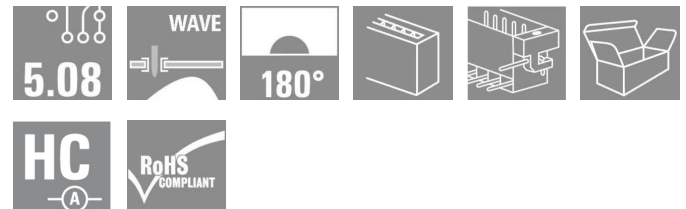


**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/04/180LF 3.2SN OR BX**

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Pin headers in glass-fibre-reinforced plastic with straight wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

**General ordering data**

Type	SL 5.08HC/04/180LF 3.2SN OR BX
Order No.	<a href="#">1147950000</a>
Version	PCB plug-in connector, male header, Solder flange, THT solder connection, 5.08 mm, No. of poles: 4, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4032248931606
Qty.	100 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

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**Technical data**
**Dimensions and weights**

Net weight 2.7 g

**System specifications**

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 5.08		THT solder connection
Pitch in mm (P)	5.08 mm	Pitch in inches (P)	0.2 inch
Outgoing elbow	180°	No. of poles	4
Number of solder pins per pole	1	Solder pin length (l)	3.2 mm
Solder pin length tolerance	+0.1 / -0.3 mm	Tolerance of solder pin position	± 0.1 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
L1 in mm	15.24 mm	L1 in inches	0.6 inch
Number of rows	1	Pin series quantity	1
Can be coded	Yes	Plugging cycles	25
Packaging	Box		

**Material data**

Insulating material	PA GF	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	II
CTI	≥ 550	Insulation resistance	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	Contact material	Cu-Leg
Contact surface	tinned	Layer structure of solder connection	1-3 µm Ni / 2-4 µm Sn matt
Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn matt	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

**Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Ta = 20°C)	24 A
Rated current, max. no. of poles (Ta = 20°C)	19 A	Rated current, min. no. of poles (Ta = 40°C)	21 A
Rated current, max. no. of poles (Ta = 40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

**Rated data acc. to CSA**

Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	18.5 A	Rated current (use group D)	18.5 A


**Data sheet**

**OMNIMATE Signal - series BL/SL 5.08  
SL 5.08HC/04/180LF 3.2SN OR BX**

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**Technical data**

**Rated data acc. to UL 1059**

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	18.5 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Classifications**

ETIM 4.0	EC002637	ETIM 5.0	EC002637
ETIM 6.0	EC002637	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02	eClass 8.1	27-44-04-02
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02

**Notes**

Notes	<ul style="list-style-type: none"> <li>• Additional colours on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals	
ROHS	Conform

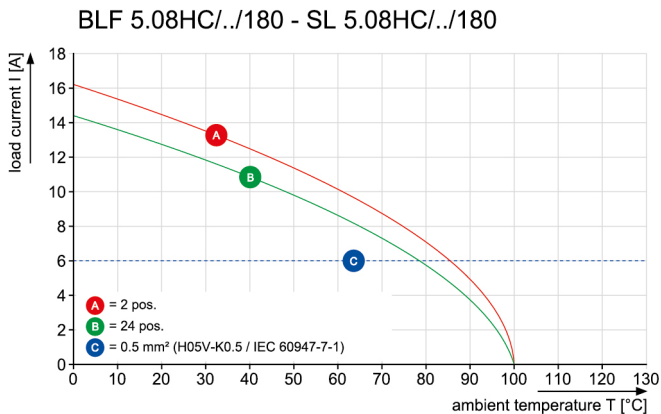
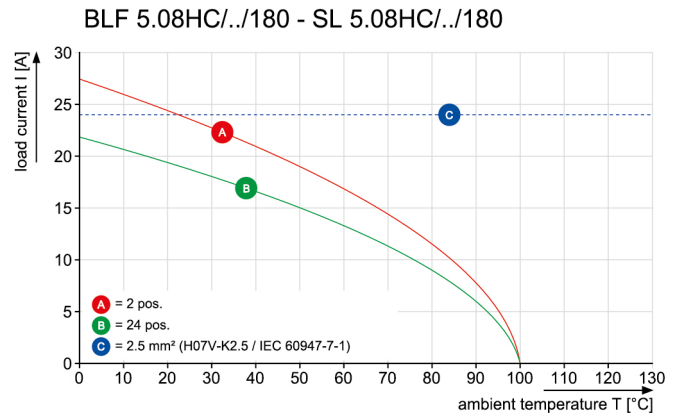
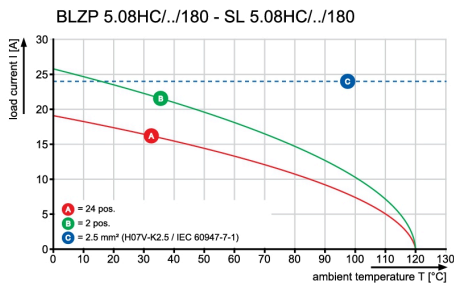
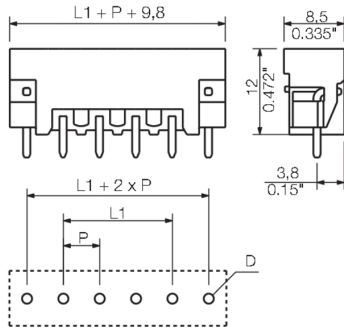
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EDA Layout Library (Mentor Graphics Expedition, Mentor Graphics Pads, Altium Designer)	<a href="#">Select your download</a>
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**Drawings**



## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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