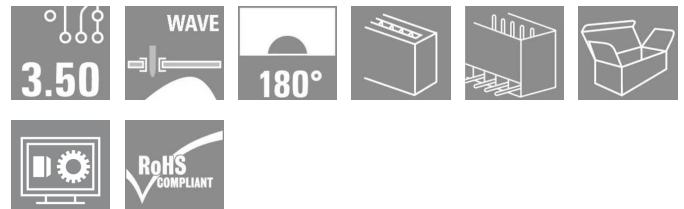


**OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/07/180G 3.2SN OR BX**

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Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

**General ordering data**

Type	SL 3.50/07/180G 3.2SN OR BX
Order No.	<a href="#">1604520000</a>
Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, No. of poles: 7, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190178727
Qty.	50 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

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**Technical data****Dimensions and weights**

Net weight 2.12 g

**System specifications**

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Solder connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
No. of poles	7	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0.03 mm	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	21 mm
L1 in inches	0.827 inch	Number of rows	1
Pin series quantity	1	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Touch-safe protection acc. to DIN VDE 0470	IP 10	Volume resistance	6.00 mΩ
Can be coded	Yes	Plugging cycles	25
push-in force/pole	4 N	Withdrawal force per pole	4 N
Packaging	Box		

**Material data**

Insulating material	PBT	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
CTI	≥ 200	Insulation resistance	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	5-7 μm Sn glossy
Layer structure of plug contact	5-7 undefined Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

**Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Ta = 20°C)	17 A
Rated current, max. no. of poles (Ta = 20°C)	12 A	Rated current, min. no. of poles (Ta = 40°C)	14.5 A
Rated current, max. no. of poles (Ta = 40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A


**Data sheet**

**OMNIMATE Signal - series BL/SL 3.50  
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**Technical data**

**Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	
		154685-1318353	
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	
		E60693	
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Classifications**

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02
eClass 9.1	27-44-04-02		

**Notes**

- Notes
- Additional colours on request
  - Gold-plated contact surfaces on request
  - Rated current related to rated cross-section & min. No. of poles.
  - P on drawing = pitch
  - Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

IPC conformity The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals	
ROHS	Conform

**Data sheet****OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/07/180G 3.2SN OR BX**

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**Technical data****Downloads**

EDA Layout Library (Mentor Graphics  
Expedition, Mentor Graphics Pads,  
Altium Designer)

[Select your download](#)

Engineering data

[EPLAN, WSCAD, Zuken E3.S](#)

Safety notice

[Safety indication](#)

CAD Library (P-CAD Format - ASCII)

[SL.zip](#)

CAD Library (P-CAD Format - Standard)

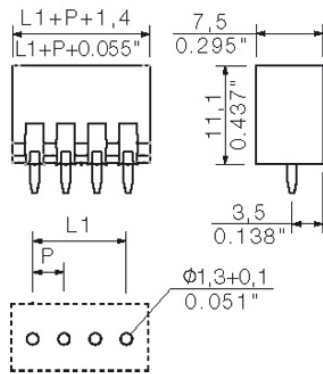
[SL.zip](#)

**Data sheet**

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**Drawings**



## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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