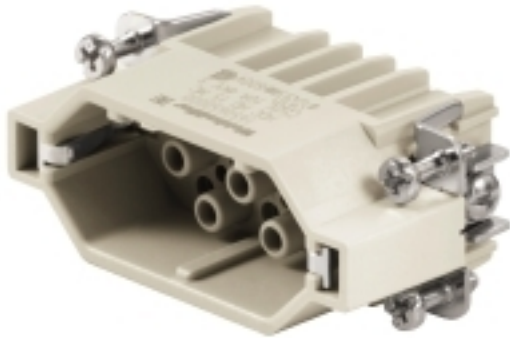


## HDC insert HDC HD 15 MC

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The HD range features a high density of contacts. It is thus optimally suited for signal processing.  
 The wire connection level is designed as a crimp contact. The established crimp connection has been used as a standard for decades.  
 Crimp contacts are not delivered with the inserts.  
 Number of poles: **15**  
 Rated current: **10 A**  
 Rated voltage: **250 V**  
 Nominal voltage acc. to UL/CSA: **600 V AC/DC**  
 Crimp connection

### General ordering data

|            |  |
|------------|--|
| Type       | HDC HD 15 MC   |
| Order No.  | <a href="#">1650650000</a>   |
| Version    | HDC insert, Male, 250 V, 10 A, No. of poles: 15, Crimp connection, Size: 2 |
| GTIN (EAN) | 4008190299323  |
| Qty.       | 1 pc(s).   |

**HDC insert  
HDC HD 15 MC**

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**Technical data**
**Dimensions and weights**

|        |         |            |       |
|--------|---------|------------|-------|
| Length | 56.6 mm | Width      | 23 mm |
| Height | 35 mm   | Net weight | 28 g  |

**Temperatures**

|                   |                   |
|-------------------|-------------------|
| Limit temperature | -40 °C ... 125 °C |
|-------------------|-------------------|

**Dimensions**

|                |       |                   |         |
|----------------|-------|-------------------|---------|
| Height of plug | 35 mm | Total length base | 56.5 mm |
|----------------|-------|-------------------|---------|

**General data**

|                              |                     |                                      |   |
|------------------------------|---------------------|--------------------------------------|---|
| Conductor cross-section      | 2.5 mm <sup>2</sup> | Insulating material                  | PC glass-fibre reinforced (UL-listed and railway-certified) |
| Insulating material group    | IIIa                | Insulation resistance                | 10 <sup>10</sup> Ω  |
| No. of poles                 | 15                  | Plugging cycles, gold                | ≥ 500   |
| Plugging cycles, silver      | ≥ 500               | Pollution severity                   | 3   |
| Rated current (DIN EN 61984) | 10 A                | Rated impulse voltage (DIN EN 61984) | 4 kV  |
| Rated voltage (DIN EN 61984) | 250 V               | Rated voltage according to UL/CSA    | 600 V AC/DC   |
| Series                       | HD                  | Size                                 | 2   |
| Type                         | Male                | UL 94 flammability rating            | V-0   |
| Volume resistance            | ≤ 4mΩ               |                                      |   |

**Connection data PE**

|   |                     |   |                            |
|---|---------------------|---|----------------------------|
| Blade size, crosshead   | size PZ 1           | Blade size, slotted (PE connection)   | SD 0.6 x 3.5, SD 0.8 x 4.0 |
| Connection type PE  |                     | Cross-section for connected conductor, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, min. | 0.5 mm <sup>2</sup>        |
|   | Screw connection    | Rated cross-section   | 2.5 mm <sup>2</sup>        |
| Fixing screw  | M 4                 | Tightening torque, max. PE connection   | 1.5 Nm                     |
| Stripping length PE connection  | 10 mm               | Wire connection cross section, finely stranded, max.  | 2.5 mm <sup>2</sup>        |
| Tightening torque, min. PE connection   | 1.2 Nm              | Wire connection cross-section, finely stranded, min.  | 0.5 mm <sup>2</sup>        |
| Wire connection cross-section, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, max. | 2.5 mm <sup>2</sup> | Wire cross section, AWG (PE), min.  | AWG 20                     |
| Wire cross section, AWG (PE), max.  | AWG 14              | Wire cross-section, solid, min.   | 0.5 mm <sup>2</sup>        |
| Wire cross-section, solid, max.   | 2.5 mm <sup>2</sup> |   |                            |

**Version**

|   |                     |   |                         |
|---|---------------------|---|-------------------------|
| Conductor cross-section, max.           | 2.5 mm <sup>2</sup> | Conductor cross-section, min.           | 0.14 mm <sup>2</sup>    |
| Material                                | Copper alloy        | Size                                    | 2                       |
| Stripping length, rated connection      | 8 mm                | Surface finish                          | Silver passivated, gold |
| Type of connection                      | Crimp connection    | Volume resistance                       | ≤ 4mΩ                   |
| Wire connection cross section AWG, max. | AWG 14              | Wire connection cross section AWG, min. | AWG 26                  |

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**Technical data**

**Classifications**

|            |             |            |             |
|------------|-------------|------------|-------------|
| ETIM 3.0   | EC001121    | ETIM 4.0   | EC001121    |
| ETIM 5.0   | EC001121    | ETIM 6.0   | EC001121    |
| UNSPSC     | 30-21-18-01 | eClass 5.1 | 27-14-34-19 |
| eClass 6.2 | 27-26-12-04 | eClass 7.1 | 27-44-02-05 |
| eClass 8.1 | 27-44-02-05 | eClass 9.0 | 27-44-02-05 |

**Product information**

|                                 |  |
|---------------------------------|--|
| Descriptive text ordering data  | When using connectors with high contact density, we recommend the use of guide pins and sockets; see Chapter J |
| Descriptive text technical data | The HD Series of inserts, from 15 poles, with PE screw connection.   |
| Descriptive text accessories    | Accessories, see chapter J - Tools, see chapter K  |

**Approvals**

Approvals



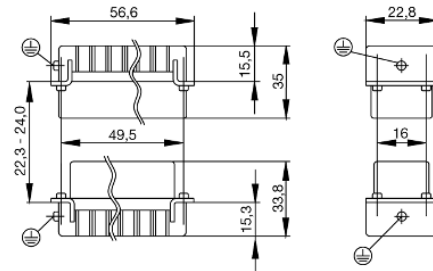
ROHS Conform

**Data sheet**

**HDC insert  
HDC HD 15 MC**

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**Drawings**



# Tightening torques and screwing tools

| Screw size                            | Connector type                          | Dia. tightening torque in Nm  | Recommended blade inserts and AF size for hexagon socket |                                   |
|---------------------------------------|---|---|--|-----------------------------------|
| <b>M 2.5</b>                          | <b>Signal contacts</b>                  |   |  |                                   |
|                                       | S 6/6                                   | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | S 6/12                                  | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
| <b>M 2.9 x 0.5</b>                    | <b>Fastening screws</b>                 |   |  |                                   |
|                                       | HQ 4/2                                  | 0.8 (plastic) / 1.1 (metal)   | SD 0.6 x 3.5 mm or PH0                                   |                                   |
|                                       | HQ 8                                    | 0.8 (plastic) / 1.1 (metal)   | SD 0.6 x 3.5 mm or PH0                                   |                                   |
|                                       | HQ 17                                   | 0.8 (plastic) / 1.1 (metal)   | SD 0.6 x 3.5 mm or PH0                                   |                                   |
| <b>M 3</b>                            | <b>Contact screws</b>                   |   |  |                                   |
|                                       | HA 3                                    | 0.5 - 0.55  | SD 0.5 x 3.0 mm  |                                   |
|                                       | HA 4                                    | 0.5 - 0.55  | SD 0.5 x 3.0 mm  |                                   |
|                                       | HA 10 bis HA 48                         | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PH0                                   |                                   |
|                                       | HE                                      | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | HVE                                     | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | <b>Signal contacts:</b>                 |   |  |                                   |
|                                       | S 4/2                                   | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | S 4/8                                   | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | <b>PE connection via female contact</b> |   |  |                                   |
|                                       | S 4                                     | 0.5 - 0.8   | SD 0.6 x 3.5 mm  |                                   |
|                                       | ConCept modular frame, metal            | 0.5 - 0.55  | SD 0.6 x 3.5 mm  |                                   |
|                                       | <b>PE terminal</b>                      |   |  |                                   |
|                                       | HQ 5                                    | 0.5 - 0.55  | SD 0.6 x 3.5 or 0.8 x 4 mm                               |                                   |
|                                       | HQ 7                                    | 0.5 - 0.55  | SD 0.6 x 3.5 or 0.8 x 4 mm                               |                                   |
|                                       | <b>Fastening screws</b>                 | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | <b>Guide pin</b>                        | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | <b>Guide bush</b>                       | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | <b>Coding pins</b>                      | 0.5 - 0.55  | SD 0.6 x 3.5 mm or PZ0                                   |                                   |
|                                       | <b>M 4</b>                              | <b>Contact screws</b>   |  |                                   |
|                                       |   | HSB   | 1.2 - 1.5  | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1 |
| <b>PE connection via male contact</b> |   |   |  |                                   |
| S 4                                   |   | 0.5 - 0.8   | SD 0.6 x 3.5 mm  |                                   |
| ConCept modular frame, metal          |   | 1.2 - 1.5   | SD 0.6 x 3.5 mm  |                                   |
| <b>PE terminal</b>                    |   |   |  |                                   |
| HA                                    |   | 1.2 - 1.5   | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |                                   |
| HE                                    |   | 1.2 - 1.5   | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |                                   |
| HEE                                   |   | 1.2 - 1.5   | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |                                   |
| HVE                                   |   | 1.2 - 1.5   | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |                                   |
| HD                                    |   | 1.2 - 1.5   | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |                                   |
| HDD                                   |   | 1.2 - 1.5   | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |                                   |
| S 6/6 (for signal contacts)           |   | 1.2 - 1.5   | 0.8 x 4 mm or PZ1  |                                   |
| ConCept modular frame, plastic        |   | 1.2 - 1.5   | 0.8 x 4 mm or PZ1  |                                   |
| <b>M 5</b>                            |   | <b>PE terminal</b>  |  |                                   |
|                                       | HSB                                     | 2 - 2.5   | SD 1 x 5.5 mm or PZ2                                     |                                   |
|                                       | S 4/0 (Screw connection)                | 2 - 2.5   | SD 1.2 x 6.5 mm or PH2                                   |                                   |
|                                       | S 4/0 (Axial screw connection)          | 2 - 2.5   | SD 0.8 x 4 mm or PZ 2                                    |                                   |
|                                       | S 4/2                                   | 2 - 2.5   | SD 1.2 x 6.5 mm or PH2                                   |                                   |
|                                       | S 4/8                                   | 2 - 2.5   | SD 1.2 x 6.5 mm or PH2                                   |                                   |
|                                       | S 6/12                                  | 2 - 2.5   | SD 0.8 x 4 mm or PZ 2                                    |                                   |
|                                       | S 6/36                                  | 2 - 2.5   | SD 1.2 x 6.5 mm or PH2                                   |                                   |
|                                       | S 8/24                                  | 2 - 2.5   | SD 1.2 x 6.5 mm or PH2                                   |                                   |
|                                       | S 12/2                                  | 2 - 2.5   | SD 1.2 x 6.5 mm or PH2                                   |                                   |
|                                       | <b>M 6</b>                              | <b>Power contacts</b>   |  |                                   |
| S 4/0 (Screw connection)              |   | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm  |                                   |
| S 4/2                                 |   | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm  |                                   |
| S 4/8                                 |   | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm  |                                   |
| <b>M 7 x 0.75</b>                     | <b>Power contacts</b>                   |   |  |                                   |
|                                       | S 4                                     | 1.1 - 1.7   | SW 2   |                                   |
|                                       | S 6/6 (+ PE)                            | 6 - 8   | SW 4   |                                   |
| <b>M 8 x 0.75</b>                     | <b>Power contacts</b>                   |   |  |                                   |
|                                       | S 6/12                                  | 1.1 - 1.7   | SW 2   |                                   |
|                                       | S 8/0 (+ PE)                            | 6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )                              | SW 4   |                                   |
| <b>M10 x 1</b>                        | <b>Power contacts</b>                   |   |  |                                   |
|                                       | S 4/0 (Axial connection)                | 2 - 3   | SW 3   |                                   |

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.

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