



D-2000



D-3000



D-5000

Table of Contents

Product Facts

- Connector system designed for exclusive use with I/O and power circuits in the power and control boards of heavy electric systems and FA equipment, process computers, FA computers, PCs, NCs, servodrivers, servomotors, inverters, switching power supplies, etc.
- Consists of wire-side connector and board-side connector
- Diverse housings are available to meet most specific applications
- With contacts standardized, the tool types used can be reduced
- Termination can be automated and field maintenance simplified
- As contacts can be crimped, connector quality is maintained
- Standardization of contacts leads to easier management of inventory
- To help prevent human errors in termination a common identification mark is on hand tools and contacts
- Housing color and design are coordinated

Note: Connectors are not designed to mate and unmate on energized line.

Introduction and Product Facts 2

D-2000 Series

List of Products by Application (D-2100S, D-2100D and D-2100M) 4

Performance Specifications 5, 6

D-2 Contacts (Strip and Loose Piece) and Application Tooling 7

D-2100S — 1-Row Type

Typical Applications, Mating Combinations and 3-Pos. Housings & Headers 8

Keying 9

Dimensions (Mating and External), 3-Pos. Receptacle & Tab Housings and 3-Pos. Board-mounting Tab Headers (Vertical and Horizontal) 10, 11

D-2100D — 2-Row Type

Typical Applications, Mating Combinations and Housings & Headers 12

Keying 13

Dimensions (Mating and External), Receptacle & Tab Housings and Board-mounting Tab Headers (Vertical and Horizontal) 14, 15

D-2100M

Drawer Type

Typical Applications and 50-Pos. Receptacle & Tab Housings 16

Dimensions (Mating and External), 50-Pos. Receptacle & Tab Housings 17

50-Pos. Board-mounting Tab Header (Horizontal) 18

Panel Mounting Screws (for 50-Pos. Receptacle & Tab Housings) 18

Screw Lock Type

50-Pos. Receptacle and Tab Assemblies (with Screws) 19

D-3000 Series

List of Products by Application

D-3100S, D-3100M and D-3100D 20

D-3200S, D-3200M and D-3200T; D-3400F and D-3500D 21

Performance Specifications 22, 23

D-3 Contacts (Strip and Loose Piece) 24

Application Tooling (Hand Tools and Machines) 24-27

Keying Plug 27

Connector Panel-Mounting Hardware (L Fittings and Push Rivets) 28

D-3100S

Standard 1-Row Type

Typical Applications, Mating Combinations and Ordering Information 29

Keying 30

Dimensions (Mating and External), Receptacle & Tab Housings and Board-mounting Tab Headers (Horizontal and Vertical) 31, 32

Standard SMT Type

Mating Combinations and Ordering Information 33

Dimensions (Mating and External), Receptacle Housings and Board-mounting Tab Headers (Horizontal and Vertical) 33, 34

D-3100D — Standard 2-Row Type

Typical Applications, Mating Combinations and Ordering Information 35

Dimensions (Mating and External), Receptacle & Tab Housings and Board-mounting Tab Headers (Horizontal and Vertical) 36, 37

D-3100M — Modular Type

Typical Applications and 6-Pos. Receptacle Housings & Tab Headers 38

Keying and Mating Combinations 39

Dimensions (Mating and External), 6-Pos. Receptacle Housing and 6-Pos. Board-mounting Tab Headers (Horizontal and Vertical) 40, 41

D-3200S

High Voltage Version of Standard D-3100S

Typical Applications, Mating Combinations and Ordering Information 42

Keying 43

Dimensions (Mating and External), Receptacle & Tab Housings and Board-mounting Tab Headers (Horizontal and Vertical) 44, 45

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Table of Contents (Continued)

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Call Technical Support at the numbers listed below.

Technical Support is staffed with specialists well versed in Tyco Electronics products. They can provide you with:

- Technical Support
- Catalogs
- Technical Documents
- Product Samples
- Tyco Electronics Authorized Distributor Locations

SMT Type
 Typical Applications and Receptacle Housings & 3-Pos. Tab Header 46
 Dimensions (Mating and External), 3-Pos. Board-mounting Tab Header 47

D-3200M
Modular Type
 Typical Applications and Ordering Information 48
 Keying and Mating Combinations 49
 Dimensions (Mating and External), Receptacle & Tab Housings and Board-mounting Tab Headers (Horizontal and Vertical) 50, 51

Drawer Type
 Typical Applications, Mating Combinations and Ordering Information 52
 Dimensions (Mating and External), 6-Pos. Receptacle & Tab Housings and 6-Pos. Board-mounting Tab Headers (Horizontal and Vertical) 53, 54

D-3200T — 3-Row Type
 Typical Application and 9-Pos. Board-mounting Tab Headers, Dimensions (Mating and External) and Keying 55

D-3400F — Skyscraper Connectors
 Typical Applications, Mating Combinations and Ordering Information 56
 Dimensions (Mating and External), Receptacle Housings and Board-mounting Tab Headers (Horizontal) 57, 58

D-3500D — Sensor Connectors
 Typical Applications, Mating Combinations and Ordering Information 59
 Dimensions (Mating and External), Receptacle & Tab Housings and Board-mounting Tab Headers (Horizontal and Vertical) 60, 61

D-3700 — Connectors for Exclusive Use with Servomotors
 Typical Applications, 6-Pos. Receptacle Connector Kits 62
 Dimensions (Mating and External) and Optional Motor-side Tab Header 63

D-5200 Series
 List of Products by Application (D-5200S and D-5200M) 64
 Performance Data and Specifications 65, 66
 D-5 Contacts (Strip and Loose Piece) and Sequential Clip 67
 Application Tooling (Extraction Tool, Hand Crimping Tool and Machine) 67, 68

D-5200S — Standard 1-Row Type
 Typical Applications, Mating Combinations and Ordering Information 69
 Keying and Servomotor/Servodriver Application 70
 Dimensions (Mating and External), Receptacle & Tab Housings and Board-mounting Tab Headers (Horizontal and Vertical) 71, 72

D-5200M — Modular Type
 Typical Applications and Ordering Information 73
 Keying and Mating Combinations 74
 Dimensions (Mating and External), 4- and 6-Pos. Receptacle & Tab Housings and 4- and 8-Pos. Board-mount Tab Headers (Horizontal) 75, 76

D-5200M — High Current Type
 Typical Applications, Mating Combinations, Ordering Information and Keying 77
 Dimensions (Mating and External), Receptacle Housings and Board-mounting Tab Header (Horizontal) 78, 79

Power Connector — Board-to-Board
 Specifications, Typical Applications and Ordering Information 80
 Dimensions (Mating and External) 81

Part Number Index 82

Global Contacts 83

D-2000 Series

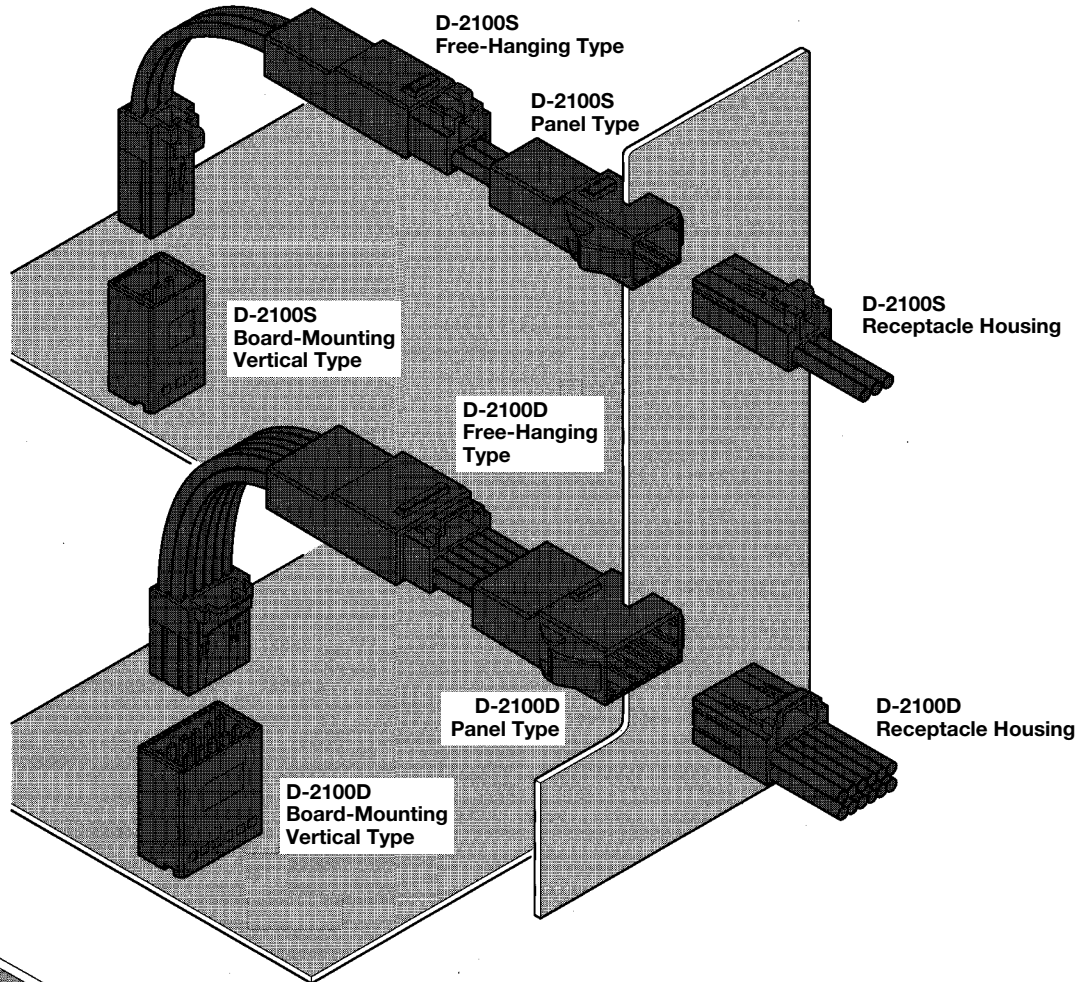
List of Products by Application

D-2000 Series connectors are the smallest in Dynamic Series, yet they can meet requirements of connectors for most industrial applications. They can be used

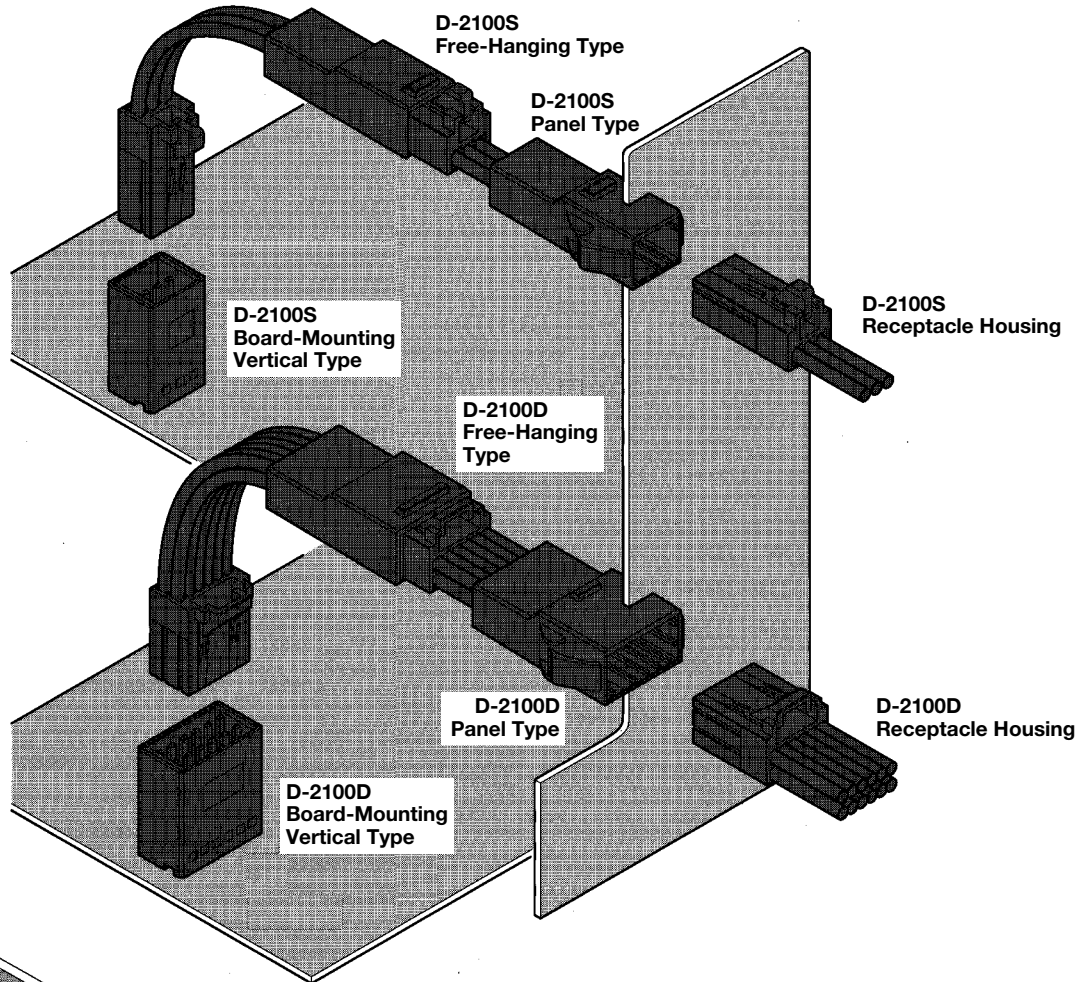
mainly for signal applications. Signal lines under 250 V are of 2.5 mm pitch, which can accept 18 AWG wires. (5 A max. per position)

D-2000 Series have several unique characteristics such as center-lock method for effective use of PCB properties, contact-entrance method for low profile shapes, and others.

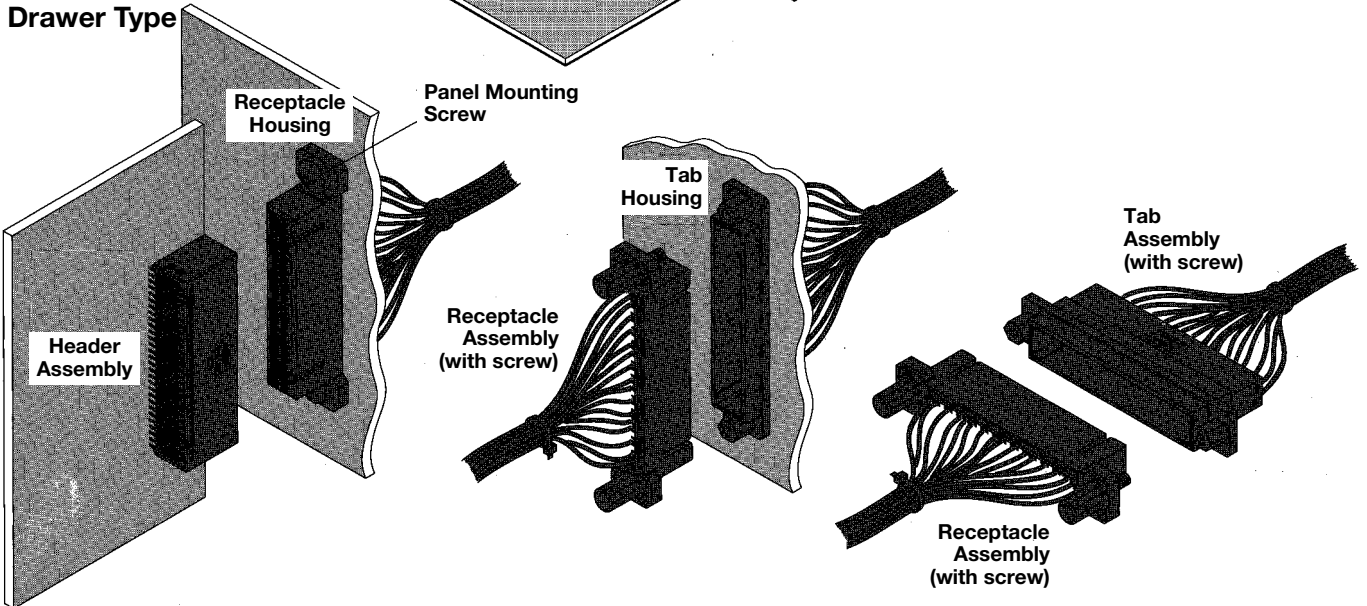
**D-2100S
1-Row Type**



**D-2100D
2-Row Type**



**D-2100M
Drawer Type**



D-2000 Series (Continued)

Performance Specifications

Item	Pitch	2.5mm
Voltage Rating		250V AC/DC
Current Rating		1-position : 5A 3-position : 5A 6-position : 5A 8-position : 4.5A 12-position : 4A 20-position : 3.2A (when using #18 AWG wire)
Insulation Resistance		10m max.
Dielectric Withstanding Voltage		1,500V AC (1minute)
Operating Temperature		-55°~+105°C

*When connectors are used singly.

Material and Finish

Description	Material	Finish
Receptacle contact Tab contact	Copper alloy	Contact area 0.38µm min. gold plating underplated nickel
Tab post	Copper alloy	Contact area 0.38µm min. gold plating — Contact tail tin plated underplated nickel
Housing	UL94V-0 rated glass fiber reinforced polyester (PBT)	

D-2000 Series (Continued)

Performance Specifications

(Continued)

Specifications and Instruction Sheet

Instruction Sheet-Hand Tools

Specifications and Instruction Sheet

Product Specification	108-5619
Testing Report	501-5261
Application Specification	114-5258
Instruction Sheet-Extraction Tool	411-5900

Instruction Sheet-Manual Tool

Tool Part No.	IS No.
91576-1	408-8547
91595-1	408-8547

*Remember to obtain Instruction Sheets when you choose to use these tools.

Safety Specifications

The safety specifications listed below are approved on specific part numbers. Contact our Sales Department to check if the part numbers you use are approved or not. Keep in mind that there are instances where values differ from those given by Tyco Electronics Specifications.

Series	D-2100 Series			D-2100M Drawer Type		
	Voltage Rating	Current Rating	Temperature Rating	Voltage Rating	Current Rating	Temperature Rating
Specifications 108-5619 (Standard) 108-5659 (Drawer Type)	250V AC	5A (1 position)	-55° to +105°C	250V AC	2.6A (with #20 AWG) 50 position	-55° to +105°C
UL File No. E28476	Determined by requirements of equipment in use.	Determined by requirements of equipment in use.	—			
CSA Report No. LR7189	250V AC	#24~28 AWG : 3.3A #18~22 AWG : 5A	—			
TÜV License No. R 9950679	125V AC	5A	-55° to +105°C			

D-2000 Series (Continued)

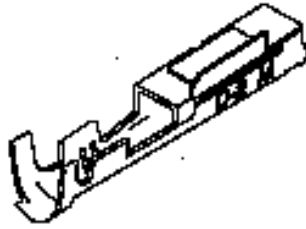
D-2 Contact and Application Tooling

■ **Crimp Type**

(Gold plating : 0.38µm)

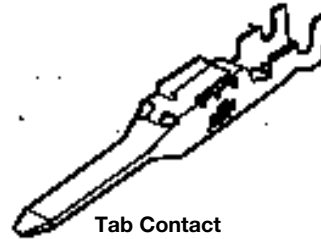
Receptacle Contact

(Used on Receptacle Housing)



Tab Contact

(Used on Tab Housing)



Wire Range		Wire Ins. Diameter	Wire Range Mark	Contact Part Number*		Application Tooling Part Number		
AWG	mm ²			Receptacle Contact	Tab Contact	Mini-Applicator	Hand Tool	
28	0.08	0.88~1.5	S	ST.	1318106-1	1318110-1	**	—
26	0.12			LP.	1318108-1	1318112-1	**	91576-1
24	0.20							
22	0.30	1.11~1.87	M	ST.	1318105-1	1318109-1	**	—
20	0.50			LP.	1318107-1	1318111-1	**	91595-1
18	0.85							

* Strip Form contacts are for use with Mini-Applicators (automachines) and Loose-Piece contacts are for Hand Tools.

**Mini-Applicators are for use with automachines. (For part numbers, contact Technical Support.)

Application Tooling

■ **AMP-3K/40 and AMP-5K/40 Terminating Machines**

The AMP-3K/40 and AMP-5K/40 Terminators are designed for customers that require the increased output and quality of a semiauto-matic machine at a competitive price. By incorporating the most commonly requested features as standard and offering a long list of optional equipment, these terminators offer flexibility to meet the specific needs of various applications at the lowest possible cost.

- 3,000 lb. [1361 kg] max. crimp force (AMP-3K/40)
- 5,000 lb. [2268 kg] max. crimp force (AMP-5K/40)
- Toolless removal of applicators and guards
- Jog capability
- Quiet, fast operation — 80/76 dBA and cycle time less than 0.400 seconds
- Accepts Heavy Duty Mini style applicators
- Wide range of optional equipment such as toolless precision crimp height adjust, batch counter, CQM capability and work light
- Order Catalog 1654856 for specifications and part numbers

■ **Hand Tool**

The crimping section incorporates Straight Action construction for improved reliability as with automachine.



Part No. :

See the chart above.

Minimum order quantity : 1

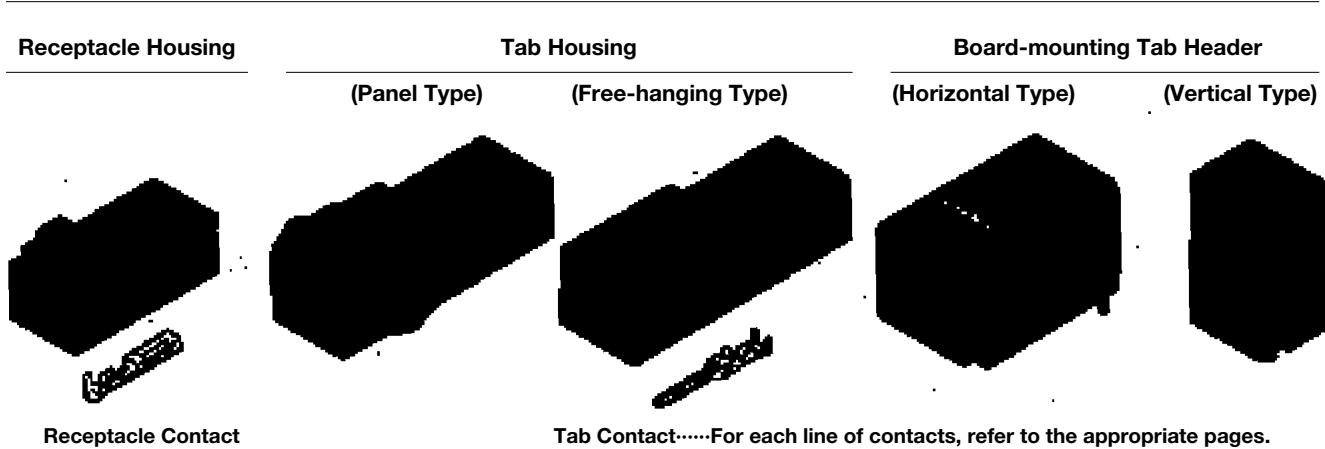
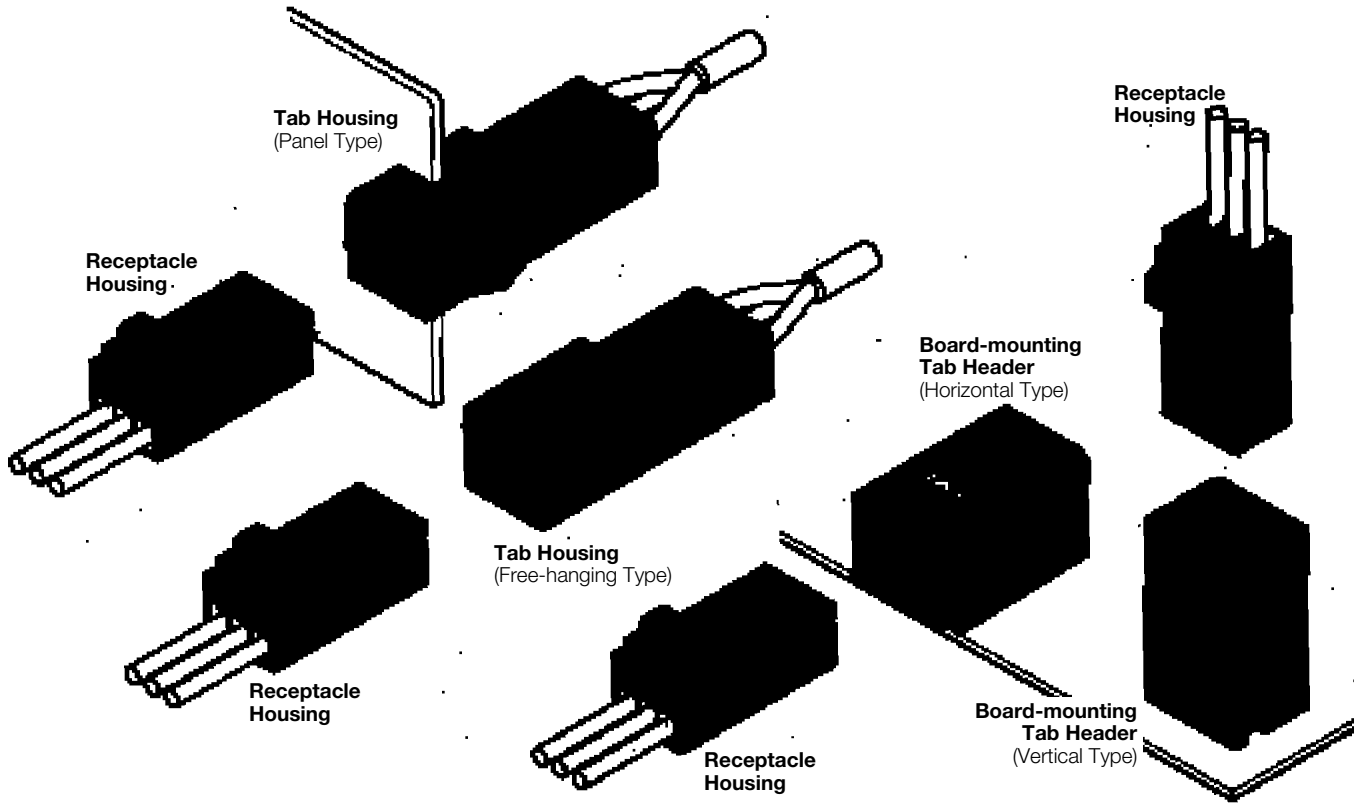


Technical Support

D-2000 Series (Continued)

D-2100S

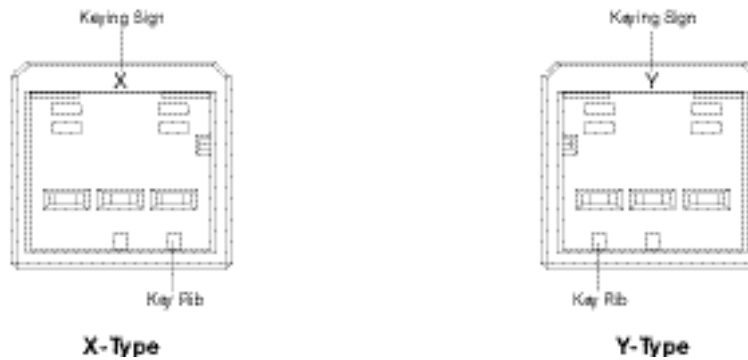
Appearance Board mounting pitch: 2.5mm
 Dielectric Withstanding Voltage: 1,500V (for one minute)
 Voltage Rating: 250V AC/DC



No. of Pos.	Keying	Receptacle Housing	Tab Housing		Board-mounting Tab Header	
			Panel Type	Free-hanging Type	Horizontal Type	Vertical Type
3	X	1-1318120-3	1-1318116-3	1-1318117-3	1376135-1	1318123-1
	Y	2-1318120-3	2-1318116-3	2-1318117-3	1376135-2	1318123-2

D-2000 Series (Continued)**D-2100S** (Continued)**■ Keying**

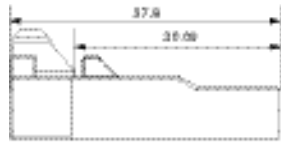
Keying is provided with this product (D-2100S) for use in helping prevent misinsertion.



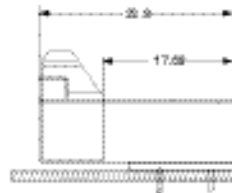
D-2000 Series (Continued)

D-2100S (Continued)

Mating Dimensions



Panel / Free-hanging Type



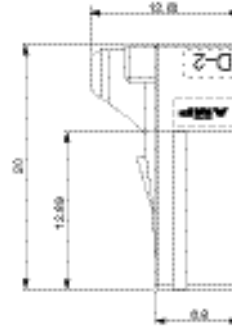
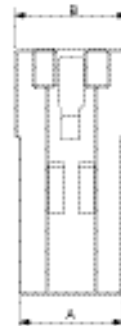
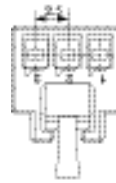
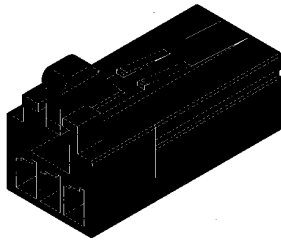
Horizontal Type



Vertical Type

External Dimensions

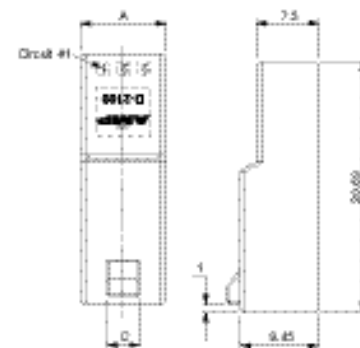
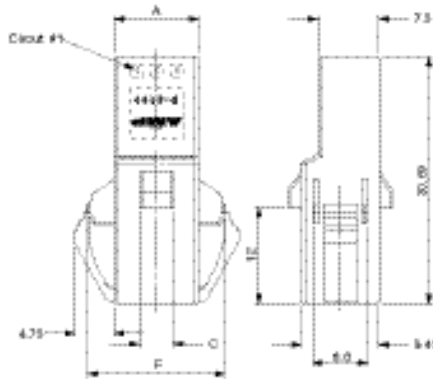
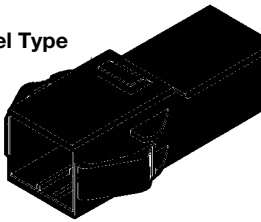
■ Receptacle Housing



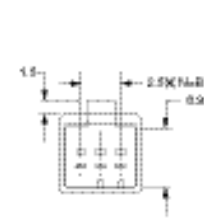
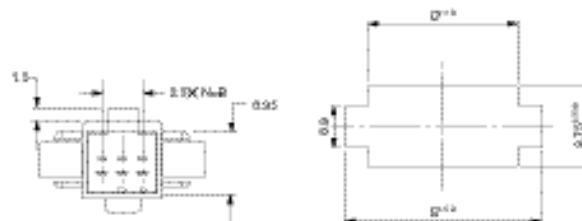
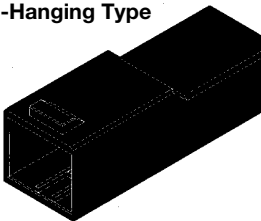
No. of Pos.	Part Number of Receptacle Housing	Dimensions	
		A	B
3	□-1318120-3	8.3	8.9

■ Tab Housing

Panel Type



Free-Hanging Type



Panel Cutout

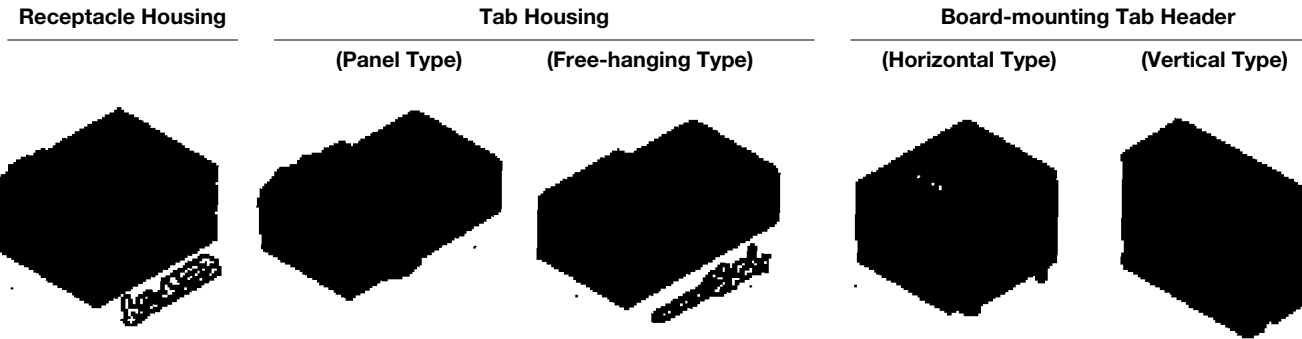
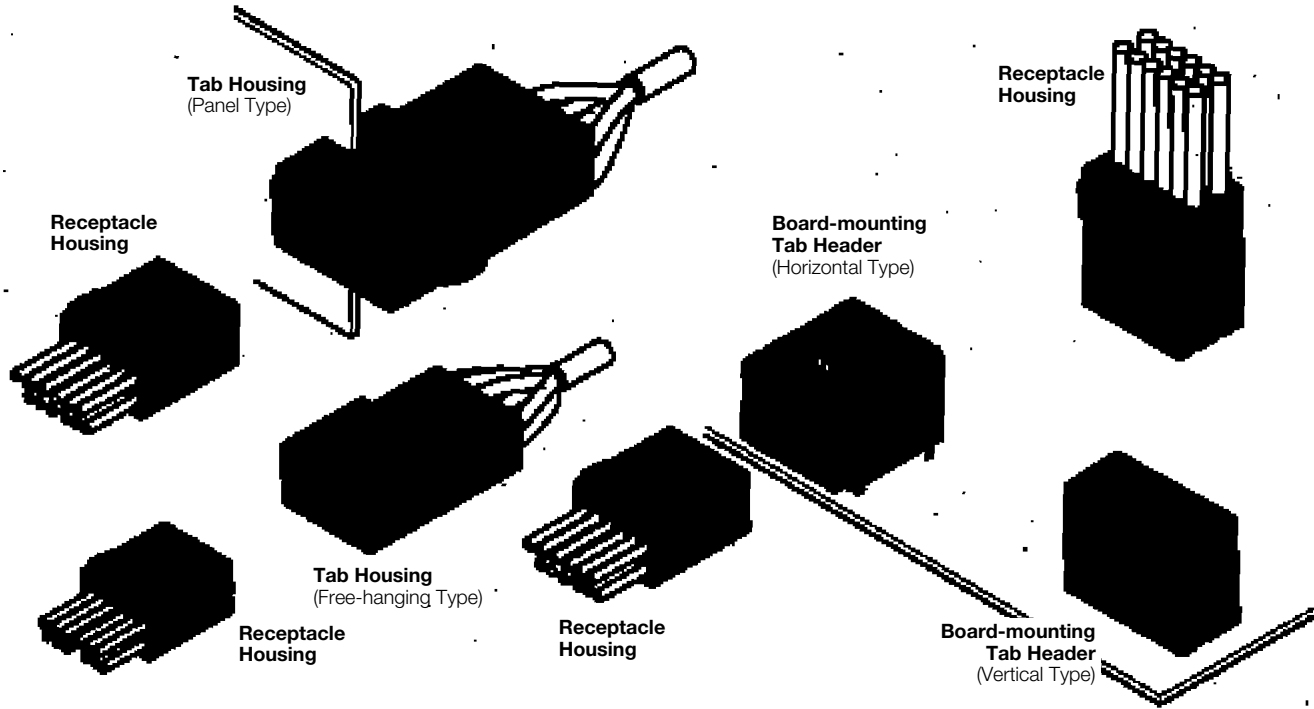
No. of Pos.	Part Number of Tab Housing		Dimensions					
	Panel Type	Free-hanging Type	A	B	C	D*	E*	F*
3	□-1318116-3	□-1318117-3	10.2	5	4	10.5	16.5	16.38

*Applies only for panel type. □ is for the following key codes: 1- (X-Type), 2- (Y-Type)

D-2000 Series (Continued)

D-2100D

Appearance Board mounting pitch: 2.5mm
Dielectric Withstanding Voltage: 1,500V (for one minute)
Voltage Rating: 250V AC/DC



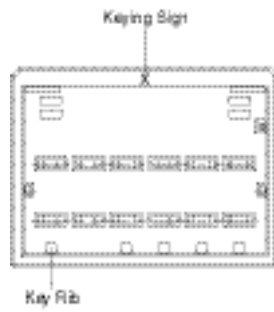
No. of Pos.	Keying	Part Number of Receptacle Housing	Part Number of Tab Housing		Part Number of Board-mounting Tab Header	
			Panel Type	Free-hanging Type	Horizontal Type	Vertical Type
6	X	1-1318119-3	1-1318114-3	1-1318115-3	1376136-1	1318124-1
	Y	2-1318119-3	2-1318114-3	2-1318115-3	1376136-2	1318124-2
8	X	1-1318119-4	1-1318114-4	1-1318115-4	1376009-1	1318125-1
	Y	2-1318119-4	2-1318114-4	2-1318115-4	1376009-2	1318125-2
12	X	1-1318118-6	1-1318114-6	1-1318115-6	1376020-1	1318126-1
	Y	2-1318118-6	2-1318114-6	2-1318115-6	1376020-2	1318126-2
20	X	1-1318118-9	1-1318114-9	1-1318115-9	1376137-1	1318127-1
	Y	2-1318118-9	2-1318114-9	2-1318115-9	1376137-2	1318127-2

D-2000 Series (Continued)

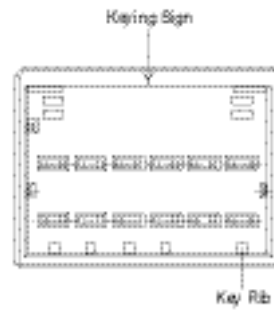
D-2100D (Continued)

■ **Keying**

Keying is provided with this product (D-2100D) for use in helping prevent misinsertion.



X-Type

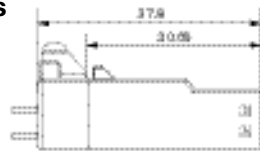


Y-Type

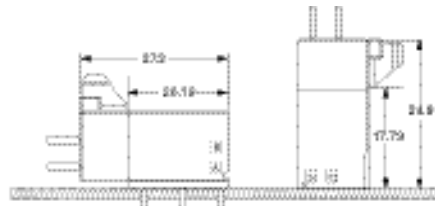
D-2000 Series (Continued)

D-2100D (Continued)

Mating Dimensions



Panel / Free-hanging Type

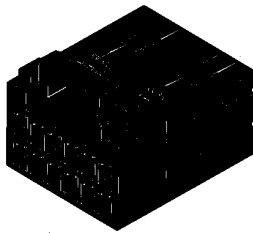


Horizontal Type

Vertical Type

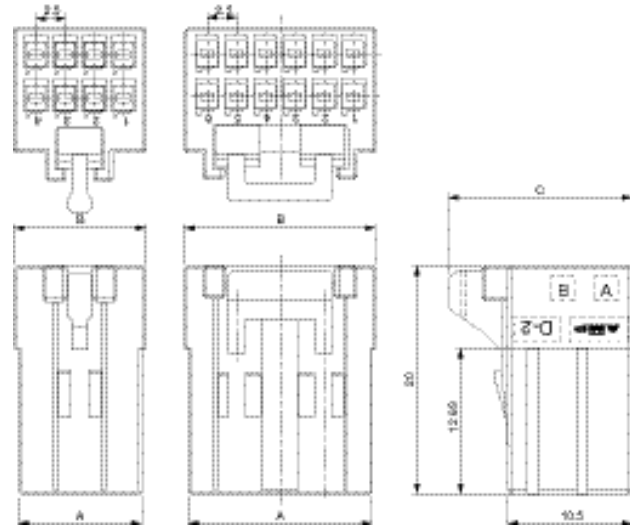
External Dimensions

■ Receptacle Housing



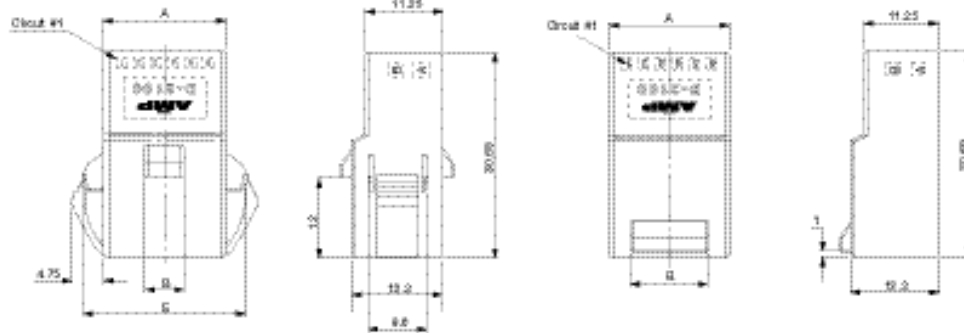
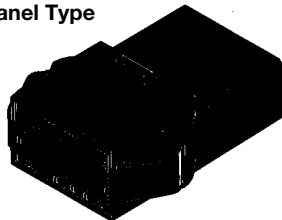
No. of Pos.	Part Number of Receptacle Housing	Dimensions		
		A	B	C
6	□-1318119-3	8.3	8.9	15.8
8	□-1318119-4	10.8	11.4	15.8
12	□-1318118-6	15.8	16.4	14.8
20	□-1318118-9	25.8	26.4	14.8

□ is for the following key codes: 1- (X-Type), 2- (Y-Type)

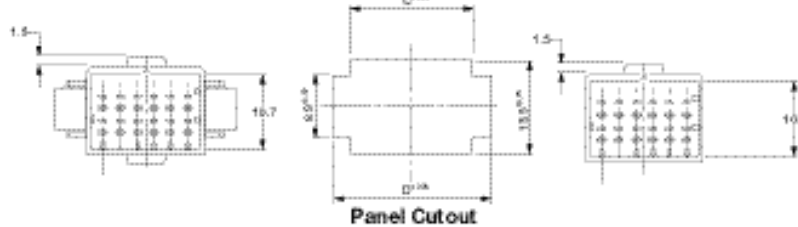
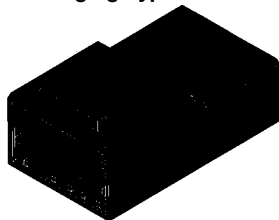


■ Tab Housing

Panel Type



Free-Hanging Type



No. of Pos.	Part Number of Tab Housing		Dimensions				
	Panel Type	Free-hanging Type	A	B	C**	D**	E**
6	□-1318114-3	□-1318115-3	10.2	4	10.5	16.5	16.38
8	□-1318114-4	□-1318115-4	12.7	4	13	19.0	18.88
12	□-1318114-6	□-1318115-6	17.7	11.5*	18	24.0	23.88
20	□-1318114-9	□-1318115-9	27.7	11.5*	28	34.0	33.88

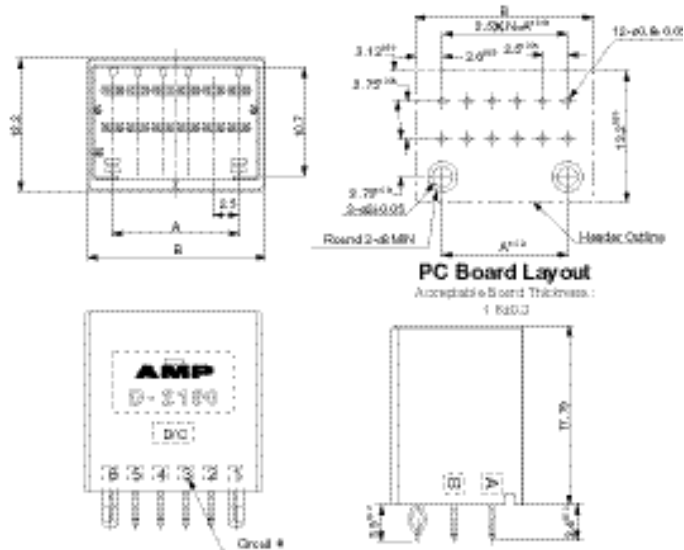
**Applies only for panel type. *The dimension "B" for panel type is 6.0mm.

□ is for the following key codes: 1- (X-Type), 2- (Y-Type)

D-2000 Series (Continued)

D-2100D (Continued)

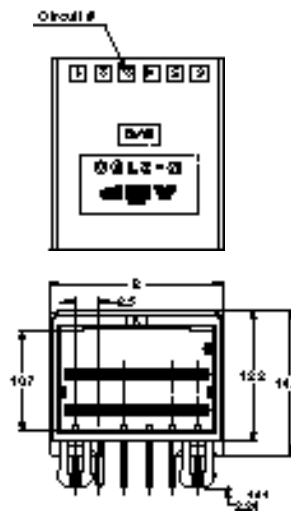
■ **Board-mounting Tab Header (Vertical Type)**



No. of Pos.	Part Number	Dimensions	
		A	B
6	1318124-□	5	10.2
8	1318125-□	7.5	12.7
12	1318126-□	12.5	17.7
20	1318127-□	22.5	27.7

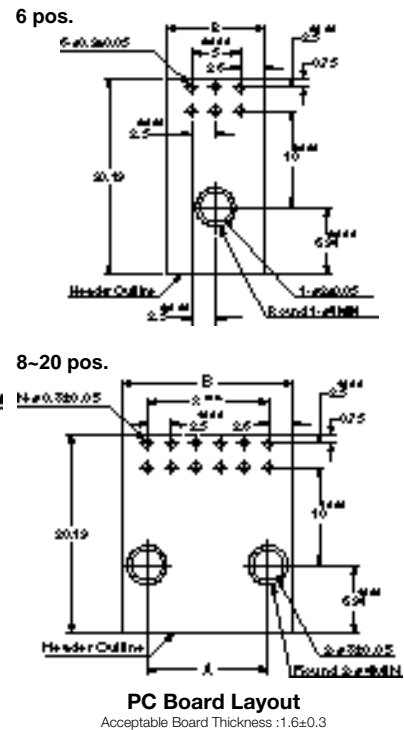
□ is for the following key codes:
-1 (X-type), -2 (Y-Type)

■ **Board-mounting Tab Header (Horizontal Type)**



No. of Pos.	Part Number	Dimensions	
		A	B
6	1376136-□	—	10.2
8	1376009-□	7.5	12.7
12	1376020-□	12.5	17.7
20	1376137-□	22.5	27.7

□ is for the following key codes:
-1 (X-type), -2 (Y-Type)



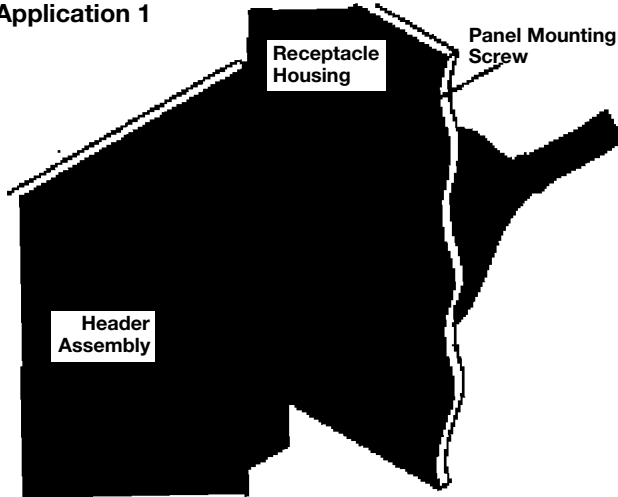
D-2000 Series (Continued)

D-2100M Drawer Type

Appearance

Board mounting pitch : 2.5mm
 Dielectric Withstanding Voltage : 2.3kV (wire-to-wire type), 1.5kV (wire-to-board type)
 Current rating : 2.6A (with 20 AWG, 50 pos.)

■ **Application 1**

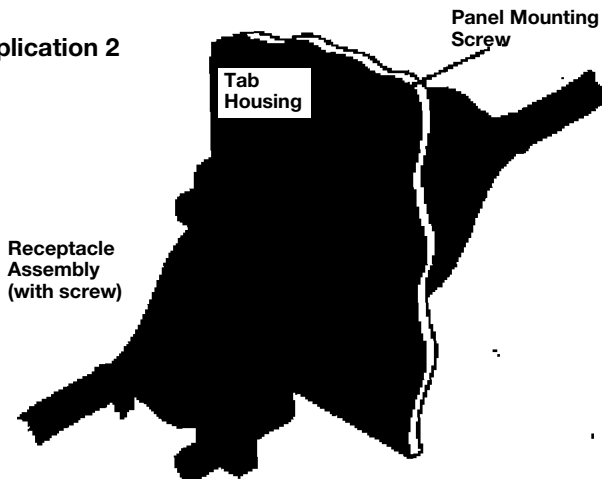


Suitable for an application where the receptacle side is drawer-able and the tab side is fixed.

*The receptacle housing is fixed on the panel with fixed screws.

	Part Number
Receptacle Housing (50 Pos.)	1318577-1
Panel Mounting Screw	900167-1
Header Assembly (50 Pos.)	1318579-1

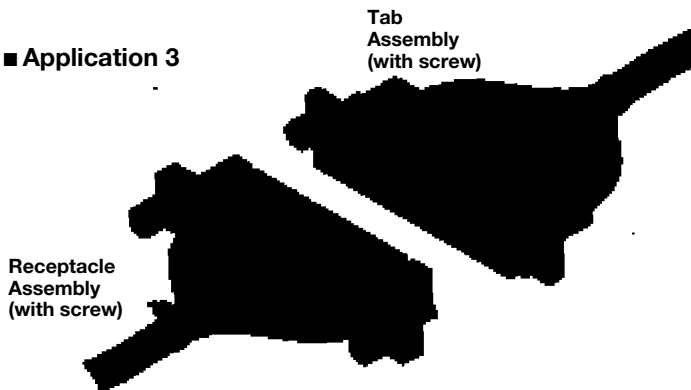
■ **Application 2**



The tab housing is fixed on the panel. The receptacle assembly is mated by turnable jackscrews. Can be used as a wire-to-wire connector with a panel or a bulkhead.

	Part Number
Receptacle Assembly (with screw) (50 Pos.)	1376072-2
Panel Mounting Screw	1376059-1
Tab Housing (50 Pos.)	1318578-2

■ **Application 3**



Can be used as a wire-to-wire connector. The tab and receptacle assemblies are mated with two jackscrews on both sides.

	Part Number
Receptacle Assembly (with screw) (50 Pos.)	1376072-2
Tab Assembly (with screw) (50 Pos.)	1376073-2

Product Specification: 108-5659

D-2000 Series (Continued)

D-2100M Drawer Type

(Continued)

Mating Dimensions

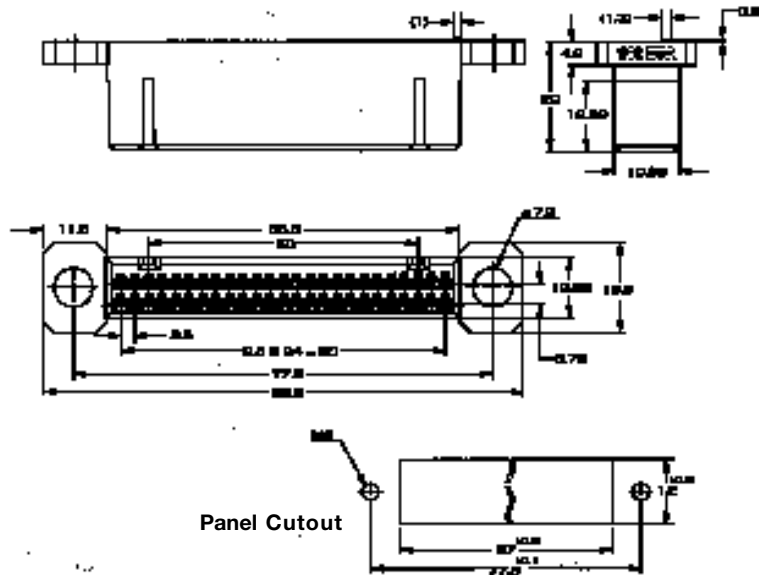


Panel/Free-Hanging Type



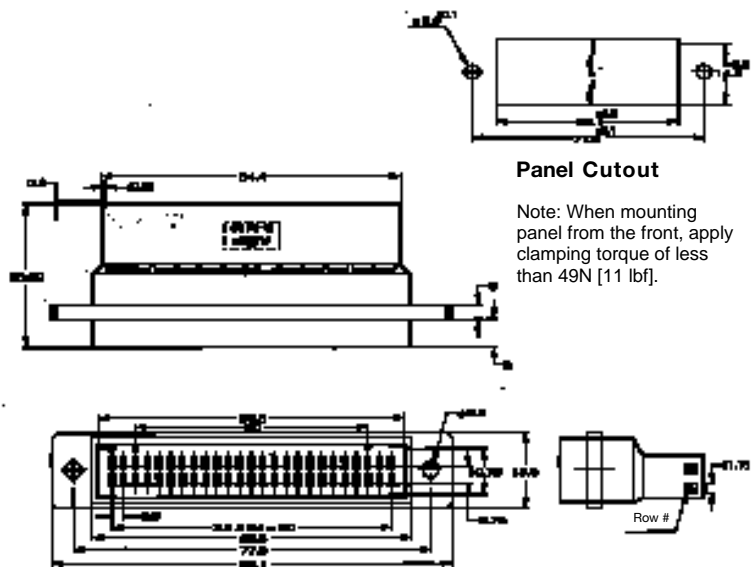
External Dimensions

■ Receptacle Housing



No. of Pos.	Part Number
50	1318577-1

■ Tab Housing



Panel Cutout

Note: When mounting panel from the front, apply clamping torque of less than 49N [11 lbf].

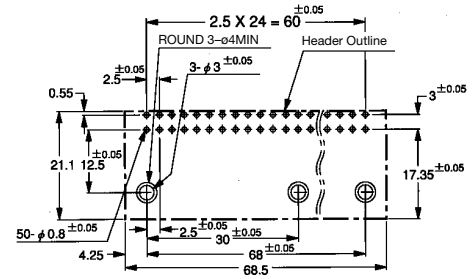
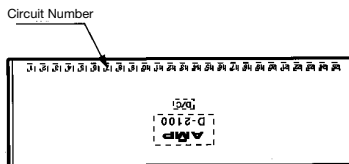
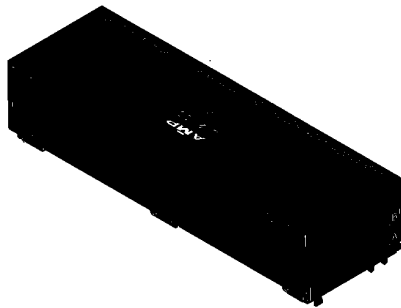
No. of Pos.	Part Number
50	1318578-2

D-2000 Series (Continued)

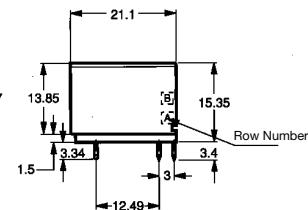
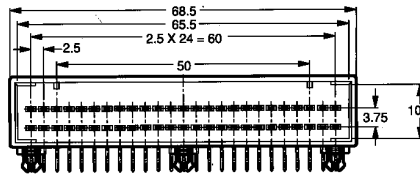
D-2100M Drawer Type

(Continued)

■ **Board-Mount Tab Header (Horizontal Type)**



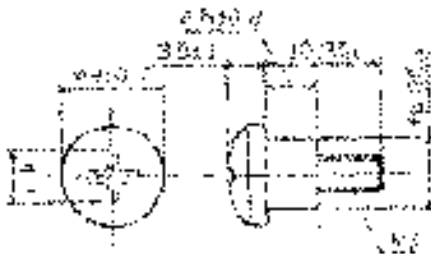
PC Board Layout
Applicable Board Thickness : 1.6±0.4



No. of Pos.	Part Number
50	1318579-1

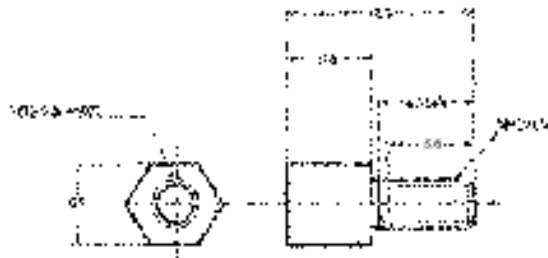
■ **Panel Mounting Screw**

Part Number
900167-1



■ **Panel Mounting Screw**

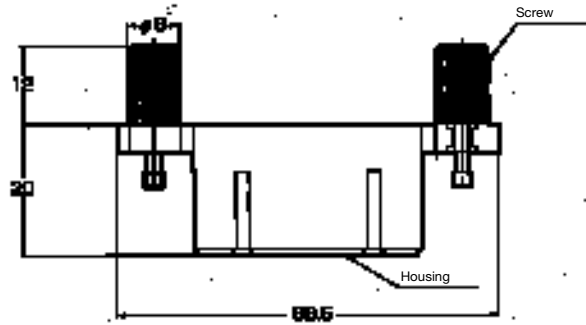
Part Number
1376059-1



D-2000 Series (Continued)

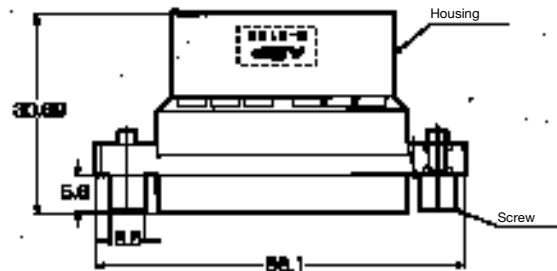
D-2100M Screw Lock Type

■ **Receptacle Assembly**
(with screw)



No. of Pos.	Part Number
50	1376072-2

■ **Tab Assembly**
(with screw)



No. of Pos.	Part Number
50	1376073-2

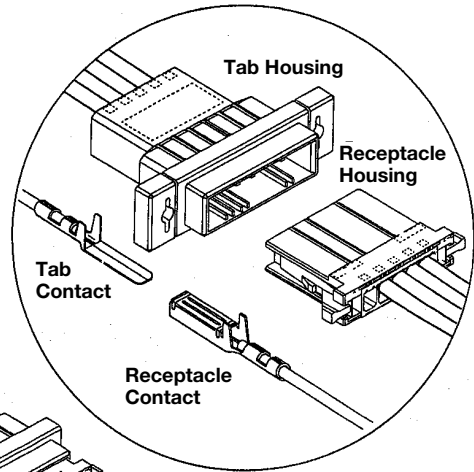
D-3000 Series

**L
A**

Used for both signal circuit and power/power supply circuit applications.

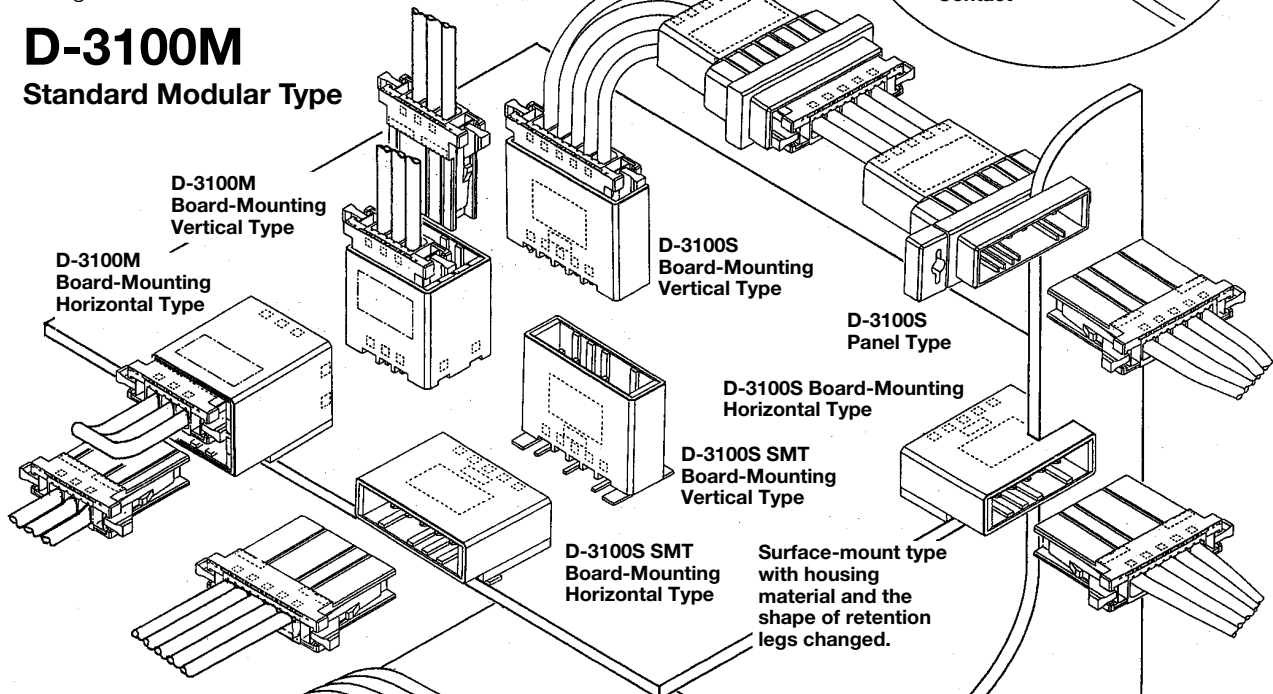
Able to carry 15A max. of current per position and are available in a full range of connector configurations including wire-to-wire, panel-mounting, free hanging, and horizontal and vertical wire-to-board mounting.

D-3100S
Standard 1-Row Type



D-3100S Free-Hanging Type

D-3100M
Standard Modular Type



D-3100M Board-Mounting Horizontal Type

D-3100M Board-Mounting Vertical Type

D-3100S Board-Mounting Vertical Type

D-3100S Panel Type

D-3100S Board-Mounting Horizontal Type

D-3100S SMT Board-Mounting Vertical Type

D-3100S SMT Board-Mounting Horizontal Type

Surface-mount type with housing material and the shape of retention legs changed.

D-3100D Board-Mounting Vertical Type

D-3100D Free-Hanging Type

D-3100D Panel Type

D-3100D Board-Mounting Horizontal Type

All connector configurations available as with the standard one-row type line.

D-3100D
Standard 2-Row Type

D-3000 Series (Continued)

List of Products by Application (Continued)

D-3200M

High Pressure Modular Type

Fit for high-voltage circuits.

D-3200M Board-Mounting Vertical Type

D-3200M Board-Mounting Horizontal Type

D-3200S Board-Mounting Vertical Type

D-3200S Board-Mounting Horizontal Type

D-3200S

High Pressure 1-Row Type

Can be used in rack-and-panel application.

D-3200S Drawer Type

D-3200T

High Pressure 3-Row Type

Used for top and bottom (horizontal) modular connections.

D-3500D

D-3400F

Many I/O circuits can be drawn from one header (board side), making it possible to save board-mount space.

Many I/O circuits can be drawn from the board end.

D-3500D

Sensor Connector

D-3400F

Skyscraper Connector

D-3000 Series (Continued)

Performance Specifications

Item	Pitch	150mil (3.81mm)	200mil (5.08mm)
	Voltage Rating		250V AC
Current Rating		1-position : 15A 3-position : 12A 6-position : 10A 16-position : 8A (when using #16 AWG wire)	
Insulation Resistance		10m max.	
Dielectric Withstanding Voltage		1,500V AC	2,200V AC (1 minute)
Operating Temperature		-55°~+105°C	

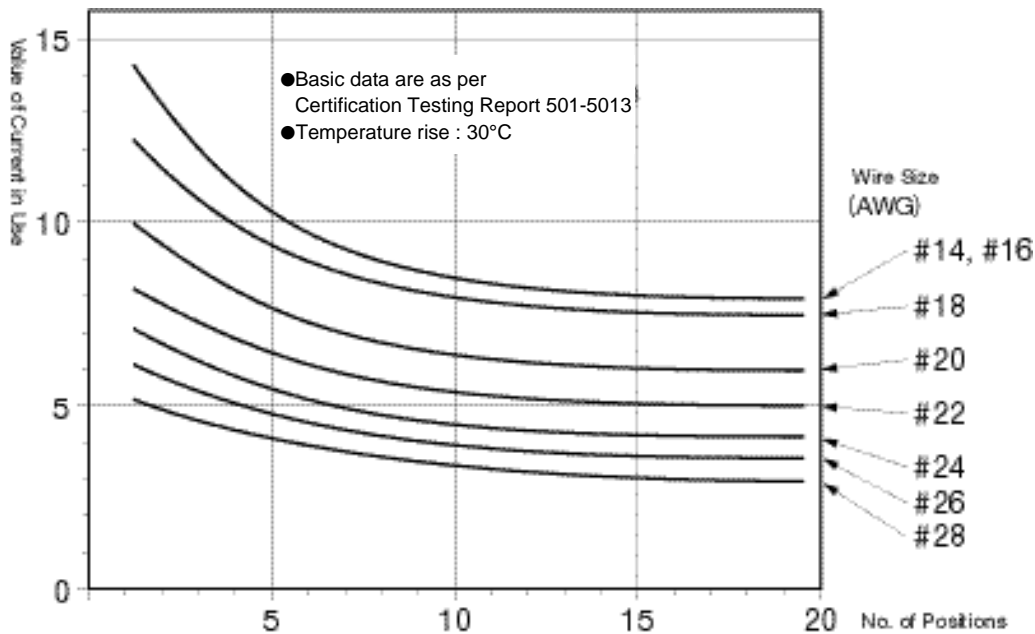
*When connectors are used singly.

Generally, the current value of connector is shown as per position. The current rating of this product is 15A as shown in the table. Note that in all circumstances it is the value per position. As the number of positions increases, this value decreases. This decrease can be calculated from the table and the current curve shown in the graph below.

Example:

- With a 6-position connector, 10A of current per position or a total of 60A (max) can be carried as shown in the table.
- With a 10-position connector, 8.5A of current per position or a total of 85A (max) can be carried as indicated by dotted lines in the graph below.

Number of Positions vs Current Curve (reference)



Material and Finish

Description	Material	Finish
Receptacle contact Tab contact	Copper alloy	Bright tin plating and gold plating with underplated nickel (1.27µm)
Tab post	Copper alloy	Tin plating and gold plating with underplated nickel (1.27µm)
Housing	UL94V-0 rated glass fiber reinforced polyester (PBT) 66 Nylon and PPS (SMT Type), black color.	

D-3000 Series (Continued)

Performance Specifications

(Continued)

Specifications and Instruction Sheets

Instruction Sheet-Hand Tools

Specifications and Instruction Sheets

Product Specification	108-5349
Testing Report	501-5013
Application Specification	114-5148
Instruction Sheet-Extraction Tool	411-5726

Instruction Sheet-Manual Tools

Tool No.	IS No.
919600-1	
919601-1	411-5626
919602-1	
234172-1	411-5714

*Remember to obtain Instruction Sheets when you choose to use these tools.

Safety Specifications

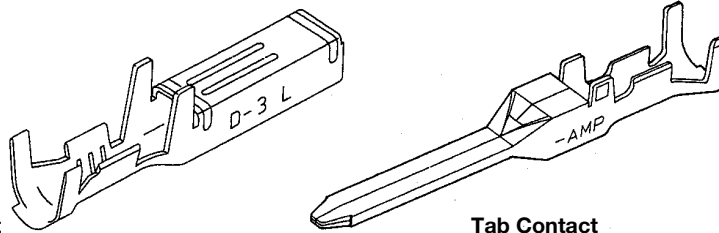
The safety specifications listed below are approved on specific part numbers. Contact our Technical Support to check if the part numbers you use are approved or not. Keep in mind that there are instances where values differ from those given by Tyco Electronics Specifications.

Series	D-3100, D-3400 Series (3.81mm pitch)			D-3200, D-3500 Series (5.08mm pitch)		
	Voltage Rating	Current Rating	Temperature Rating	Voltage Rating	Current Rating	Temperature Rating
Specifications 108-5349	250V AC	See page 22	-55° to +105°C	600V AC (Single conn.)	See page 22	-55° to +105°C
UL File No. E28476 (Recognized Component)	Determined by requirements of equipment in use.	Determined by requirements of equipment in use.	—	Determined by requirements of equipment in use.	Determined by requirements of equipment in use.	—
CSA Report No. LR7189	250V AC	8A max.	—	250V AC	8A max.	—
TÜV License No. R9151488 (VDE0627) IP Protection IP-00 Overvoltage Classification(II) Number of Repeated Insertions and Withdrawals 50	250V AC	#28 AWG=2A #26 AWG=3A #24 AWG=3A #22 AWG=4A #20 AWG=5A #18 AWG=6A #16 AWG=8A #14 AWG=8A	-20° to +105°C	500V AC	#28 AWG=2A #26 AWG=3A #24 AWG=3A #22 AWG=4A #20 AWG=5A #18 AWG=6A #16 AWG=8A #14 AWG=8A	-20° to +105°C

D-3000 Series (Continued)

D-3 Contact and Application Tooling

■ **Crimp Type**



Receptacle Contact
(Used on Receptacle Housing)

Tab Contact
(Used on Tab Housing)

Wire Range		Wire Ins.	Wire Range Mark	Contact Part Number*			Application Tooling Part Number		
AWG	mm ²	Diameter		Receptacle Contact		Tab Contact	Mini-Applicator	Hand Tool	
				Standard contact (Only -2 & -3 available)	High contact (pressure -2, -3, & -5 available)				Standard Type
28	0.08	0.8~1.2	S	ST.	175194-□	1-175194-□	175284-□	**	—
26	0.12			LP.	175216-□	1-175216-□	175287-□	**	91565-1
24	0.20			1.0~1.4					
24	0.20	1.2~1.6	M	ST.	175195-□	1-175195-□	175285-□	**	—
22	0.30	1.7~2.6		LP.	175217-□	1-175217-□	175288-□	**	91559-1
20	0.50								
20	0.50	1.8~2.8	L	ST.	175196-□	1-175196-□	175286-□	**	—
18	0.85			LP.	175218-□	1-175218-□	175289-□	**	91558-1
16	1.25	2.2~2.8	2L	ST.	917484-□	1-917484-□	917485-□	**	—
14	2.20			LP.	917511-□	1-917511-□	917512-□	**	91560-1
16	1.25	3.1~3.3	3L	ST.	353715-□	1-353715-□	353716-□	**	—
14	2.20			3.3~3.4	LP.	353717-□	1-353717-□	353718-□	**

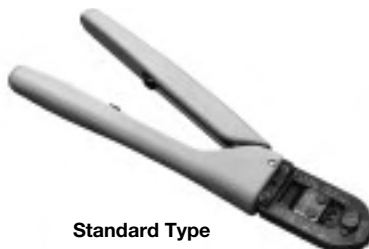
Note : *Enter the following plating code in Part Number suffix-□ :
 -2 = 0.38µm thick gold plating
 -3 = 0.76µm thick gold plating
 -5 = Tin plating

* Solder-type Contact: We do not manufacture solder-type contacts for this specific application.

* Strip Form contacts are for use with Mini-Applicators (automachines) and Loose-Piece contacts are for Hand Tools.

** Mini-Applicators are for use with automachines. (See page 26. For Part Numbers, contact Technical Support.)

■ **Hand Tools**



Standard Type

Uses	For General Production
Can it be used for repairing?	Yes
Approximately how many cycles of crimping can be performed?	More than 50,000
What is Minimum Order Quantity?	1

D-3000 Series (Continued)

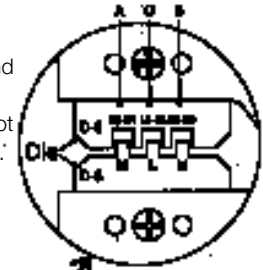
Application Tooling

(Continued)

■ **Hand Tool**

This hand tool is designed to be capable of handling most Factory Automation (FA) related crimping operations by a single tool in order to simplify harness fabrications suited to the specific needs of FA market. The equipment forming the nucleus of the FA system includes PCs, CNCs, servodrivers and servomotors. And the wire used in connecting this equipment ranges in wire size from #26-20 AWG which applies to signal circuits to #18-16 AWG which is for power circuits (See Sketch below).

Crimping Range A, B, and C are for explanation purposes only and are not marked on the tool body.

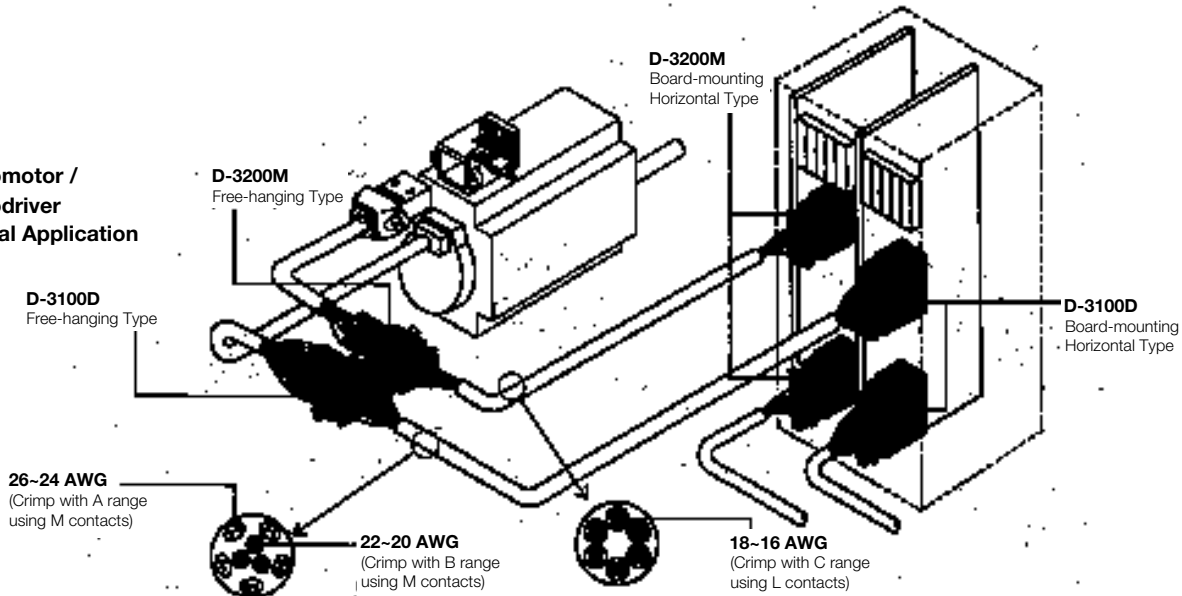


For right-handed use
Hand Tool P/N : 58571-1
Die Set P/N : 58571-2

The frame of right-handed tool has the same configuration as that of Economy Type (II) and PRO-CRIMPER II Hand Tool (See PRO-CRIMPER Hand Tool Catalog). So die sets are interchangeable.



Servomotor / Servodriver Typical Application



D-3000 Series (Continued)

Application Tooling (Continued)

■ **AMP-3K/40 and AMP-5K/40 Terminating Machines**



Mini-Applicator
Minimum Quantity : 1



Contact Technical Support for
Mini-Applicator Part Number

The AMP-3K/40 and AMP-5K/40 Terminators are designed for customers that require the increased output and quality of a semi-automatic machine at a competitive price. By incorporating the most commonly requested features as standard and offering a long list of optional equipment, these terminators offer flexibility to meet the specific needs of various applications at the lowest possible cost.

- 3,000 lb. [1361 kg] max. crimp force (AMP-3K/40)
- 5,000 lb. [2268 kg] max. crimp force (AMP-5K/40)
- Toolless removal of applicators and guards
- Jog capability
- Quiet, fast operation — 80/76 dBA and cycle time less than 0.400 seconds
- Accepts Heavy Duty Mini style applicators
- Wide range of optional equipment such as toolless precision crimp height adjust, batch counter, CQM capability and work light
- Order Catalog 1654856 for specifications and part numbers

■ **AMP-O-LECTRIC Model G Terminating Machine**

The Model "G" Terminator is the most advanced design in the long-standing series of AMP-O-LECTRIC machines for terminating wire using reeled terminals and contacts. It features a reliable direct motor drive system. Its modular construction enables it to be used either as a bench-top unit, or in combination with fully-automatic lead-making equipment. For operator convenience, access to and lighting in the target area has been improved and the Crimp Quality Monitor (CQM) has been moved to eye level for bench-top use. The Model "G" is also quieter, plus improved guarding meets applicable European and domestic safety requirements.

- Quieter
- Improved guarding and lighting
- Toolless changeover of applicators
- Precision manual- or auto-adjust for crimp height
- Total and batch counter
- Accepts all existing Tyco Electronics miniature applicators, with minor modifications
- Reduced maintenance requirements
- Request Catalog 65828 for specifications and part numbers



■ **AMP-O-MATIC Side-Feed Stripper/Crimper Machine**

This semiautomatic bench machine strips and terminates wire in a single operation. You simply position the wire against a spot illuminated on the wire stop and cycle the machine. In the automatic mode, the machine cycles when the wire touches the wire stop.

Using interchangeable applicators, this versatile machine is ideal for terminating jacketed cable with a variety of pin and socket contacts. Applicators are also available for non-AMP products.

- Strip and terminate wires 32-14 AWG [0.03-2mm²]
- Fast set-up times: 10 minutes or less
- Illuminated target area
- Convenient scrap removal
- Select foot switch or wire-sensor mode of operation
- Request Catalog 65004 for specifications and part numbers



D-3000 Series (Continued)

Application Tooling

(Continued)

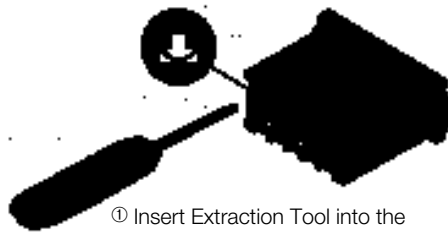
■ **Extraction Tool**

This tool is used to extract contacts from wire-type tab/receptacle housings.



Part Number: 234168-1

*Take care not to insert into the Contact Section.



① Insert Extraction Tool into the narrow section of the upper convex cavity of housing in the direction as shown (Make sure the Tool's top and bottom are in correct position.)



② The Extraction Tool tip lifts up housing lance, making contact free.

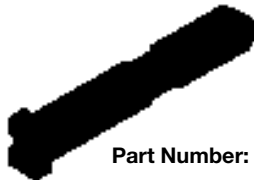


③ Contact can now be pulled out.

■ **Keying Plug**

(used to help prevent misinsertion)

Keying plug is used to minimize the possibility of contacts being inserted in wrong directions when using connectors of the same size end-to-end.



Part Number: 175855-1

■ **Tab Contact Cutting Tool**

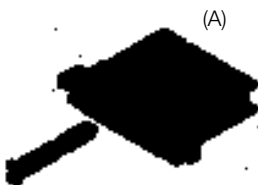


Part Number: 919041-1

How To Use Plug and Tool

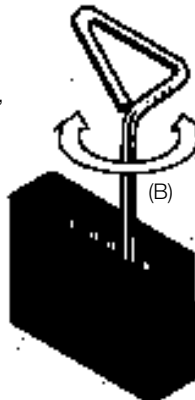
*Some of the products in this Series (D-3100S/D-3100M/D-3200S/D-3200M) are preloaded with keying plugs to help prevent misinsertion.

① Insert a keying plug in one position of receptacle Housing.

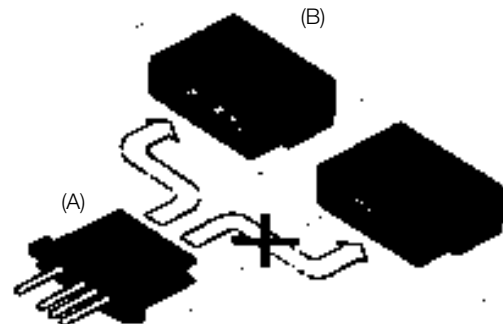


② Twist off a tab in the corresponding position of mating Tab Header and empty that position. To twist off the tab, insert Cutting Tool into its root and turn Tool as shown.

* For Tab housing (Panel/Free hanging Types), leave Housing empty by not inserting a contact in one position.



③ This being done, contacts cannot be inserted in wrong direction.

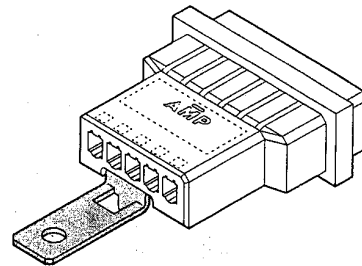
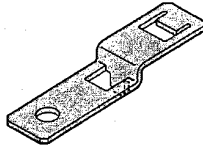


D-3000 Series (Continued)

Connector Mounting Hardware

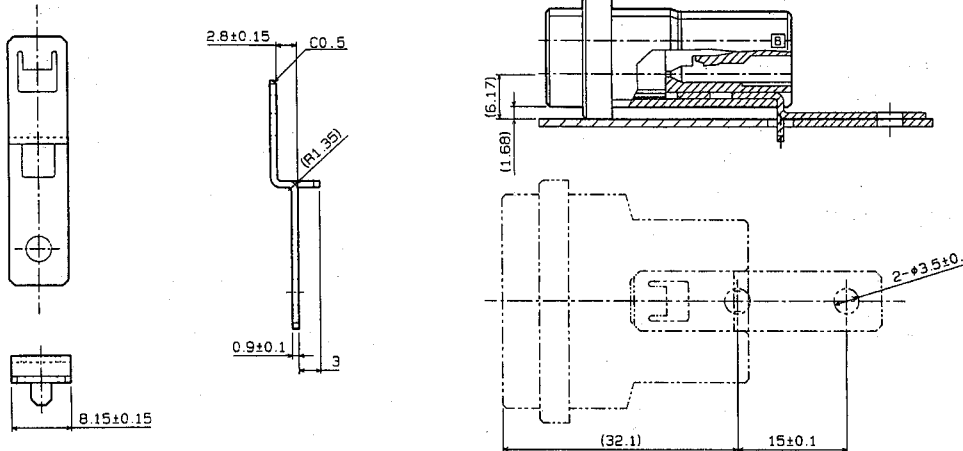
■ **L Fittings**

Used to secure free-hanging type tab housings onto panels. Applicable housings are specified in the table of housings.



Part Number: 900121-2 (S)

■ **External Dimensions**

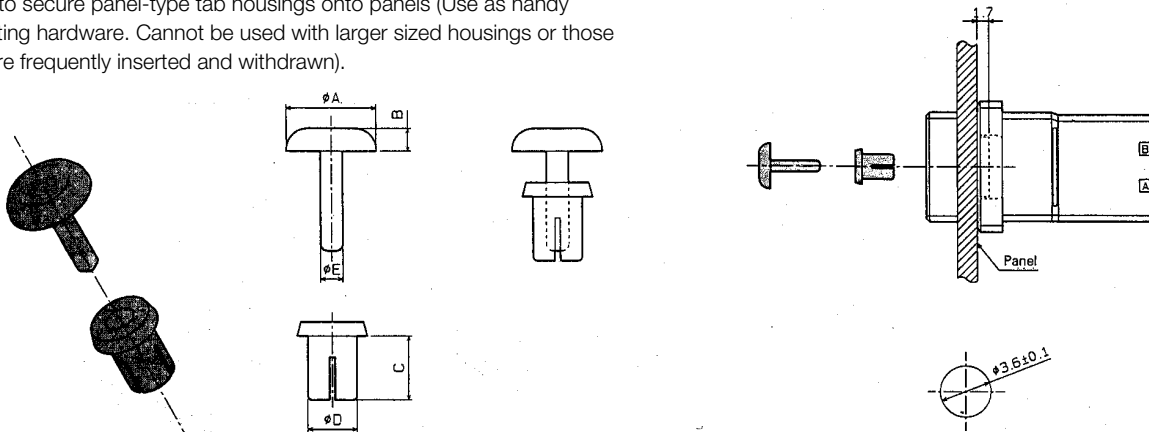


Part Number: 900121-2 (S)

The location where housing is attached varies by Series and size. Check with sample.

■ **Push Rivets**

Used to secure panel-type tab housings onto panels (Use as handy mounting hardware. Cannot be used with larger sized housings or those that are frequently inserted and withdrawn).



Recommended panel hole dimension

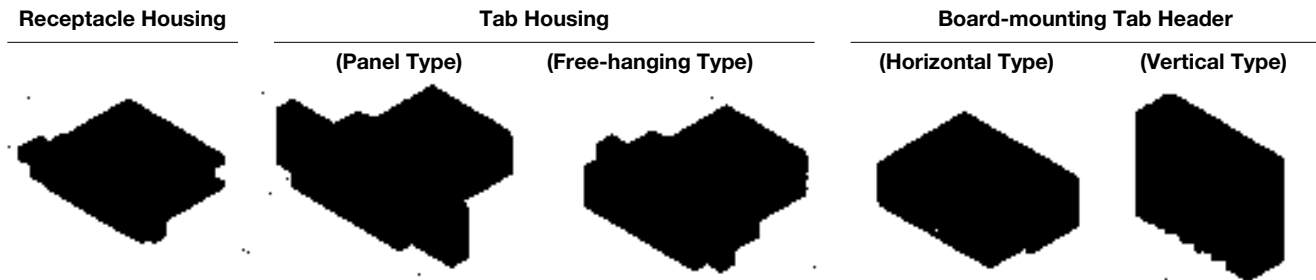
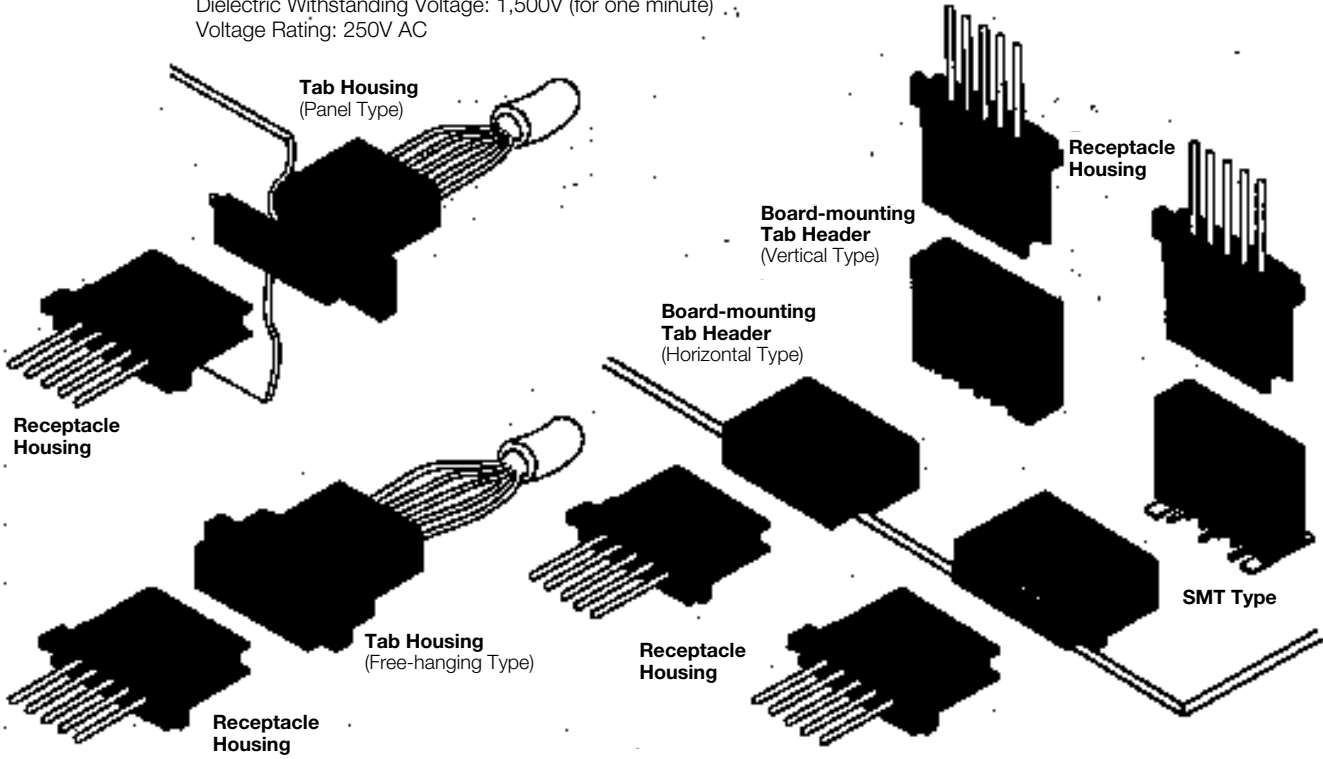
Part Number	Panel Thickness	Dimensions					Insertion Force	Retention Force
		A	B	C	D	E		
900128-1	0.3-1.3	6.4	1.6	4.5	3.5	1.95	2-3kg	13kg Min.*
900128-2	1.3-2.3	6.4	1.6	5.5	3.5	1.95	2-3kg	13kg Min.*
900128-3	2.8-3.8	6.4	1.6	7.0	3.5	1.95	2-3kg	13kg Min.*

*When 2 push rivets are used.

D-3000 Series (Continued)

**D-3100S — Standard
1-Row Type**

Appearance Board mounting pitch: Horizontal Type 150 mils (3.81mm) / Vertical Type 150 mils (3.81mm)
Dielectric Withstanding Voltage: 1,500V (for one minute)
Voltage Rating: 250V AC



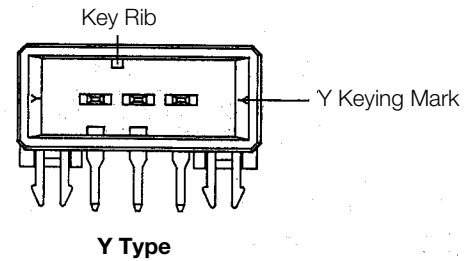
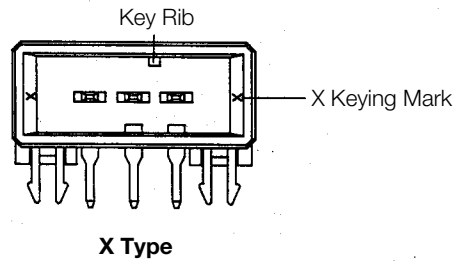
No. of Pos.	Keying	Receptacle Housing	Tab Housing			Board-mounting Tab Header	
			Panel Type	Free-hanging Type	L Fitting	Horizontal Type	Vertical Type
2	See D-3200S Series						
3	X	1-178288-3 ^{*1}	1-178802-3	1-177648-3	S	1-178293-□	1-178313-□
	Y	2-178288-3 ^{*2}	2-178802-3	2-177648-3	S	2-178293-□	2-178313-□
4	X	1-178288-4	—	—	S	1-178294-□	1-178314-□
	Y	2-178288-4	—	—	S	2-178294-□	2-178314-□
5	X	1-178288-5 ^{*3}	1-178802-5	1-177648-5	—	1-178295-□	1-178315-□
6	X	1-178288-6	—	—	—	1-178296-□	1-178316-□
	Y	2-178288-6	—	—	—	2-178296-□	2-178316-□
8	X	1-178288-7 ^{*4}	1-178802-7	1-177648-7	—	1-178297-□	1-178317-□
10	X	1-178288-8	1-178802-8	1-177648-8	—	1-178298-□	1-178318-□
	Y	2-178288-8	2-178802-8	2-177648-8	—	2-178298-□	2-178318-□

Note: Enter the following plating codes in -□ after Part Numbers:
-2 = 0.38µm thick gold plating, -3 = 0.76µm thick gold plating,
-5 = Tin plating

*1, *3 and *4 can be used as SMT Type Receptacle Housing.
*1 and *2 can also be used in modular configuration in combination with D-3100M Tab Header.

D-3000 Series (Continued)**D-3100S — Standard
1-Row Type** (Continued)**■ Keying**

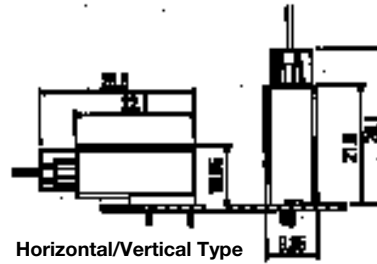
This product (D-3100S) is provided with keying plugs to help prevent misinsertion of contacts. Two types are available; X Type and Y Type (Shown below is the mating front of Tab Header).



D-3000 Series (Continued)

D-3100S — Standard
1-Row Type (Continued)

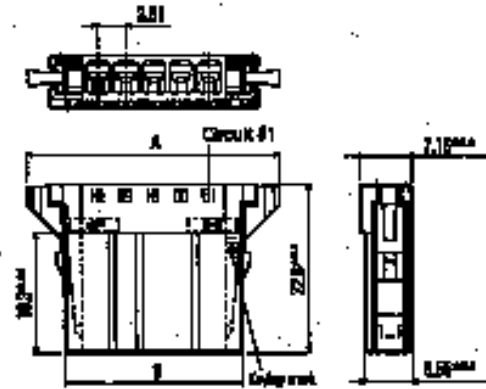
■ **Mating Dimensions**



■ **Receptacle Housing**

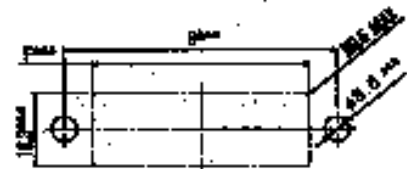
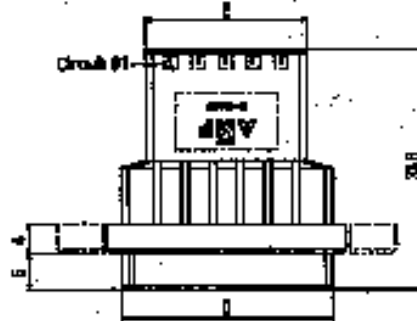


No. of Pos.	Part Number	Dimensions	
		A	B
2	—	—	—
3	□-178288-3	26.76	16.7
4	□-178288-4	30.57	20.51
5	□-178288-5	34.38	24.32
6	□-178288-6	38.19	28.13
8	□-178288-7	45.81	35.97
10	□-178288-8	53.43	43.37



■ **Tab Housing**

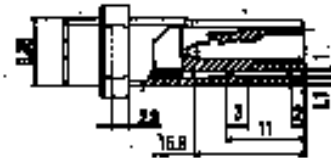
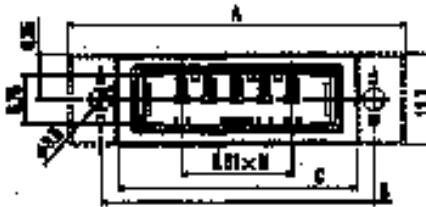
Panel Type



Panel Cutout

When mounting panel from the front, apply clamping torque of less than 49N [11 lbf].

Free-hanging Type



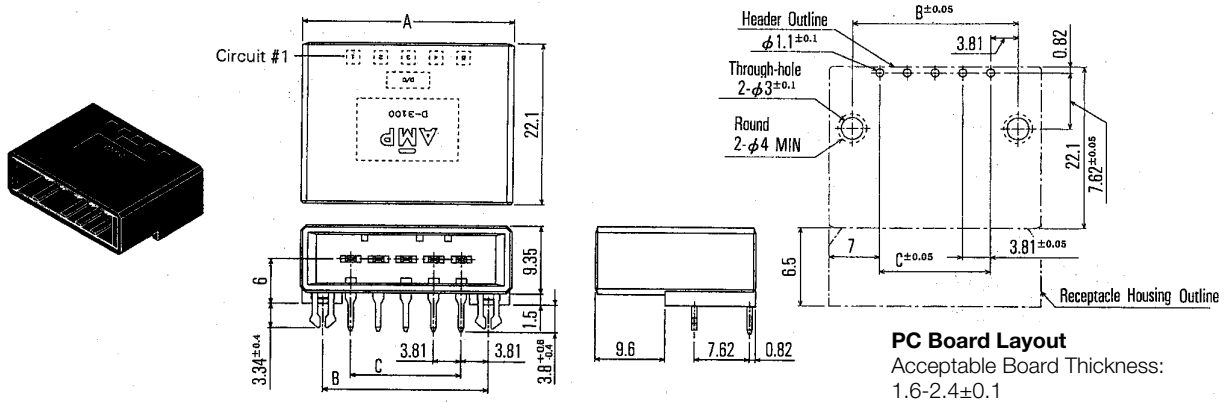
No. of Pos.	Part Number		Dimensions					
	Panel Type	Free-hanging Type	A	B	C*	D	E	F
2	—	—	—	—	—	—	—	—
3	□-178802-3	□-177648-3	40	31	25.57	21.62	14.62	22.6
4	—	—	—	—	—	—	—	—
5	□-178802-5	□-177648-5	47	38	33.19	29.24	22.24	30.2
6	—	—	—	—	—	—	—	—
8	□-178802-7	□-177648-7	59	50	44.62	40.67	33.67	41.6
10	□-178802-8	□-177648-8	67	58	52.24	48.29	41.29	49.2

*Applicable to Free-hanging Type only.

D-3000 Series (Continued)

D-3100S — Standard
1-Row Type (Continued)

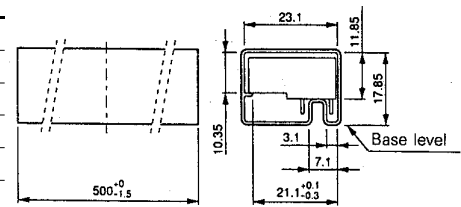
■ **Board-mounting Tab Header (Horizontal Type)**



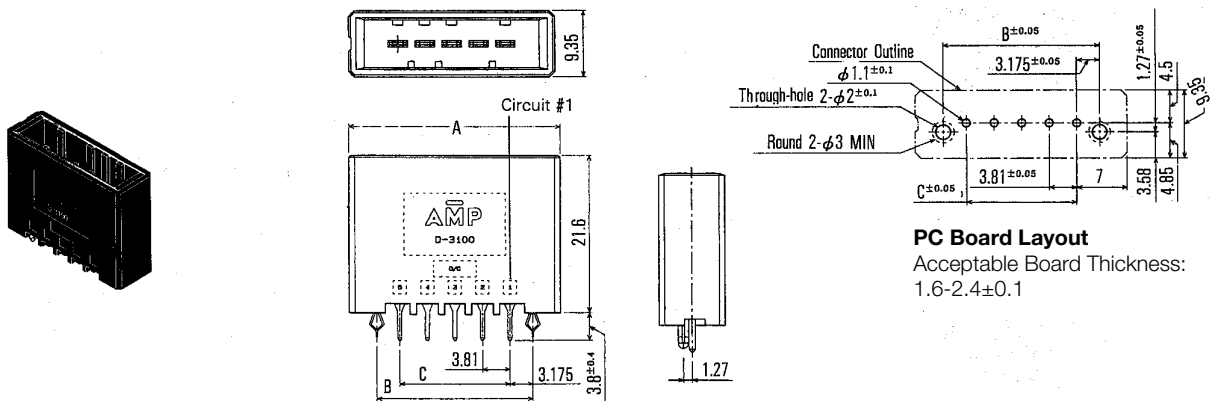
Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
2	—	—	—	—
3	□-178293-□	21.62	15.24	7.62
4	□-178294-□	25.43	19.05	11.43
5	□-178295-□	29.24	22.86	15.24
6	□-178296-□	33.05	26.67	19.05
8	□-178297-□	40.67	34.29	26.67
10	□-178298-□	48.29	41.91	34.29

Tube Package Dimensions (Ref.)



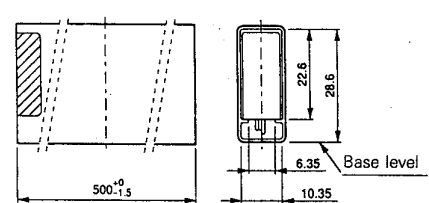
■ **Board-mounting Tab Header (Vertical Type)**



Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
2	—	—	—	—
3	□-178313-□	21.62	13.97	7.62
4	□-178314-□	25.43	17.78	11.43
5	□-178315-□	29.24	21.59	15.24
6	□-178316-□	33.05	25.4	19.05
8	□-178317-□	40.67	33.02	26.67
10	□-178318-□	48.29	40.64	34.29

Tube Package Dimensions (Ref.)



D-3000 Series (Continued)

D-3100S — Standard SMT Type

Appearance Withstanding Voltage: 1,500V (for one minute) Voltage Rating: 250V AC

Receptacle Housing



Board-mounting Tab Header

(Horizontal Type)



(Vertical Type)



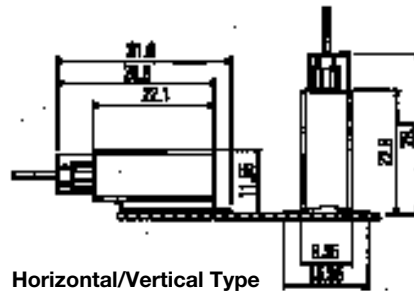
Part Number Chart

No. of Pos.	Keying	Receptacle Housing*	Board-mounting Tab Header	
			Horizontal Type	Vertical Type
3	x	1-178288-3	—	—
5	x	1-178288-5	1-177662-□	1-177665-□
8	x	1-178288-7	1-179188-□	—

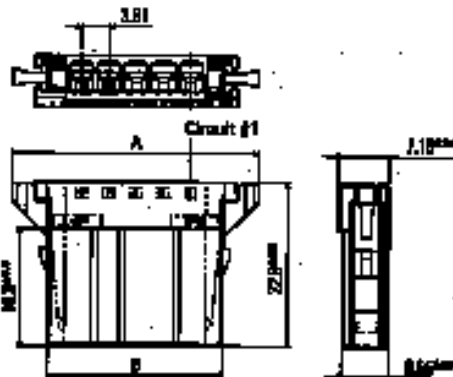
Note: Enter the following plating codes in -□ after Part Numbers:
 -2 = 0.38µm thick gold plating
 -3 = 0.76µm thick gold plating

Material of Tab Header : P.P.S.
 *D-3100S Series.

Mating Dimensions



Receptacle Housing

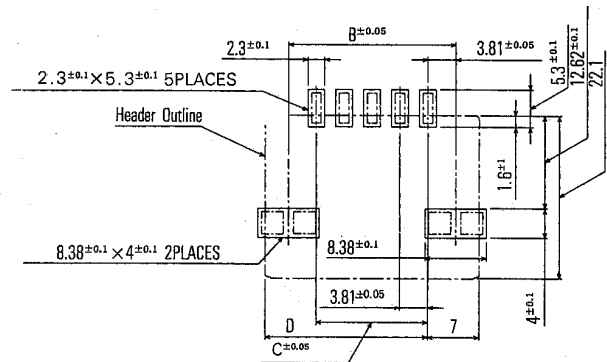
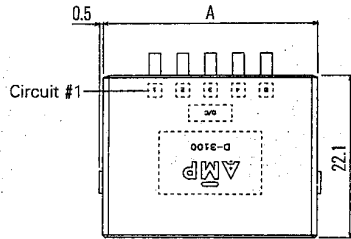
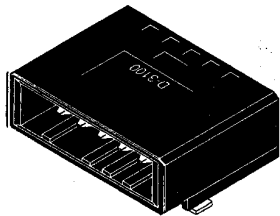


No. of Pos.	Part Number	Dimensions	
		A	B
3	□-178288-3	26.76	16.7
5	□-178288-5	34.38	24.32
8	□-178288-7	45.81	35.97

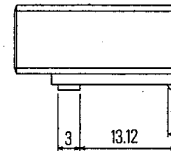
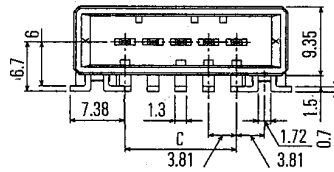
D-3000 Series (Continued)

D-3100S — Standard SMT Type (Continued)

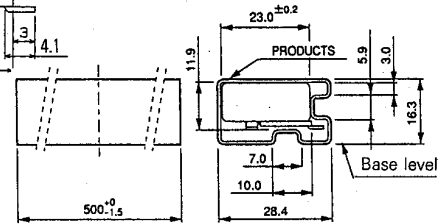
■ **Board-mounting Tab Header (Horizontal Type)**



PC Board Layout

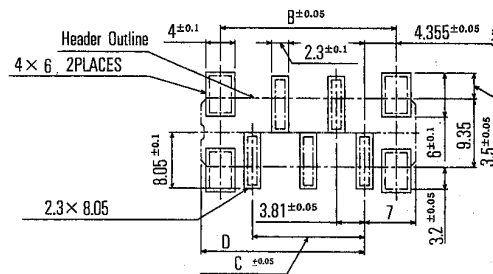
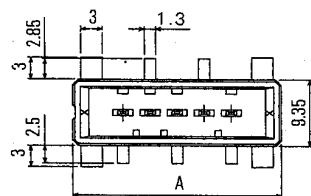
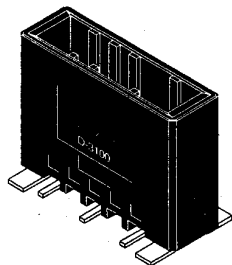


Tube Package Dimensions (Ref.)

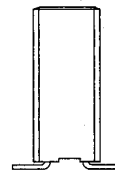
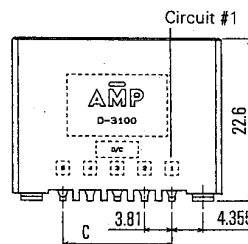


No. of Pos.	Part Number	Dimensions			
		A	B	C	D
3	—	—	—	—	—
5	□-177662-□	29.24	22.86	15.24	22.24
8	□-179188-□	40.67	34.29	26.67	33.67

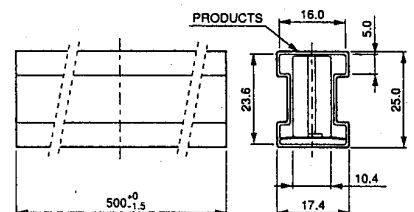
■ **Board-mounting Tab Header (Vertical Type)**



PC Board Layout



Tube Package Dimensions (Ref.)

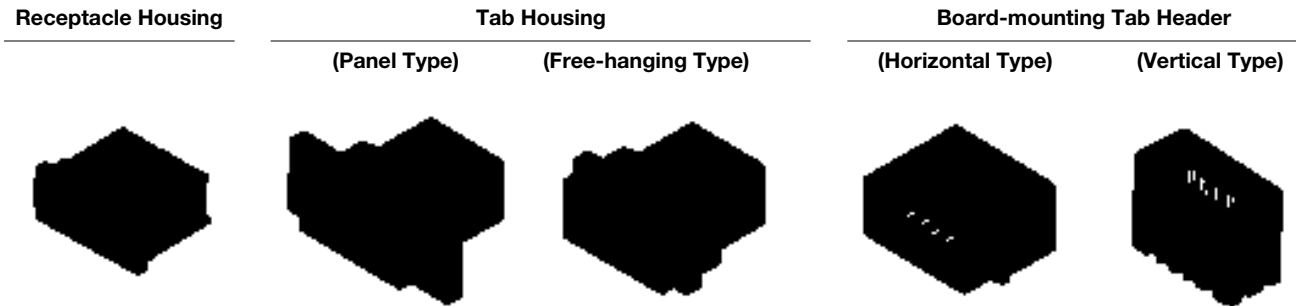
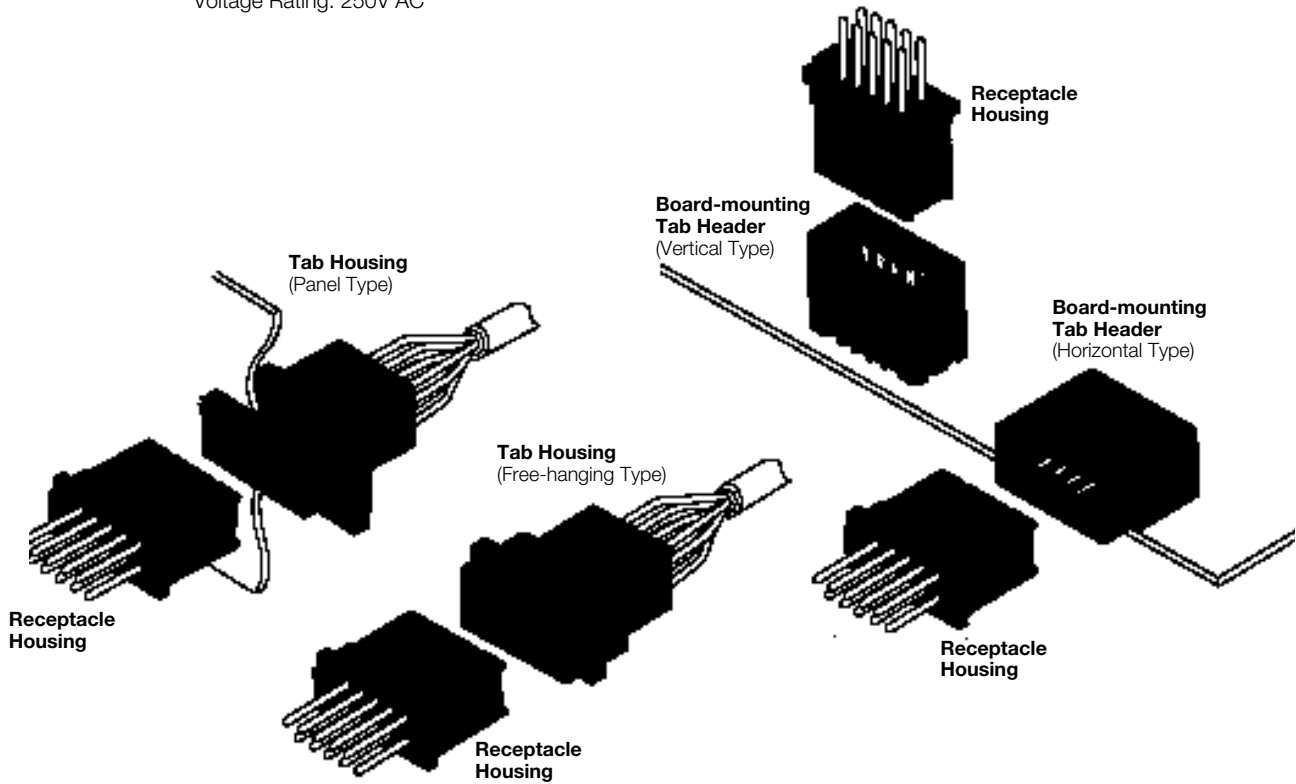


No. of Pos.	Part Number	Dimensions			
		A	B	C	D
3	—	—	—	—	—
5	□-177665-□	29.24	23.95	15.24	22.24
8	—	—	—	—	—

D-3000 Series (Continued)

**D-3100D — Standard
2-Row Type**

Appearance Board mounting pitch: Horizontal Type 150x150mils (3.81x3.81mm) / Vertical Type 150x200mils (3.81x5.08mm)
Dielectric Withstanding Voltage: 1,500V (for one minute)
Voltage Rating: 250V AC



Part Number Chart

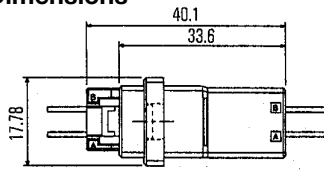
No. of Pos.	Receptacle Housing	Tab Housing			Board-mounting Tab Header	
		Panel Type	Free-hanging Type	L Fitting	Horizontal Type	Vertical Type
4	—	—	—	—	—	—
6	178289-3	178803-3	178964-3	S	178303-□	178323-□
10	178289-5	178803-5	178964-5	—	178305-□	178325-□
12	178289-6	178803-6	178964-6	—	178306-□	178326-□
16	178289-7	178803-7	178964-7	—	178307-□	178327-□
20	178289-8	178803-8	178964-8	—	178308-□	178328-□

Note: Enter the following plating codes in -□ after Part Numbers:
-2 = 0.38µm thick gold plating, -3 = 0.76µm thick gold plating,
-5 = Tin plating

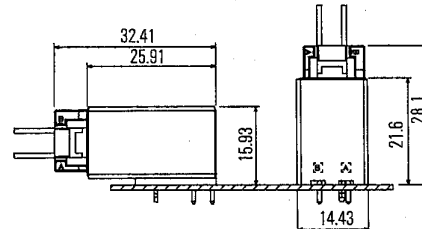
D-3000 Series (Continued)

D-3100D — Standard
2-Row Type (Continued)

■ **Mating Dimensions**

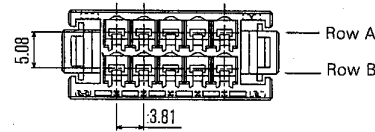
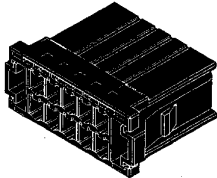


Panel/Free-Hanging Type

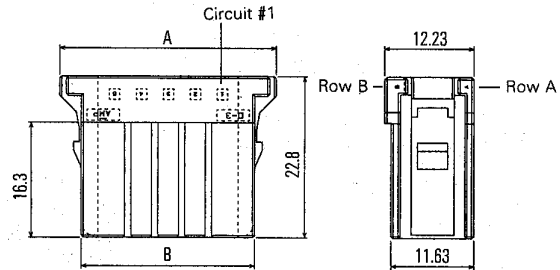


Horizontal/Vertical Type

■ **Receptacle Housing**

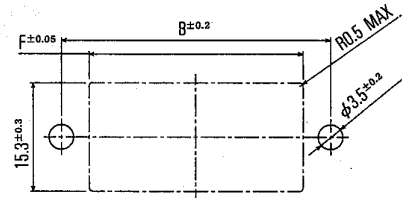
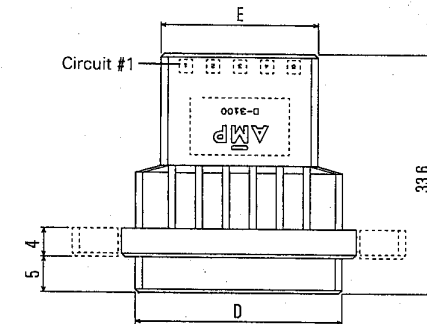
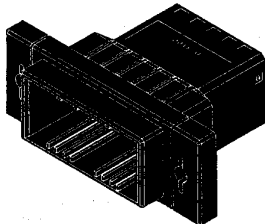


No. of Pos.	Receptacle Housing	Dimensions	
		A	B
4	—	—	—
6	178289-3	24.36	16.70
10	178289-5	31.98	24.32
12	178289-6	35.09	28.35
16	178289-7	42.71	35.97
20	178289-8	51.03	43.37



■ **Tab Housing**

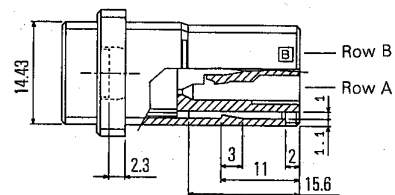
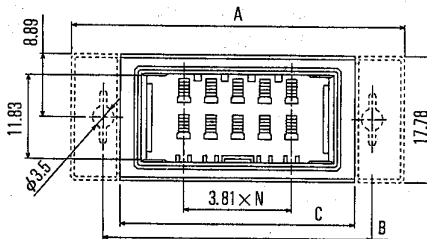
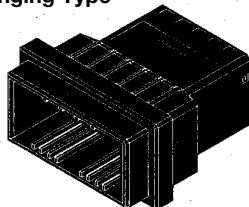
Panel Type



Panel Cutout

When mounting panel from the front, apply clamping torque of less than 49N [11 lbf].

Free-hanging Type

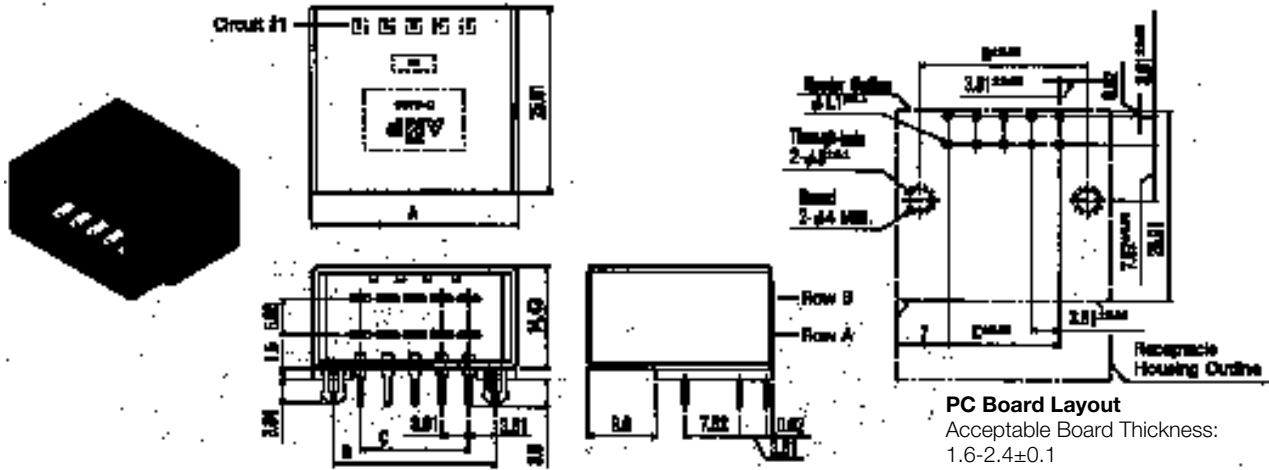


No. of Pos.	Part Number		Dimensions					
	Panel Type	Free-hanging Type	A	B	C	D	E	F
4	—	—	—	—	—	—	—	—
6	178803-3	178964-3	40	31	25.57	21.62	14.62	22.6
10	178803-5	178964-5	47	38	33.19	29.24	22.24	30.2
12	178803-6	178964-6	51	42	37.00	33.05	26.05	34.0
16	178803-7	178964-7	59	50	44.62	40.67	33.67	41.6
20	178803-8	178964-8	67	58	52.62	48.29	41.29	49.2

D-3000 Series (Continued)

**D-3100D — Standard
2-Row Type** (Continued)

■ **Board-mounting Tab Header (Horizontal Type)**

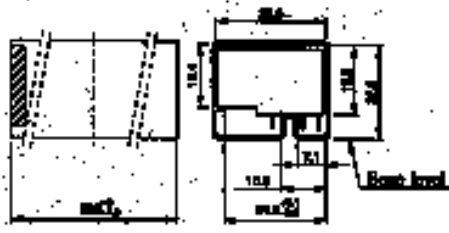


PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

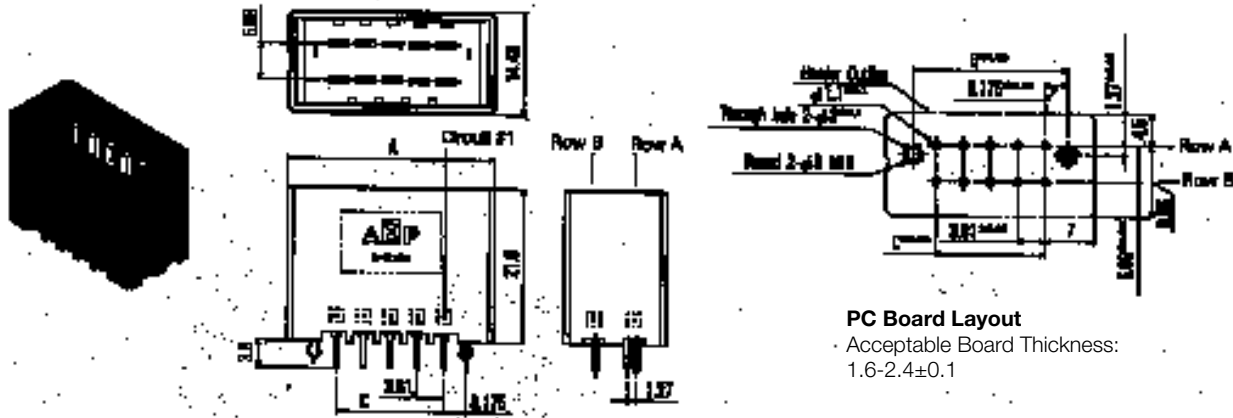
Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
4	—	—	—	—
6	178303-□	21.62	15.24	7.62
10	178305-□	29.24	22.86	15.24
12	178306-□	33.05	26.67	19.05
16	178307-□	40.67	34.29	26.67
20	178308-□	48.29	41.91	34.29

Tube Package Dimensions (Ref.)



■ **Board-mounting Tab Header (Vertical Type)**

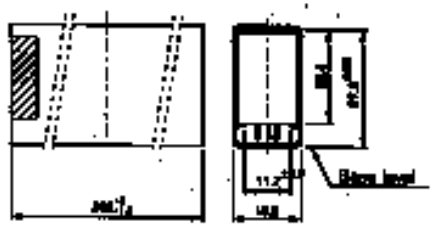


PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
4	—	—	—	—
6	178323-□	21.62	13.97	7.62
10	178325-□	29.24	21.59	15.24
12	178326-□	33.05	25.4	19.05
16	178327-□	40.67	33.02	26.67
20	178328-□	48.29	40.64	34.29

Tube Package Dimensions (Ref.)

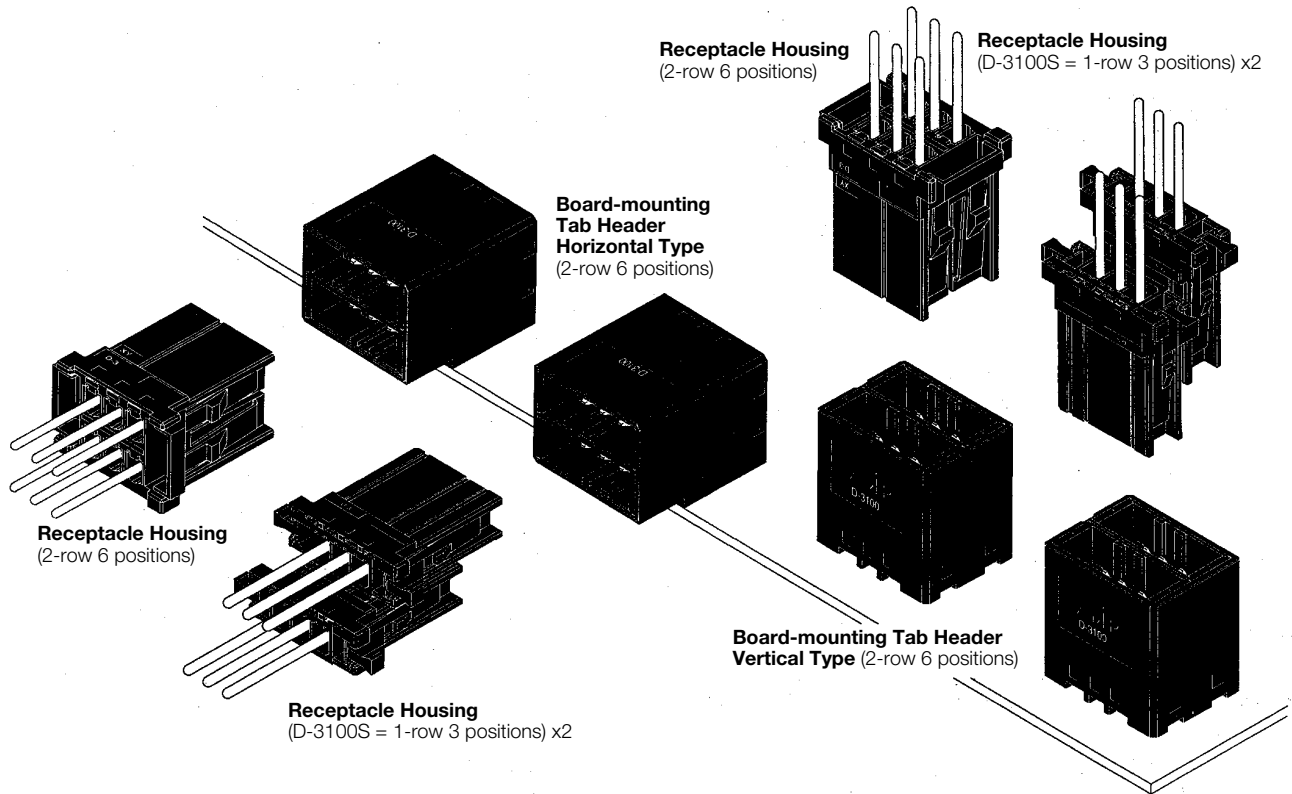


D-3000 Series (Continued)

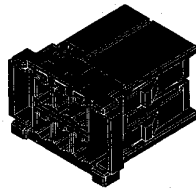
D-3100M — Modular Type

Appearance

Connectors can be used in modular configurations in combination with D-3100S. Ideally Suited For Allocation of Signal Circuits
 Board mounting pitch: Horizontal Type 150x150mils (3.81x3.81mm) / Vertical Type 150x300mils (3.81x7.62mm)
 Dielectric Withstanding Voltage: 1,500V (for one minute)
 Voltage Rating: 250V AC



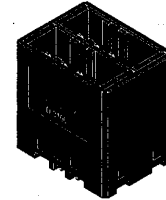
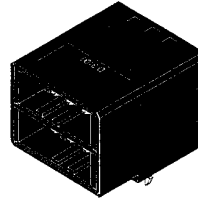
Receptacle Housing



Board-mounting Tab Header

(Horizontal Type)

(Vertical Type)



Part Number Chart

No. of Pos.	Keying	Receptacle Housing	Board-mounting Tab Header	
			Horizontal Type	Vertical Type
6	XX	1-178127-6	1-178137-□	1-178141-□
	YY	2-178127-6	2-178137-□	—
	XY	3-178127-6	3-178137-□	3-178141-□

Note: Enter the following plating codes in -□ after Part Numbers:
 -2 = 0.38µm thick gold plating
 -3 = 0.76µm thick gold plating
 -5 = Tin plating

D-3000 Series (Continued)

D-3100M — Modular Type

(Continued)

■ **Keying**

This product (D-3100M) is provided with keying to help prevent mismatching of connector halves. Keying is available in three types – XX Type, YY Type and XY Type. (Shown below is the mating surface of Tab Header.)

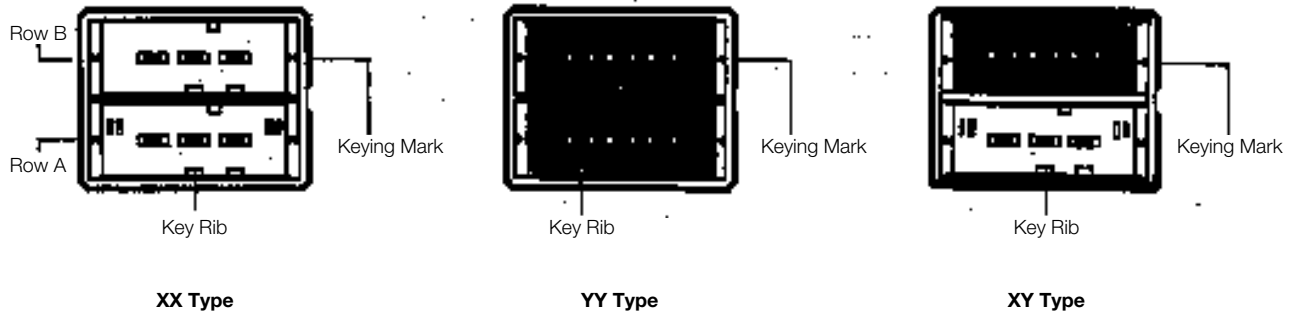

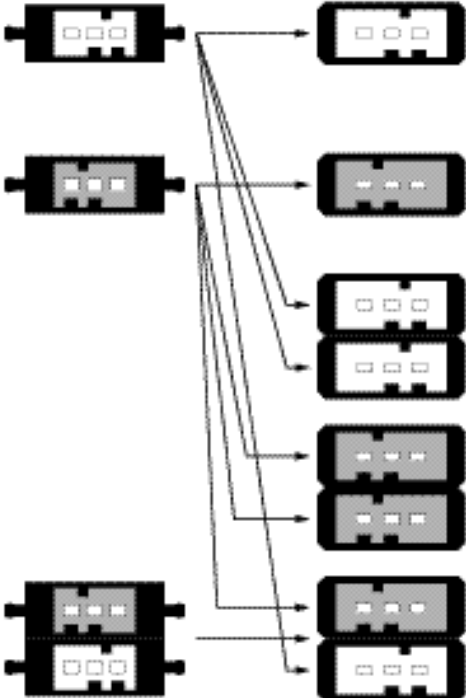



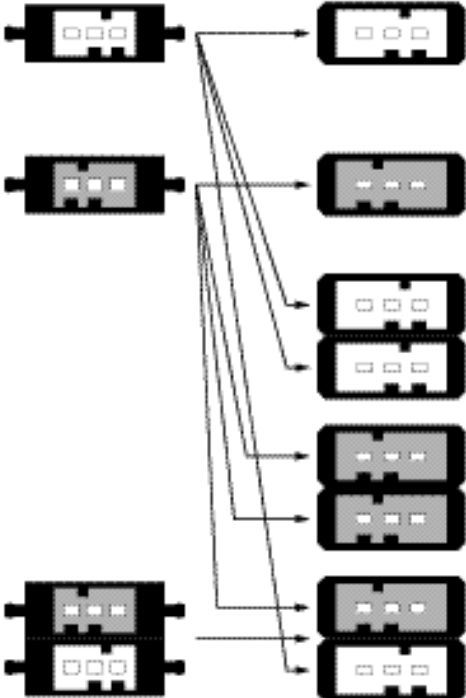




Table of Mating Combinations

Receptacle Housing		Board-mounting Tab Header				
		Horizontal Type		Vertical Type		
1 Row 3 positions (D-3100S) 	X Type P/N : 1-178288-3		1 Row 3 positions (D-3100S) 	X Type P/N : 1-178293-□	1 Row 3 positions (D-3100S) 	X Type P/N : 1-178313-□
	Y Type P/N : 2-178288-3		Y Type P/N : 2-178293-□	Y Type P/N : 2-178313-□		
2 Rows 6 positions 	XX Type P/N : 1-178127-6		2 Rows 6 positions 	XX Type P/N : 1-178137-□	2 Rows 6 positions 	XX Type P/N : 1-178141-□
	XX Type P/N : 2-178127-6		YY Type P/N : 2-178137-□	YY Type		
	XY Type P/N : 3-178127-6		XY Type P/N : 3-178137-□	XY Type P/N : 3-178141-□		

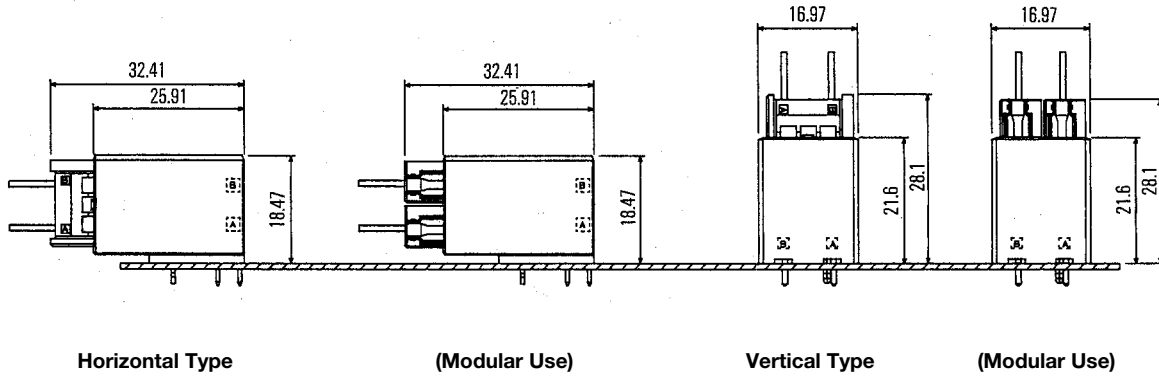
The housing with asterisk (*) same as D-3100S Series.

D-3000 Series (Continued)

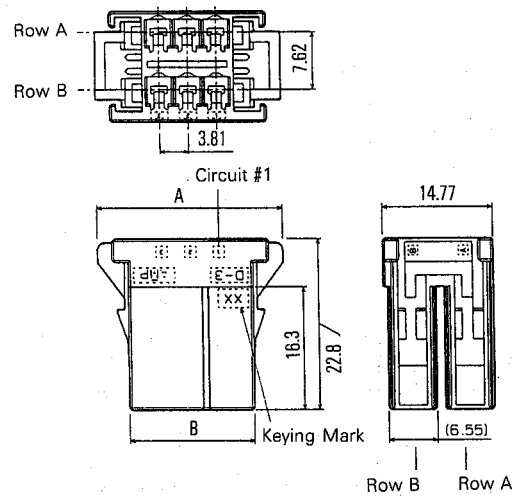
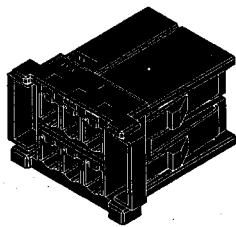
D-3100M — Modular Type

(Continued)

■ **Mating Dimensions**



■ **Receptacle Housing**



No. of Pos.	Part Number	Dimensions	
		A	B
6	□-178127-6	24.76	16.7

Notice:

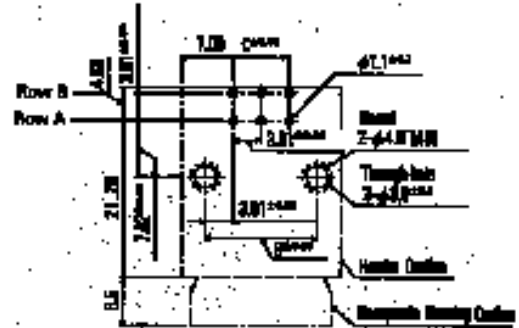
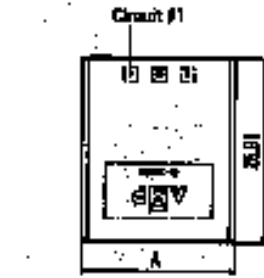
*Although external or mounting dimensions are described in the catalog, the specifications are subject to change. When selecting products for your requirements, please request the appropriate drawings. Product Specifications, Instruction Sheets, etc., are also available. It is recommended that you request these documents as well.

D-3000 Series (Continued)

D-3100M — Modular Type

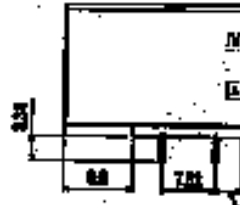
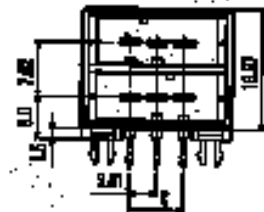
(Continued)

■ **Board-mounting Tab Header (Horizontal Type)**



PC Board Layout

Acceptable Board Thickness:
1.6-2.4±0.1



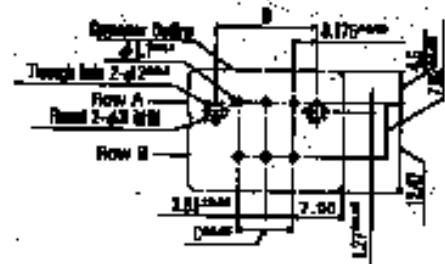
Tube Package Dimensions (Ref.)



Solder tine section is 0.64 sq.

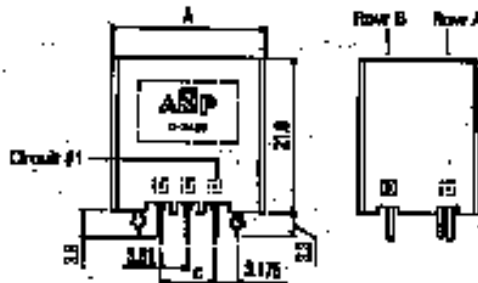
No. of Pos.	Part Number	Dimensions		
		A	B	C
6	□-178137-□	21.62	15.24	7.62

■ **Board-mounting Tab Header (Vertical Type)**



PC Board Layout

Acceptable Board Thickness:
1.6-2.4±0.1



Tube Package Dimensions (Ref.)



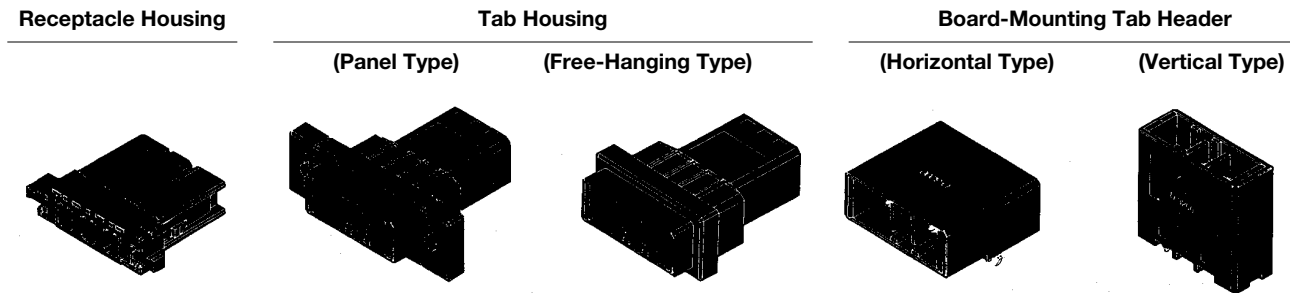
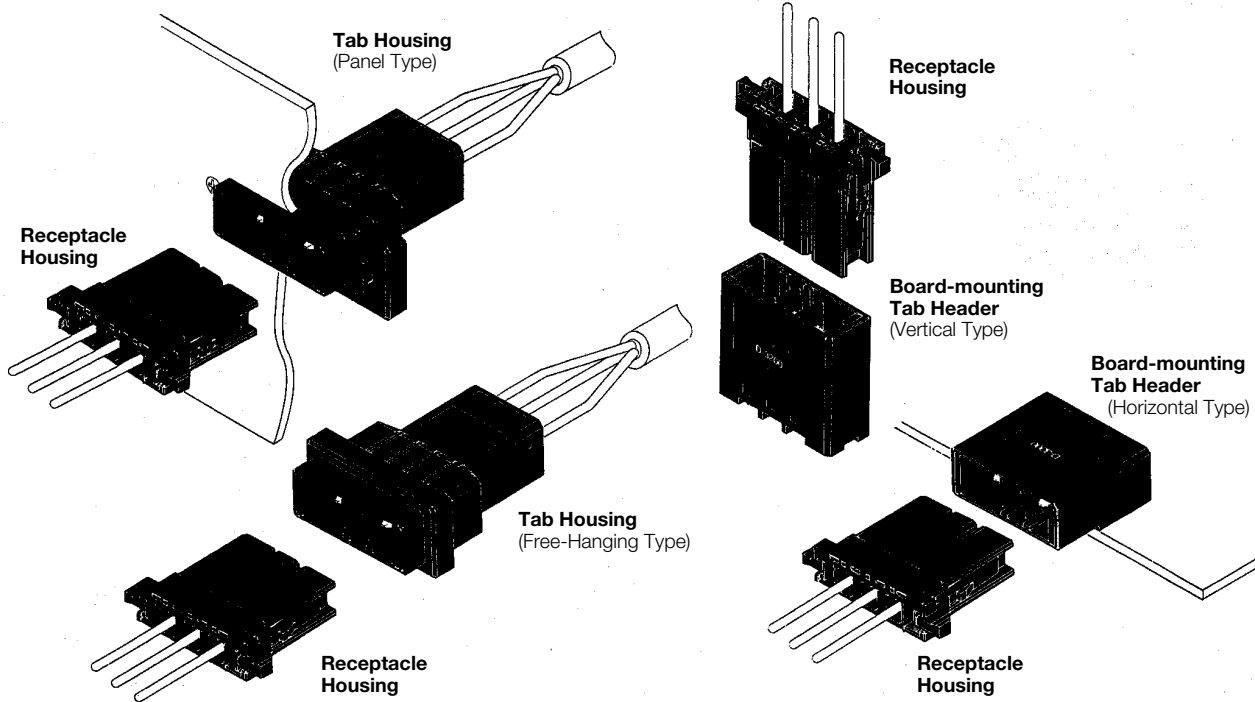
Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
6	□-178141-□	21.62	13.97	7.62

D-3000 Series (Continued)

D-3200S
(High-Voltage Version of
Standard D-3100S)

Appearance Board mounting pitch: Horizontal Type 200mils (5.08mm)
Dielectric Withstanding Voltage: 2,200V (for one minute)
Voltage Rating: 600V AC (per connector)



Part Number Chart

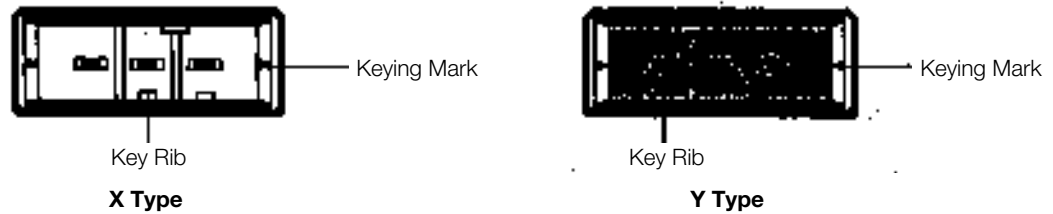
No. of Pos.	Keying	Receptacle Housing	Tab Housing			Board-mounting Tab Header	
			Panel Type	Free-Hanging Type	L Fitting	Horizontal Type	Vertical Type
2	X	1-178128-2	1-179553-2	1-179552-2	S	1-179276-□	1-917337-□
	Y	2-178128-2	2-179553-2	2-179552-2	S	2-179276-□	2-917337-□
3	X	1-178128-3*1	1-179553-3	1-179552-3	S	1-178138-□	1-178136-□
	Y	2-178128-3*1	2-179553-3	2-179552-3	S	2-178138-□	2-178136-□
4	X	1-178128-4	1-179553-4	1-179552-4	S	1-179277-□	1-917338-□
	Y	2-178128-4	2-179553-4	2-179552-4	S	2-179277-□	2-917338-□
5	X	1-178128-5*1	Use 2-row 6 position D-3200M, in place 5 and 6 position Panel and Free-hanging Types.			1-316130-□	1-316132-□
	Y	2-178128-5*1				2-316130-□	2-316132-□
6	X	1-178128-6*1				1-316131-□	1-316133-□
	Y	2-178128-6*1				2-316131-□	2-316133-□

Note: Enter the following plating codes in -□ after Part Numbers:
-2 = 0.38µm thick gold plating, -3 = 0.76µm thick gold plating,
-5 = Tin plating

*1 can also be used in modular configuration with D-3200M Tab Housing and Tab Header.

D-3000 Series (Continued)**D-3200S**
(High-Voltage Version of
Standard D-3100S) (Continued)**■ Keying**

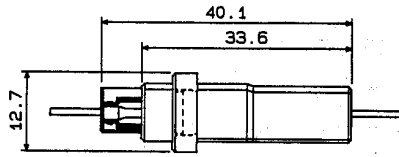
This product (D-3200S) is provided with keying to help prevent mismatching of the connector halves. Keying is available in two types – X Type and Y Type . (Shown below is the mating surface of Tab Header.)



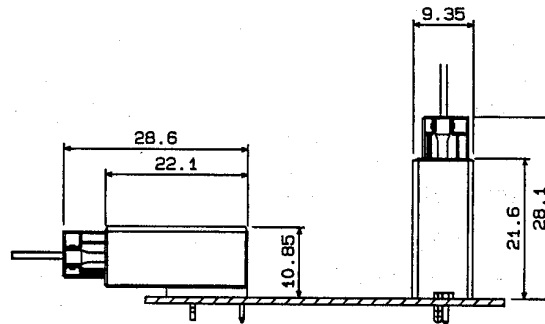
D-3000 Series (Continued)

D-3200S
(High-Voltage Version of
Standard D-3100S) (Continued)

Mating Dimensions



Panel/Free-Hanging Type



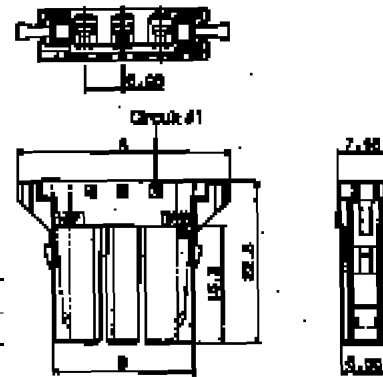
Horizontal/Vertical Type

External Dimensions

■ Receptacle Housing



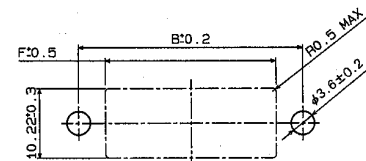
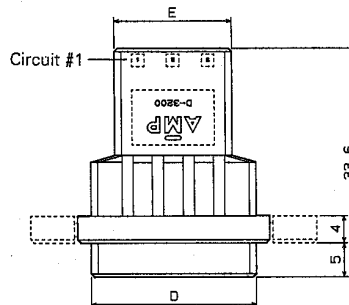
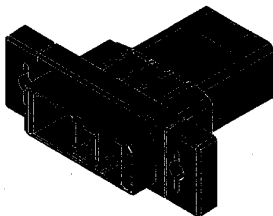
5- and 6-position receptacle housings differ slightly in shape with each other. Check with diagram.



No. of Pos.	Part Number	Dimensions	
		A	B
2	□-178128-2	24.62	14.16
3	□-178128-3	29.7	19.24
4	□-178128-4	34.78	24.32
5	□-178128-5	39.86	29.4
6	□-178128-6	44.94	34.48

■ Tab Housing

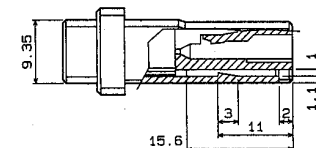
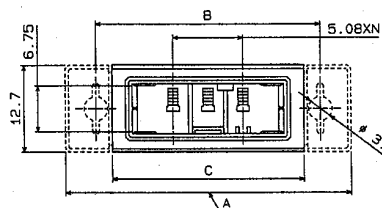
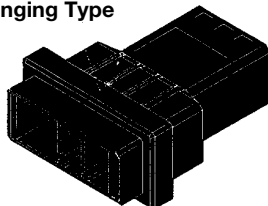
Panel Type



Panel Cutout

When mounting panel from the front, apply clamping torque of less than 49N [11 lbf].

Free-Hanging Type

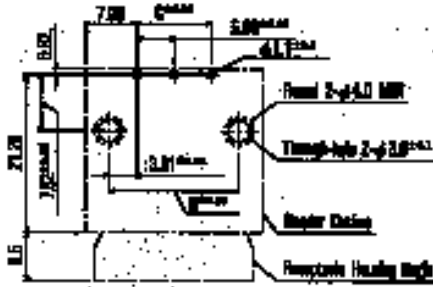
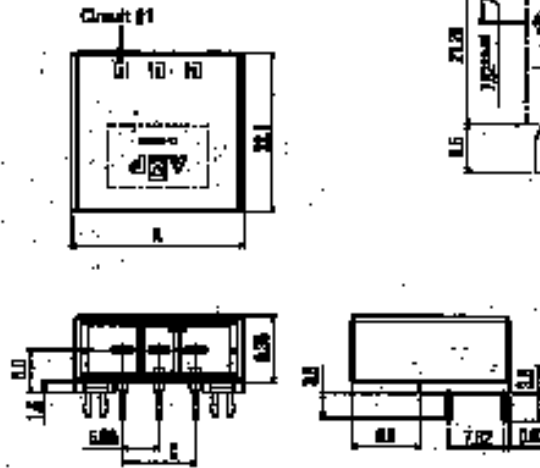
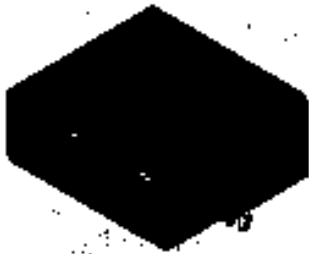


No. of Pos.	Part Number		Dimensions					
	Panel Type	Free-Hanging Type	A	B	C	D	E	F
2	□-179553-2	□-179552-2	36.83	28	23.03	19.08	12.08	20
3	□-179553-3	□-179552-3	41.91	33	28.11	24.16	17.16	25
4	□-179553-4	□-179552-4	46.99	38	33.19	29.24	22.24	30

D-3000 Series (Continued)

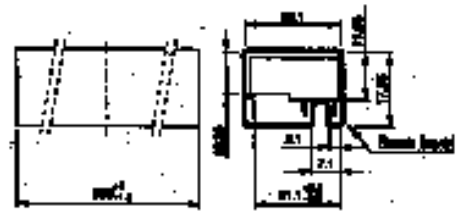
D-3200S
(High-Voltage Version of
Standard D-3100S) (Continued)

■ Board-mounting Tab Header (Horizontal Type)



PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

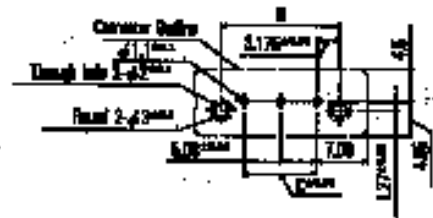
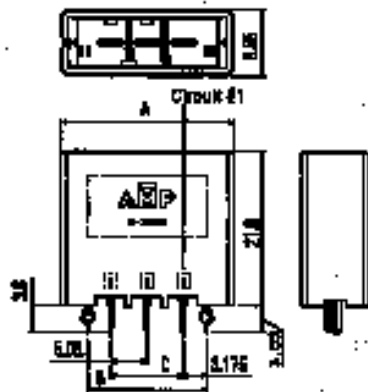
Tube Package Dimensions (Ref.)



Solder tine section is 0.64 sq.

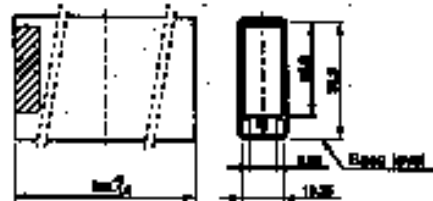
No. of Pos.	Part Number	Dimensions		
		A	B	C
2	□-179276-□	19.08	12.7	5.08
3	□-178138-□	24.16	17.78	10.16
4	□-179277-□	29.24	22.86	15.24
5	□-316130-□	34.32	27.84	20.32
6	□-316131-□	39.4	33.02	25.4

■ Board-mounting Tab Header (Vertical Type)



PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

Tube Package Dimensions (Ref.)



Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
2	□-917337-□	19.08	11.43	5.08
3	□-178136-□	24.16	16.51	10.16
4	□-917338-□	29.24	21.59	15.24
5	□-316132-□	34.32	26.67	20.32
6	□-316133-□	39.4	31.75	25.4

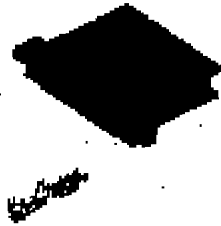
D-3000 Series (Continued)

D-3200S SMT Type

■ **Receptacle Housing and Board Mount Tab Header**

Appearance Dielectric Withstanding Voltage: 2,200V (1 min.)
Voltage Rating: 600V AC (when one connector is used)

Receptacle Housing



Board-Mounting Tab Header

(Horizontal Type)



Receptacle Contact.....For each line of contacts, refer to the appropriate page.

No. of Positions	Keying	Part Number of Receptacle Housing*	Part Number of Board-Mount Tab Header
			Horizontal Type
2	X	1-178128-2	—
3	X	1-178128-3	1-917389-□
4	X	1-178128-4	—
5	X	1-178128-5	—
6	X	1-178128-6	—

Note: Enter the following plating codes in Part Number suffix-□. Gold plating only for SMT Type.

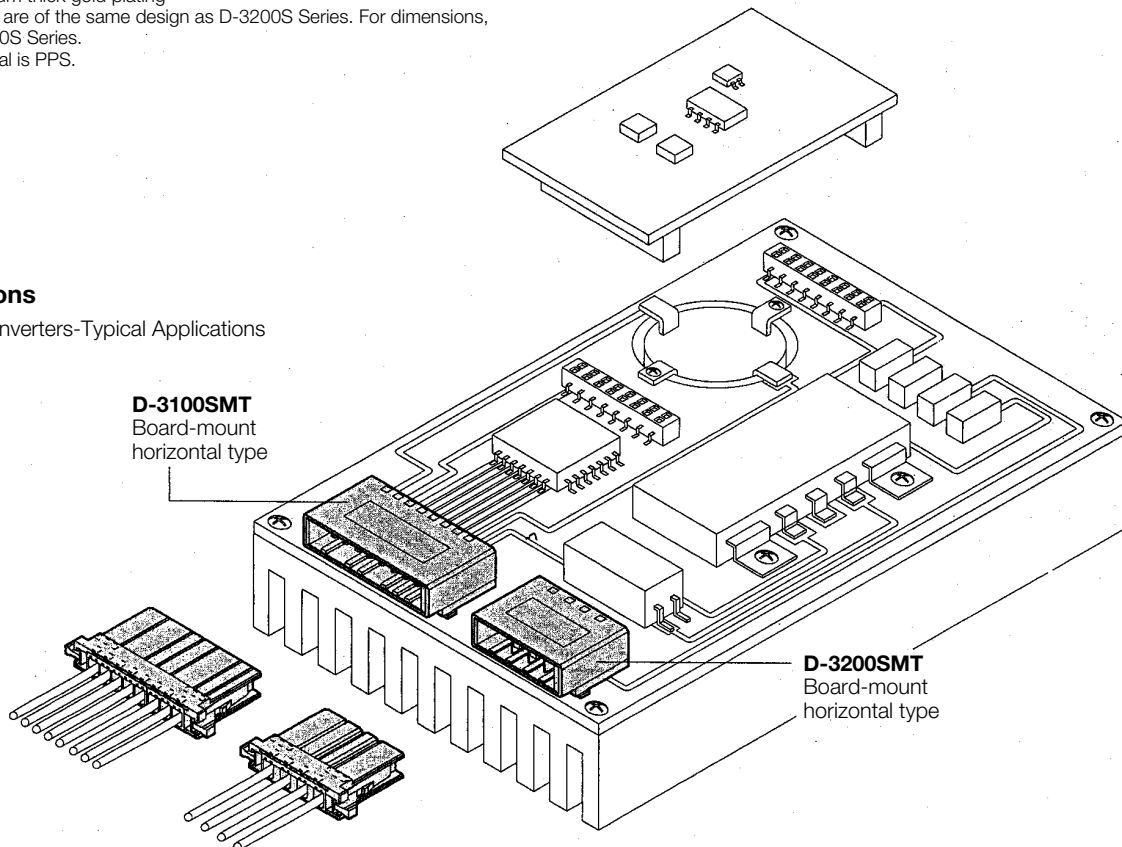
-2 = 0.38µm thick gold plating,

-3 = 0.76µm thick gold plating

*Part Numbers are of the same design as D-3200S Series. For dimensions, refer to D-3200S Series.
Header material is PPS.

■ **Applications**

Servomotors/Inverters-Typical Applications

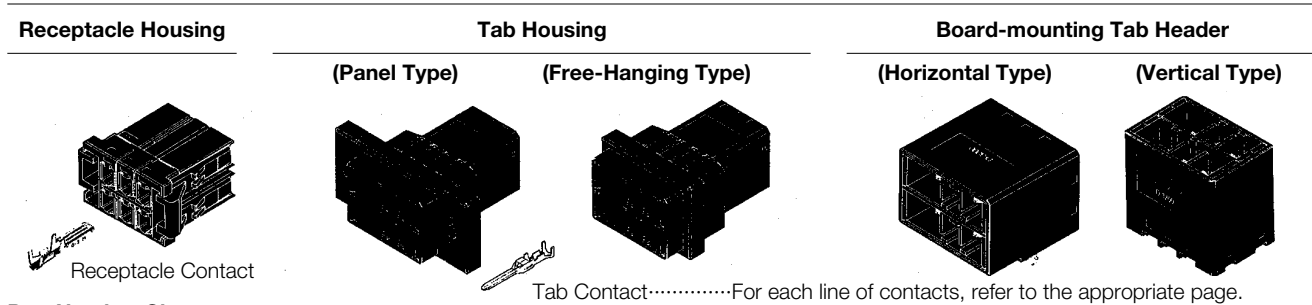
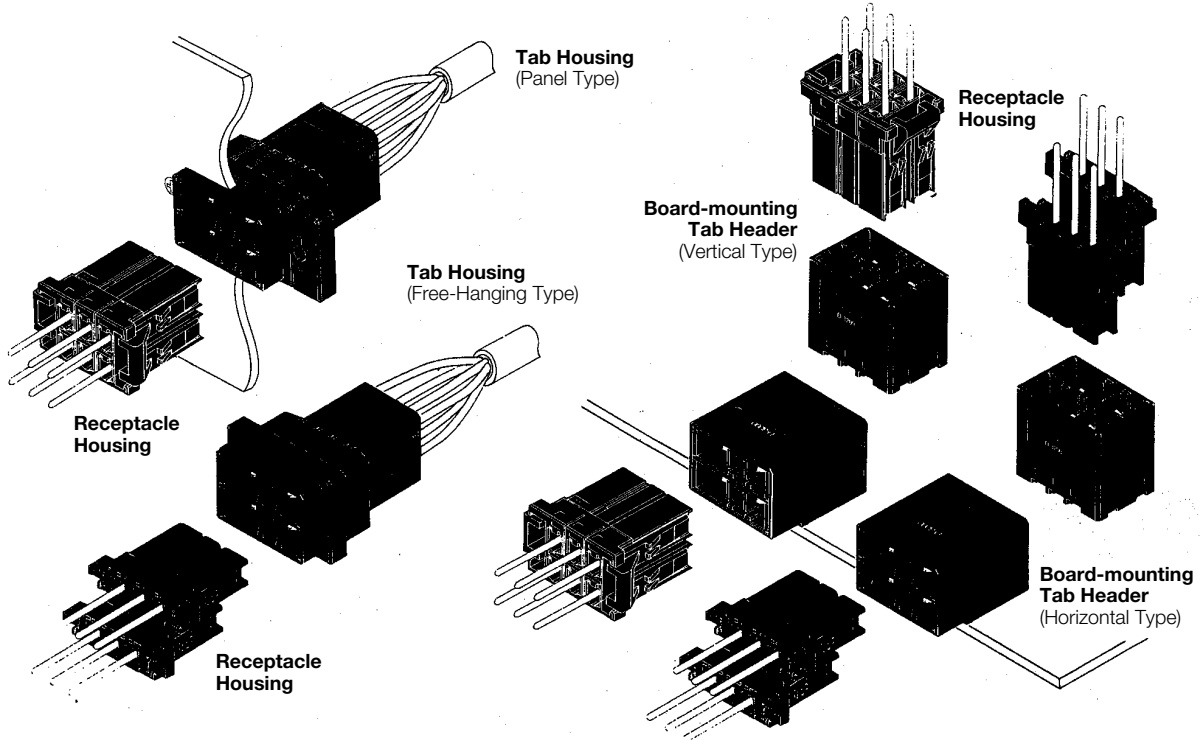


D-3000 Series (Continued)

D-3200M — Modular Type

Appearance

Connectors can be used in modular configurations in combination with D-3200S. Ideally suited for allocation of power circuits.
 Board mounting pitch: Horizontal Type 200x200mils (5.08x5.08mm)
 Vertical Type 200x300mils (5.08x7.62mm)
 Dielectric Withstanding Voltage: 2,200V (for one minute)
 Voltage Rating: 600V AC (per connector)



Part Number Chart

No. of Pos.	Keying	Receptacle Housing	Tab Housing*			Board-Mounting Tab Header*	
			Panel Type	Free-Hanging Type	L Fitting	Horizontal Type	Vertical Type
6	XX	1-178129-6	1-179555-3	1-179554-3	S	1-178139-□	1-178140-□
	YY	2-178129-6	2-179555-3	2-179554-3	S	2-178139-□	2-178140-□
	XY	3-178129-6	3-179555-3	3-179554-3	S	3-178139-□	3-178140-□
10	XX	1-917659-5	—	—	—	1-316080-□	1-917657-□
	YY	2-917659-5	—	—	—	2-316080-□	2-917657-□
	XY	3-917659-5	—	—	—	3-316080-□	3-917657-□
12	XX	1-917659-6	1-179555-6	1-179554-6	—	1-316081-□	1-917658-□
	YY	2-917659-6	2-179555-6	2-179554-6	—	2-316081-□	2-917658-□
	XY	3-917659-6	3-179555-6	3-179554-6	—	3-316081-□	3-917658-□
20	XX	1-917659-8	1-179555-8	—	—	—	—

Note: Enter the following plating codes in -□ after Part Numbers:
 -2 = 0.38µm thick gold plating, -3 = 0.76µm thick gold plating,
 -5 = Tin plating

* Can also be used in Drawer connector in combination with D-3200M Drawer Type.

D-3000 Series (Continued)

D-3200M — Modular Type

(Continued)

■ **Keying**

This product (D-3200M) is provided with keying to help prevent mismatching of the connector halves. Keying is available in three types – XX Type, YY Type and XY Type. (Shown below is the mating surface of Tab Header.)

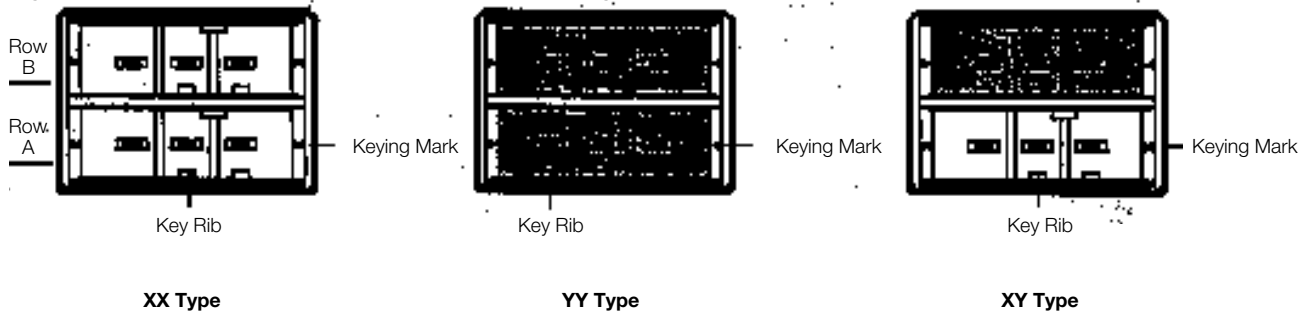


Table of Mating Combinations

Receptacle Housing		Tab Housing		Board-mounting Tab Header	
1 Row 3 Positions (D-3200S) *	X Type	1 Row, 3 Pos. (D-3200S) Panel Type *	X Type Panel Type Free-Hanging Type	1 Row, 3 Pos. (D-3200S) Horizontal Type *	X Type Horizontal Type Vertical Type
	Y Type	Free-Hanging Type *	Y Type Panel Type Free-Hanging Type	Vertical Type *	Y Type Horizontal Type Vertical Type
2 Rows 6 Positions	XX Type	2 Rows 6 Positions Panel Type	XX Type Panel Type Free-Hanging Type	2 Rows 6 positions Horizontal Type	XX Type Horizontal Type Vertical Type
	YY Type	Free-Hanging Type	YY Type Panel Type Free-Hanging Type	Vertical Type	YY Type Horizontal Type Vertical Type
	XY Type		XY Type Panel Type Free-Hanging Type	Vertical Type	XY Type Horizontal Type Vertical Type

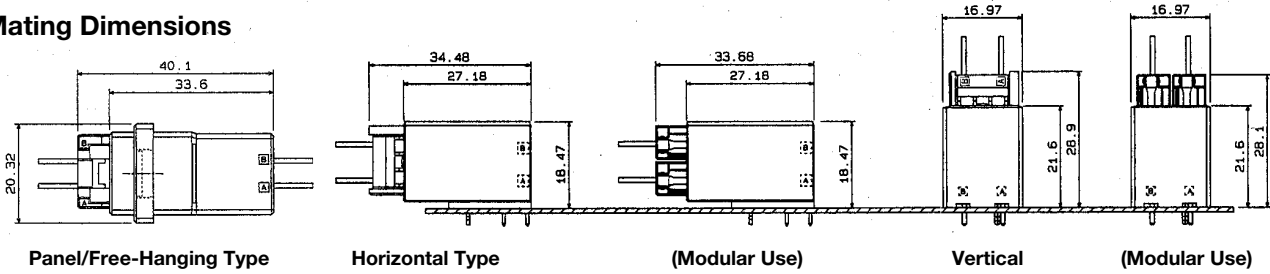
The housing with asterisk (*): same as D-3200S Series.

D-3000 Series (Continued)

D-3200M — Modular Type

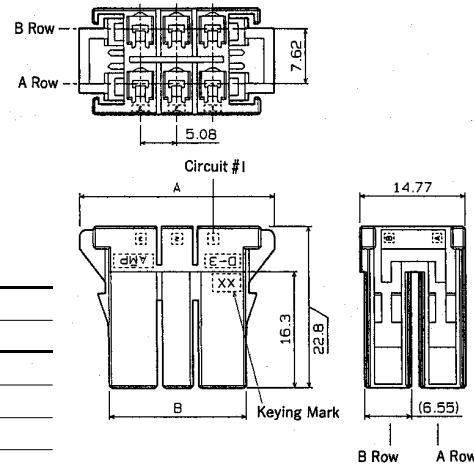
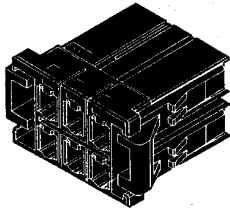
(Continued)

Mating Dimensions



External Dimensions

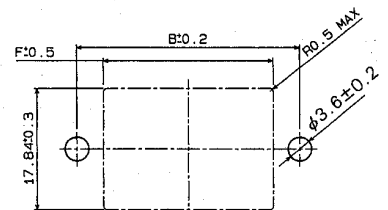
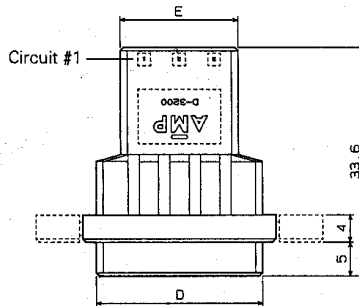
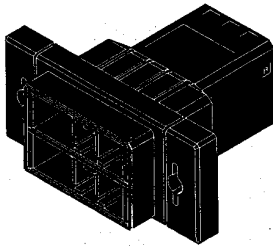
■ Receptacle Housing



No. of Pos.	Part Number	Dimensions	
		A	B
6	□-178129-6	27.3	19.24
10	□-917659-5	37.46	29.4
12	□-917659-6	42.54	34.48
20	□-917659-8	62.86	54.8

■ Tab Housing

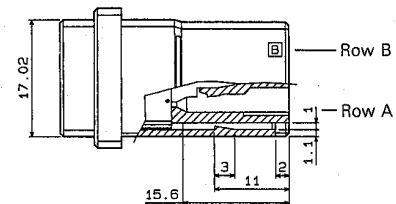
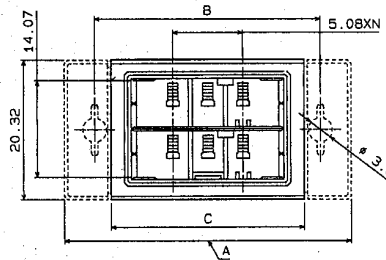
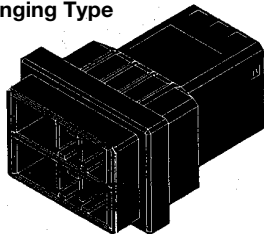
Panel Type



Panel Cutout

When mounting panel from the front, apply clamping torque of less than 49N [11 lbf].

Free-Hanging Type



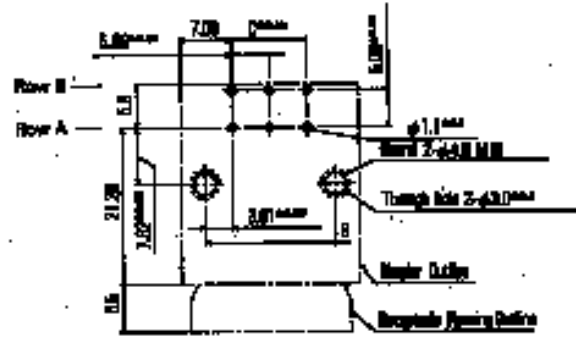
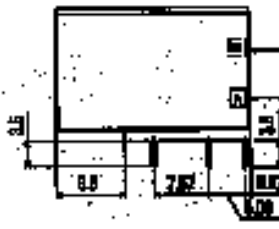
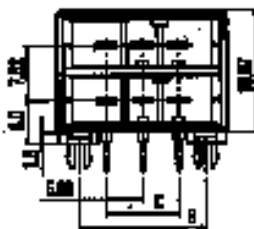
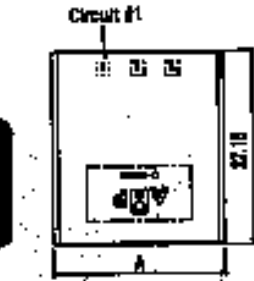
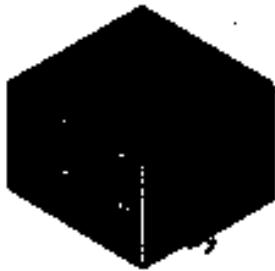
No. of Pos.	Part Number		Dimensions					
	Panel Type	Free-Hanging Type	A	B	C	D	E	F
6	□-179555-3	□-179554-3	41.91	33	28.11	24.16	17.16	25
12	□-179555-6	□-179554-6	57.91	49	43.35	39.4	32.4	41
20	□-179555-8	—	78.23	70	—	59.72	52.72	61

D-3000 Series (Continued)

D-3200M — Modular Type

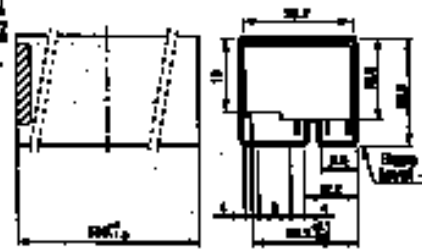
(Continued)

■ **Board-mounting Tab Header (Horizontal Type)**



PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

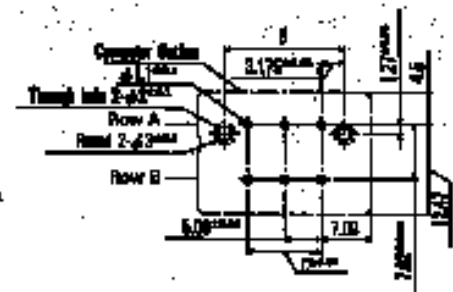
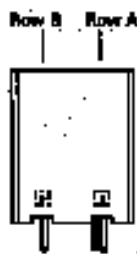
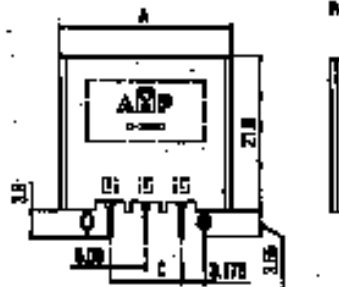
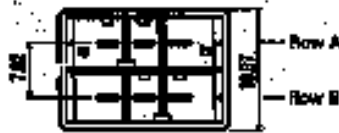
Tube Package Dimensions (Ref.)



Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
6	□-178139-□	24.16	17.78	10.16
10	□-316080-□	34.32	27.94	20.32
12	□-316081-□	39.4	33.02	25.4

■ **Board-mounting Tab Header (Vertical Type)**



PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

Tube Package Dimensions (Ref.)



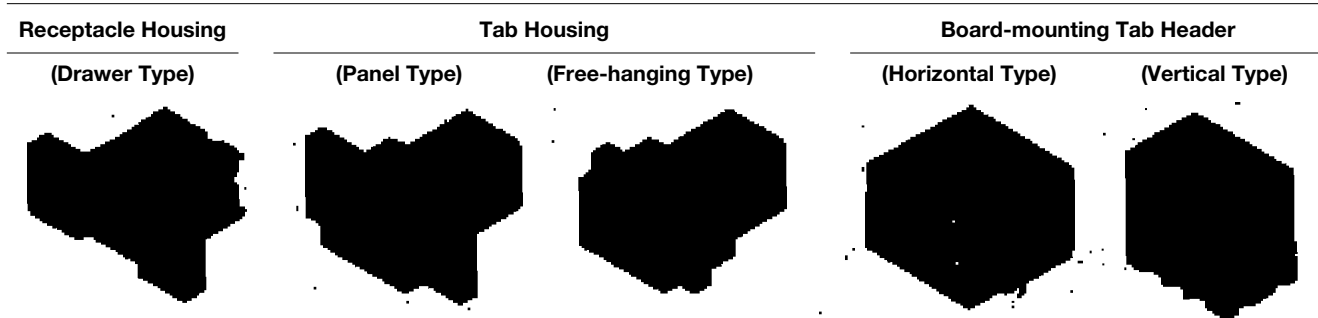
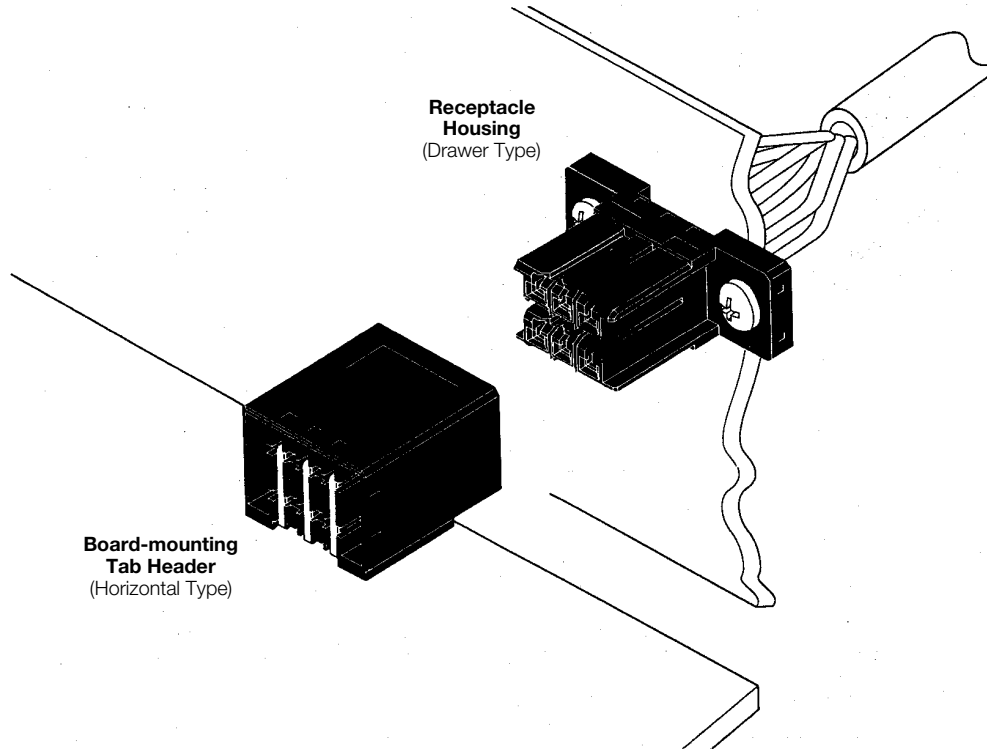
Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
6	□-178140-□	24.16	16.51	10.16
10	□-917657-□	34.32	26.67	20.32
12	□-917658-□	39.4	31.75	25.4

D-3000 Series (Continued)

D-3200M — Drawer Type

Appearance Board mounting pitch: Horizontal Type 200x200 mils (5.08x5.08mm)
 Vertical Type 200x300mils (5.08x7.62mm)
 Dielectric Withstanding Voltage: 2,200V (for one minute) Voltage Rating: 600V AC (per connector)



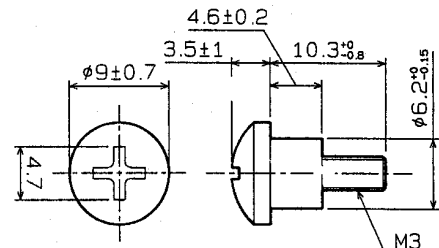
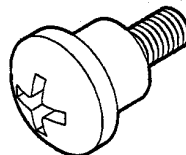
Part Number Chart

No. of Pos.	Keying	Receptacle Housing (Drawer Type)	Tab Housing*		Board-mounting Tab Header*	
			Panel Type	Free-Hanging Type	Horizontal Type	Vertical Type
6	XX	1-917266-3	1-179555-3	1-179554-3	1-178139-□	1-178140-□
	YY	—	2-179555-3	2-179554-3	2-178139-□	2-178140-□
	XY	—	3-179555-3	3-179554-3	3-178139-□	3-178140-□

Note: Enter the following plating codes in -□ after Part Numbers:
 -2 = 0.38µm thick gold plating, -3 = 0.76µm thick gold plating,
 -5 = Tin plating

Panel Mounting Screw

Part Number
900167-1

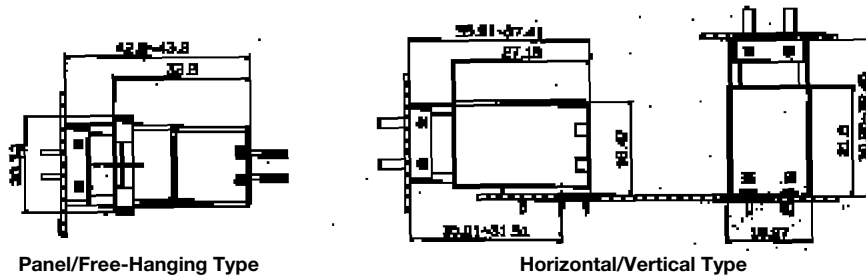


D-3000 Series (Continued)

D-3200M — Drawer Type

(Continued)

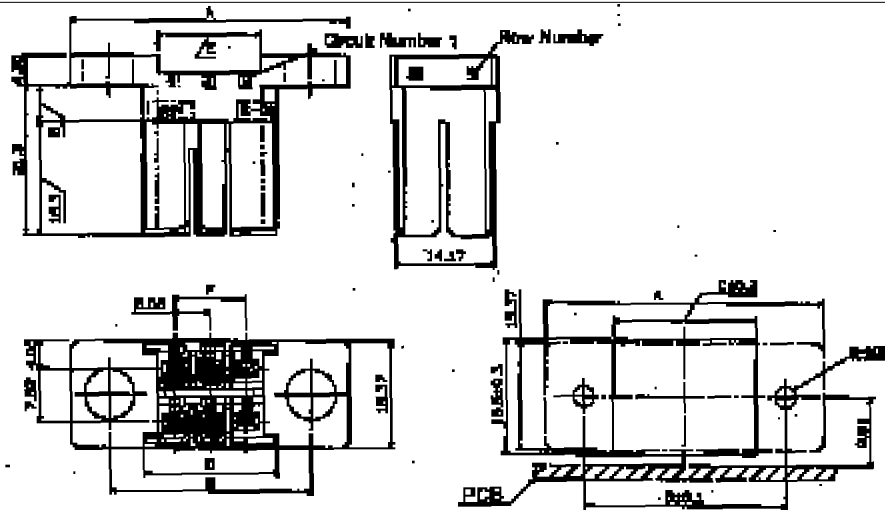
Mating Dimensions



External Dimensions

■ Receptacle Housing

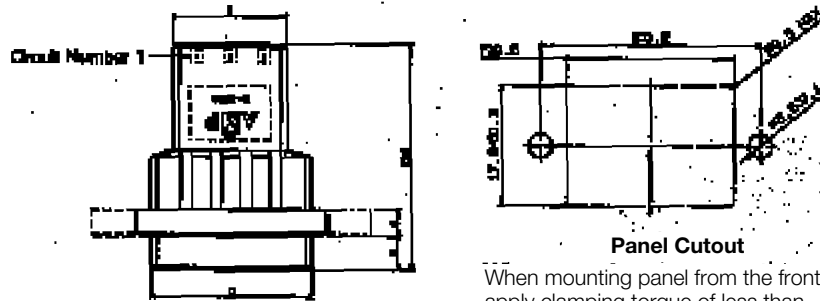
Panel Type



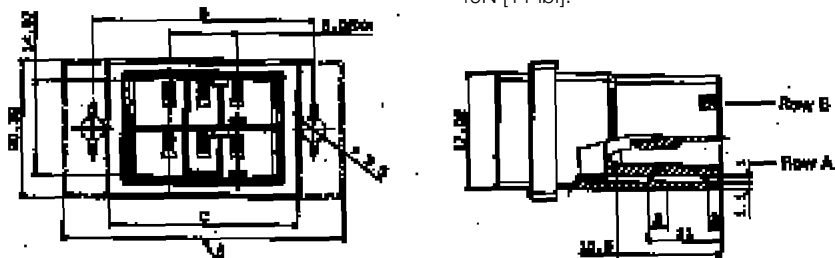
No. of Pos.	Part Number	Dimensions					
		A	B	C	D	E	F
6	□-917266-3	40	29	20.5	19.24	14.76	10.16

■ Tab Housing

Panel Type



Free-hanging Type



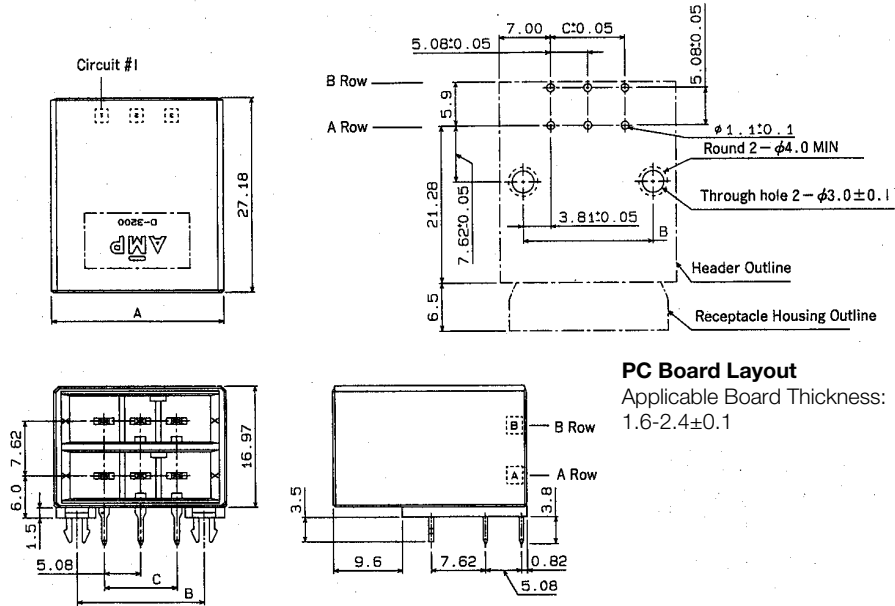
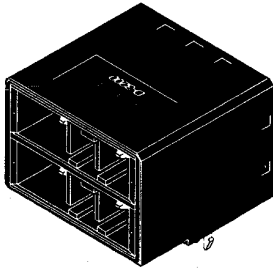
No. of Pos.	Part Number		Dimensions					
	Panel Type	Free-hanging Type	A	B	C	D	E	F
6	□-179555-3	□-179554-3	41.91	33	28.11	24.16	17.16	25

D-3000 Series (Continued)

D-3200M — Drawer Type

(Continued)

■ **Board-mounting Tab Header (Horizontal Type)**

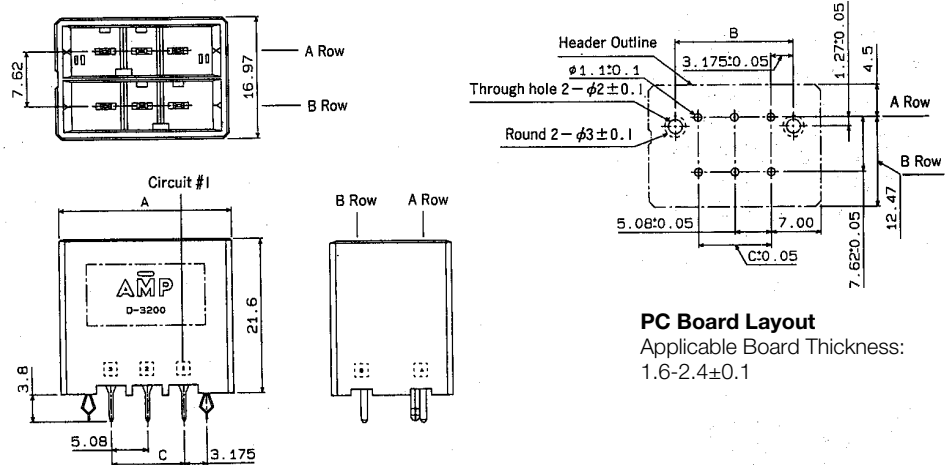
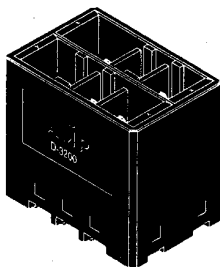


PC Board Layout
Applicable Board Thickness:
1.6-2.4±0.1

Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions		
		A	B	C
6	□-178139-□	24.16	17.78	10.16

■ **Board-mounting Tab Header (Vertical Type)**



PC Board Layout
Applicable Board Thickness:
1.6-2.4±0.1

Solder tine section is 0.64 sq.

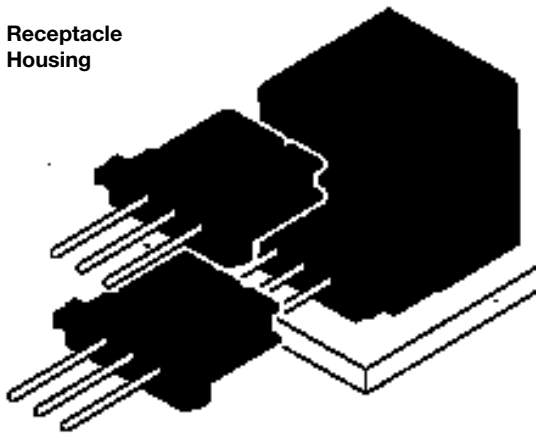
No. of Pos.	Part Number	Dimensions		
		A	B	C
6	□-178140-□	24.16	16.51	10.16

D-3000 Series (Continued)

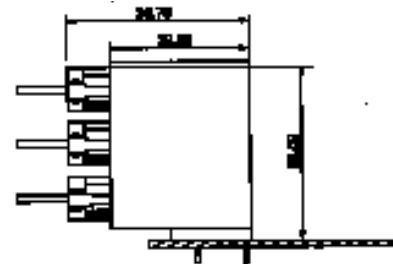
D-3200T — 3-Row Type

Appearance Board-mounting pitch: Horizontal Type 200x200mils (5.08x5.08mm)
Dielectric Withstanding Voltage: 2,200V (for one minute) Voltage Rating: 600V AC (per connector)

Receptacle Housing



Mating Dimensions



Horizontal Type

Keying

This product (D-3200T) is provided with keying to help prevent mismatching of the connector halves. Keying is available in four types-XXX Type, XXY Type, YYX Type and YXX Type. (Shown below is the mating surface of Tab Header.)

Part Number Chart

No. of Pos.	Keying	Board-mounting Tab Header
		Horizontal Type
9	XXX	1-1123624-□
	XXY	3-1123624-□
	YYX	4-1123624-□
	YXX	5-1123624-□

Note: Enter following plating codes in-□ after Part Numbers:
-2 : 0.38µm thick gold plating
-5 : Tin plating



XXX Type



XXY Type

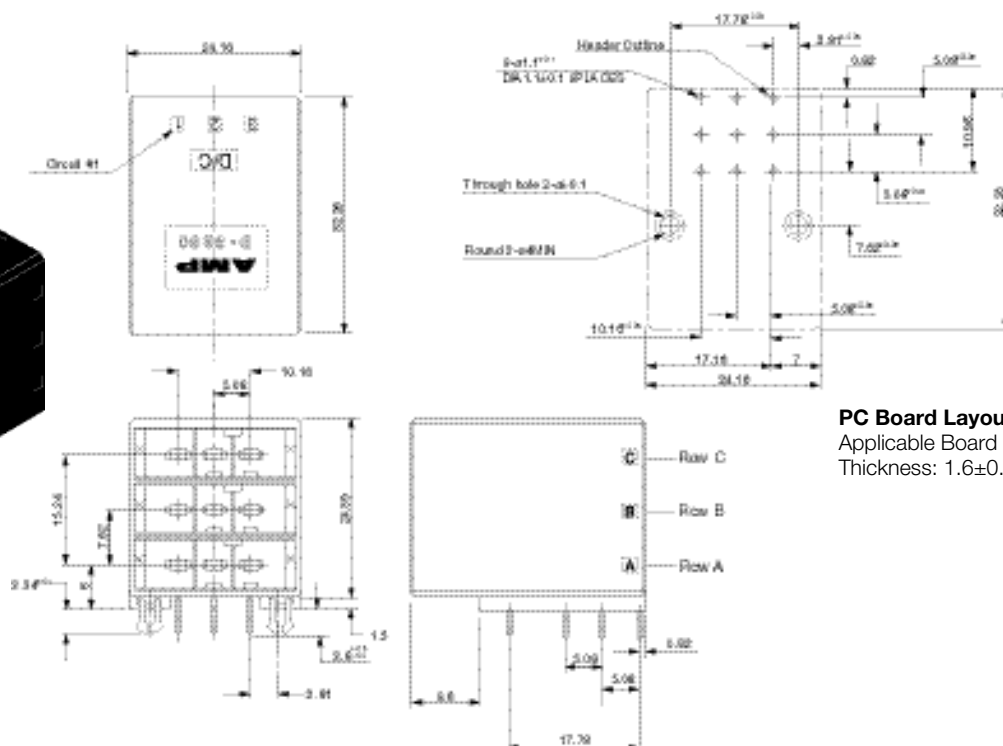


YYX Type



YXX Type

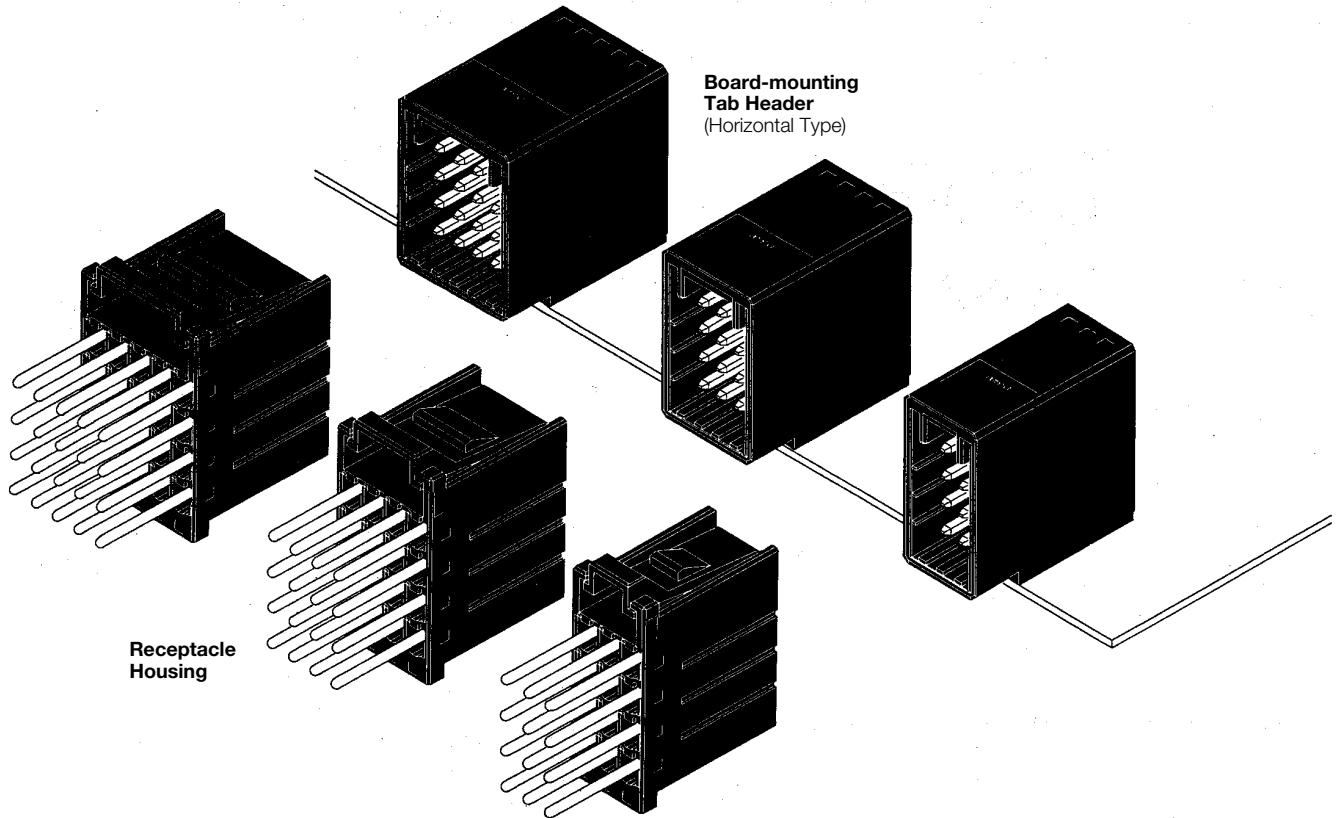
Board-mount Tab Header (Horizontal Type)



D-3000 Series (Continued)

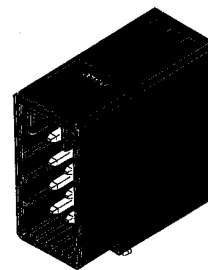
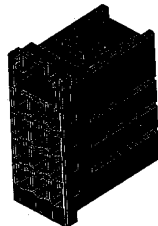
D-3400F — Skyscraper Connectors

Appearance Board-mounting width reduced through increased heights. Compatible with increased I/Os.
 Board-mounting pitch: Horizontal Type 150x150 mils (3.81x3.81 mm)
 Dielectric Withstanding Voltage: 1,500V (for one minute) Voltage Rating: 250V AC



Receptacle Housing

Board-mounting Tab Header
(Horizontal Type)



Part Number Chart

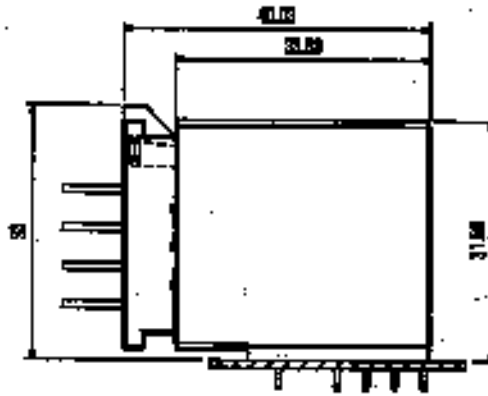
No. of Pos.	Receptacle Housing	Board-mounting Tab Header (Horizontal Type)
12	178214-1	178216-□
16	—	—
20	917249-1	917251-□

Note: Enter the following plating codes in -□ after Part Numbers:
 -2 = 0.38µm thick gold plating, -3 = 0.76µm thick gold plating,
 -5 = Tin plating

D-3000 Series (Continued)

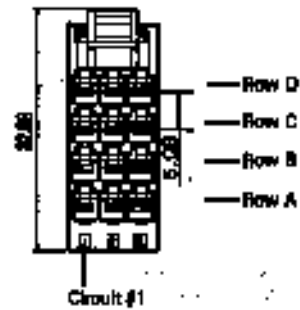
D-3400F — Skyscraper Connectors (Continued)

Mating Dimensions



Horizontal Type

■ Receptacle Housing

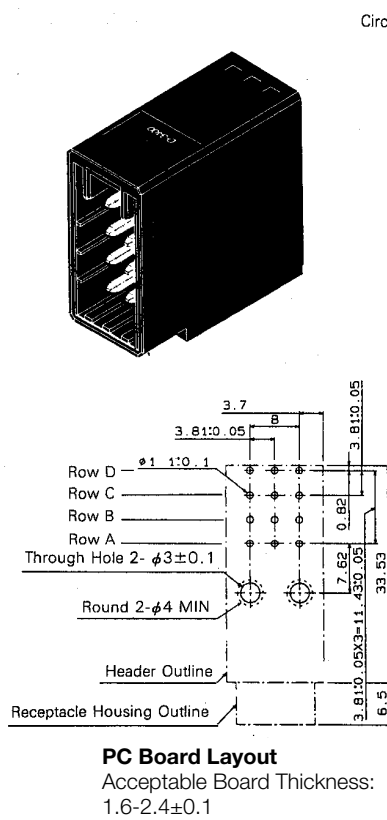


No. of Pos.	Part Number	Dimensions
		A
12	178214-1	12.22
16	—	—
20	917249-1	19.84

D-3000 Series (Continued)

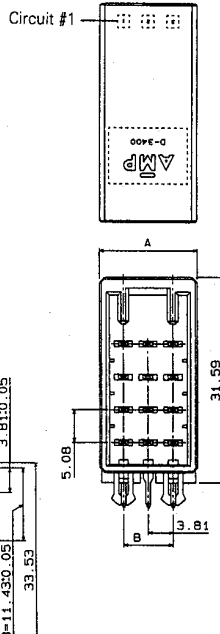
D-3400F — Skyscraper Connectors (Continued)

■ **Board-mounting Tab Header (Horizontal Type)**

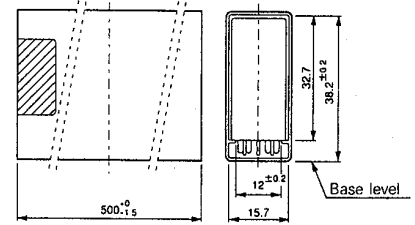


PC Board Layout

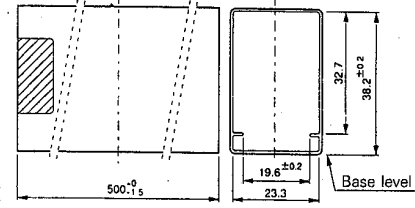
Acceptable Board Thickness:
1.6-2.4±0.1



Tube Package Dimensions For 12 Pos.



For 20 Pos.



Solder tine section is 0.64 sq.

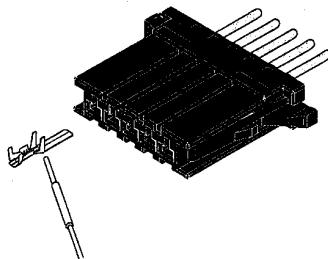
No. of Pos.	Part Number	Dimensions	
		A	B
12	178216-□	15.02	7.62
16	—	—	—
20	917251-□	22.64	15.24

Testing Advice

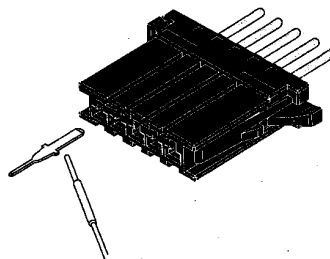
There are two major causes for faulty contact of the connector. They are:

- (1) Scooping of contacts at mating/unmating
 - With this Dynamic Series, each connector is designed to protect contacts against scooping very effectively.
- (2) Widening of contact gap by forcing tester bar, etc., into receptacle contacts when making continuity check.
 - Test bars that are commercially available (2 mm) cannot be pushed in from the entry port of housing. Never do continuity check by inserting clips, etc. Failure may also be caused by mis-insertion of the extraction tool. Be careful when you use the tool.

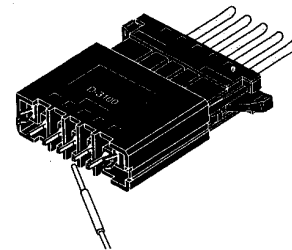
(Recommended methods of continuity check)



① Utilize tab contacts.



② Extract contacts from Board-mounting Vertical Type connector and insert them for testing.

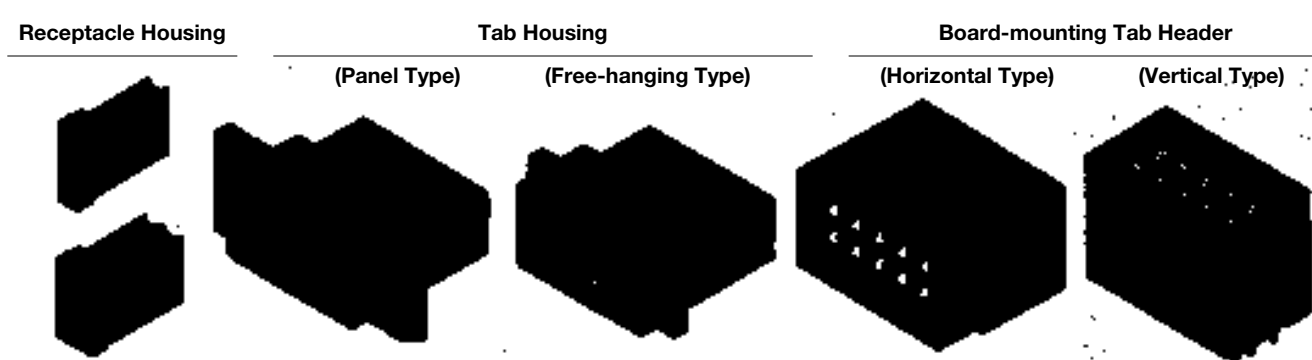
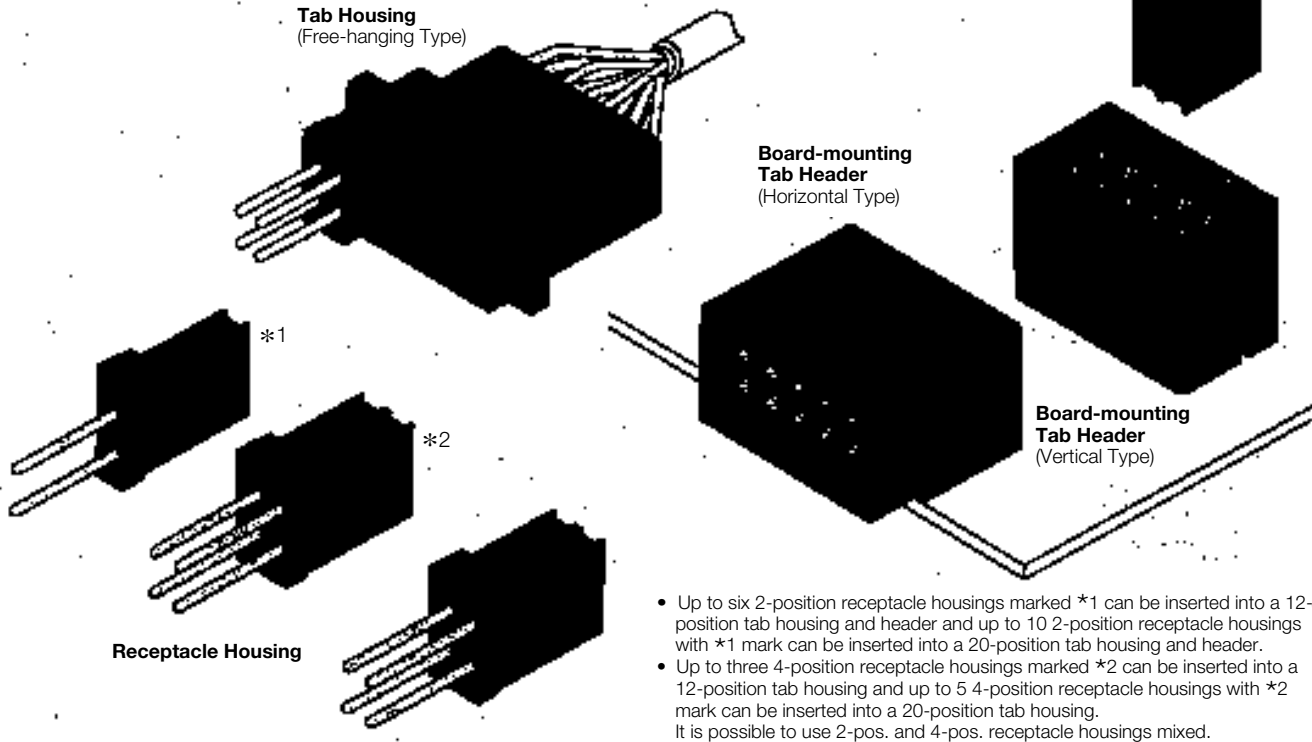


③ The best method is to use Board-mounting Vertical type connector.

D-3000 Series (Continued)

D-3500D — Sensor Connectors

Appearance Ideally suited for sensors used in robotics and machine tools. Also used for power distribution.
 Board mounting pitch: 200x200mils (5.08x5.08mm)
 Dielectric Withstanding Voltage: 2,200V (for one minute)
 Voltage Rating: 600V (per connector)



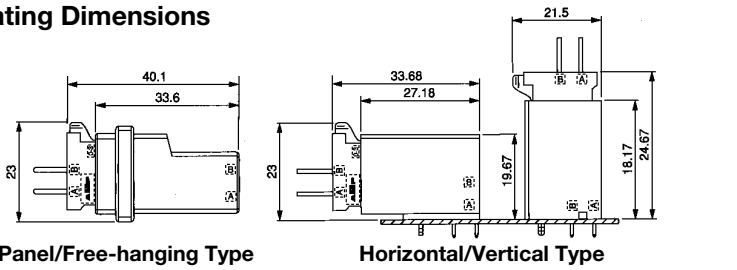
No. of Pos.	Receptacle Housing	Tab Housing		L Fitting	Board-mounting Tab Header	
		Panel Type	Free-hanging Type		Horizontal Type	Vertical Type
2	175362-□	—	—	—	—	—
4	175363-□	—	—	—	1376133-□	—
12	—	□-917241-6	□-917242-6	S	177555-□	316516-□
20	—	□-917241-8	□-917242-8	S	175365-□	316517-□

Note : Enter the following plating codes in -□ after Part Numbers:
 -2 = 0.38µm thick gold plating, -3 = 0.76µm thick gold plating,
 -5 = Tin plating

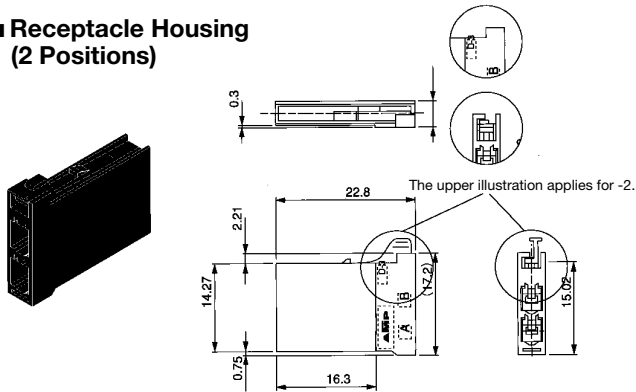
D-3000 Series (Continued)

D-3500D — Sensor Connectors (Continued)

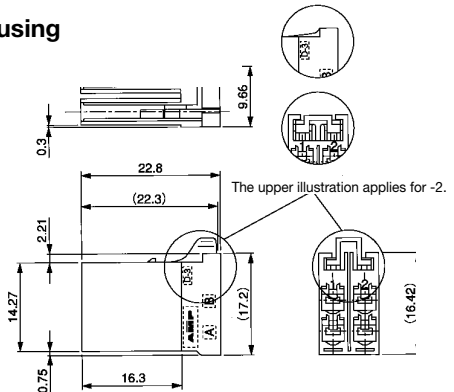
Mating Dimensions



■ **Receptacle Housing (2 Positions)**



■ **Receptacle Housing (4 Positions)**



No. of Pos.	Part Number
2	175362-1
	175362-2

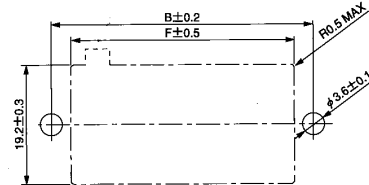
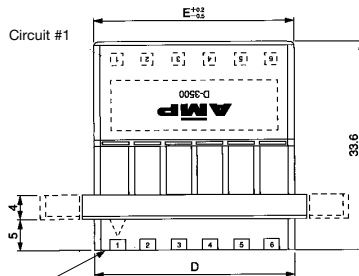
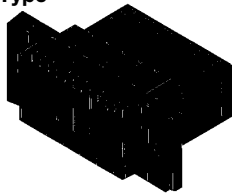
The illustrations show -1 type. (-2 type does not have the locking lever.)

No. of Pos.	Part Number
4	175363-1
	175363-2

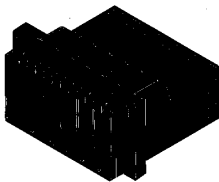
*-2 type has no locking lever in order not to hinder the adjacent receptacle when removing the receptacle. When removing -2 type receptacle, please use something like a screwdriver.

■ **Tab Housing**

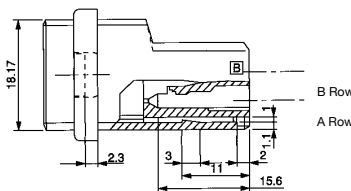
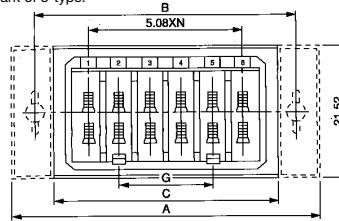
Panel Type



Free-Hanging Type



The location of mark of 3-type.



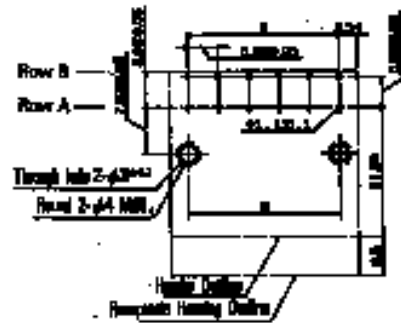
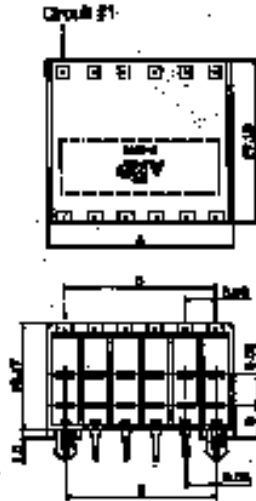
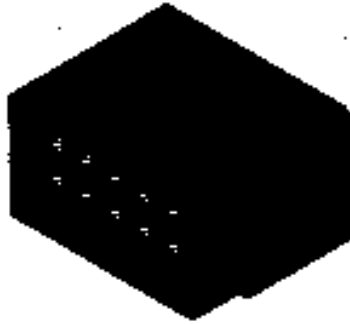
No. of Pos.	Part Number		Dimensions						
	Panel Type	Free-Hanging Type	A	B	C	D	E	F	G
12	917241-6	917242-6	52	43	36.43	32.48	32.48	33.4	15.24
	3-917241-6	3-917242-6							
20	917241-8	917242-8	72	63	56.75	52.8	52.8	53.8	35.56
	3-917241-8	3-917242-8							

*3- type has mark on top of the circuit No.1 in order to enhance visibility.

D-3000 Series (Continued)

D-3500D — Sensor Connectors (Continued)

■ **Board-mounting Tab Header (Horizontal Type)**

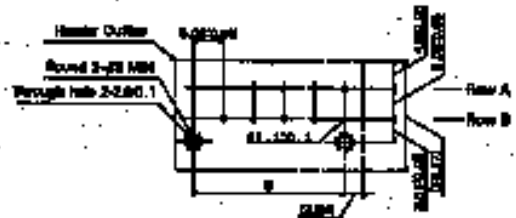
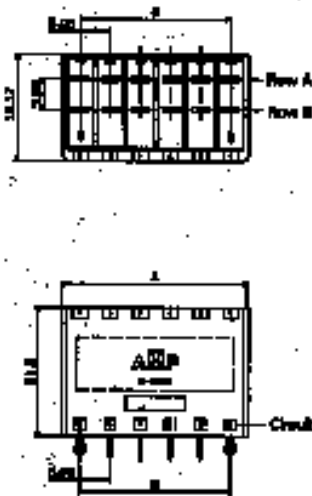


PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions	
		A	B
4	1376133-□	12.16	5.08
12	177555-□	32.48	25.4
20	175365-□	52.8	45.72

■ **Board-mounting Tab Header (Vertical Type)**



PC Board Layout
Acceptable Board Thickness:
1.6-2.4±0.1

Solder tine section is 0.64 sq.

No. of Pos.	Part Number	Dimensions	
		A	B
12	316516-□	32.48	25.4
20	316517-□	52.8	45.72

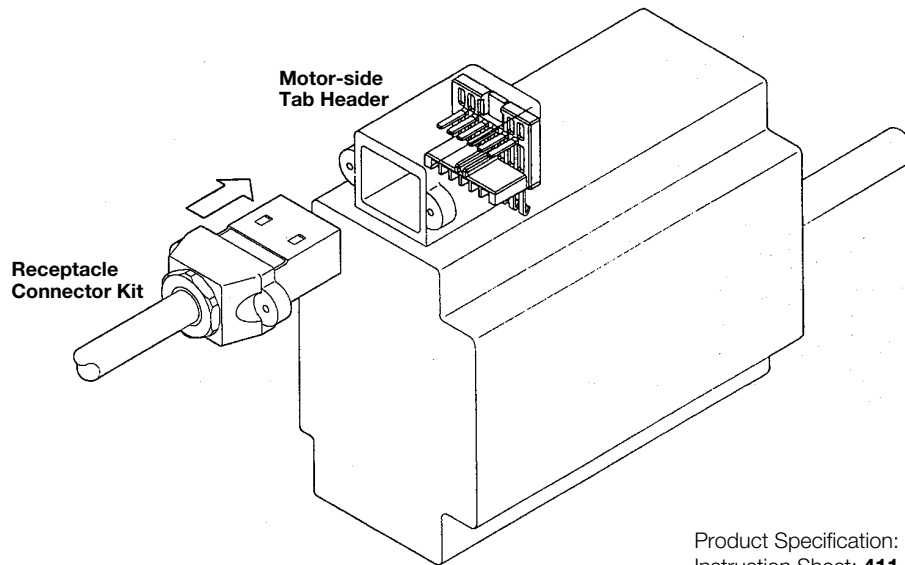
Tube Package Dimensions (Ref.)



D-3000 Series (Continued)

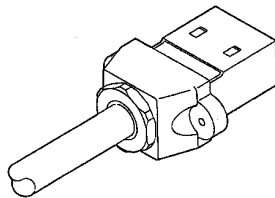
D-3700 — Connectors for Exclusive Use with Servomotor

Appearance Dielectric Withstanding Voltage: 1,500V (for one minute)
Voltage Rating: 250V AC



Product Specification: **108-5324**
Instruction Sheet: **411-5747**

Receptacle Connector Kit

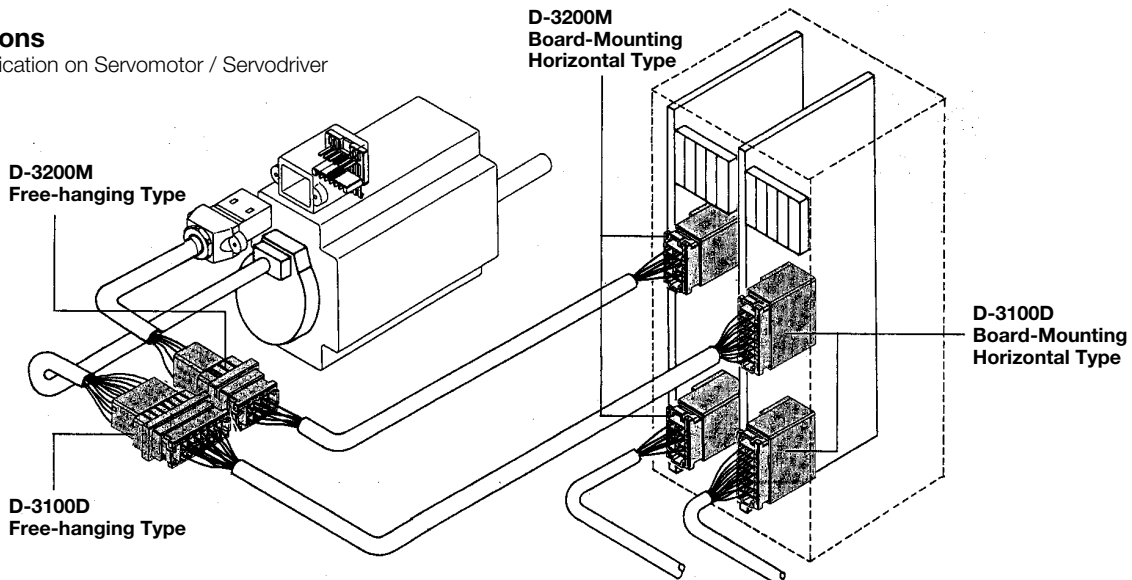


Part Number Chart

No. of Pos.	W/O Contact	Contact (P/N 1-175218-2) including 6 contacts	Remarks
6	176346-7	176346-8	Products with TÜV
	1-176346-7	1-176346-8	—

Applications

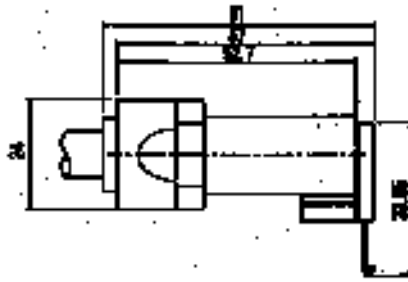
Typical Application on Servomotor / Servodriver



D-3000 Series (Continued)

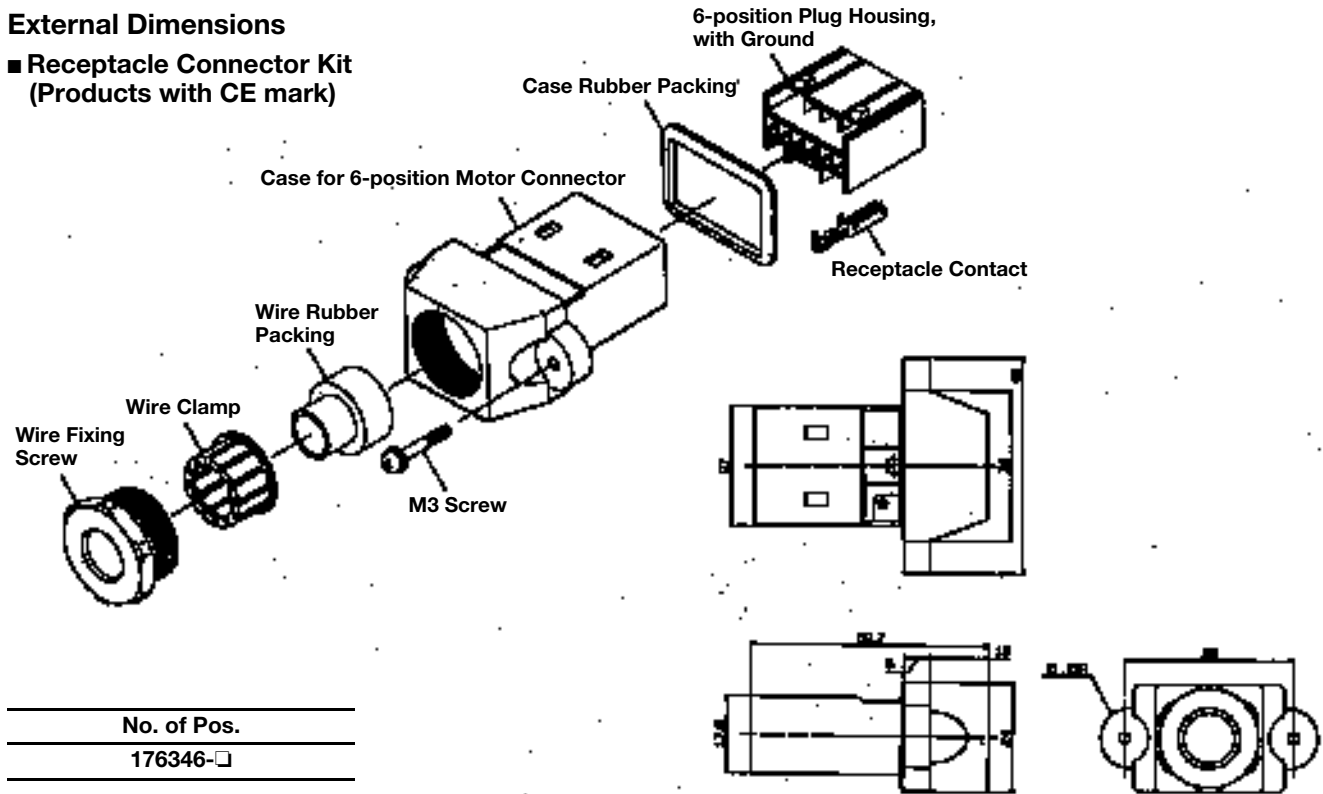
D-3700 — Connectors for Exclusive Use with Servomotor (Continued)

Mating Dimensions

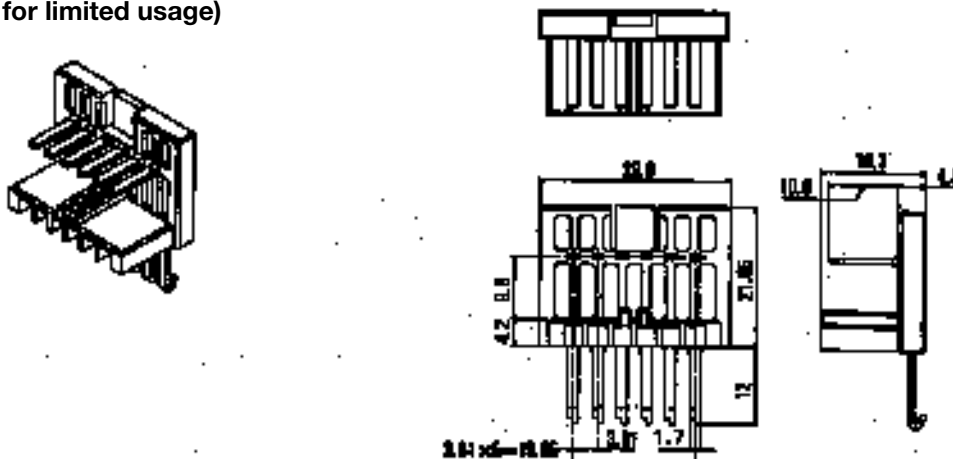


External Dimensions

■ **Receptacle Connector Kit**
(Products with CE mark)



■ **Motor-side Tab Header**
(Offered for limited usage)

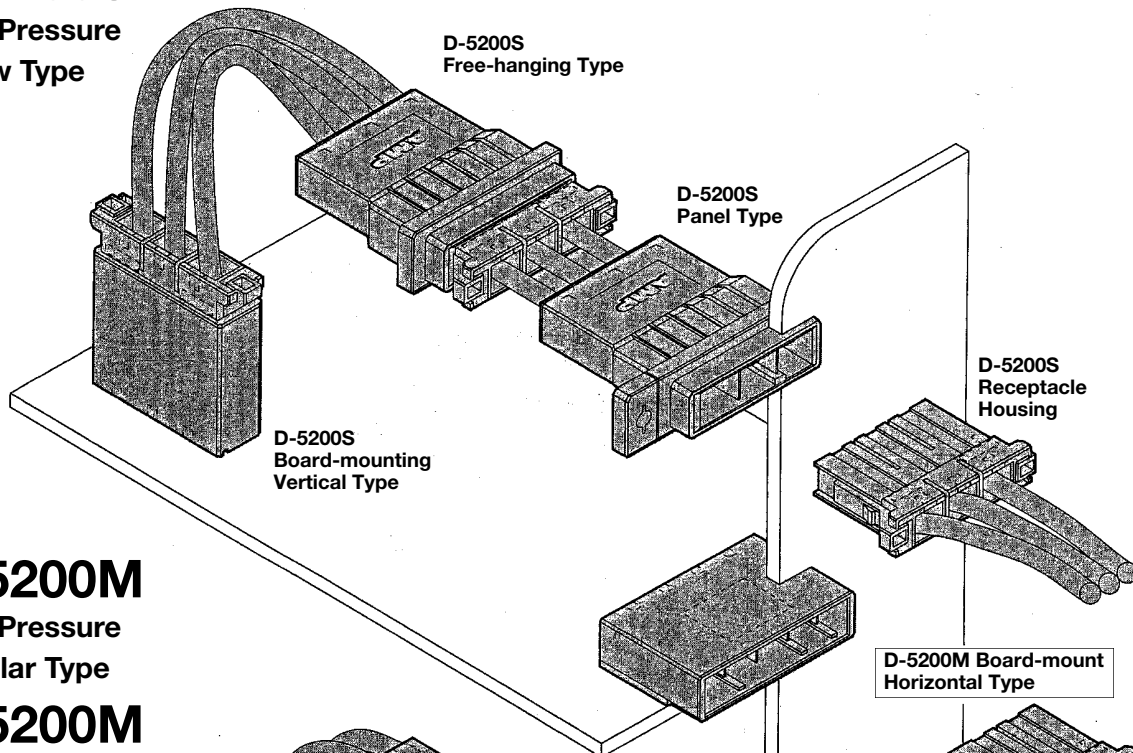


D-5200 Series

List of Products by Application

D-5200S

High-Pressure
1-Row Type

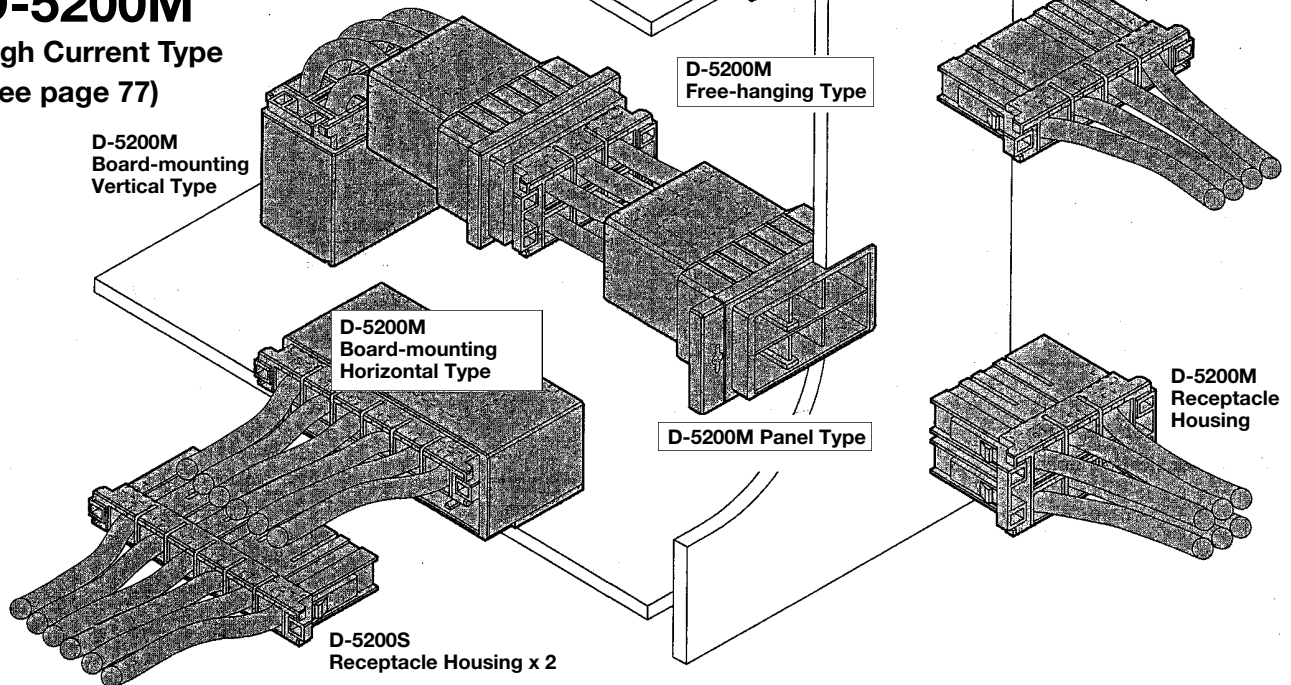


D-5200M

High-Pressure
Modular Type

D-5200M

High Current Type
(See page 77)



D-5200 Series (Continued)

Performance Data and Specifications

■ **D-5200S/M Performance Data**

Pitch	400mils (10.16mm)				
Description					
Voltage Rating	630V AC				
Current Rating	Wire	AWG			
		#16	#14	#12	#10
	Current	16A	19A	25A	30A
6 position max.					
Contact Resistance	2m Max.				
Dielectric Withstanding Voltage	3,000V AC (1 minute)				
Operating Temperature	-55°~+105°C				

Material and Finish

Description	Material	Finish
Receptacle Contact Tab Contact	Copper alloy	Gold plating with underplated nickel (1.27µm)
Tab Post	Copper alloy	Gold plating with underplated nickel (1.27µm)
Housing	UL 94V-0 rated, glassfiber reinforced polyester (PBT)	

■ **D-5200M Performance Data**

Pitch	400mils (10.16mm)								
Description									
Voltage Rating	630V AC								
Current Rating	Current for 3-pos. silver-plated contacts								
	Wire	AWG							
		#20	#18	#16	#14	#12	#10	#8	
Current	12A	16A	20A	25A	33A	38A	45A		
Current for 4-pos. silver-plated contacts									
Wire	AWG								
	#20	#18	#16	#14	#12	#10	#8		
Current	12A	15A	18A	23A	31A	35A	43A		
Contact Resistance	2m Max.								
Dielectric Withstanding Voltage	3,000V AC (1 minute)								
Operating Temperature	-55°~+105°C								

Material and Finish

Description	Material	Finish
Receptacle Contact Tab Contact	Copper alloy	Silver plating with underplated nickel (2.54µm)
Tab Post	Copper alloy	Silver plating with underplated nickel (2.54µm)
Housing	UL 94V-0 rated, glassfiber reinforced polyester (PBT)	

D-5200 Series (Continued)

Performance Data and Specifications (Continued)

■ **Specifications and Instruction Sheets**

Product Specification		108-5453
Test Report		501-5188
Application Specification		114-5206
Hand Tool Instruction Sheets	Crimping Tool P/N : 234170-1	411-5712
	Crimping Tool P/N : 234171-1	411-5713
	Crimping Tool P/N: 91596-1	408-8547
	Crimping Tool P/N: 1366044-1	411-5976
Extraction Tool Instruction Sheet		411-5774

*Remember to obtain Instruction Sheets and other technical documents.

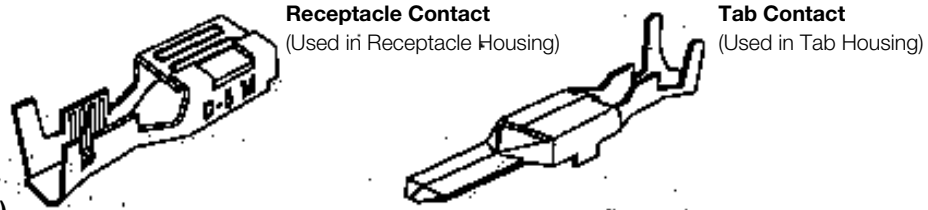
■ **Safety Specifications**

The following safety specifications are applicable to specific Part Numbers. Contact Technical Support to check if approval is given for each Part Number you are using. Note that there are instances where values differ from those given in Tyco Electronics Performance Data.

	D-5200 Series (400 mil, 10.16mm pitch)			D-5200M Series				
	Voltage Rating	Current Rating	Temperature Rating	Voltage Rating	Current Rating	Temperature Rating		
Specification 108-5453	630V AC	See preceding page	-55°~+105°C	—	See preceding page	-55°~+105°C		
UL File No. E28476 (Recognized Component)	Determined by requirements of equipment in use.	Determined by requirements of equipment in use.	—	—	Determined by requirements of equipment in use.	—		
CSA Report No. LR7189	600V AC	AWG	A	—	—	—		
		16	13					
		14	18					
		12	25					
		10	30					
TÜV License No. R9650368 IP Protection IP-10 Overvoltage Classification (II) Number of repeated insertions and withdrawals allowed: 50 times.	600V AC	AWG	A	—	AWG	Pos.	-30°~+105°C	
		16	15		20	12.5		12.5
		14	20		18	17.5		16
		12	25		16	21		19.5
		10	30		14	26		24
					12	33		31
					10	40		37.5
					8	—		46

D-5200 Series (Continued)

■ **Crimp Type Contacts**



D-5 Contacts (Gold Plating)

Wire Range		Ins. Dia. Range mm	Wire Range Mark	Contact Part Numbers*		Sequential Tab	Application Tooling		
AWG	mm ²			Receptacle	Tab		Mini-Applicator	Hand Tool	
16	1.25	3~3.8	S	ST.	179955-□	917802-□	84696-1	**	—
14	2.20			LP.	316040-□	917804-□	—	—	234170-1
12	3.50	4~5.2	M	ST.	179956-□	917803-□	84695-1	**	—
10	5.50			LP.	316041-□	917805-□	—	—	234171-1

Note: Enter the following plating code in Part Number suffix-□:
 -2 = 0.38µm thick gold plating
 -3 = 0.76µm thick gold plating

* Strip Form contacts are used with Mini-Applicator and Loose-Piece contacts are with hand tools.

**Mini-Applicator is for use on Automachines. (See page 68. Contact Technical Support for details.)

D-5 Contacts (Silver Plating)

Wire Range		Ins. Dia. Range mm	Wire Range Mark	Contact Part Numbers*		Application Tooling	
AWG	mm ²			Receptacle	Tab	Mini-Applicator	Hand Tool
20	0.50	1.8~3.23	SS	ST.	1318985-6	**	—
16	1.25			LP.	1318986-6	—	91596-1
16	1.25	3~3.80	S	ST.	179955-6	**	—
14	2.20			LP.	316040-6	—	234170-1
12	3.50	4~5.2	M	ST.	179956-6	**	—
10	5.50			LP.	316041-6	—	234171-1
8	8.00	4.9~7.8	L	ST.	1318696-6	**	—
				LP.	1318697-6	—	1366044-1

Note: The contacts part numbered with "-6" are silver plated with 2.54 µm thickness.

* Strip Form contacts are used with Mini-Applicator and Loose-Piece contacts are with hand tools.

**Mini-Applicator is for use on Automachines. (See page 68. Contact Technical Support for details.)

Application Tooling

■ **Extraction Tool**
Part Number: 409158-1
 Instruction Sheet 411-5774

- Used to extract contacts from wire type tab / receptacle housing. (Take care when inserting tool as the lance section of D-5 is turned upside down to that of D-3.)
- With D-5 contacts only, it is possible to extract using a small-size slotted screwdriver.

• **How to Use Extraction Tool**



- ① Insert Extraction Tool in the direction as shown, insert into the narrow lower section of Housing's reverse convex hole. (make sure that you are holding tool in proper position, top and bottom.)
- * Take care not to insert tool into contact section. If you've inserted by error, replace the contact with a new one before proceeding.

When Using D-5 Extraction Tool

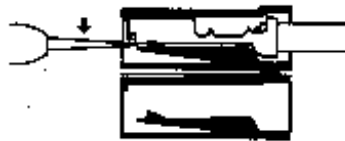


② The tip of Extraction Tool depresses housing lance, letting contact free.



③ Contact can now be pulled out.

When Using Slotted Screwdriver



② When you butt the tip of tool at lance section and depress it, contact is released free.



③ Contact can be pulled out.

D-5200 Series (Continued)

Application Tooling

(Continued)

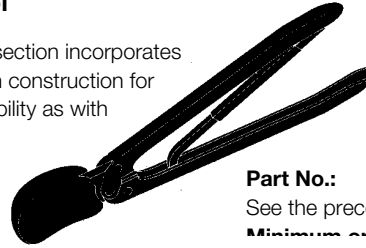
■ AMP-3K/40 and AMP-5K/40 Terminating Machines

The AMP-3K/40 and AMP-5K/40 Terminators are designed for customers that require the increased output and quality of a semi-automatic machine at a competitive price. By incorporating the most commonly requested features as standard and offering a long list of optional equipment, these terminators offer flexibility to meet the specific needs of various applications at the lowest possible cost.

- 3,000 lb. [1361 kg] max. crimp force (AMP-3K/40)
- 5,000 lb. [2268 kg] max. crimp force (AMP-5K/40)
- Toolless removal of applicators and guards
- Jog capability
- Quiet, fast operation — 80/76 dBA and cycle time less than 0.400 seconds
- Accepts Heavy Duty Mini style applicators
- Wide range of optional equipment such as toolless precision crimp height adjust, batch counter, CQM capability and work light
- Order Catalog 1654856 for specifications and part numbers

■ Hand Tool

The crimping section incorporates Straight Action construction for improved reliability as with automachine.



Part No.:

See the preceding page.

Minimum order quantity: 1



Technical Support

■ AMP-O-LECTRIC Model G Terminating Machine

The Model "G" Terminator is the most advanced design in the long-standing series of AMP-O-LECTRIC machines for terminating wire using reeled terminals and contacts. It features a reliable direct motor drive system. Its modular construction enables it to be used either as a bench-top unit, or in combination with fully-automatic lead-making equipment. For operator convenience, access to and lighting in the target area has been improved and the Crimp Quality Monitor (CQM) has been moved to eye level for bench-top use. The Model "G" is also quieter, plus improved guarding meets applicable European and domestic safety requirements.

- Quieter
- Improved guarding and lighting
- Toolless changeover of applicators
- Precision manual- or auto-adjust for crimp height
- Total and batch counter
- Accepts all existing Tyco Electronics miniature applicators, with minor modifications
- Reduced maintenance requirements
- Request Catalog 65828 for specifications and part numbers



Mini-Applicator

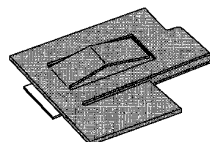
Part Number: Contact Technical Support.

Minimum order quantity: 1

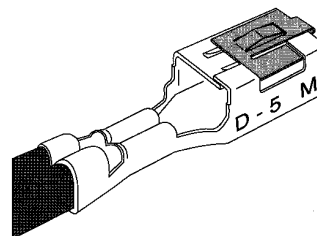
Mounting Hardware

Attachment

■ Sequential Clip



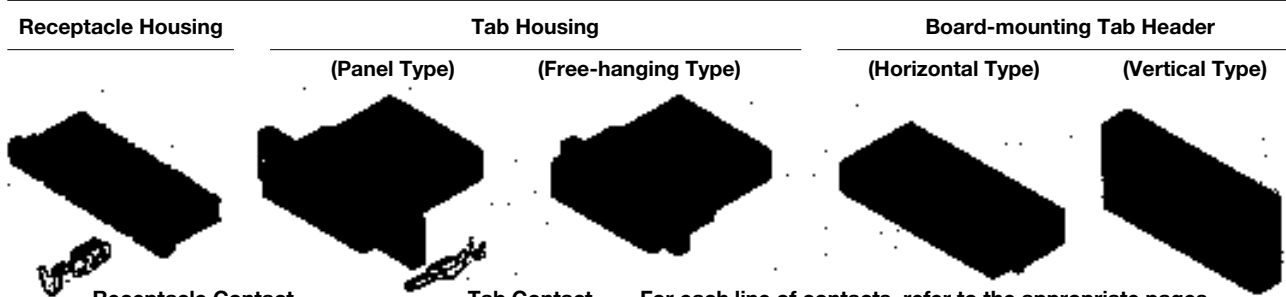
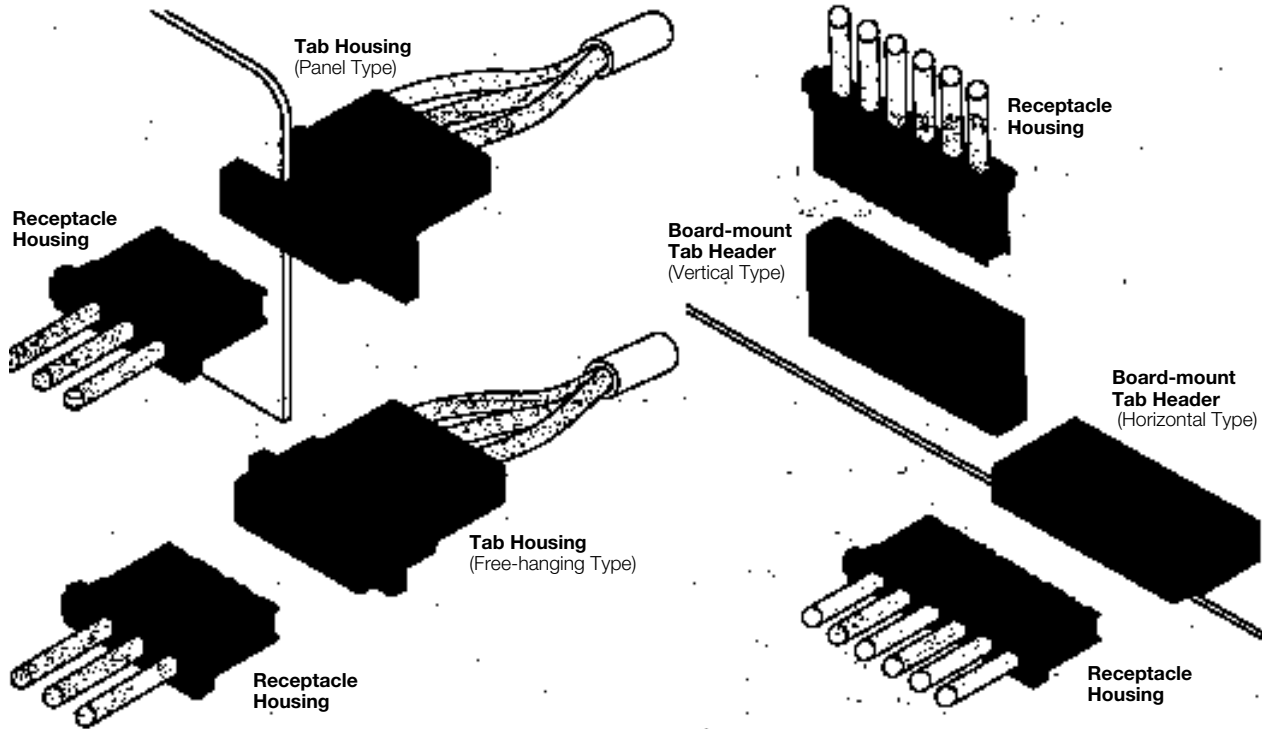
Part Number: 179993-1



D-5200 Series (Continued)

D-5200S — Standard 1-Row Type

Appearance Board mounting pitch: 400mils (10.16mm)
Dielectric Withstanding Voltage: 3,000V (for one minute)
Voltage Rating: 630V AC



For each line of contacts, refer to the appropriate pages.

No. of Pos.	Keying	Part Number of Receptacle Housings	Part Number of Tab Housings		Part Number Board-mounting Tab Headers	
			Panel Type	Free-hanging Type	Horizontal Type	Vertical Type
2	X	1-179958-2	1-353047-2	1-353046-2	1-353079-□	1-353080-□
	Y	2-179958-2	2-353047-2	2-353046-2	2-353079-□	2-353080-□
3	X	1-179958-3	1-353047-3	1-353046-3	1-353081-□	1-353082-□
	Y	2-179958-3	2-353047-3	2-353046-3	2-353081-□	2-353082-□
4	X	1-179958-4	Use low 4- and 6-position D-5200MS, 4- and 6-position Panel and Free-hanging Types.		1-917541-□	1-917542-□
	Y	2-179958-4			2-917541-□	2-917542-□
5	X	—			—	—
	Y	—			—	—
6	X	1-179958-6	1-179959-□	1-179960-□		
	Y	2-179958-6	2-179959-□	2-179960-□		

Note: Enter the following plating code in Part Number suffix-□
-2 = 0.38µm thick gold plating
-3 = 0.78µm thick gold plating

D-5200 Series (Continued)

**D-5200S — Standard
1-Row Type** (Continued)

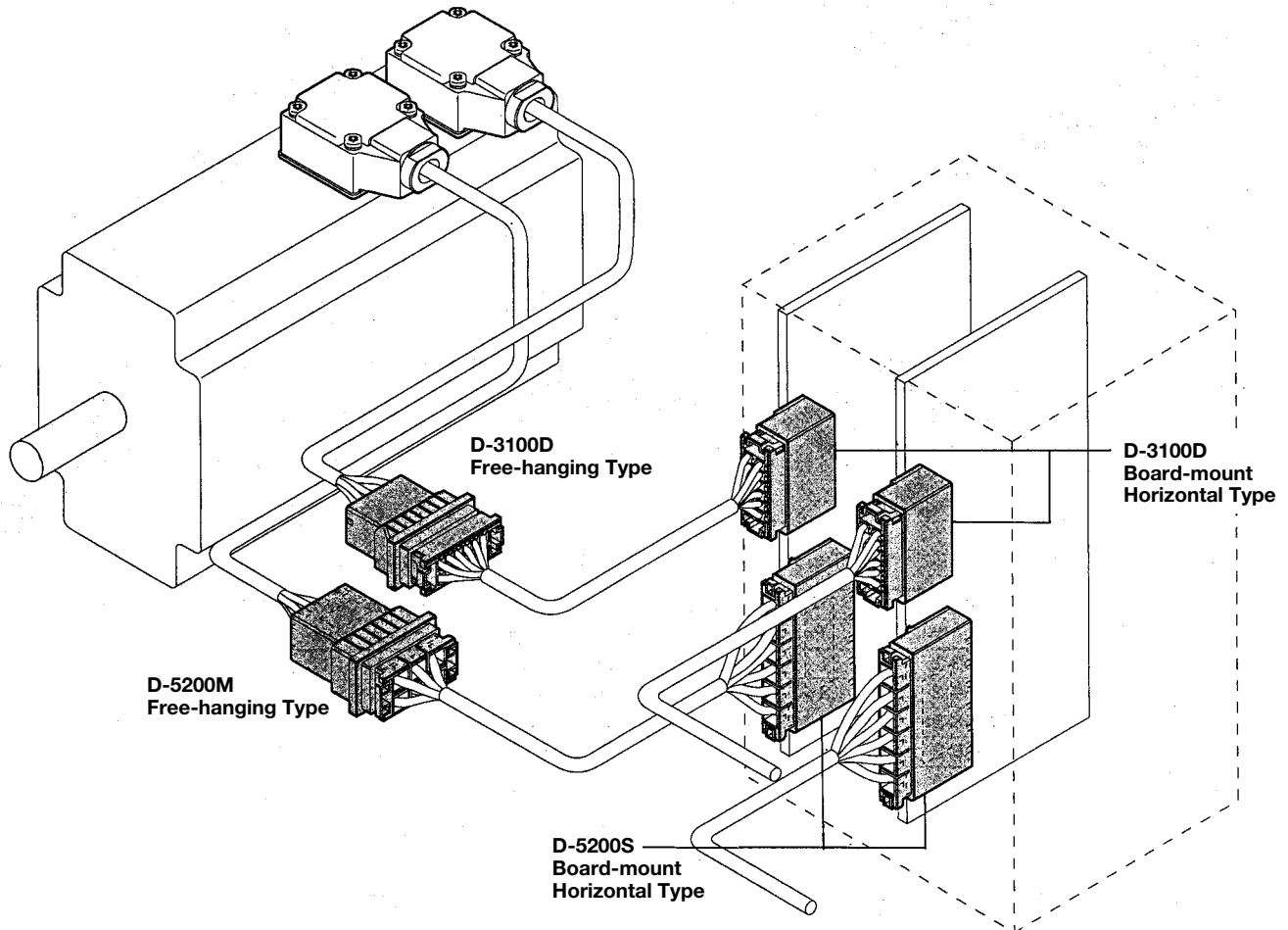
■ **Keying**

Keying is provided with this product (D-5200S) to help prevent misinsertion. Two types, X and Y, are available. (Shown below is the mated interface of Tab Header.)



■ **Application**

Servomotor / servodriver—Typical Application



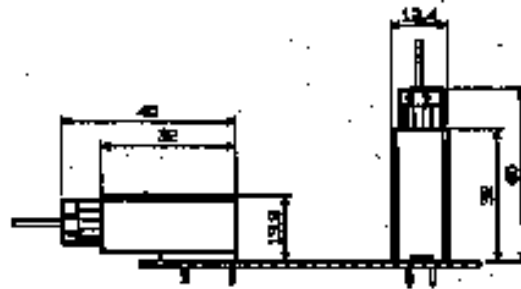
D-5200 Series (Continued)

D-5200S — Standard
1-Row Type (Continued)

Mating Dimensions

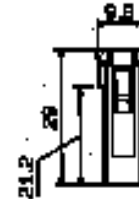
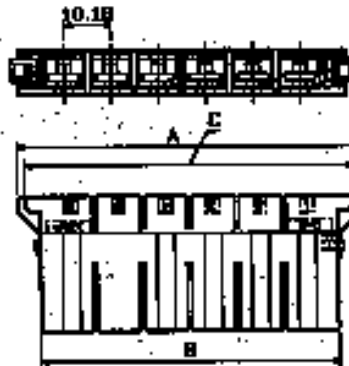


Panel / Free-hanging Type



Horizontal / Vertical Type

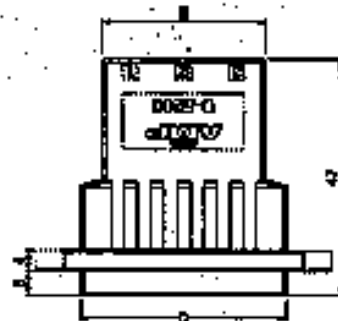
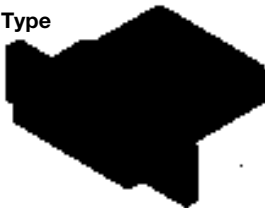
■ **External Dimensions**
Receptacle Housing



No. of Positions	Part Number of Receptacle Housing	Dimensions	
		A	B
2	□-179958-2	35.76	23.76
3	□-179958-3	45.92	33.92
4	□-179958-4	53.68	44.08
5	—	—	—
6	□-179958-6	74.00	64.40

■ **Tab Housing**

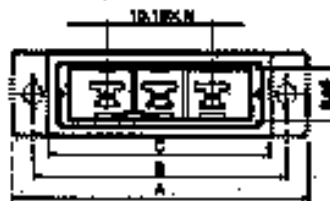
Panel Type



Panel Cutout

When mounting panel from the front, apply clamping torque of less than 49N [11 lbf].

Free-hanging Type

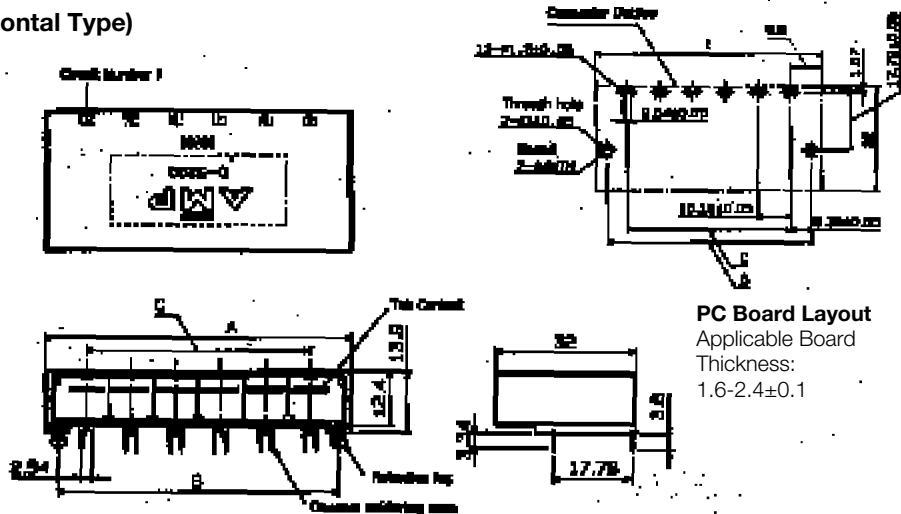


No. of Pos.	Part Number of Tab Housing		Dimensions					
	Panel Type	Free-hanging Type	A	B	C	D	E	F
2	□-353047-2	□-353046-2	47	38	33.44	29.36	21.11	30.4
3	□-353047-3	□-353046-3	57	48	43.6	39.52	31.27	40.5

D-5200 Series (Continued)

D-5200S — Standard
1-Row Type (Continued)

■ **Board-mount Tab Header (Horizontal Type)**



PC Board Layout
Applicable Board Thickness:
1.6-2.4±0.1

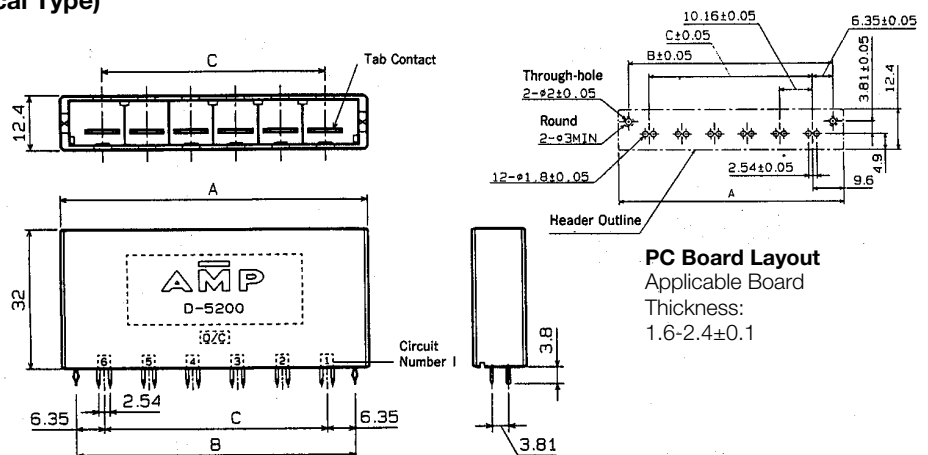
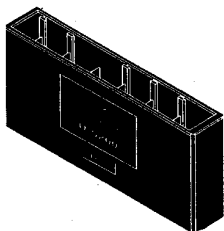
Tube Package Dimensions (Ref.)



Solder tine section is 1.0 sq.

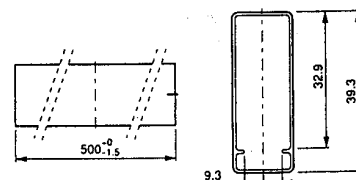
No. of Pos.	Part Number of Tab Header	Dimensions		
		A	B	C
2	□-353079-□	29.36	22.86	10.16
3	□-353081-□	39.52	33.02	20.32
4	□-917541-□	49.68	43.18	30.48
5	—	—	—	—
6	□-179959-□	70.00	63.50	50.80

■ **Board-mount Tab Header (Vertical Type)**



PC Board Layout
Applicable Board Thickness:
1.6-2.4±0.1

Tube Package Dimensions (Ref.)



Solder tine section is 1.0 sq.

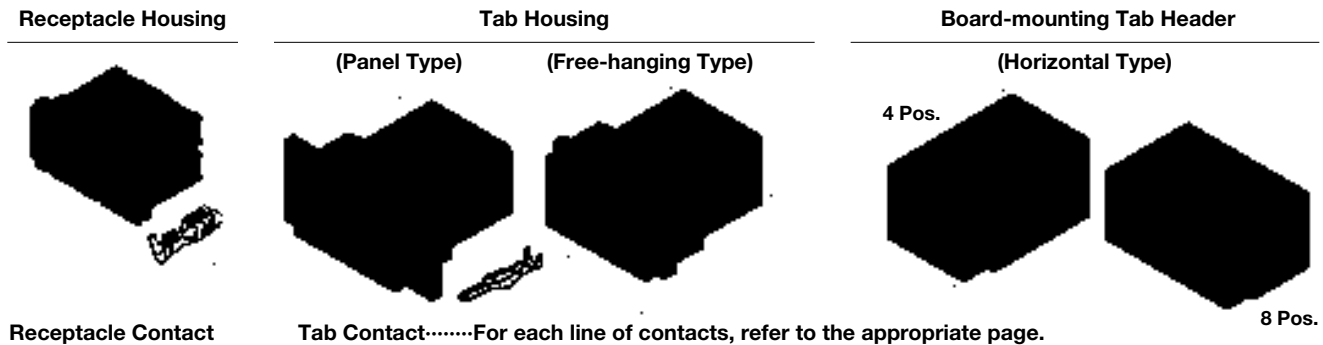
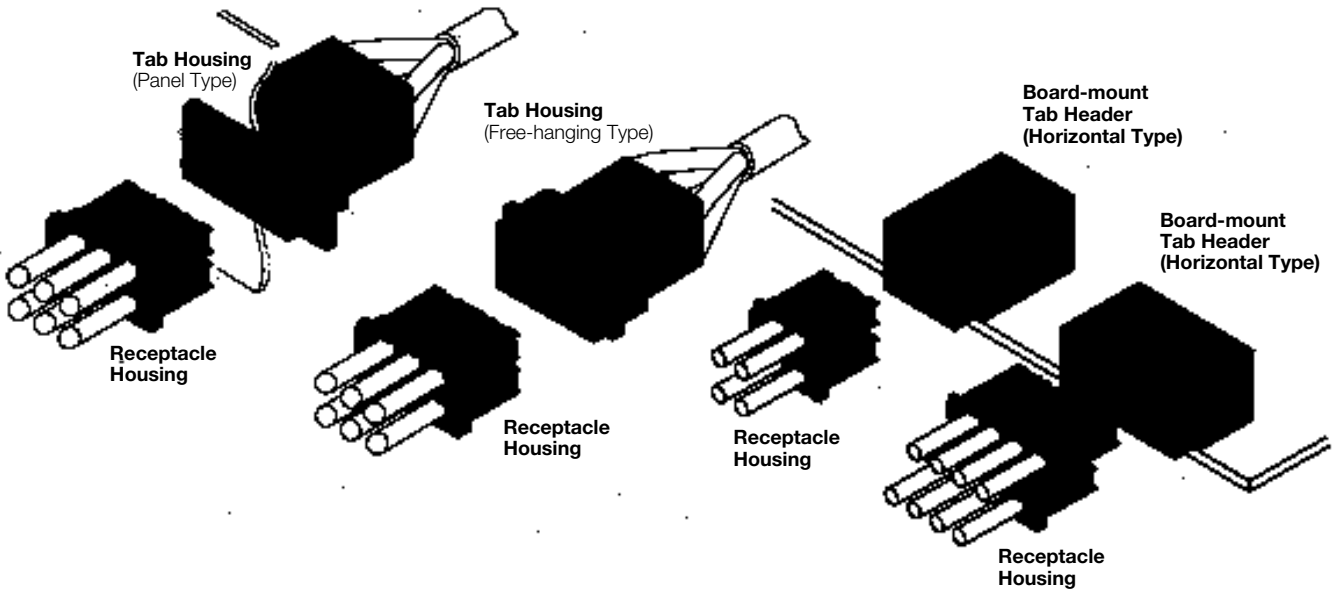
No. of Pos.	Part Number of Tab Header	Dimensions		
		A	B	C
2	□-353080-□	29.36	22.86	10.16
3	□-353082-□	39.52	33.02	20.32
4	□-917542-□	49.68	43.18	30.48
5	—	—	—	—
6	□-179960-□	70.00	63.50	50.80

D-5200 Series (Continued)

D-5200M — Modular Type

D-5200M—Can be used for modular application in conjunction with D-5200S. Also used for power distribution.

Board mounting pitch: 400x400mils (10.16x10.16mm)
 Dielectric Withstanding Voltage: 3,000V (for one minute)
 Voltage Rating: 630V AC (when one connector is used)



Receptacle Contact Tab Contact.....For each line of contacts, refer to the appropriate page.

No. of Pos.	Keying	Part Number of Receptacle Housings	Part Number of Tab Housing		Board-mounting Tab Header
			Panel Type	Free-hanging Type	Horizontal Type
4	XX	1-917807-2	1-917809-2	1-917808-2	1-1123309-□
	YY	2-917807-2	2-917809-2	2-917808-2	2-1123309-□
	XY	3-917807-2	3-917809-2	3-917808-2	3-1123309-□
6	XX	1-917807-3	1-917809-3	1-917808-3	—
	YY	2-917807-3	2-917809-3	2-917808-3	—
	XY	3-917807-3	3-917809-3	3-917808-3	—
8	XX	—	—	—	1-1123829-1

Note: Enter the following plating code in Part Number suffix-□ :
 -2 = 0.38µm thick gold plating
 -3 = 0.76µm thick gold plating

D-5200 Series (Continued)

D-5200M — Modular Type

(Continued)

■ **Keying**

Keying is provided with this product (D-5200M) to help prevent misinsertion. Three types, XX, YY, and XY, are available. (Shown below is the mated interface of Tab Header.)

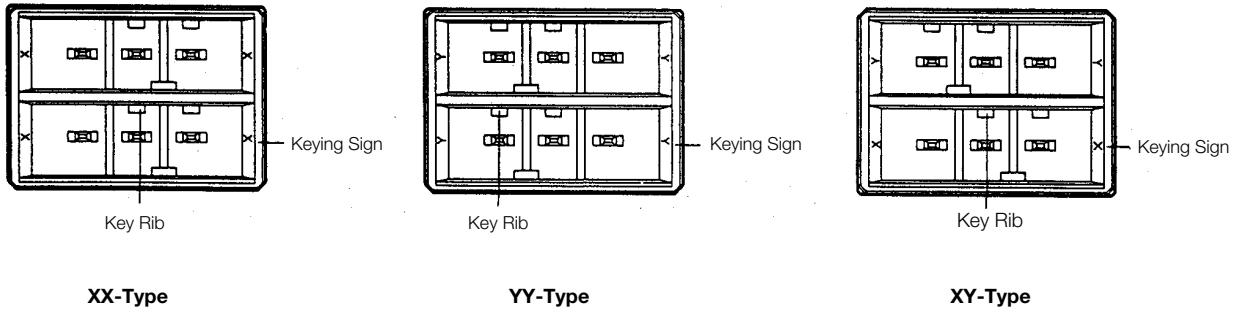





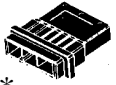


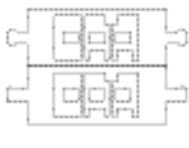

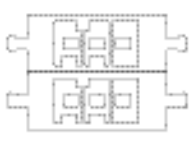

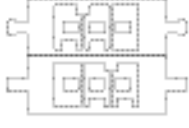



Table of Mating Combinations

Receptacle Housing		Tab Housing		Board-mount Tab Header	
1 Row (D-5200S) 	X-Type		1 Row (D-5200S) Panel Type 	1 Row (D-5200S) Horizontal Type 	X-Type Horizontal Type
	Y-Type		Free-hanging Type 	Vertical Type 	Y-Type Horizontal Type Vertical Type
2 Row 	XX-Type		2 Rows Panel Type 	2 Rows Horizontal Type Vertical Type	XX-Type Horizontal Type Vertical Type
	YY-Type		Free-hanging Type 		YY-Type Horizontal Type Vertical Type
	XY-Type		Free-hanging Type 		XY-Type Horizontal Type Vertical Type

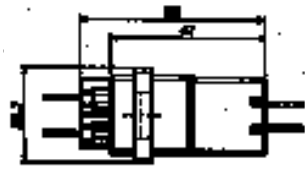
*D-5200S Series

D-5200 Series (Continued)

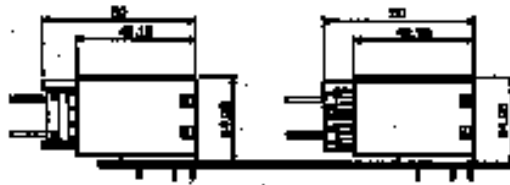
D-5200M — Modular Type

(Continued)

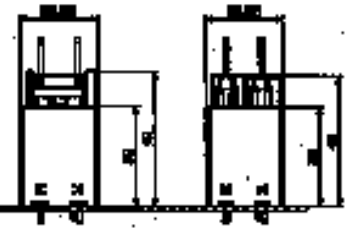
Mating Dimensions



Panel / Free-hanging Type



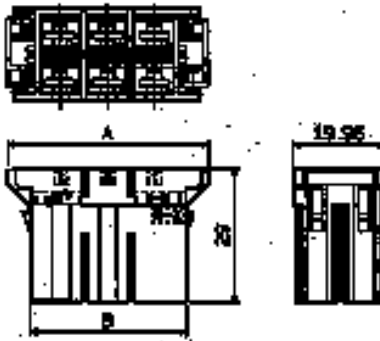
Horizontal Type (When used as modular unit)



Vertical Type (When used as modular unit)

External Dimensions

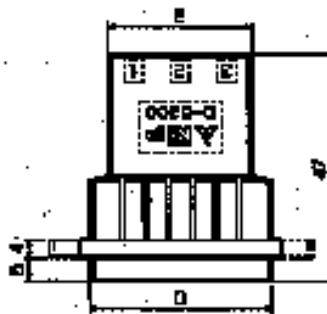
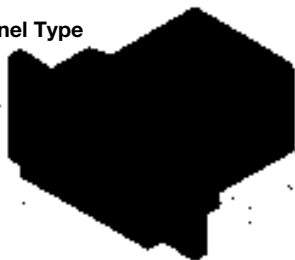
■ Receptacle Housing



No. of Positions	Part Number of Receptacle Housing	Dimensions	
		A	B
4	□-917807-2	33.36	23.76
6	□-917807-3	43.52	33.92

■ Tab Housing

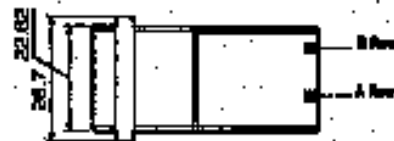
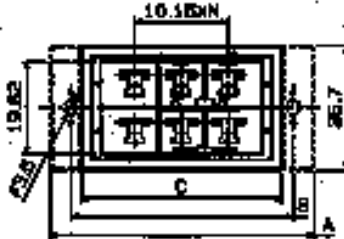
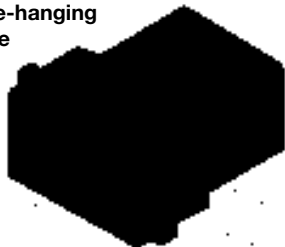
Panel Type



Panel Cutout

When mounting panel from the front, apply clamping torque of less than 49N [11 lbf].

Free-hanging Type



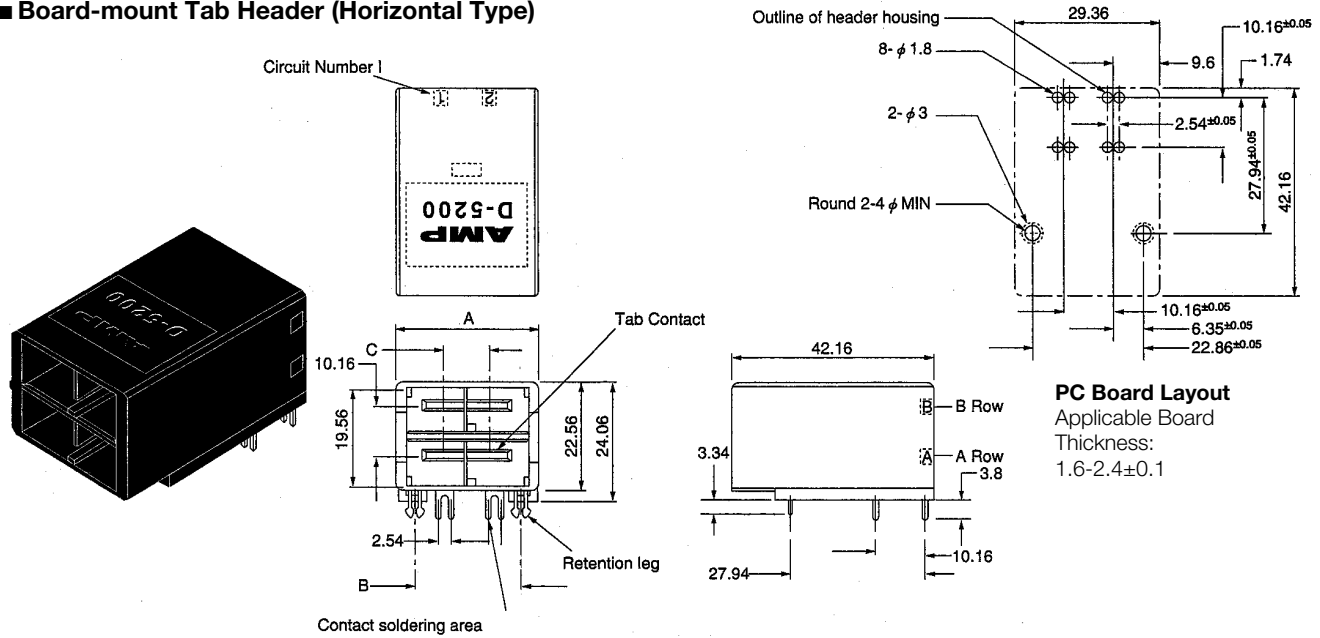
No. of Pos.	Part Number of Tab Housing		Dimensions					
	Panel Type	Free-hanging Type	A	B	C	D	E	F
4	□-917809-2	□-917808-2	47	38	33.44	29.36	21.11	30.40
6	□-917809-3	□-917808-3	57	48	43.60	39.52	31.27	40.50

D-5200 Series (Continued)

D-5200M — Modular Type

(Continued)

■ **Board-mount Tab Header (Horizontal Type)**

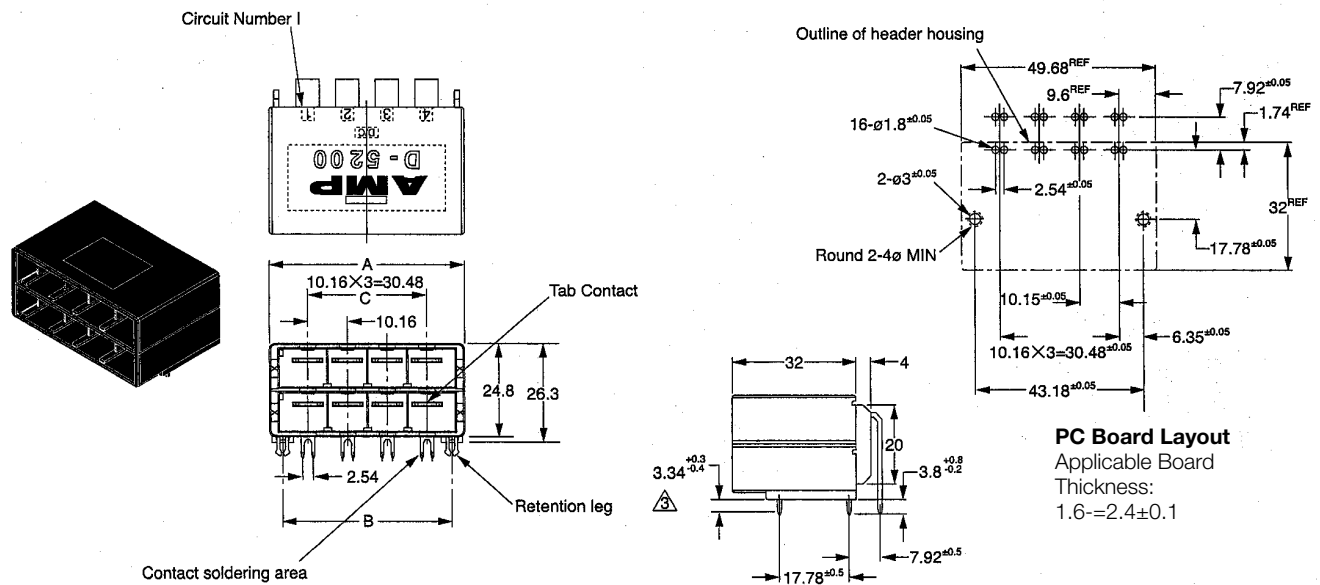


PC Board Layout
Applicable Board Thickness: 1.6-2.4±0.1

Solder tine section is 1.0 sq.

No. of Pos.	Part Number of Tab Header	Dimensions		
		A	B	C
4	□-1123309-□	29.36	22.86	10.16

■ **Board-mount Tab Header (Horizontal Type)**



PC Board Layout
Applicable Board Thickness: 1.6-2.4±0.1

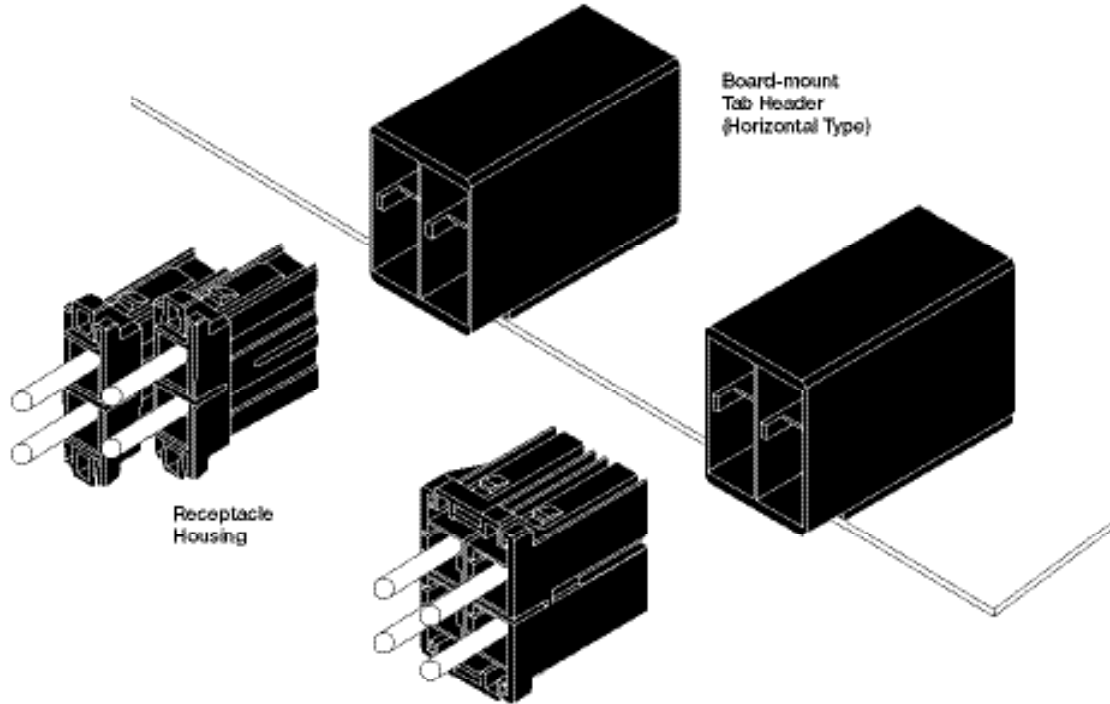
Solder tine section is 1.0 sq.

No. of Pos.	Part Number of Tab Header	Dimensions		
		A	B	C
8	1123829-1	49.68	43.18	30.48

D-5200 Series (Continued)

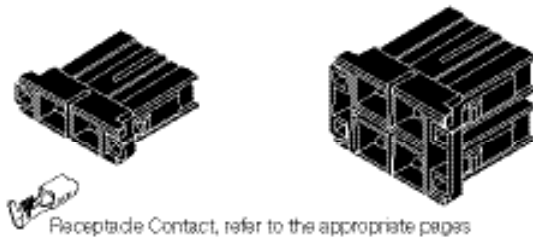
D-5200M — High Current Type

Appearance Board mounting pitch: 400mils (10.16mm)
Dielectric Withstanding Voltage: 3,000V (for one minute)
Voltage Rating: 630V AC



Receptacle Housing

Board-mount Tab Header (Horizontal Type)



Receptacle Contact, refer to the appropriate pages

Part Number Chart

No. of Pos.	Keying	Part Number of Receptacle Housings	Part Number of Board-mounting Tab Headers Horizontal Type
2	X	1-179958-2	—
	Y	2-179958-2	—
4	XX	1-917807-2	1-1318983-6
	YY	2-917807-2	2-1318983-6
	XY	3-917807-2	3-1318983-6

* The 2 pos. receptacles use same 2 pos. housing of D-5200S series.
The 4 pos. receptacles use same 4 pos. housing of D-5200M series.
The contacts, however, are D-5 (Silver plated type) on page 67.

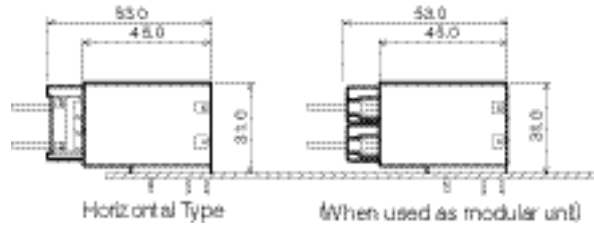
■ Keying

Keying is provided with this product (D-5200M) to help prevent misinsertion. Three types, XX, YY, and XY, are available.

D-5200 Series (Continued)

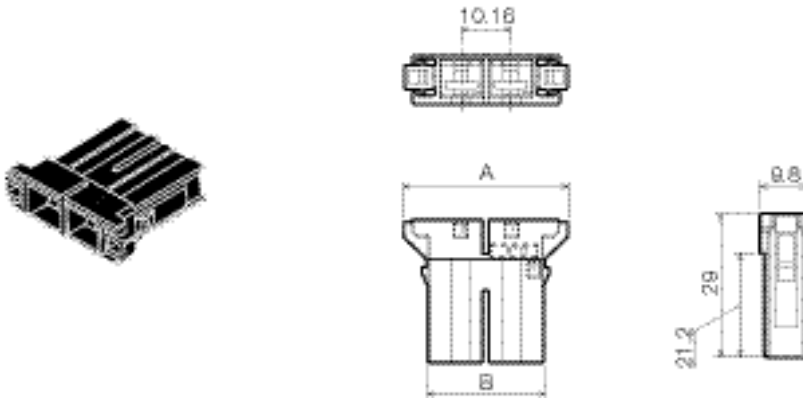
D-5200M — High Current Type (Continued)

Mating Dimensions



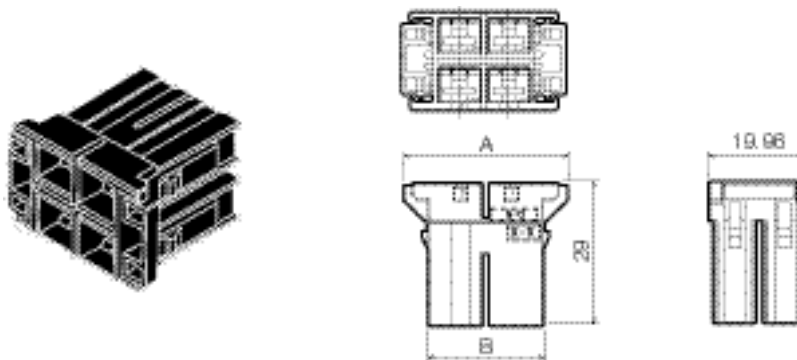
External Dimensions

■ Receptacle Housing (2 Pos.)



No. of Positions	Keying	Part Number of Receptacle Housing	Dimensions	
			A	B
2	X	1-179958-2	35.76	23.76
	Y	2-179958-2		

■ Receptacle Housing (4 Pos.)

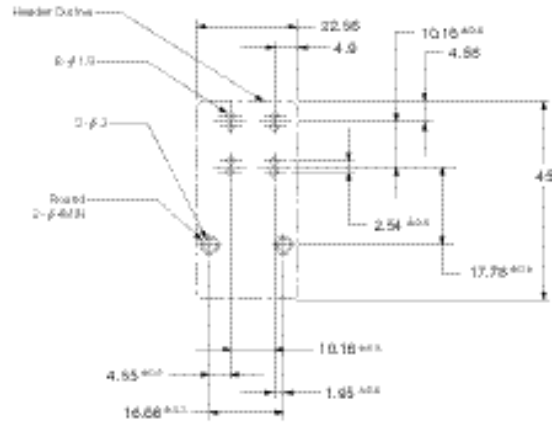
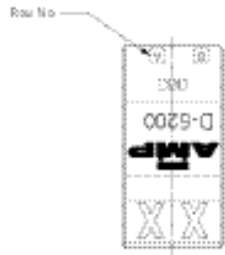
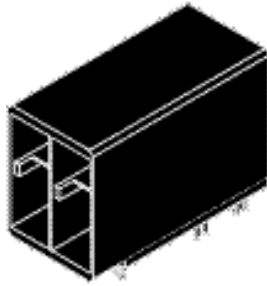


No. of Positions	Keying	Part Number of Receptacle Housing	Dimensions	
			A	B
4	XX	1-917807-2	33.36	23.76
	YY	2-917807-2		
	XY	3-917807-2		

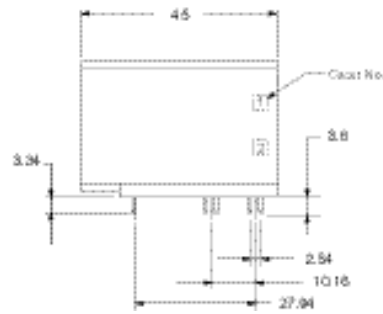
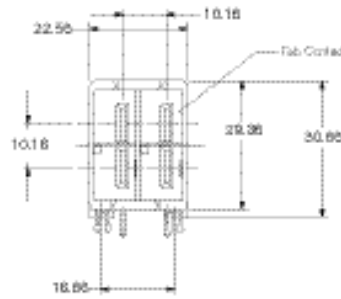
D-5200 Series (Continued)

D-5200M — High Current Type (Continued)

■ **Board-mount Tab Header (Horizontal Type)**



PC Board Layout
Applicable Board
Thickness: 1.6~2.4±0.1

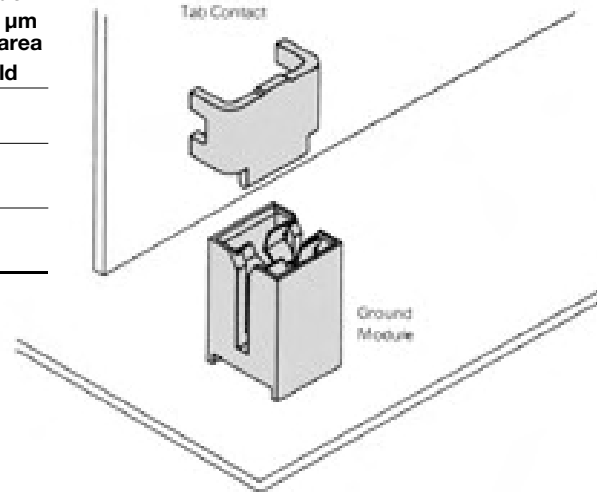


No. of Positions	Keying	Part Number of Receptacle Housing
4	XX	1-1318983-6
	YY	2-1318983-6
	XY	3-1318983-6

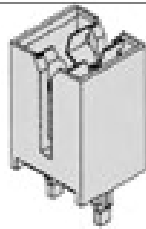
Power Connector for Board-to-Board Application

Can be used for tab contact connection.
Besides, board can be directly inserted into this connector.

Material & Finish	Housing: Glass-filled thermoplastic, blue Contact: Coper alloy, plated gold (1.27 μm thick) on contact area and tin on post area Tab Contact: Brass, 1.27 μm plated gold
Current Rating	20A
Operating Temperature	-55°C ~ +85°C
Insertions and Extractions	30 times

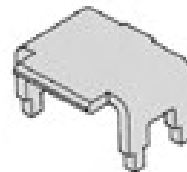


Ground Module



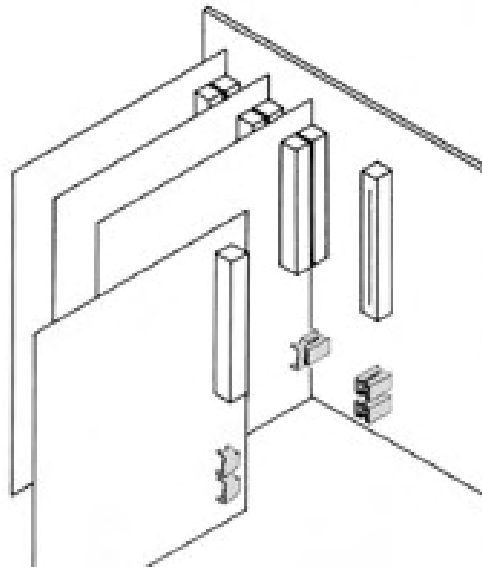
Part Number
119341-1

Tab Contact



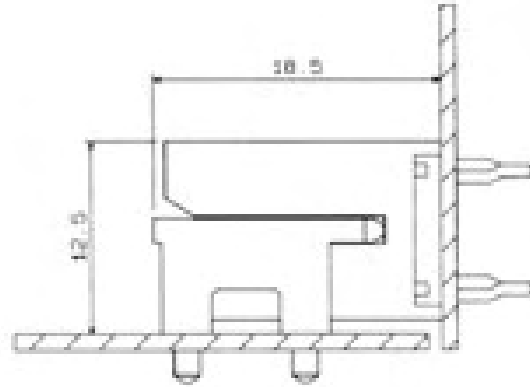
Part Number
175145-2

Application



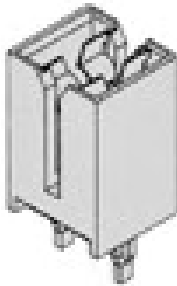
Power Connector for Board-to-Board Application (Continued)

Mating Dimensions

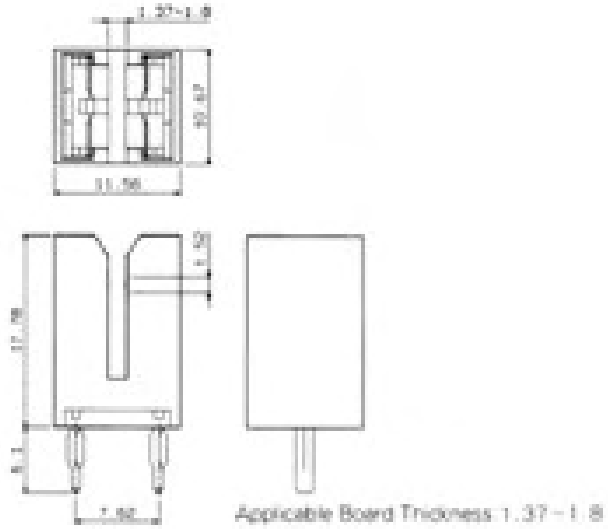


External Dimensions

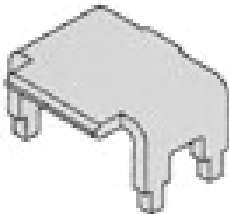
■ **Ground Module**



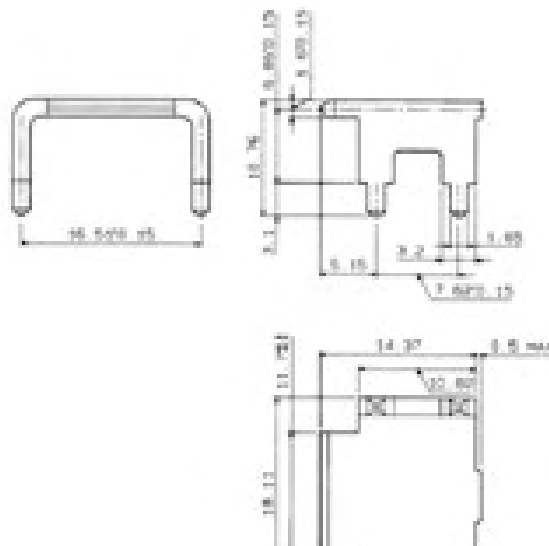
Part Number
119341-1



■ **Tab Contact**



Part Number
175145-2



Part Number Index

Note: This numerical index lists all cataloged parts by base no. only. Complete part nos. (with prefixes and/or suffixes) are shown on the page(s) indicated.

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.		
84695	67	178295	29, 32	316133	42, 45	1318105	7
84696	67	178296	29, 32	316516	59, 61	1318106	7
119341	80, 81	178297	29, 32	316517	59, 61	1318107	7
175145	80, 81	178298	29, 32	353046	69, 71	1318108	7
175194	24	178303	35, 37	353047	69, 71	1318109	7
175195	24	178305	35, 37	353079	69, 72	1318110	7
175196	24	178306	35, 37	353080	69, 72	1318111	7
175216	24	178307	35, 37	353081	69, 72	1318112	7
175217	24	178308	35, 37	353082	69, 72	1318114	12, 14
175218	24	178313	29, 32, 39	353715	24	1318115	12, 14
175284	24	178314	29, 32	353716	24	1318116	8, 10
175285	24	178315	29, 32	353717	24	1318117	8, 10
175286	24	178316	29, 32	353718	24	1318118	12, 14
175287	24	178317	29, 32	900121	28	1318119	12, 14
175288	24	178318	29, 32	900128	28	1318120	8, 10
175289	24	178323	35, 37	900167	16, 18, 52	1318123	8, 11
175362	59, 60	178325	35, 37	917241	59, 60	1318124	12, 15
175363	59, 60	178326	35, 37	917242	59, 60	1318125	12, 15
175365	59, 61	178327	35, 37	917249	56, 57	1318126	12, 15
176346	62, 63	178328	35, 37	917251	56, 58	1318127	12, 15
177555	59, 61	178802	29, 31	917266	52, 53	1318577	16, 17
177648	29, 31	178803	35, 36	917337	42, 45	1318578	16, 17
177662	33, 34	178964	35, 36	917338	42, 45	1318579	16, 18
177665	33, 34	179188	33, 34	917389	46, 47	1318696	67
178127	38, 39, 40	179276	42, 45	917484	24	1318697	67
178128	42, 44, 46	179277	42, 45	917485	24	1318983	77, 79
178129	48, 50	179552	42, 44	917511	24	1318985	67
178136	42, 45	179553	42, 44	917512	24	1318986	67
178137	38, 39, 41	179554	48, 50, 52, 53	917541	69, 72	1376009	12, 15
178138	42, 45	179555	48, 50, 52, 53	917542	69, 72	1376020	12, 15
178139	48, 51, 52, 54	179955	67	917657	48, 51	1376059	16, 18
178140	48, 51, 52, 54	179956	67	917658	48, 51	1376072	16, 19
178141	38, 39, 41	179958	69, 71, 77, 78	917659	48, 50	1376073	16, 19
178214	56, 57	179959	69, 72	917802	67	1376133	59, 61
178216	56, 58	179960	69, 72	917803	67	1376135	8, 11
178288	29, 31, 33, 39	179993	68	917804	67	1376136	12, 15
178289	35, 36	316040	67	917805	67	1376137	12, 15
178293	29, 32, 39	316041	67	917807	73, 75, 77, 78		
178294	29, 32	316080	48, 51	917808	73, 75		
		316081	48, 51	917809	73, 75		
		316130	42, 45	1123309	73, 76		
		316131	42, 45	1123624	55		
		316132	42, 45	1123829	73, 76		

Application Tooling

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
58571	25	175855	27	919602	23
91558	24	234168	27	1366044	66, 67
91559	24	234170	66, 67		
91560	24	234171	66, 67		
91561	24	234172	23		
91565	24	409158	67		
91576	6, 7	919041	27		
91595	6, 7	919600	23		
91596	66, 67	919601	23		

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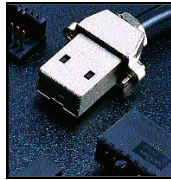
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