## SURFACE MOUNT DISPLAY



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Part Number: KCDC03-136

## **Features**

- 0.3 inch digit height.
- Low current operation.
- Excellent character appearance.
- Mechanically rugged.
- Package:300pcs/reel.
- Gray face, white segment.
- Moisture sensitivity level : level 2a.
- RoHS compliant.

## Description

The Blue source color devices are made with InGaN on SiC Light Emitting Diode.

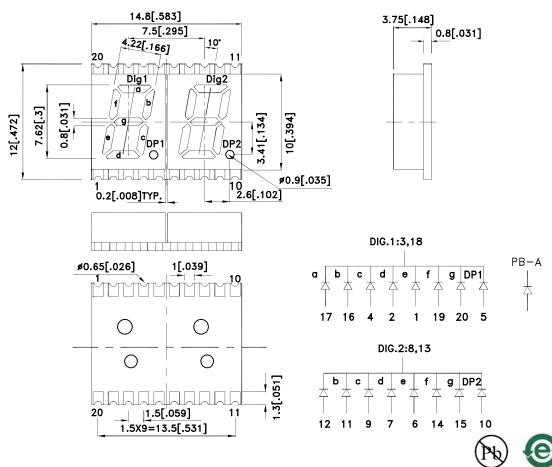
Static electricity and surge damage the LEDS.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

Blue

All devices, equipment and machinery must be electrically grounded.

## Package Dimensions& Internal Circuit Diagram



## Notes:

- 1. All dimensions are in millimeters (inches), Tolerance is ±0.25(0.01")unless otherwise noted.
- 2. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

3. The gap between the reflector and PCB shall not exceed 0.25mm.

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 APPROVED: WYNEC
 CHECKED: Joe Lee
 DRAWN: F.Cui
 ERP: 1352000332

## **Selection Guide**

Part No.	Dice	Lens Type	lv (ucd) [1] @ 10mA		Description
			Min.	Тур.	-
KCDC03-136	Blue (InGaN)	White Diffused	1400	2500	Common Cathode, Rt. Hand Decimal.

## Notes:

- Luminous intensity/ luminous Flux: +/-15%.
   Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Blue	468		nm	I==20mA
λD [1]	Dominant Wavelength	Blue	465		nm	I==20mA
Δλ1/2	Spectral Line Half-width	Blue	21		nm	I==20mA
С	Capacitance	Blue	100		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Blue	3.2	4.0	V	I==20mA
lR	Reverse Current	Blue		10	uA	V <sub>R</sub> =5V

## Notes:

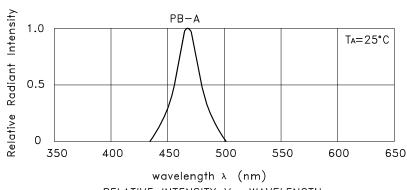
- 1.Wavelength: +/-1nm.
  2. Forward Voltage: +/-0.1V.
  3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

## Absolute Maximum Ratings at TA=25°C

Parameter	Blue	Units	
Power dissipation	120	mW	
DC Forward Current	30	mA	
Peak Forward Current [1]	100	mA	
Reverse Voltage	5	V	
Operating / Storage Temperature	-40°C To +85°C		

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

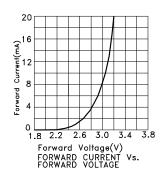
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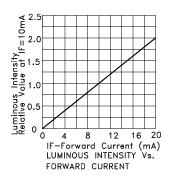


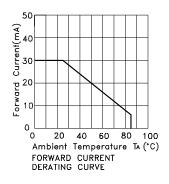
RELATIVE INTENSITY Vs. WAVELENGTH

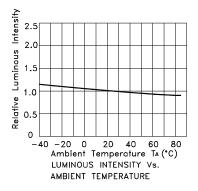
**Blue** 

## KCDC03-136



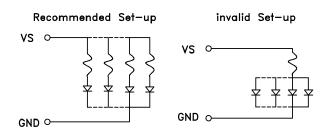






## CIRCUIT DESIGN NOTES

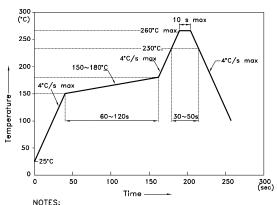
- 1.Protective current—limiting resistors may be necessary to operate the Displays.
- 2.LEDs mounted in parallel should each be placed in series with its own current—limiting resistor.



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## KCDC03-136

Reflow Soldering Profile For Lead-free SMT Process.



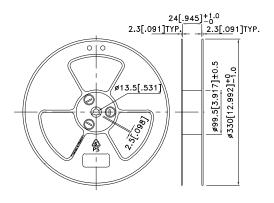
- NOTES:

  1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C. 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
   3.Number of reflow process shall be 2 times or less.

## **Recommended Soldering Pattern** (Units: mm; Tolerance: ± 0.15)

# 1.5X9 = 13.51.5

## **Reel Dimension**



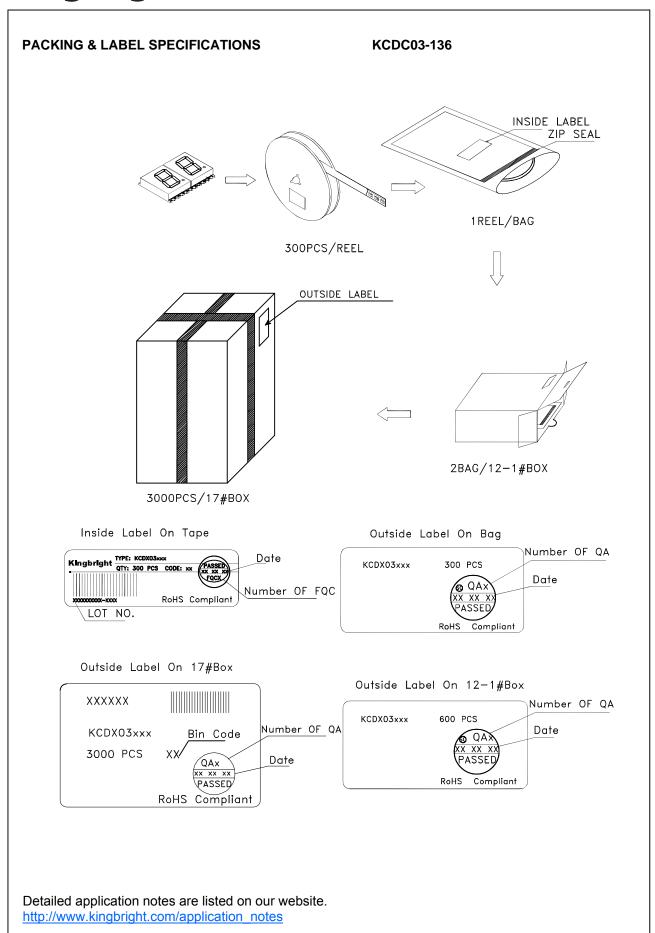
## **Tape Specifications** (Units: mm)

TAPE  $4 \pm 0.1$  $2 \pm 0.1$  $0.35 \pm 0.05$  $\rightarrow$ .5±0.1 .75±0. 20±0.1 3.95±0.1

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