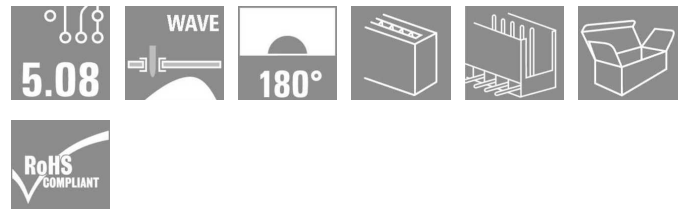


**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08/14/180 3.2SN OR BX**

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www.weidmueller.com



Male connectors with straight outlet direction. The solder pin length is optimised for wave flow soldering. The pin headers provide space for labelling and can be coded.

**General ordering data**

Delivery status	<b>This article will no longer be available in the future.</b>
Available until	2017-12-31
Type	SL 5.08/14/180 3.2SN OR BX
Order No.	<a href="#">1518460000</a>
Version	PCB plug-in connector, male header, open side, Solder connection, 5.08 mm, No. of poles: 14, 180°. Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190110109
Qty.	50 pc(s).
Product data	IEC: 400 V / 18 A UL: 300 V / 15 A
Packaging	Box
Alternative product	<a href="#">1146590000</a>

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**Technical data****Dimensions and weights**

Net weight	4.96 g
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**System parameters**

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 5.08		Solder connection
Outgoing elbow	180°	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	No. of poles	14
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Plugging cycles	25	Can be coded	Yes
Number of solder pins per pole	1	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	66.04 mm
L1 in inches	2.6 inch	Insulation resistance	$\geq 10^8 \Omega$
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch, plugged
Volume resistance	4.50 m $\Omega$		


**Material data**

Insulating material	PBT	Moisture Level (MSL)	3
Colour	Orange	Insulating material group	IIIa
UL 94 flammability rating	V-0	CTI	$\geq 200$
Contact material	CuSn	Layer structure of solder connection	2-3 $\mu\text{m}$ Ni / 2-4 $\mu\text{m}$ Sn matt
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %

**Rating data acc. to IEC 60664-1 / IEC 61984**

Rated current, min. no. of poles (Ta = 20°C)	18 A	Rated current, max. no. of poles (Ta = 20°C)	14.5 A
Rated current, min. no. of poles (Ta = 40°C)	15 A	Rated current, max. no. of poles (Ta = 40°C)	12 A
Rated voltage for surge voltage class / pollution degree III/3	250 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated voltage for surge voltage class / pollution degree II/2	400 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV
Short-time withstand current resistance	3 x 1s with 120 A		

**Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	200039-1121690
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	15 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		


**Data sheet**

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08/14/180 3.2SN OR BX**

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**Technical data**

**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	
		E60693	
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	15 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Classifications**

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02

**Notes**

- Notes
- Additional colours on request
  - Gold-plated contact surfaces on request
  - Rated current related to rated cross-section & min. No. of poles.
  - P on drawing = pitch
  - Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

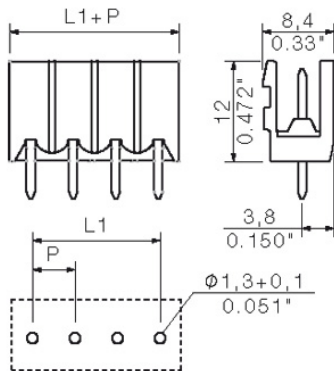
IPC conformity The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals	
ROHS	Conform

**Data sheet****OMNIMATE Signal - series BL/SL 5.08  
SL 5.08/14/180 3.2SN OR BX**

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**Drawings**

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08/14/180 3.2SN OR BX**

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**Mating connector (conditionally pluggable)**
**BLL 5.08/180B**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/14/180B 3.2SN OR BX	<a href="#">1682850000</a>	PCB plug-in connector, female header, Dovetails for fixing blocks, Solder connection, 5.08 mm, No. of poles: 14, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4008190474614	24 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

**BLL 5.08/90FI**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/14/90FI 3.2SN OR BX	<a href="#">1843870000</a>	PCB plug-in connector, female header, Inverted flange, Solder connection, 5.08 mm, No. of poles: 14, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4032248355624	18 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08/14/180 3.2SN OR BX**

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**Mating connector (fully pluggable)**
**BLL 5.08/180**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/14/180 3.2 SN OR BX	<a href="#">1648910000</a>	PCB plug-in connector, female header, closed side, Solder connection, 5.08 mm, No. of poles: 14, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4008190293390	24 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

**BLL 5.08/90**


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/14/90 3.2 SN OR BX	<a href="#">1648430000</a>	PCB plug-in connector, female header, closed side, Solder connection, 5.08 mm, No. of poles: 14, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4008190292904	24 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

# Addresses worldwide

Let's connect.




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