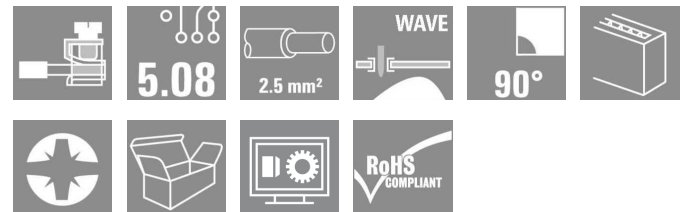


**PM**  
**PM 5.08/06/90 3.5SN OR BX**

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PCB terminal with leaf spring connection at 5.00 and 5.08 mm pitch. Conductor outlet direction 90°. Suitable for conductor cross-sections up to 2.5 mm<sup>2</sup>.

- 0.13 - 2.5 mm<sup>2</sup> (IEC) / 26 - 14 AWG (UL)
- 600 V (IEC) / 300 V (UL)
- 24 A (IEC) / 15 A (UL)

#### General ordering data

Type	PM 5.08/06/90 3.5SN OR BX
Order No.	<a href="#">1234580000</a>
Version	PCB terminal, 5.08 mm, No. of poles: 6, 90°, Solder pin length (l): 3.5 mm, tinned, Orange, Pressure clamp connection, Clamping range, rated connection, max.: 2.5 mm <sup>2</sup> , Box
GTIN (EAN)	4050118018875
Qty.	100 pc(s).
Product data	IEC: 600 V / 24 A / 0.13 - 2.5 mm <sup>2</sup> UL: 300 V / 15 A / AWG 26 - AWG 14
Packaging	Box

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**Technical data****Dimensions and weights**

Net weight	5 g
------------	-----

**System parameters**

Product family	PM	Wire connection method	Pressure clamp connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	90°
Pitch in mm (P)	5.08 mm	Pitch in inches (P)	0.2 inch
No. of poles	6	Fitted by customer	Yes
Max. adjacent poles per row	24	Solder pin length (l)	3.5 mm
Solder pin dimensions	d = 1.0 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	Number of solder pins per pole	1
Screwdriver blade	0.6 x 3.5	Screwdriver blade standard	DIN 5264
Tightening torque, min.	0.4 Nm	Tightening torque, max.	0.5 Nm
Clamping screw	M 2.5	Stripping length	6 mm
L1 in mm	25.4 mm	L1 in inches	1 inch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch

**Material data**

Insulating material	Wemid (PA)	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	I
CTI	≥ 600	Insulation resistance	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	Contact material	Cu-Leg
Contact surface	tinned	Coating	1-3 µm Ni, 4-6 µm SN
Tinning type	matt	Layer structure of solder connection	1.5-3.5 µm Ni / 4-6 µm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

**Conductors suitable for connection**

Clamping range, rated connection, min.	0.13 mm <sup>2</sup>	Clamping range, rated connection, max.	2.5 mm <sup>2</sup>
Wire connection cross section AWG, min.	AWG 26	Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.13 mm <sup>2</sup>	Solid, max. H05(07) V-U	2.5 mm <sup>2</sup>
Flexible, min. H05(07) V-K	0.13 mm <sup>2</sup>	Flexible, max. H05(07) V-K	2.5 mm <sup>2</sup>
w. plastic collar ferrule, DIN 46228 pt 4, min.	0.25 mm <sup>2</sup>	w. plastic collar ferrule, DIN 46228 pt 4, max.	1.5 mm <sup>2</sup>
w. wire end ferrule, DIN 46228 pt 1, min.	0.25 mm <sup>2</sup>	w. wire end ferrule, DIN 46228 pt 1, max.	1.5 mm <sup>2</sup>

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**Technical data**


**Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Ta = 20°C)	24 A
Rated current, max. no. of poles (Ta = 20°C)	24 A	Rated current, min. no. of poles (Ta = 40°C)	24 A
Rated current, max. no. of poles (Ta = 40°C)	24 A	Rated voltage for surge voltage class / pollution degree II/2	600 V
Rated voltage for surge voltage class / pollution degree III/2	250 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A

**Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	200039-1815154
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	15 A	Rated current (use group D)	10 A
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Rated data acc. to UL 1059**

Institute (cURus)		Certificate No. (cURus)	E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	15 A	Rated current (use group D)	10 A
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Classifications**

ETIM 3.0	EC001284	ETIM 4.0	EC002643
ETIM 5.0	EC002643	ETIM 6.0	EC002643
eClass 6.2	27-26-11-01	eClass 7.1	27-44-04-01
eClass 8.1	27-44-04-01	eClass 9.0	27-44-04-01
eClass 9.1	27-44-04-01		

**Data sheet**

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**Technical data**

**Notes**

Notes	<ul style="list-style-type: none"> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Wire end ferrule without plastic collar to DIN 46228/1</li> <li>• Wire end ferrule with plastic collar to DIN 46228/4</li> <li>• The data given under CSA relates to a cUL approval - E60693</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals



ROHS Conform

**Downloads**

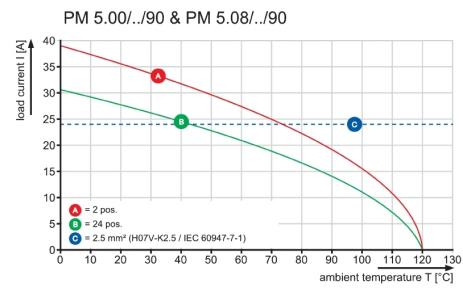
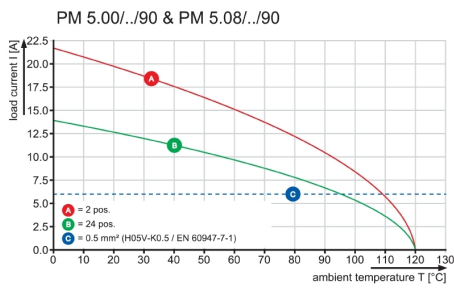
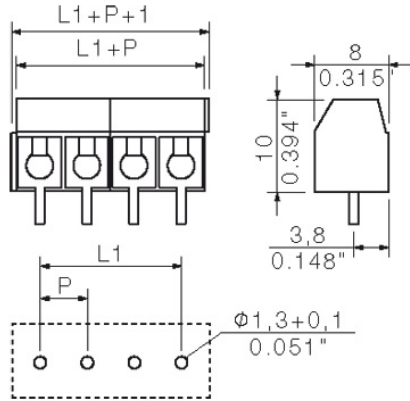
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**Data sheet**

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**Drawings**



## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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