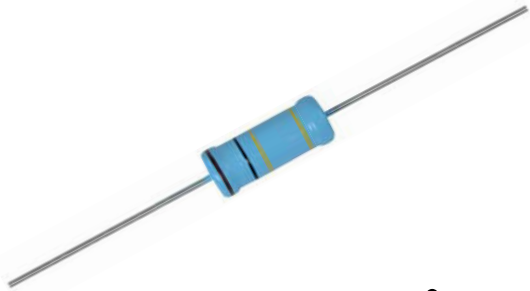


High Ohmic / High Voltage Metal Glaze Leaded Resistors



A metal glazed film is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned electrolytic copper wires are welded to the end-caps. The resistors are coated with a light blue lacquer which provides electrical, mechanical, and climatic protection.

FEATURES

- UL Approved (UL1676, file no: E171160)
- Meet the safety requirements of:
 - IEC 60065
 - EN 60065
 - VDE 0860
 - CQC (China)
- High pulse loading capability (maximum 10 kV)
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS
COMPLIANT
HALOGEN
FREE

APPLICATIONS

- Where high resistance, high stability, and high reliability at high voltage are required
- High humidity environment
- White goods
- Power supplies

TECHNICAL SPECIFICATIONS	
DESCRIPTION	VR68
Imperial size	0718
Resistance range ⁽¹⁾	100 kΩ to 68 MΩ
Resistance tolerance	± 10 %; ± 5 %; ± 1 %
Temperature coefficient	≤ ± 200 ppm/K
Rated dissipation, P_{70}	1.0 W
Operating voltage, U_{max} . AC/DC	10 000 V
Operating temperature range	-55 °C to +155 °C
Peak permissible film temperature	155 °C
Thermal resistance (R_{th})	70 K/W
Insulation voltage: 1 min.; U_{ins}	700 V
Maximum noise (white noise)	2.5 μV/V
Max. resistance change at rated dissipation for resistance range, $ \Delta R/R $ max., after 1000 h	1.5 %

Note

⁽¹⁾ Ohmic values (other than resistance range) are available on request.

SAFETY REQUIREMENTS AND QUALIFICATIONS	
DESCRIPTION	VR68
Safety requirements / qualifications	UL1676 qualification (file no: E171160) for ohmic range 510 kΩ to 11 MΩ; DIN EN 60065 safety requirements as per clause 14.1 a); IEC 60065 safety requirements as per clause 14.2; VDE 0860 as per clause 14.1 a); CQC



TEMPERATURE COEFFICIENT AND RESISTANCE RANGE				
TYPE	TCR	TOLERANCE	RESISTANCE	E-SERIES
VR68	≤ ± 200 ppm/K	± 1 %	100 kΩ to 68 MΩ	E24; E96
		± 5 %	100 kΩ to 68 MΩ	E24

PART NUMBER AND PRODUCT DESCRIPTION

PART NUMBER: VR68000001003FA100

V	R	6	8	0	0	0	0	0	1	0	0	3	F	A	1	0	0
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TYPE / SIZE VR68000 = VR68	VARIANT 0 = neutral	TCR 0 = standard	RESISTANCE 3 digit value 1 digit multiplier MULTIPLIER 0 = *10 ⁰ 1 = *10 ¹ 2 = *10 ² 3 = *10 ³ 4 = *10 ⁴ 5 = *10 ⁵ 6 = *10 ⁶	TOLERANCE (1) F = ± 1 % J = ± 5 %	PACKAGING AC RD	SPECIAL 00 = standard
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PRODUCT DESCRIPTION: VR68 1 % A1 100K

VR68	1 %	A1	100K
TYPE / SIZE VR68	TOLERANCE ± 1 % ± 5 %	PACKAGING AC RD	RESISTANCE 100K = 100 kΩ

Note

(1) See table "Temperature Coefficient and Resistance Range" for selecting correct ohmic value - tolerance combination.

PACKAGING						
TYPE	CODE	QUANTITY	PACKAGING STYLE	WIDTH	PITCH	DIMENSIONS
VR68	AC	500	Taped according to IEC 60286-1 fan-folded in a box	66 mm	10 mm	82 mm x 111 mm x 256 mm
	RD	750	Taped according to IEC 60286-1 on a reel	66 mm	10 mm	105 mm x 315 mm x 305 mm



DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body and conditioned to achieve the desired temperature coefficient. Plated steel termination caps are firmly pressed on the metalized rods. Mostly, a special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. Connecting wires of electrolytic copper plated with 100 % pure tin are welded to the termination caps. The resistor elements are covered by a light blue protective coating designed for electrical, mechanical, and climatic protection. Four or five color code rings designate the resistance value and tolerance in accordance with **IEC 60062**.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. Only accepted products are stuck directly on the adhesive tapes in accordance with **IEC 60286-1** or for the radial versions in accordance to **IEC 60286-2**.

MATERIALS

Vishay acknowledges the following systems for the regulation of hazardous substances:

- IEC 62474, Material Declaration for Products of and for the Electrotechnical Industry, with the list of declarable substances given therein ⁽¹⁾
- The Global Automotive Declarable Substance List (GADSL) ⁽²⁾
- The REACH regulation (1907/2006/EC) and the related list of substances with very high concern (SVHC) ⁽³⁾ for its supply chain

The products do not contain any of the banned substances as per IEC 62474, GADSL, or the SVHC list, see www.vishay.com/how/leadfree.

Hence the products fully comply with the following directives:

- 2000/53/EC End-of-Life Vehicle Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the Use of Hazardous Substances Directive (RoHS) with amendment 2015/863/EU
- 2012/19/EU Waste Electrical and Electronic Equipment Directive (WEEE)

Vishay pursues the elimination of conflict minerals from its supply chain, see the Conflict Minerals Policy at www.vishay.com/doc?49037.

Notes

⁽¹⁾ The IEC 62474 list of declarable substances is maintained in a dedicated database, which is available at <http://std.iec.ch/iec62474>.

⁽²⁾ The Global Automotive Declarable Substance List (GADSL) is maintained by the American Chemistry Council, and available at www.gadsl.org

⁽³⁾ The SVHC list is maintained by the European Chemical Agency (ECHA) and available at <http://echa.europa.eu/candidate-list-table>.

ASSEMBLY

The resistors are suitable for processing on automatic insertion equipment and cutting and bending machines. Excellent solderability is proven, even after extended storage. They are suitable for automatic soldering using wave or dipping.

The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. The immunity of the plating against tin whisker growth, in compliance with IEC 60068-2-82, has been proven under extensive testing.

The encapsulant is resistant to cleaning solvent specified in IEC 60115-1. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

APPROVALS

These resistors meet the safety requirements of:

- UL1676 (510 k Ω to 11 M Ω); file no: E171160
- IEC 60065, clause 14.2
- DIN EN 60065, clause 14.1.a)
- VDE 0860, clause 14.1.a)
- CQC, China

RELATED PRODUCTS

For a correlated range of Metal Film Resistors see the datasheet:

“High Ohmic / High Voltage Metal Film Leaded Resistors”, www.vishay.com/doc?30260

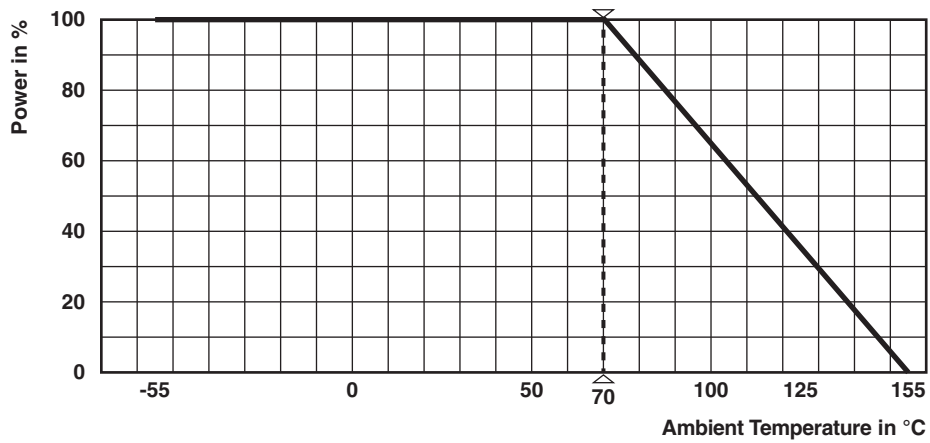
For product that offers high power dissipation and metal oxide film technology see the datasheet:

“High Power Metal Oxide Leaded Resistors”, www.vishay.com/doc?20128

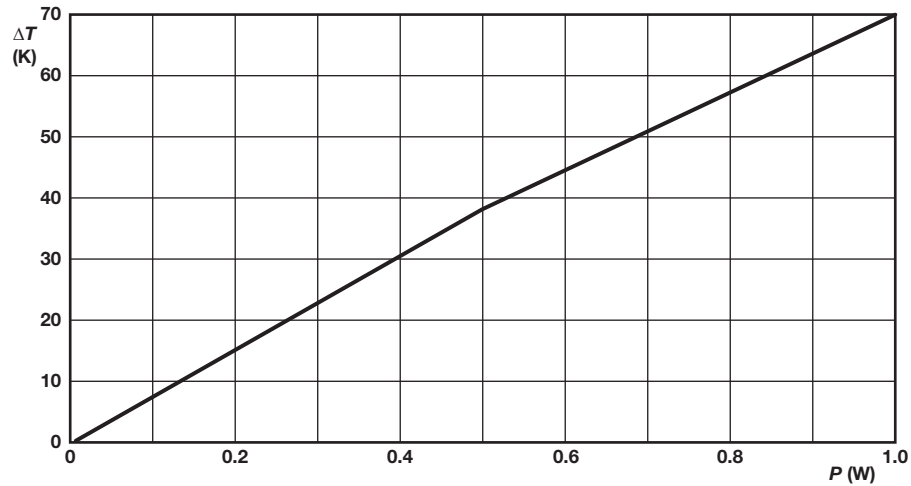


FUNCTIONAL PERFORMANCE

Derating

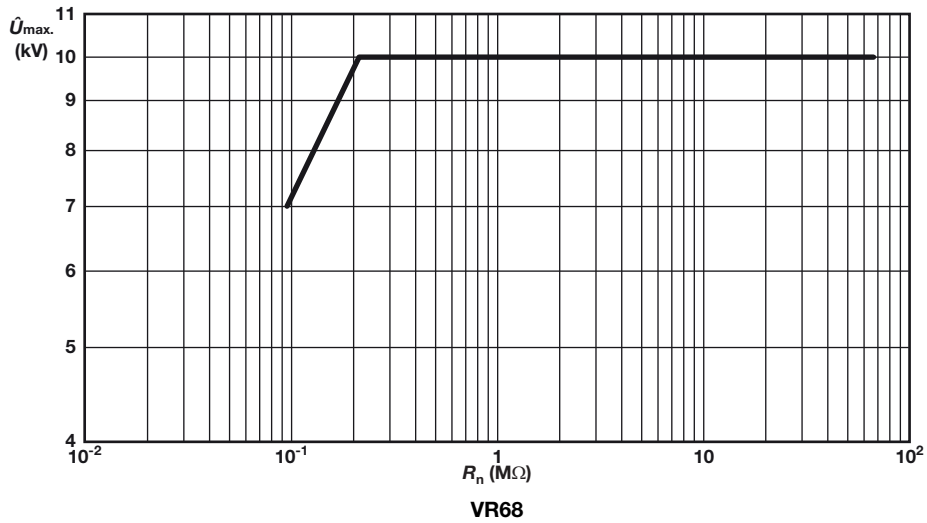


Hot-Spot Temperature Rise (ΔT) as a Function of Dissipated Power

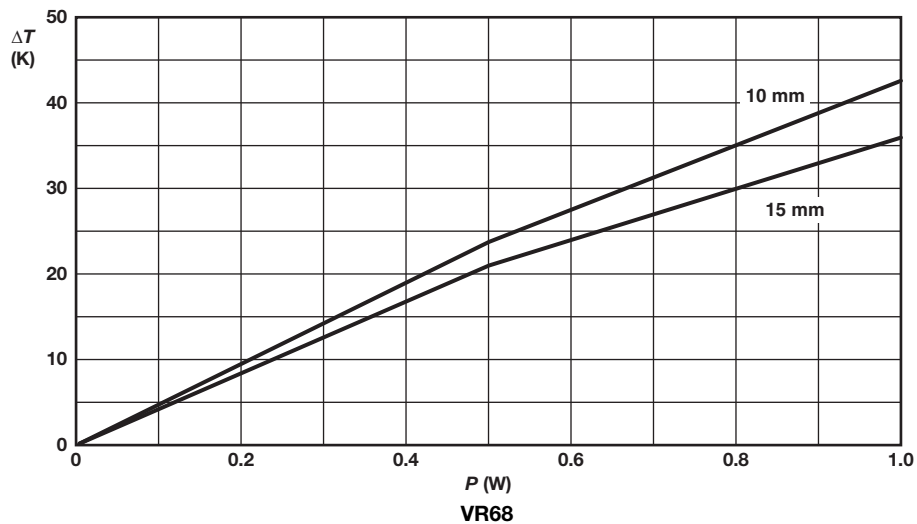


VR68

Maximum allowed peak pulse voltage in accordance with IEC 60065, 14.2;
 50 discharges from a 1nF capacitor charged to \hat{U}_{max} ; 12 discharges/min (drift $\Delta R/R \leq 2\%$)



Temperature Rise (ΔT) at the Lead End (Soldering Point) as a Function of Dissipated Power at Various Lead Lengths after Mounting



TESTS PROCEDURES AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

- IEC 60115-1, generic specification (includes tests)

The test and requirements table contains only the most important tests. For the full test schedule refer to the documents listed above.

The tests are carried out with reference to IEC 60115-1, in accordance with IEC 60068-2-xx test method and under standard atmospheric conditions in accordance with IEC 60068-1, 5.3.

A climatic category 55 / 155 / 56 is applied, defined by the lower category temperature (LCT = -55 °C), the upper category temperature (UCT = 155 °C), and the duration of exposure in the damp heat, steady state test (56 days).

Unless otherwise specified the following values apply:

- Temperature: 15 °C to 35 °C
- Relative humidity: 45 % to 75 %
- Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

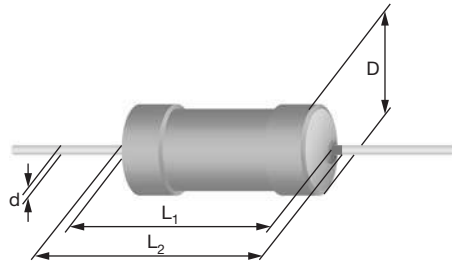
For performing some of the tests, the components are mounted on a test board in accordance with IEC 60115-1, 4.31.

In test procedures and requirements table, only the tests and requirements are listed with reference to the relevant clauses of IEC 60115-1 and IEC 60068-2-xx test methods. A short description of the test procedure is also given.

TESTS PROCEDURES AND REQUIREMENTS				
IEC 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE ($\Delta R_{max.}$)
4.6.1.1		Insulation resistance	$U_{max. DC} = 500 V$ during 1 min; V-block method	R_{ins} min.: 10 000 M Ω
4.7		Voltage proof	$U_{RMS} = U_{ins}$; 60 s	No breakdown or flashover
4.8		Temperature coefficient	At (20 / -55 / 20) °C and (20 / 155 / 20) °C	$\leq \pm 200$ ppm/K
4.12		Noise	IEC 60195	max. 2.5 $\mu V/V$
4.13		Short time overload	Room temperature; $2.5 \times \sqrt{P_{70} \times R}$; (voltage not more than 2 x limiting voltage); 10 cycles; 5 s ON and 45 s OFF	ΔR max.: $\pm 2 \% R$
4.16	21 (Ua1) 21 (Ub) 21 (Uc)	Robustness of terminations	Tensile, bending, and torsion	No damage ΔR max.: $\pm 0.5 \% R$
4.17	20 (Ta)	Solderability	+235 °C; 2 s; solder bath method; SnPb40 +245 °C; 3 s; solder bath method; SnAg3Cu0.5 (before aging)	Good tinning ($\geq 95 \%$ covered); no damage
			+235 °C; 2 s; solder bath method; SnPb40 +245 °C; 3 s; solder bath method; SnAg3Cu0.5 (after aging)	Good tinning ($\geq 95 \%$ covered); no damage
4.18	20 (Tb)	Resistance to soldering heat	Unmounted components (260 \pm 5) °C; (10 \pm 1) s	ΔR max.: $\pm 0.5 \% R$
4.19	14 (Na)	Rapid change of temperature	30 min at -55 °C and 30 min at +155 °C; 5 cycles	ΔR max.: $\pm 0.5 \% R$
4.20	29 (Eb)	Bump	3 x 1500 bumps in 3 directions; 40 g	No damage ΔR max.: $\pm 0.5 \% R$
4.22	6 (Fc)	Vibration	10 sweep cycles per direction; 10 Hz to 2000 Hz; 1.5 mm or 200 m/s ²	No damage ΔR max.: $\pm 0.5 \% R$
4.23		Climatic sequence:		
4.23.2	2 (Bb)	Dry heat	16 h; 155 °C	R_{ins} min.: 1 G Ω ΔR max.: $\pm 1.5 \% R$
4.23.3	30 (Db)	Damp heat cyclic	24 h; 25 °C to 55 °C; 90 % to 100 % RH	
4.23.4	1 (Ab)	Cold	2 h; -55 °C	
4.23.5	13 (M)	Low air pressure	2 h; 8.5 kPa; 15 °C to 35 °C	
4.23.6	30 (Db)	Damp heat remaining cyclic	5 days; 55 °C; 95 % to 100 % RH; 5 cycles	
4.23.7		DC load	Apply rated power for 1 min	

TESTS PROCEDURES AND REQUIREMENTS				
IEC 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE ($\Delta R_{max.}$)
4.24	78 (Cab)	Damp heat (steady state)	56 days; 40 °C; 90 % to 95 % RH; loaded with 0.01 P_{70} (steps: 0 V to 100 V)	$\Delta R_{max.}: \pm 1.5 \% R$
4.25.1		Endurance (at 70 °C)	1000 h; loaded with P_{70} or $U_{max.}$; 1.5 h ON and 0.5 h OFF	$\Delta R_{max.}: \pm 1.5 \% R$
4.26		Active flammability "cheese-cloth test"	Steps of: 5 / 10 / 16 / 25 / 40 x P_{70} duration 5 min	No flaming of gauze cylinder
4.35		Passive flammability "needle-flame test"	Application of test flame for 20 s	No ignition of product; no ignition of under-layer; burning time less than 30 s

DIMENSIONS



DIMENSIONS - Leaded resistor types, mass, and relevant physical dimensions					
TYPE	$\varnothing D_{max.}$ (mm)	L_1 max. (mm)	L_2 max. (mm)	$\varnothing d$ (mm)	MASS (mg)
VR68	6.8	18.0	19.0	0.78 ± 0.05	1690



HISTORICAL 12NC INFORMATION

- The resistors have a 12-digit numeric code starting with
 - 2322 244 refers to VR68
- The subsequent first digit for 1 % tolerance products (E24 and E96 series) or 2 digits for 5 % (E24 series) and 10 % (E12 series) indicate the resistor type and packing
- The remaining digits indicate the resistance value:
 - The first 3 digits for 1 % or 2 digits for 5 % and 10 % tolerance products indicate the resistance value
 - The last digit indicates the resistance decade

Last Digit of 12NC Indicating Resistance Decade

RESISTANCE DECADE	LAST DIGIT
100 kΩ to 976 kΩ	4
1 MΩ to 9.76 MΩ	5
≥ 10 MΩ	6

Historical 12NC Example

- The 12NC for a VR68, resistor value 7.5 MΩ, 5 % tolerance, supplied on a bandoleer of 500 units in ammopack, is: 2322 244 13755.

12NC CODING FOR VR68 - Resistor type and packaging			
TYPE	TOLERANCE (%)	VR68 CODING STARTS WITH 2322 244	
		BANDOLIER IN AMMOPACK	BANDOLIER ON REEL
		STRAIGHT LEADS	
		66.7 mm	66.7 mm
		500 UNITS	750 UNITS
VR68	± 1	8....	6....
	± 5	13...	23...



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