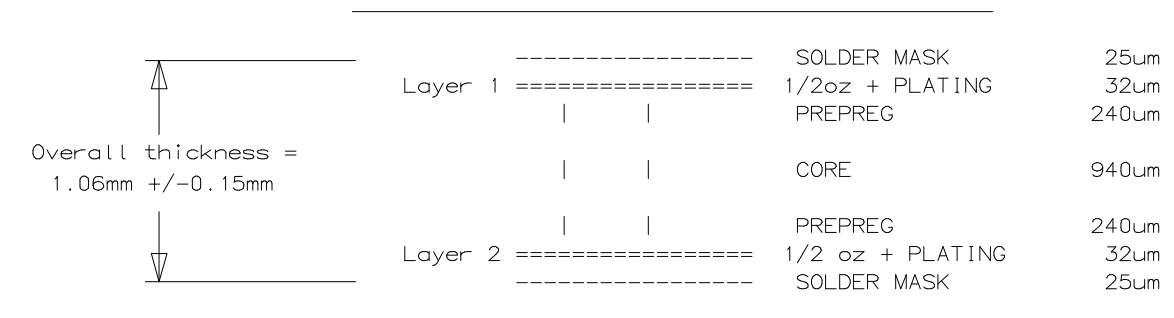


- STRAIGHTNESS
- FLATNESS
- CIRCULARITY
- CIRCULARITY
- PROFILE OF ANY LINE
- PROFILE OF ANY SURFACE
- PARALLELISM
- PERPENDICULARITY
- ANGULARITY
- POSITION
- CONCENTRICITY
- SYMMETRY
- CLEARANCE
- TOTAL RUN-OUT
- FREE MATERIAL CONDITION
- FORMING MATERIAL CONDITION
- PROJECTS DRAWING DATE

NO.	REVISION RECORD	ECO NUMBER	DATE	DRAWN
1	REV 3		04-29-16	SH

NOTES:

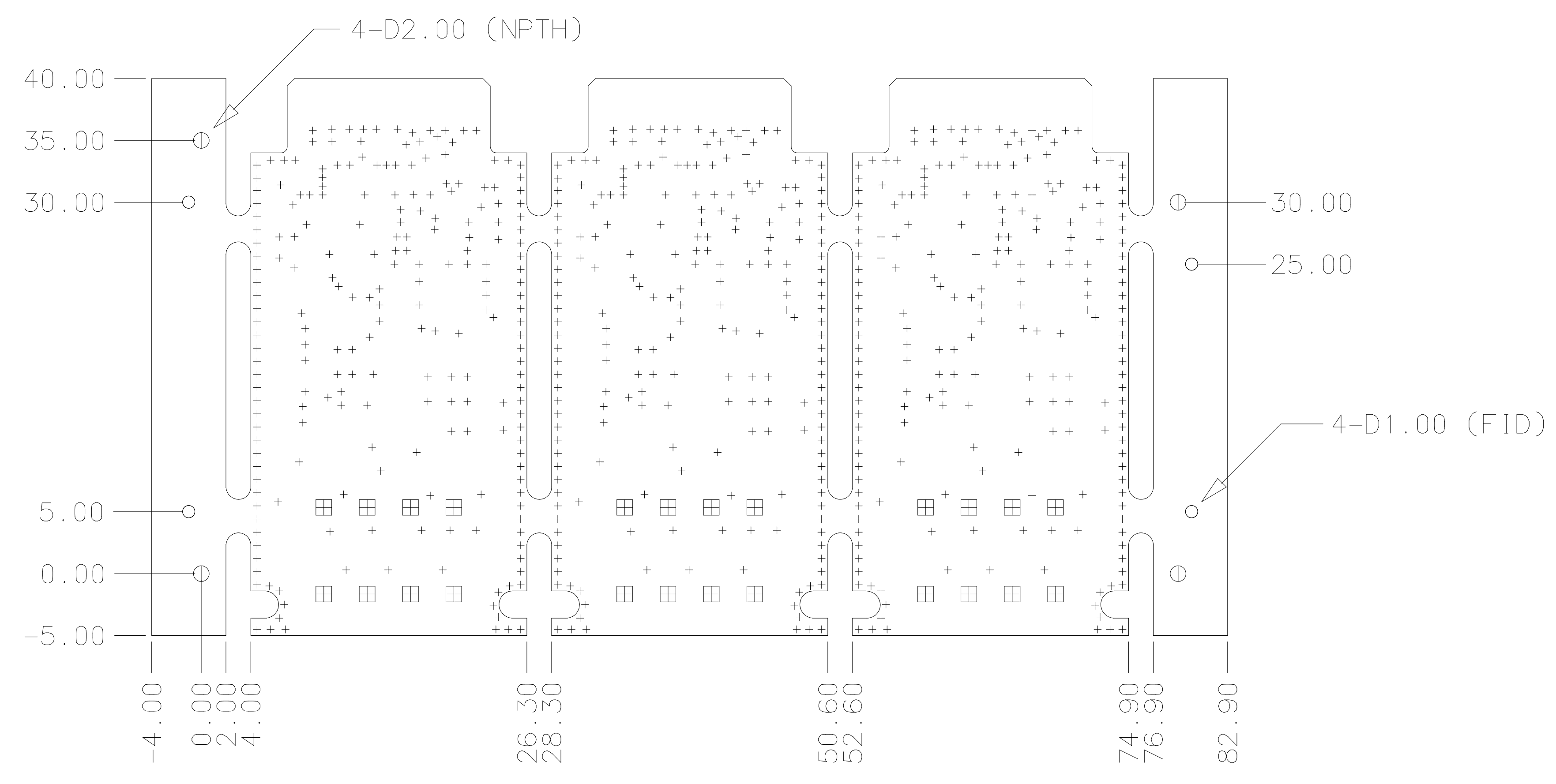
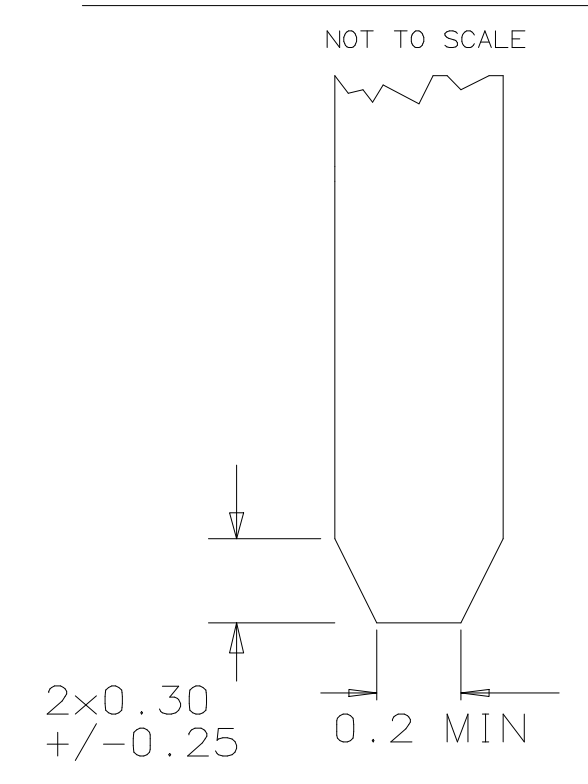
1. THIS PCB SHALL BE MANUFACTURED TESTED AND SHIPPED IN ACCORDANCE TO THE LATEST REVISION OF THE SIERRA WIRELESS GENERAL PCB SPECIFICATION - DOCUMENT NR 4112171 IN CASE OF DISCREPANCY, THIS FABRICATION DRAWING WILL TAKE PRECEDENCE
2. MATERIAL
PREPREG AND CORE: IT-180A
ALL MATERIALS USED SHALL HAVE A FLAMMABILITY RATING OF 94V-0 OR BETTER THE FLAMMABILITY RATING SHALL BE CLEARLY MARKED ON THE PCB
3. PLATING
ENIG AS PER SIERRA WIRELESS PCB GENERAL SPEC (DOC NR 4112171)
4. SOLDER RESIST
GREEN SMOBC - SOLDER MASK OVER BARE COPPER
5. SILKSCREEN
WHITE
6. PCB TYPE
COMMERCIAL NON SOLDERABLE PCB - CLASS 2
7. TOLERANCES
UNLESS SPECIFIED ON THIS DRAWING, USE TOLERANCES SPECIFIED IN THE SIERRA WIRELESS PCB GENERAL SPEC (DOC NR 4112171)
HOLE SIZES - SEE DRILL SCHEDULE BELOW
8. BOARD STACKUP AS SHOWN IN THE DETAIL BELOW



Drill Schedule - Thru

Hole Symbol	Hole Size	Count	Plated	Tolerance
+	.200	651	YES	+/- .080
⊞	1.100	24	YES	+/- .076
∅	2.000	4	NO	+/- .080

CARD EDGE CONNECTOR BEVEL



DRAWING NUMBER

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SIERRA WIRELESS

TITLE
**FABRICATION DRAWING,
IOT CAN**

SIZE A1	DWG NO 1401102	REV 3
SCALE	SHEET 1 of 1	