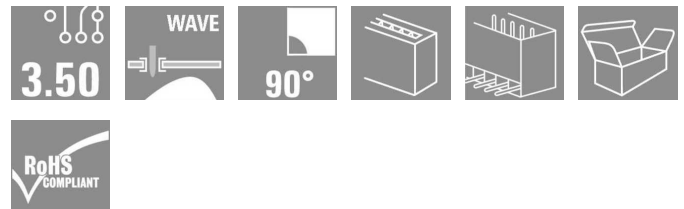
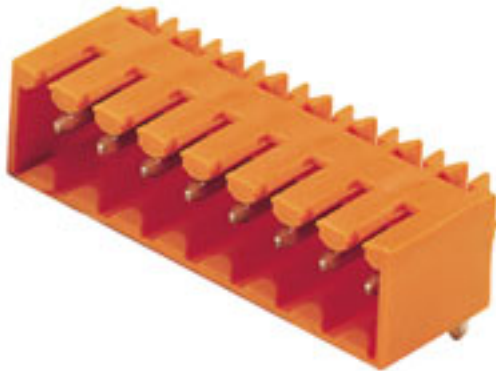


## OMNIMATE Signal - series BL/SL 3.50 SL 3.50/14/90G 3.2SN OR BX

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Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

### General ordering data

Type	SL 3.50/14/90G 3.2SN OR BX
Order No.	<a href="#">1605190000</a>
Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, No. of poles: 14, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190097318
Qty.	50 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

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**Technical data****Dimensions and weights**

Net weight	4.2 g
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**System parameters**

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 3.50		THT solder connection
Outgoing elbow	90°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	14
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Plugging cycles	25	Can be coded	Yes
Number of solder pins per pole	1	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	45.5 mm
L1 in inches	1.791 inch	Insulation resistance	≥ 10 <sup>8</sup> Ω
Touch-safe protection acc. to DIN VDE 0470	IP 10	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Volume resistance	6.00 mΩ		


**Material data**

Insulating material	PBT	Colour	Orange
Insulating material group	IIIa	UL 94 flammability rating	V-0
CTI	≥ 200	Contact material	CuSn
Layer structure of solder connection	2-4 µm Ni / 5-8 µm Sn glossy	Layer structure of plug contact	2-4 undefined Ni / 5-8 undefined Sn glossy
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %

**Rating data acc. to IEC 60664-1 / IEC 61984**

Rated current, min. no. of poles (Ta = 20°C)	17 A	Rated current, max. no. of poles (Ta = 20°C)	12 A
Rated current, min. no. of poles (Ta = 40°C)	14.5 A	Rated current, max. no. of poles (Ta = 40°C)	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		

**Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**OMNIMATE Signal - series BL/SL 3.50  
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**Technical data****Rated data acc. to UL 1059**

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (use group B)	300 V
Rated current (use group B)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (use group D)	300 V
Rated current (use group D)	10 A

**Classifications**

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02

**Notes**

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

IPC conformity

The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals



ROHS

Conform

**Downloads**

EDA Layout Library (Mentor Graphics Expedition, Mentor Graphics Pads, Altium Designer) [Select your download](#)

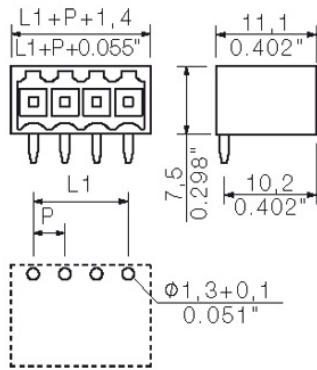
CAD Library (P-CAD Format - ASCII) [SL.zip](#)

CAD Library (P-CAD Format - Standard) [SL.zip](#)

[3-D model](#)

**Data sheet****OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/14/90G 3.2SN OR BX**

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**Drawings**

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/14/90G 3.2SN OR BX**

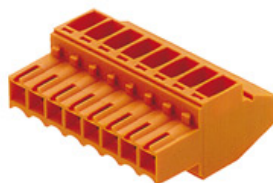
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**Mating connector (fully pluggable)**
**BL 3.50/180**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/14/180 SN OR BX	<a href="#">1597480000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190181376 50 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/14/180 SN BK BX	<a href="#">1615750000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190060909 50 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**BL 3.50/90**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/14/90 SN OR BX	<a href="#">1638670000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190276218 50 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/14/90 SN BK BX	<a href="#">1638900000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 90°, Clamping yoke connection, Clamping	4008190276447 50 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/14/90G 3.2SN OR BX**

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**Mating connector (fully pluggable)**

range, rated connection,  
max.: 1.5 mm<sup>2</sup>, Box

**BL 3.50/270**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/14/270 SN OR BX	<a href="#">1639590000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	400819027714750	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box
2014-05-20 BL 3.50/14/270 SN BK BX	<a href="#">1639820000</a>			400819027737650		IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/14/90G 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**
**BL 3.50/180F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/14/180F SN BK BX	<a href="#">1615900000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190064099	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/14/180F SN OR BX	<a href="#">1606760000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190130237	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**BL 3.50/90F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/14/90F SN OR BX	<a href="#">1639130000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190276676	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/14/90F SN BK BX	<a href="#">1639360000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 90°, Clamping yoke connection, Clamping	4008190276904	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/14/90G 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**

range, rated connection,  
max.: 1.5 mm<sup>2</sup>, Box

**BL 3.50/180LH**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/14/180LH SN OR BX	<a href="#">1687770000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190853327	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/14/180LH SN BK BX	<a href="#">1688000000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190853556	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**BL 3.50/270F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/14/270F SN BK BX	<a href="#">1640280000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190277864	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

Creation date February 22, 2016 12:53:41 PM CET



**OMNIMATE Signal - series BL/SL 3.50  
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[www.weidmueller.com](http://www.weidmueller.com)**Mating connector (conditionally pluggable)**

BL 3.50/14/270F SN OR BX	<a href="#">1640050000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 14, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277604 50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
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## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

# Addresses worldwide

Let's connect.

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