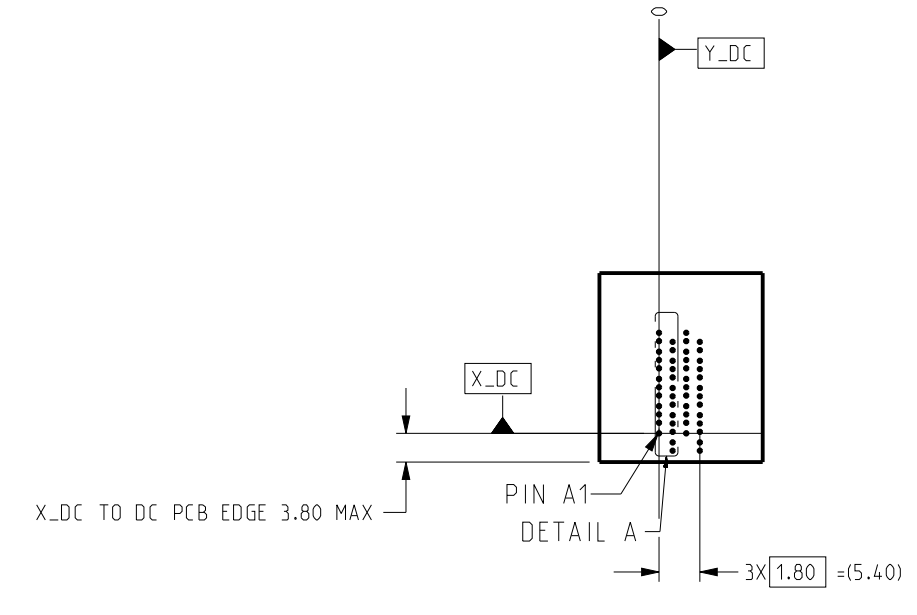
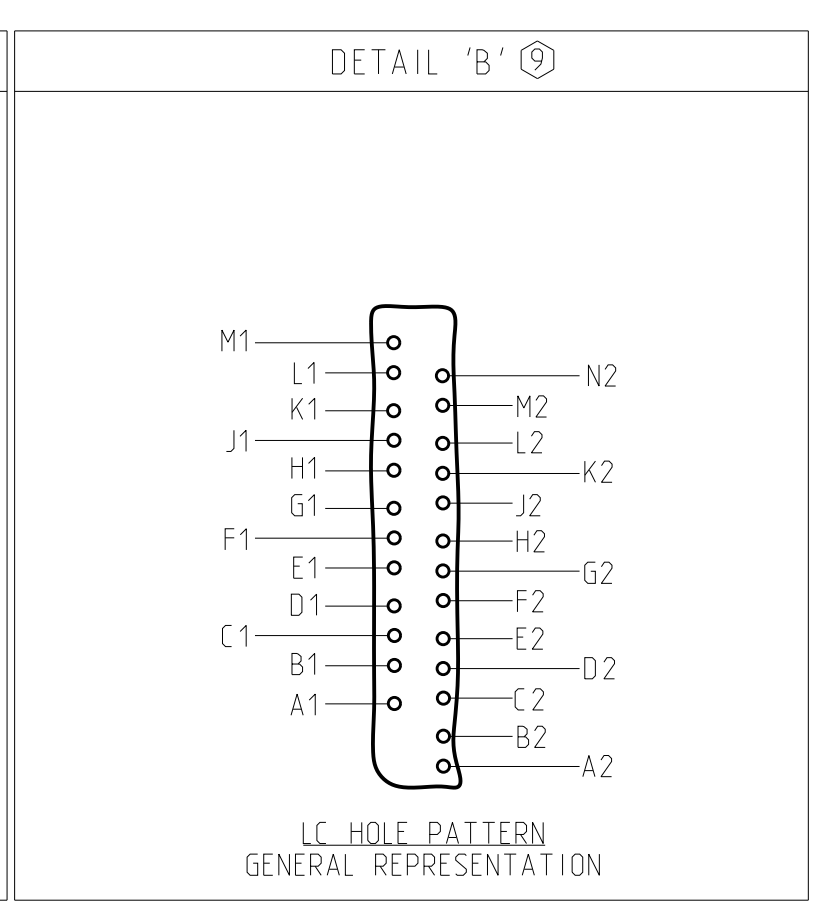
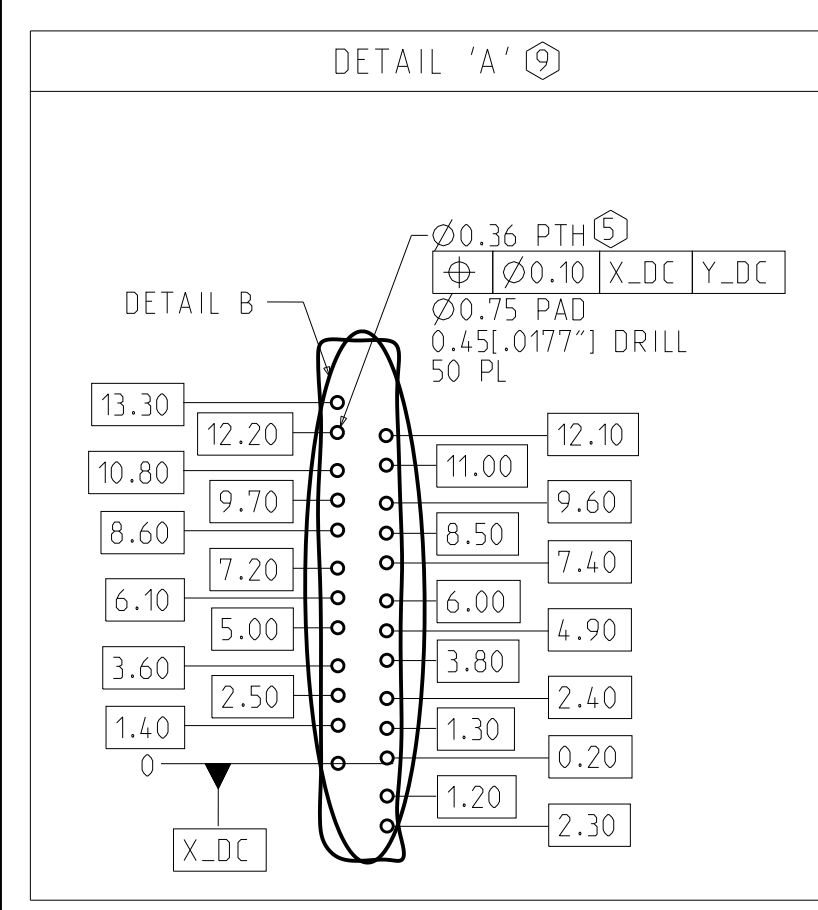
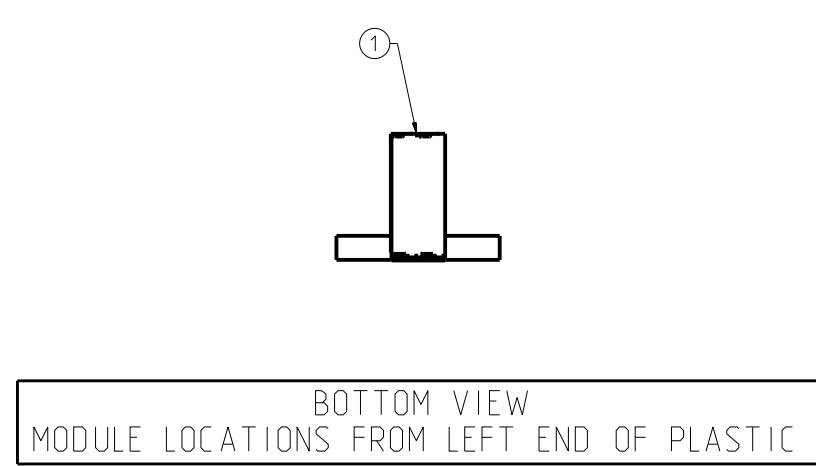
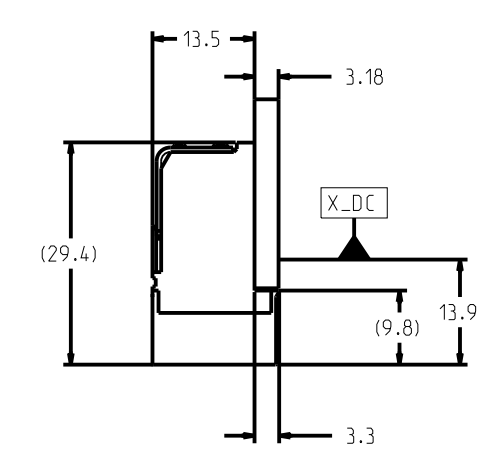
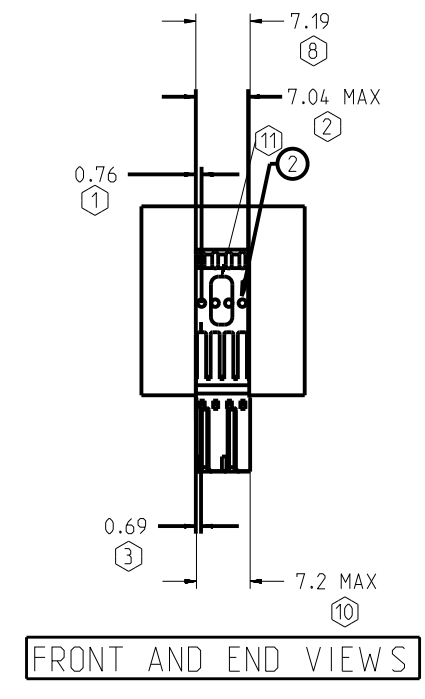


REV	ECN	DESCRIPTION	BY	DATE	APPROVED
A	JLIU-22111513	RELEASE TO PRODUCTION	J.LIU	11/30/2022	J.LIU



FRONT VIEW - DC HOLE PATTERN ONLY . CONNECTOR SIDE REFERENCED FROM LEFT MOST SIGNAL COLUMN ; ALL DIMENSIONS BASIC



BOTTOM VIEW MODULE LOCATIONS FROM LEFT END OF PLASTIC

ITEM	PART NUMBER	DESCRIPTION	QTY
1	922-471F-D3H	XCede HD 4PAIR LC MOD w/ ORGANIZER, 4POS, 1000HMS, BIFURCATED, .0177" DRILL, NANO NI, STD GOLD	1
2	617-0450-007	XCede HD 4PAIR STIFFENER	1

NOTE: SEE FRONT VIEW FOR STIFFENER LENGTH.

NOTES:

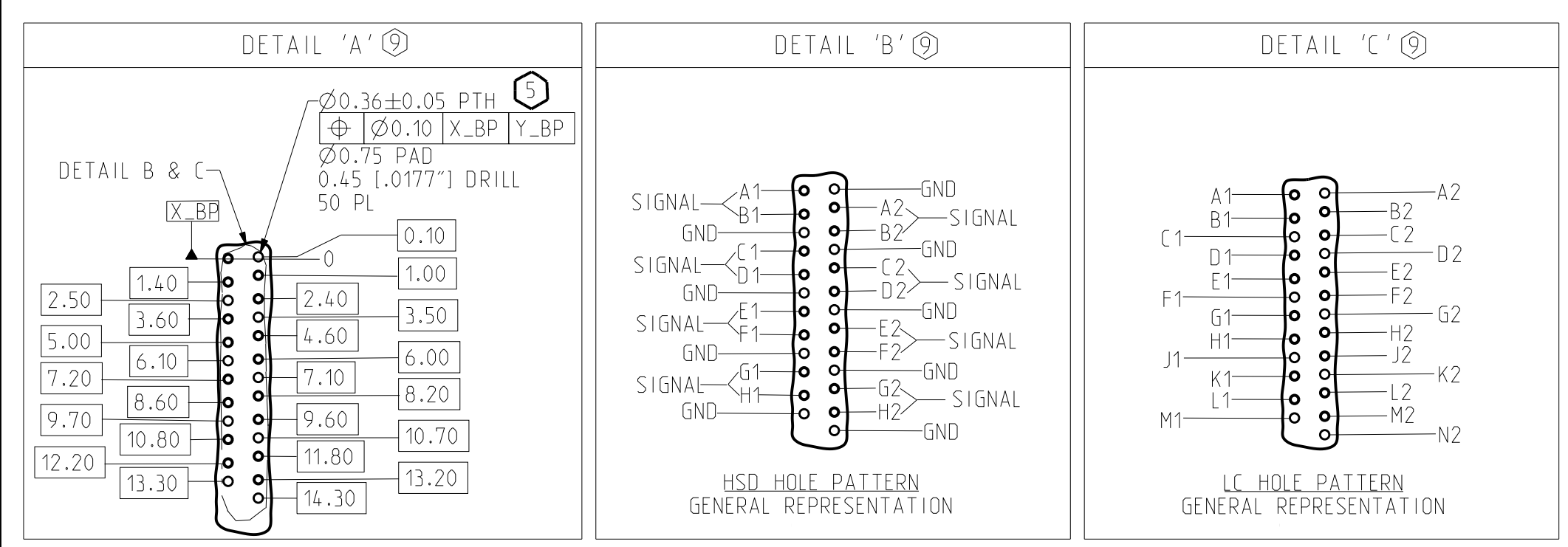
- ① DISTANCE FROM FIRST STIFFENER PILOT HOLE TO LEFT END OF STIFFENER.
- ② TOTAL LENGTH OF STIFFENER.
- ③ DISTANCE FROM CENTERLINE OF 1ST COLUMN OF SIGNAL PLATED THRU HOLES TO LEFT EDGE OF STIFFENER.
- ④ MOUNTING SCREWS AND JOINER MODULES (IF PRESENT) TO BE BAGGED WITH EACH CONNECTOR ASSEMBLY.
- ⑤ STATED PAD SIZE MAY REQUIRE FILLETING. SEE TB-2237 FOR ROUTING, HOLE WALL PLATING THICKNESS AND FINISHED HOLE SIZE.
- ⑥ NA.
- ⑦ REFER TO TB-2235 FOR XCede HD PRODUCT SPECIFICATIONS.
- ⑧ OVERALL CONNECTOR LENGTH.
- ⑨ DETAIL VIEWS ARE NOT TO SCALE. DO NOT SCALE DRAWING.
- ⑩ FRONT HOUSING WIDTH. CONNECTORS CAN BE USED IN STACKABLE APPLICATION.
- ⑪ CONNECTOR IS LASER MARKED WITH MANUFACTURING INFORMATION. REFER TO DRAWING C-527-4133-000 FOR MARKING REQUIREMENTS AND DETAILS.

CUSTOMER: DISTRIBUTOR / XHD 4PAIR X 4. LC 1000HMS

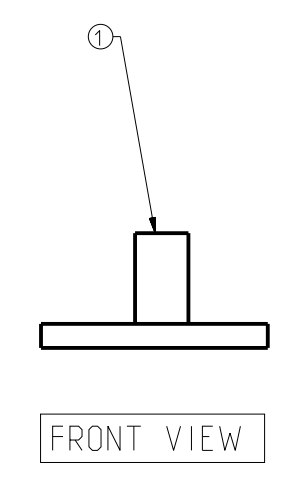
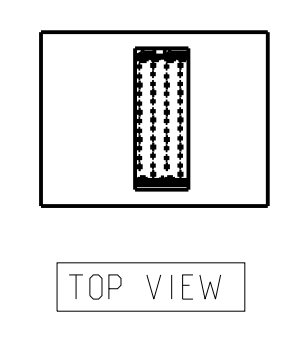
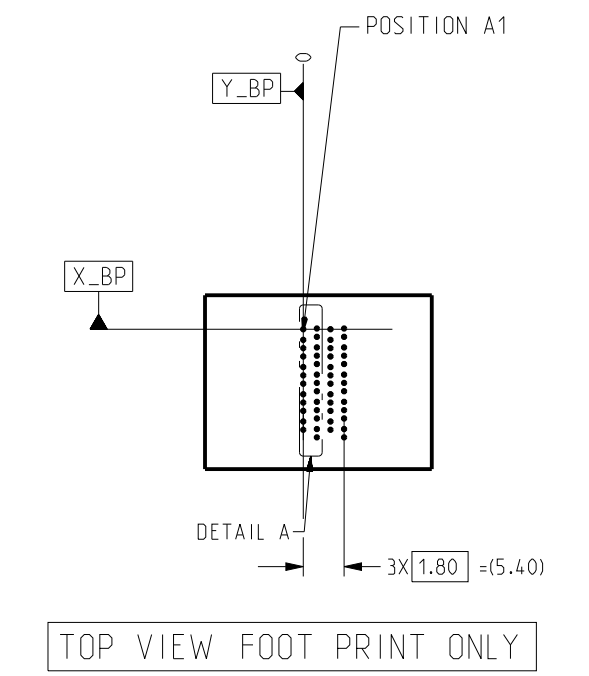
TOLERANCES	DESIGN	DATE	DESIGNER	Amphenol TCS A Division of Amphenol Corporation 200 Innovative Way, Nashua, NH 03062 603.879.3000	TITLE	REV
0.0	±0.25	10/12/2022	J.LIU		XCede HD DAUGHTERCARD ASSEMBLY 4 PAIR CONNECTOR, LEADFREE	A
0.00	±0.13	10/12/2022	AUTO GENERATED			
0.000	±	10/12/2022	J.LIU		PART NO.	JX410-51592
ANGLES	± 3°	11/30/2022	J.LIU	DRAWING NO.	C-JX410-51592	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM AND DECIMAL MARKER IS A PERIOD.				CRED FILES JX410-51592.ASM JX410-51592.DRW		
INTERPRET PER ANSI Y14.5				CUSTOMER USE DRAWING		
CODE IDENT 31413				SIZE	D	SHEET 1 OF 2

AMPHENOL TCS/DC HD CONNECTOR/REVISIONS

REV	ECN	DESCRIPTION	BY	DATE	APPROVED
		SEE SHEET 1			



FOR REFERENCE ONLY; FOR SPECIFIC DETAILS, SEE C-USE DRAWINGS FOR BACKPLANE MODULES IN TABLE 2
 BACKPLANE COMPONENTS MUST BE PURCHASED SEPARATELY AND MAY DIFFER FROM EXAMPLE SHOWN



ITEM	PART NUMBER	DESCRIPTION	QTY
1	923-400J-40H	XCede HD 4PAIR 4POS. OPEN, 3MM W IPE, .0177" DRILL, NANO NI, STD GOLD	1

CUSTOMER: DISTRIBUTOR / XHD 4PAIR X 4, LC 1000HMS

TOLERANCES	DESIGN 10/12/2022 J.LIU	Amphenol TCS A Division of Amphenol Corporation 200 Innovative Way, Nashua, NH 03062 603.879.3000 TITLE XCede HD BACKPLANE ASSEMBLY 4 PAIR CONNECTOR, LEADFREE PART NO. JX410-51592 DRAWING NO. C-JX410-51592 CRED FILES JX410-51592_BP_ASM JX410-51592_BP.DRW	REV A
0.0	± 0.25		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM AND DECIMAL MARKER IS A PERIOD. CUSTOMER USE DRAWING
0.00	± 0.13		
0.000	$\pm -$		
ANGLES	$\pm 3^\circ$		
INTERPRET PER ANSI Y14.5 CODE IDENT 31413		SIZE D SCALE 1/1 SHEET 2 OF 2	