# Digital Process Controller Series E5 K

# Advanced Process Digital Controllers with Fuzzy Logic

- Field configurable outputs, options.
- 100 ms sampling (for analog input).
- · Advanced PID, or fuzzy self-tuning.
- . Conforms to UL, CSA and CE standards.
- Water-resistant front panel meets IP66/NEMA 4X.
- Remote set point with optional event input board.
- · Set point ramp.
- · Serial communications available.
- · Front panel programming.
- Heat only or heat/cool control.
- Auxiliary outputs (SPST) standard; two for E5AK/E5EK, one for E5CK.
- · 3-year warranty.









## **Ordering Information**

Stock Note: Shaded models are normally stocked.

Note: Order Control Output Boards and Option Boards separately below.

Description	DIN size	Supply voltage	Model
Standard model	1/4 DIN	100 to 240 VAC	E5AK-AA2-500
Position-proportional model (See Note 3)	(96 x 96 mm)	100 to 240 VAC	E5AK-PRR2-500
Standard model		24 VAC/VDC	E5AK-AA2-500 AC/DC24
Position-proportional model (See Note 3)		24 VAC/VDC	E5AK-PRR2-500 AC/DC24
Standard model	1/8 DIN (48 x 96 mm)	100 to 240 VAC	E5EK-AA2-500
Position-proportional model (See Note 3)		100 to 240 VAC	E5EK-PRR2-500
Standard model		24 VAC/VDC	E5EK-AA2-500 AC/DC24
Position-proportional model (See Note 3)		24 VAC/VDC	E5EK-PRR2-500 AC/DC24
Standard model	1/16 DIN	100 to 240 VAC	E5CK-AA1-500
Standard model	(48 x 48 mm)	24 VAC/VDC	E5CK-AA1-500 AC/DC24
Non-standard model with built-in quick auto-tune button (See Nomenclature section for details)		100 to 240 VAC	E5CK-AA1-302

Note: 1. When using the heater burnout alarm function with a standard model, the Linear Output Module cannot be used for the control outputs (heat). The Digital Controller provides transfer outputs at 4 to 20 mA for the PV and other values and control outputs at 4 to 20 mA for the current outputs.

- 2. E5EK-PRR2/E5AK-PRR2 controllers are supplied with dedicated relay output.
- 3. Position-proportional models are intended for motorized values (not 4-20 mA modulating valves). These use two relays ("open" and "close") which will turn a motor clockwise or counter-clockwise, thus opening or closing the valve.
- 4. Part numbers ending in -500 include a Finger Safe cover.

## **■** Optional Output Boards

Stock Note: Shaded models are normally stocked.

Description	Specifications	Compatible controller	Max. quantity	Model
Relay	SPST, 5 A, 250 VAC	E5AK/E5EK	2	E53-R
SSR (solid state relay)	solid state relay) 1 A, 75 to 250 VAC		2	E53-S
Voltage pulse	NPN, 12 VDC	E5AK/E5EK	2	E53-Q
	NPN, 24 VDC	E5AK/E5EK	2	E53-Q3
	PNP, 24 VDC	E5AK/E5EK	2	E53-Q4
Linear current	4 to 20 mA	E5AK/E5EK	2	E53-C3
	0 to 20 mA	E5AK/E5EK	2	E53-C3D
Linear voltage	0 to 10 VDC	E5AK/E5EK	2	E53-V34
	0 to 5 VDC	E5AK/E5EK	2	E53-V35
Relay/Relay	SPST/SPST, 5 A, 250 VAC	E5CK	1	E53-R4R4
Relay/Pulse	SPST, 5 A/NPN, 24 VDC	E5CK	1	E53-Q4R4
	SPST, 5 A/PNP, 24 VDC	E5CK	1	E53-Q4HR4
Relay/Linear current	SPST, 5 A/4 to 20 mA	E5CK	1	E53-C4R4
	SPST, 5 A/0 to 20 mA	E5CK	1	E53-C4DR4
Relay/Linear voltage	SPST, 5 A/0 to 10 VDC	E5CK	1	E53-V44R4
Pulse/Pulse	NPN/NPN, 24 VDC	E5CK	1	E53-Q4Q4
	PNP/PNP, 24 VDC	E5CK	1	E53-Q4HQ4H
Computer communications	RS-232C	E5AK/E5EK	3/1	E53-AK01
	RS-232C	E5CK	1	E53-CK01
	RS-422	E5AK/E5EK	3/1	E53-AK02
	RS-485	E5AK/E5EK	3/1	E53-AK03
		E5CK	1	E53-CK03
Event input	For remote set point	E5AK/E5EK	3/1	E53-AKB
	For remote set point	E5CK	1	E53-CKB
Transfer output	4 to 20 mA	E5AK/E5EK	3/1	E53-AKF
	4 to 20 mA	E5CK	1	E53-CKF

Note: If the control period is less than 5 seconds, use an SSR (solid state relay) or pulse voltage output.

## ■ Accessories (Order Separately)

Stock Note: Shaded models are normally stocked.

Description	Specifications	Compatible controller	Max. quantity	Model
Current transformer; order only if using heater	50 A load, 5.8 mm hole dia.	E5AK/E5EK	1	E54-CT1
burnout alarm function	120 A load, 12 mm hole dia.	E5AK/E5EK	1	E54-CT3
Terminal cover (supplied	Provides finger protection from terminals (VDE0106 part 100)	E5AK	1	E53-COV0809
with Standard models)		E5CK	1	E53-COV07
	part 100)	E5EK	1	E53-COV08
Software	For setup and monitoring; requires optional computer communications board	All	1	Thermo Tools (See Note)

Note: Contact Omron for current version information.

#### Input Types (selectable with input jumper connector)

#### Thermocouple

Input (fie selectab (See Not	le)	K1	K2	J1	J2	T	E	L1	L2	U	N	R	S	В	W	PLII
Range	°C	-200 to 1,300	0.0 to 500.0	-100 to 850	0.0 to 400.0	-199.9 to 400.0	0 to 600	-100 to 850	0.0 to 400.0	-199.9 to 400.0	-200 to 1,300	0 to 1,700	0 to 1,700	100 to 1,800	0 to 2,300	0 to 1,300
	°F	-300 to 2,300	0.0 to 900.0	-100 to 1,500	0.0 to 750.0	-199.9 to 700.0	0 to 1,100	-100 to 1,500	0.0 to 750.0	-199.9 to 700.0	-300 to 2,300	0 to 3,000	0 to 3,000	300 to 3,200	0 to 4,100	0 to 2,300

Note: 1. Setting number is factory-set to 2 (K1).

#### Platinum Resistance Thermometer (RTD's)

Input (field selectable	e)	JPt100	Pt100
Range	°C	-199.9 to 650.0	-199.9 to 650.0
	°F	-199.9 to 999.9	-199.9 to 999.9

#### Current/Voltage

Input (field selectable)	Currer	nt input	Voltage input		
	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V

Note: When a current/voltage input is selected, the decimal point is fully adjustable.

<sup>2.</sup> Thermocouple W is W/Re5-26 (tungsten rhenium 5, tungsten rhenium 26).

## **Specifications**

## **■** Ratings

			i e	i e		
Model			E5□K Standard E5□K 24V AC/DC			
Supply voltage			100-240 VAC, 50/60 Hz	24 VAC/VDC, 50/60 Hz		
Operating voltage ran	ige		85% to 110% of rated supply voltage	85% to 110% of rated supply voltage		
Power consumption		E5AK	16 VA	9 VA, 6 W		
		E5EK	15 VA	9 VA, 6 W		
		E5CK	10 VA (at 100 VAC) 14 VA (at 240 VAC) 6 VA, 3.5 W			
Input	Thermocouple		K, J, T, E, L, U, N, R, S, B, W, PLII			
	Platinum resis thermometer (		JPt100, Pt100			
	Current input		4 to 20 mA, 0 to 20 mA			
	Voltage input		1 to 5 V, 0 to 5 V, 0 to 10 V			
Mean Time Between F	ailure		15.4 years (135,000 hours)			
Control output (See Note 1)	Relay		SPST, 3 A at 250 VAC (resistive load) Mechanical life expectancy: 10,000, Electrical life expectancy: 100,000	,000 operations min. 0 operations min.		
	Voltage	NPN	20 mA at 12/24 VDC (with short-circui	t protection)		
	(pulse)	PNP	20 mA at 24 VDC (with short-circuit pr	rotection)		
	Linear voltage	0 to 10 VDC	Permissible load impedance: 1 k $\Omega$ mir Resolution: Approximately 2600 steps			
	Linear current	4 to 20 mA	Permissible load impedance: $500~\Omega$ max. Resolution: Approximately 2600 steps			
		0 to 20 mA	Permissible load impedance: 500 $\Omega$ max. Resolution: Approximately 2600 steps			
Auxiliary output	SPST-NO	E5AK	3 A at 250 VAC (resistive load)			
		E5EK	3 A at 250 VAC (resistive load)			
		E5CK	1A at 250 VAC (resistive load)			
Control method (See	Note 2)		ON/OFF, Advanced PID Control (with auto-tuning) or Self-tuning			
Setting method			Digital setting using front panel keys or communications features			
Indication method - 7	-seg. digital dis	play and LEDs	E5AK: PV = 15 mm, SP = 10.5 mm E5EK: PV = 14 mm, SP = 9.5 mm E5CK: PV = 12 mm, SP = 8 mm			
Potentiometer for valv (for E5AK-PRR and E			100 $\Omega$ to 2.5 k $\Omega$			
Event input	Contact	ON	1 kΩ max.			
	input	OFF	100 kΩ min.			
	No-contact	ON	residual voltage: 1.5 V max.			
	input	OFF	leakage current: 0.1 mA max.			
Transmission output			4 to 20 mA, permissible load impedan resolution: Approximately 2600 steps	ce: 600 Ω max.,		
Remote SP input (for E5AK and E5EK o	only)	Current input	4 to 20 mA (Input impedance: 150 $\Omega$ )			
Current Transformer i only)	Current Transformer input (for E5AK and E5EK only)		Connect only an Omron Current Transformer (E54-CT1 or E54-CT3)			
Other functions	Standard		Manual output, heating/cooling control, SP limiter, loop burnout alarm, SP ramp, MV limiter, MV change rate limiter, input digital filter, input shift, run/stop, protect functions			
	Option		Multiple SP, run/stop selection, transfe Communications (RS-232C, RS-422, Transfer Output.			
Standards		UL	File No.: E68481			
		CSA	File No.: LR59623			
		CE	File No.: EN50081-2; EN50082-2; IEC	1010-1		

Note: 1. All control outputs are insulated from the input circuit.

<sup>2.</sup> Fuzzy self-tuning is available only when using the Digital Controller in standard control operation with temperature input.

#### **■** Characteristics

Indication accuracy (See Note)		Thermocouple: ±0.3% of indication value or ±1°C, whichever is greater, ±1 digit max.				
			never is greater,	±1 digit max.		
		Platinum resistance thermometer: ±0.2% of indication value or ±0.8°C, whi	ichever is greate	r, ±1 digit max.		
		Analog input: ±0.2% (of indication value	) ±1 digit max.			
Hysteresis		0.01% to 99.99% FS (in units of 0.01%	FS)			
Proportional band (P)		0.1% to 999.9% FS (in units of 0.1% FS	)			
Integral (reset) time (I)		0 to 3,999 s (in units of 1 s)				
Derivative (rate) time (D)		0 to 3,999 s (in units of 1 s)				
Control period		1 to 99 s (in units of 1 s)				
Manual reset value		0.0% to 100.0% (in units of 0.1%)				
Alarm setting range		-1,999 to 9,999 or -199.9 or 999.9 (dec	imal point position	on dependent on input type)		
Sampling period	Temperature input	250 ms scan rate				
	Analog input	100 ms scan rate				
Insulation resistance		200 M $\Omega$ min. (at 500 VDC)				
Dielectric strength		2,000 VAC, 50/60 Hz for 1 min between				
Vibration resistance Malfunction		10 to 55 Hz, 10 m/s <sup>2</sup> (approx. 1G) for 10		•		
	Mechanical	(эрргэн – э, э э ээ э э э э э э э э э э э э э э				
Shock resistance	Malfunction	n 200 m/s <sup>2</sup> min. (approx. 20G), 3 times each in 6 directions (100 m/s <sup>2</sup> (approx. 10G) applied to the relay)				
	Mechanical	300 m/s <sup>2</sup> min. (approx. 30G), 3 times each in 6 directions				
Ambient temperature	Operating	g -10°C to 55°C (14°F to 131°F) with no icing; with 3-year warranty period: -10°C to 50°C (14°F to 122°F)				
	Storage	-25°C to 65°C (-13°F to 149°F) with no icing				
Ambient humidity	Operating	35% to 85% RH				
Enclosure ratings	Front panel	NEMA 4X for indoor use (equivalent to IP66)				
	Rear case	IEC standard IP20				
	Terminals	IEC standard IP00				
Memory protection		Non-volatile memory (number of writings: 100,000 operations)				
Weight	E5AK	Approx. 450 g				
	E5EK	Approx. 320 g				
1	Mounting bracket	Approx. 65 g				
	E5CK	Approx. 170 g				
	Adapter	Approx. 10 g				
EMC	ridapioi	Emission Enclosure: Emission AC Mains:	EN55011 Group			
		Immunity ESD:	EN61000-4-2:	4 kV contact discharge (level 2)		
		Immunity RF-interference:	ENV50140:	8 kV air discharge (level 3) 10 V/m (amplitude modulated, 80 MHz to 1 GHz) (level 3) 10 V/m (pulse modulated, 900 MHz)		
		Immunity Conducted Disturbance: Immunity Burst:	ENV50141: EN61000-4-4:	10 V (0.15 to 80 MHz) (level 3) 2 kV power-line (level 3) 2 kV I/O signal-line (level 4)		
Standards - Approvals		UL1092, CSA22.2 No. 14, CSA22.2 No. Conforms to EN50081-2, EN50082-2, E Conforms to VDE0106/part 100 (Finger	N61010-1 (IEC1	010-1)		

Note: Indication Accuracy -

Of the K1, T, and N thermocouples at a temperature of -100°C or less:  $\pm 2$ °C  $\pm 1$  digit maximum.

Of the U, L1, and L2 thermocouples at any temperature:  $\pm 2^{\circ}$ C  $\pm 1$  digit maximum.

Of the B thermocouple at a temperature of 400°C or less: unrestricted.

Of the R and S thermocouples at a temperature of 200°C or less:  $\pm 3$ °C  $\pm 1$  digit maximum.

Of the W thermocouple at any temperature: ±0.3% of the indicated value or ±3°C, (whichever is greater) ±1 digit maximum.

Of the PLII thermocouple at any temperature: ±0.3% or ±2°C, whichever is greater ±1 digit maximum.

## **■** Option Board Ratings and Characteristics

Event inputs		Contact input: ON: 1 $k\Omega$ max., OFF: 100 $k\Omega$ min.		
		No-contact input: ON: residual voltage 1.5 V max., OFF: leakage current 0.1 mA max.		
Communications	Interface	RS-232C and RS-485; RS-422 for E5AK and E5EK only		
	Transmission method	Half-duplex		
Synchronization method		Start-stop synchronization (asynchronous method)		
	Baud rate	1.2/2.4/4.8/9.6/19.2 kbps		
Transfer output		4 to 20 mA: Permissible load impedance: E5AK and E5EK = $600 \Omega$ max. E5CK = $500 \Omega$ max. Resolution: E5AK and E5EK = approx. 2,600 steps E5CK = approx. 2,600 steps		
		RS-232C Peer-to-peer only; maximum cable length = 15 m (49.2 feet) RS-422 and RS-485 32 controller maximum to host computer; maximum cable length = 500 m (1640 feet)		

### **■** Current Transformer Ratings

Part number	E54-CT1 E54-CT3			
Max. continuous heater current	50 amps (See Note 1)			
Dielectric strength	1,000 VAC (for 1 min)			
Vibration resistance	50 Hz, 98 m/s <sup>2</sup> (10G)			
Weight	Approx. 11.5 g Approx. 50 g			
Accessories	Armature: 2; Plug: 2			

Note: 1. Use within the max. heater current rating of controller table shown below.

#### **■** Heater Burnout Alarm

Max. heater current	Single-phase 50 A AC
Heater current value display accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range	0.1 to 49.9 A (in units of 0.1 A) (See Note 1)
Min. detection ON time	190 ms (See Note 2)

- Note: 1. The heater burnout alarm is always OFF if the alarm is set to 0.0 A and always ON if the alarm is set to 50.0 A.
  - 2. No heater burnout detection or heater current value measurement is possible if the control output (heat) is ON for less than 190 ms.