING		10	PPS	(NATURAL·BROWN)	UL94V-0
4	PHOSPHOR BRONZE	NICKEL PLATING		9	POLYAMIDE	(NATURAL·MILKY WHITE)	UL94V-0
3	COPPER ALLOY	①		8	CHLOROPRENE RUBBER	(BLACK)	
2	PPS	(BLACK)	UL94V-0	7	PHOSPHOR BRONZE	NICKEL PLATING	
1	ZINC ALLOY	NICKEL PLATING					

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	4 : 1	4	DIS-C-003545	KN. IKEHARA	EJ. KUNII	14. 07. 18
APPROVED : MR. YOSHIDA			05. 01. 05	DRAWING NO. EDC3-114248-00		
CHECKED : MO. SATOH			05. 01. 05	PART NO. LF10WBJ-4P		
DESIGNED : YH. YAMADA			05. 01. 05	CODE NO. CL136-2005-3-00		
DRAWN : YH. YAMADA			05. 01. 05			