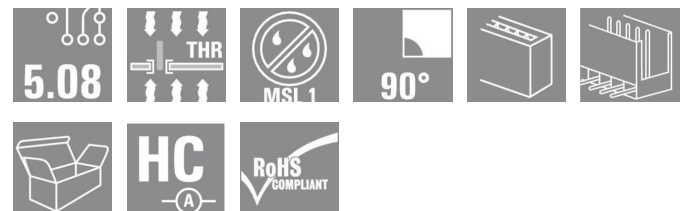


**OMNIMATE Signal - series BL/SL 5.08  
SL-SMT 5.08HC/15/90 3.2SN BK BX**

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Fon: +49 5231 14-0  
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High-temperature-resistant, 90° angled, open male header. Packed in box or tape. On tape, with 1.5 mm solder pin, optimised for automatic assembly. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded. HC = High Current.

**General ordering data**

Type	SL-SMT 5.08HC/15/90 3.2SN BK BX
Order No.	<a href="#">1780080000</a>
Version	PCB plug-in connector, male header, open side, THT/THR solder connection, 5.08 mm, No. of poles: 15, 90°, Solder pin length (l): 3.2 mm, tinned, Black, Box
GTIN (EAN)	4032248165407
Qty.	50 pc(s).
Product data	IEC: 400 V / 27.5 A UL: 300 V / 18.5 A
Packaging	Box

**OMNIMATE Signal - series BL/SL 5.08  
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**Technical data****Dimensions and weights**

Net weight	6.4 g
------------	-------

**System parameters**

Product family	OMNIMATE Signal - series BL/SL 5.08	Mounting onto the PCB	THT/THR solder connection
Outgoing elbow	90°	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	No. of poles	15
Solder pin length (l)	3.2 mm	Solder pin length tolerance	0 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Plugging cycles	25
Can be coded	Yes	Number of solder pins per pole	1
Solder eyelet hole diameter (D)	1.5 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
L1 in mm	71.12 mm	L1 in inches	2.8 inch
Insulation resistance	≥ 10 <sup>8</sup> Ω		


**Material data**

Insulating material	LCP GF	Moisture Level (MSL)	1
Colour	Black	Insulating material group	IIIa
UL 94 flammability rating	V-0	CTI	≥ 175
Contact material	CuSn	Layer structure of solder connection	2-3 µm Ni / 2-4 µm Sn matt
Coating	1-3 µm Ni, 5-7 µm SN	Contact surface	tinned
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %		

**Rating data acc. to IEC 60664-1 / IEC 61984**

Rated current, min. no. of poles (Ta = 20°C)	27.5 A	Rated current, max. no. of poles (Ta = 20°C)	19 A
Rated current, min. no. of poles (Ta = 40°C)	24 A	Rated current, max. no. of poles (Ta = 40°C)	16.5 A
Rated voltage for surge voltage class / pollution degree III/3	250 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated voltage for surge voltage class / pollution degree II/2	400 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV

**Rated data acc. to CSA**


Institute (CSA)		Certificate No. (CSA)	200039-1176845
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	18.5 A	Rated current (use group D)	18.5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

## OMNIMATE Signal - series BL/SL 5.08 SL-SMT 5.08HC/15/90 3.2SN BK BX

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# Technical data

### Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	18.5 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

### Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02

### Notes

Notes	<ul style="list-style-type: none"> <li>• Additional colours on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Diameter of solder eyelet D = 1.4+0.1mm</li> <li>• Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

### Approvals

Approvals	
ROHS	Conform

### Downloads

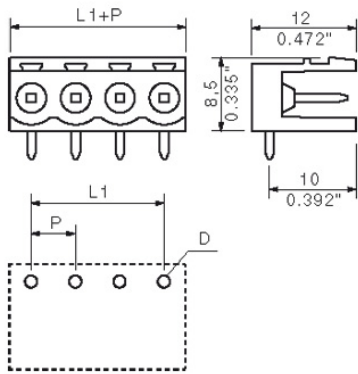
EDA Layout Library (Mentor Graphics Expedition, Mentor Graphics Pads, Altium Designer) [Select your download](#)

**Data sheet**

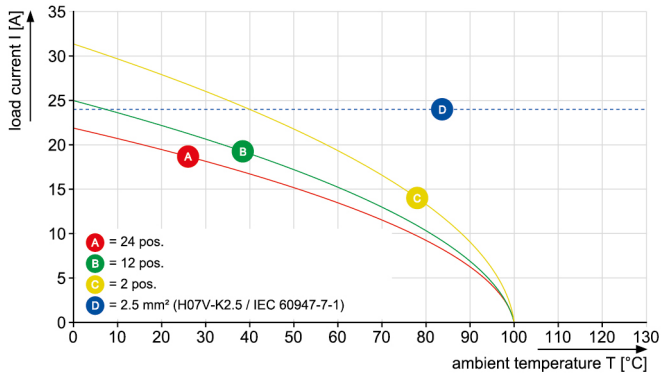
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SL-SMT 5.08HC/15/90 3.2SN BK BX**

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**Drawings**



BLT 5.08HC/./180 - SL-SMT 5.08HC/./90



**OMNIMATE Signal - series BL/SL 5.08  
SL-SMT 5.08HC/15/90 3.2SN BK BX**

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**Mating connector (fully pluggable)**
**BLL 5.08/90**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/15/90 3.2 SN OR BX	<a href="#">1648440000</a>	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, No. of poles: 15, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4008190292911	24 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

**BLL 5.08/180**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/15/180 3.2 SN OR BX	<a href="#">1648920000</a>	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, No. of poles: 15, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4008190293406	24 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

**OMNIMATE Signal - series BL/SL 5.08  
SL-SMT 5.08HC/15/90 3.2SN BK BX**

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**Mating connector (conditionally pluggable)**
**BLL 5.08/180B**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/15/180B 3.2SN OR BX	<a href="#">1682860000</a>	PCB plug-in connector, female header, Dovetails for fixing blocks, THT solder connection, 5.08 mm, No. of poles: 15, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4008190474621	24 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

**BLL 5.08/90FI**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/15/90FI 3.2SN OR BX	<a href="#">1843880000</a>	PCB plug-in connector, female header, Inverted flange, THT solder connection, 5.08 mm, No. of poles: 15, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4032248355631	18 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

## Recommended reflow soldering profile

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### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is ‚activated‘. The time above melting point of  $217^\circ\text{C}$  the paste gets liquid and components and boards begin to connect. The maximum temperature of  $245^\circ\text{C}$  to  $254^\circ\text{C}$  should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.



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