PRODUCT / PROCESS CHANGE NOTIFICATION PCN-000511

Date: 50CT2018

SEMTECH

P1/1

	00 Flynn Road, Camarillo CA		
		Burlington, Ontario L7L 5M4 (Canada
	lifornia Ave., Suite 100, Irvine		a al
		CH-2000 Neuchatel Switzerla ourt, Great Park Road, Bristol	
		rros Edificio 7, Reynosa, Tam	
	esource Drive, Suite 121, Plan		
	Change		
Part Number(s) Affect RClamp3521P.TNT	ed: Cu	stomer Part Number(s)	Affected: 🖂 N/A
Description, Purpose	and Effect of Change:		
RClamp3521P.TNT.	omers, Semtech has qualif embly plant is Huatian Xi'ai	ied additional manufacturin n	g capacity for
Change Classification	🛛 Major 🗌 Minor	Impact to Form, Fit, Function	🗌 Yes 🛛 No
Impact to Data Sheet	🗌 Yes 🛛 No	New Revision or Date	🖂 N/A
 NO impact to dat 	e, Characteristics or Re a sheet content or packa formance, characteristics	ige dimensions	
Implementation Date	3JAN2019	Work Week	Pending customer approval
Last Time Ship (LTS) Of unchanged product	Does not apply Additional assembly site	Affecting Lot No. / Serial No. (SN)	Pending customer approval
Sample Availability	5OCT2018 Requires Sample Order	Qualification Report Availability	Included in Notification
Supporting Document		Availability n/Attachments:	Included in Notification
Supporting Document	Requires Sample Order s for Change Validation port Included [Rel Job #: 670	Availability n/Attachments:	Included in Notification
Supporting Document	Requires Sample Order s for Change Validation port Included [Rel Job #: 670 Issuing A	Availability n/Attachments: 05]	Included in Notification
Supporting Document Reliability Test Rep 	Requires Sample Order s for Change Validation port Included [Rel Job #: 670 Issuing A Les Fang Yuen Semtech Corporation Sr. Engineering Manager, QA	Availability n/Attachments: 05] Authority	Included in Notification

Businessunit	Protection				
Reljob#	Part_Number, Job Name/Type	Fab, Package	Rel Job Status	Key Dates:	
6705	RClamp3521P	Tower/ Palm-D	Finished Creating	Job Accepted: 31-Jul-2018	
	Package (Huatian Xi'an) Qualification	SLP1006P2	Reliability Test Plan	Requested CD:	
	Ũ (,			Actual Start Date: 31-Jul-2018	
	New Product on qualified process with un- qualified package			ECD for Conditional:	
				Job ECD:	

In-Complete Tasks

1.0 Lot 0 Assembly_	<i>Lot</i> 0	Date_Code	0				
Seq Task_Code	SampleSize	Criteria	ECD	I-Failures	Data_Source	Results/Comments	FA
1 Data-Prep	None	None			Camarillo		
2 HTRB_Pre_Elect_150°C_RT24	105	Pass on Zero Fails			Camarillo		
3 HTRB_150°C_Real Time_0024	105	Pass on Zero Fails			Camarillo		
4 HTRB_Pre_Elect	105	Pass on Zero Fails			Camarillo		
5 BI_BD_Valid	NA	Meet HTOL Schematics			Camarillo		
6 HTRB_150°C_0072	105	Pass on Zero Fails			Camarillo		
7 HTRB_150°C _0408	105	Pass on Zero Fails			Camarillo		
8 HTS_Pre_Elect	77	Pass on Zero Fails			Camarillo		
9 HTS_0168	77	Pass on Zero Fails			Camarillo		
10 HTS_0500	77	Pass on Zero Fails			Camarillo		
11 HTS_1000	77	Pass on Zero Fails			Camarillo		
12 85/85_W/Pre_Pre Elec	77				Camarillo		
13 85°C/85%RH_BD_Valid	20	Pass on Zero Fails			Camarillo		
14 85/85_120hr_On/Off	20	Pass on Zero Fails			Camarillo		
15 Pre_Conditioning_Level_1	NA	MSL 1			Camarillo		

	16 Pre_Elect_Precond	154	Pass on Zero Fails			Camarillo		
	17 Precond_Temp_Cyc_5cyc	154	Pass on Zero Fails			Camarillo		
	18 Precond_HTS_24hr	154	Pass on Zero Fails			Camarillo		
	19 Precond_85/85_NoElec168hr	154	Pass on Zero Fails			Camarillo		
	20 Precond_260°C_IR_Ref_Char	154	Pass on Zero Fails			Camarillo		
	21 T/C_Pre_Elect	77	Pass on Zero Fails			Camarillo		
	22 T/C_wPre_0250	77	Pass on Zero Fails			Camarillo		
	23 T/C_wPre_0500	77	Pass on Zero Fails			Camarillo		
	24 T/C_wPre_1000	77	Pass on Zero Fails			Camarillo		
	25 85°C/85%RH_W/Pre_Pre Elec	77	Pass on Zero Fails			Camarillo		
	27 85°C/85%RH_Biased_168hrs	77	Pass on Zero Fails			Camarillo		
	28 85°C/85%RH_Biased_500hrs	77	Pass on Zero Fails			Camarillo		
	29 85°C/85%RH_Biased_1000hrs	77	Pass on Zero Fails			Camarillo		
	30 CSAM Analysis	22	Pass on Zero Fails			Camarillo		
	31 Precond_Temp_Cyc_5cyc	22	Pass on Zero Fails			Camarillo		
	32 Precond_HTS_24hr	22	Pass on Zero Fails			Camarillo		
	33 Precond_85/85_NoElec168hr	22	Pass on Zero Fails			Camarillo		
	34 Precond_260°C_IR_Ref_Char	22	Pass on Zero Fails			Camarillo		
	35 CSAM Analysis	22	Pass on Zero Fails			Camarillo		
	36 Construct_Package	5 unique packaged devices minimum.	No Major Findings, Q&R to review construction analysis report.			Camarillo		
	37 Rider_Card_Wash/Bake					Camarillo		
	38 Pack_Clos	0	0			Camarillo		
2.0	Lot Assembly_	Lot	Date_Code					
	Seq Task_Code	SampleSize	Criteria	ECD	I-Failures	Data_Source	Results/Comments	FA
	1 Data-Prep	None	None			Camarillo		
	2 HTRB_Pre_Elect_150°C_RT24	105				Camarillo		

3 HTRB_150°C_Real Time_0024	105	Pass on Zero Fails	Camarillo
4 HTRB_Pre_Elect	105	Pass on Zero Fails	Camarillo
5 BI_BD_Valid	NA	Meet HTOL Schematics	Camarillo
6 HTRB_150°C_0072	105	Pass on Zero Fails	Camarillo
7 HTRB_150°C _0408	105	Pass on Zero Fails	Camarillo
8 HTS_Pre_Elect	77	Pass on Zero Fails	Camarillo
9 HTS_0168	77	Pass on Zero Fails	Camarillo
10 HTS_0500	77	Pass on Zero Fails	Camarillo
11 HTS_1000	77	Pass on Zero Fails	Camarillo
12 85/85_W/Pre_Pre Elec	20	Pass on Zero Fails	Camarillo
13 85°C/85%RH_BD_Valid	20	Pass on Zero Fails	Camarillo
14 85/85_120hr_On/Off	20	Pass on Zero Fails	Camarillo
15 Pre_Conditioning_Level_1	NA	MSL 1	Camarillo
16 Pre_Elect_Precond	154	Pass on Zero Fails	Camarillo
17 Precond_Temp_Cyc_5cyc	154	Pass on Zero Fails	Camarillo
18 Precond_HTS_24hr	154	Pass on Zero Fails	Camarillo
19 Precond_85/85_NoElec168hr	154	Pass on Zero Fails	Camarillo
20 Precond_260°C_IR_Ref_Char	154	Pass on Zero Fails	Camarillo
21 T/C_Pre_Elect	77	Pass on Zero Fails	Camarillo
22 T/C_wPre_0250	77	Pass on Zero Fails	Camarillo
23 T/C_wPre_0500	77	Pass on Zero Fails	Camarillo
24 T/C_wPre_1000	77	Pass on Zero Fails	Camarillo
25 85°C/85%RH_W/Pre_Pre Elec	77	Pass on Zero Fails	Camarillo
27 85°C/85%RH_Biased_168hrs	77	Pass on Zero Fails	Camarillo
28 85°C/85%RH_Biased_500hrs	77	Pass on Zero Fails	Camarillo
29 85°C/85%RH_Biased_1000hrs	77	Pass on Zero Fails	Camarillo
30 CSAM Analysis	22	Pass on Zero Fails	Camarillo

31 Precond_Temp_Cyc_5cyc	22	Pass on Zero Fails			Camarillo		
32 Precond_HTS_24hr	22	Pass on Zero Fails			Camarillo		
33 Precond_85/85_NoElec168hr	22	Pass on Zero Fails			Camarillo		
34 Precond_260°C_IR_Ref_Char	22	Pass on Zero Fails			Camarillo		
35 CSAM Analysis	22	Pass on Zero Fails			Camarillo		
36 Rider_Card_Wash/Bake					Camarillo		
37 Pack_Clos	0	0			Camarillo		
0 Lot Ass	embly_Lot	Date_Code					
Seq Task_Code	SampleSize	Criteria	ECD	I-Failures	Data_Source	Results/Comments	FA
1 Data-Prep	None	None			Camarillo		
2 HTRB_Pre_Elect_150°C_RT24	105	Pass on Zero Fails			Camarillo		
3 HTRB_150°C_Real Time_0024	105	Pass on Zero Fails			Camarillo		
4 HTRB_Pre_Elect	105	Pass on Zero Fails			Camarillo		
5 BI_BD_Valid	NA	Meet HTOL Schematics			Camarillo		
6 HTRB_150°C_0072	105	Pass on Zero Fails			Camarillo		
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10 HTS_0500	77	Pass on Zero Fails			Camarillo		
11 HTS_1000	77	Pass on Zero Fails			Camarillo		
12 85/85_W/Pre_Pre Elec	20	Pass on Zero Fails			Camarillo		
13 85°C/85%RH_BD_Valid	20	Pass on Zero Fails			Camarillo		
14 85/85_120hr_On/Off	20	Pass on Zero Fails			Camarillo		
15 Pre_Conditioning_Level_1	NA	MSL 1			Camarillo		
16 Pre_Elect_Precond	154	Pass on Zero Fails			Camarillo		
17 Precond_Temp_Cyc_5cyc	154	Pass on Zero Fails			Camarillo		

by Sublot, by Sequence Contact: Gurmail Sajjan (805) 480 2142 gsajjan@semtech.com

19 Precond_85/85_NoElec168hr	154	Pass on Zero Fails	Camarillo
20 Precond_260°C_IR_Ref_Char	154	Pass on Zero Fails	Camarillo
21 T/C_Pre_Elect	77	Pass on Zero Fails	Camarillo
22 T/C_wPre_0250	77	Pass on Zero Fails	Camarillo
23 T/C_wPre_0500	77	Pass on Zero Fails	Camarillo
24 T/C_wPre_1000	77	Pass on Zero Fails	Camarillo
25 85°C/85%RH_W/Pre_Pre Elec	77	Pass on Zero Fails	Camarillo
27 85°C/85%RH_Biased_168hrs	77	Pass on Zero Fails	Camarillo
28 85°C/85%RH_Biased_500hrs	77	Pass on Zero Fails	Camarillo
29 85°C/85%RH_Biased_1000hrs	77	Pass on Zero Fails	Camarillo
30 CSAM Analysis	22	Pass on Zero Fails	Camarillo
31 Precond_Temp_Cyc_5cyc	22	Pass on Zero Fails	Camarillo
32 Precond_HTS_24hr	22	Pass on Zero Fails	Camarillo
33 Precond_85/85_NoElec168hr	22	Pass on Zero Fails	Camarillo
34 Precond_260°C_IR_Ref_Char	22	Pass on Zero Fails	Camarillo
35 CSAM Analysis	22	Pass on Zero Fails	Camarillo
36 Rider_Card_Wash/Bake			Camarillo
37 Pack_Clos	0	0	Camarillo

Tasks Needed for Conditional Qual

1.0 Lot 0 Assembly	<i>v_Lot</i> 0	Date_Code	0			
Seq Task_Code	SampleSize	Criteria	ECD	I-Failures Data_Source	Results/Comments	FA
1 Data-Prep	None	None		Camarillo		
2 HTRB_Pre_Elect_150°C_RT24	105	Pass on Zero Fails		Camarillo		
3 HTRB_150°C_Real Time_0024	105	Pass on Zero Fails		Camarillo		
4 HTRB_Pre_Elect	105	Pass on Zero Fails		Camarillo		
5 BI_BD_Valid	NA	Meet HTOL Schematics		Camarillo		

6 HTRB_150°C_0072	105	Pass on Zero Fails	Camarillo
7 HTRB_150°C _0408	105	Pass on Zero Fails	Camarillo
8 HTS_Pre_Elect	77	Pass on Zero Fails	Camarillo
9 HTS_0168	77	Pass on Zero Fails	Camarillo
10 HTS_0500	77	Pass on Zero Fails	Camarillo
11 HTS_1000	77	Pass on Zero Fails	Camarillo
12 85/85_W/Pre_Pre Elec	20	Pass on Zero Fails	Camarillo
13 85°C/85%RH_BD_Valid	20	Pass on Zero Fails	Camarillo
14 85/85_120hr_On/Off	20	Pass on Zero Fails	Camarillo
15 Pre_Conditioning_Level_1	NA	MSL 1	Camarillo
16 Pre_Elect_Precond	154	Pass on Zero Fails	Camarillo
17 Precond_Temp_Cyc_5cyc	154	Pass on Zero Fails	Camarillo
18 Precond_HTS_24hr	154	Pass on Zero Fails	Camarillo
19 Precond_85/85_NoElec168hr	154	Pass on Zero Fails	Camarillo
20 Precond_260°C_IR_Ref_Char	154	Pass on Zero Fails	Camarillo
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22 T/C_wPre_0250	77	Pass on Zero Fails	Camarillo
23 T/C_wPre_0500	77	Pass on Zero Fails	Camarillo
24 T/C_wPre_1000	77	Pass on Zero Fails	Camarillo
25 85°C/85%RH_W/Pre_Pre Elec	77	Pass on Zero Fails	Camarillo
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30 CSAM Analysis	22	Pass on Zero Fails	Camarillo
31 Precond_Temp_Cyc_5cyc	22	Pass on Zero Fails	Camarillo
32 Precond_HTS_24hr	22	Pass on Zero Fails	Camarillo
33 Precond_85/85_NoElec168hr	22	Pass on Zero Fails	Camarillo

34 Precond_260°C_IR_Ref_Char	22	Pass on Zero Fails	Camarillo
35 CSAM Analysis	22	Pass on Zero Fails	Camarillo
36 Construct_Package	5 unique packaged devices minimum.	No Major Findings, Q&R to review construction analysis report.	Camarillo
37 Rider_Card_Wash/Bake			Camarillo

2.0 Lot Assemb	ly_Lot	Date_Code				
Seq Task_Code	SampleSize	Criteria	ECD	I-Failures Data_Source	Results/Comments	FA
1 Data-Prep	None	None		Camarillo		
2 HTRB_Pre_Elect_150°C_RT24	105	Pass on Zero Fails		Camarillo		
3 HTRB_150°C_Real Time_0024	105	Pass on Zero Fails		Camarillo		
4 HTRB_Pre_Elect	105	Pass on Zero Fails		Camarillo		
5 BI_BD_Valid	NA	Meet HTOL Schematics		Camarillo		
6 HTRB_150°C_0072	105	Pass on Zero Fails		Camarillo		
8 HTS_Pre_Elect	77	Pass on Zero Fails		Camarillo		
9 HTS_0168	77	Pass on Zero Fails		Camarillo		
10 HTS_0500	77	Pass on Zero Fails		Camarillo		
12 85/85_W/Pre_Pre Elec	20	Pass on Zero Fails		Camarillo		
13 85°C/85%RH_BD_Valid	20	Pass on Zero Fails		Camarillo		
14 85/85_120hr_On/Off	20	Pass on Zero Fails		Camarillo		
15 Pre_Conditioning_Level_1	NA	MSL 1		Camarillo		
16 Pre_Elect_Precond	154	Pass on Zero Fails		Camarillo		
17 Precond_Temp_Cyc_5cyc	154	Pass on Zero Fails		Camarillo		
18 Precond_HTS_24hr	154	Pass on Zero Fails		Camarillo		
19 Precond_85/85_NoElec168hr	154	Pass on Zero Fails		Camarillo		
20 Precond_260°C_IR_Ref_Char	154	Pass on Zero Fails		Camarillo		
22 T/C_wPre_0250	77	Pass on Zero Fails		Camarillo		
23 T/C_wPre_0500	77	Pass on Zero Fails		Camarillo		
25 85°C/85%RH_W/Pre_Pre Elec	77	Pass on Zero Fails		Camarillo		
27 85°C/85%RH_Biased_168hrs	77	Pass on Zero Fails		Camarillo		
28 85°C/85%RH_Biased_500hrs	77	Pass on Zero Fails		Camarillo		

3.0 Lot Assemb	bly_Lot	Date_Code				
Seq Task_Code	SampleSize	Criteria	ECD	I-Failures Data_Source	Results/Comments	FA
1 Data-Prep	None	None		Camarillo		
2 HTRB_Pre_Elect_150°C_RT24	105	Pass on Zero Fails		Camarillo		
3 HTRB_150°C_Real Time_0024	105	Pass on Zero Fails		Camarillo		
4 HTRB_Pre_Elect	105	Pass on Zero Fails		Camarillo		
5 BI_BD_Valid	NA	Meet HTOL Schematics		Camarillo		
6 HTRB_150°C_0072	105	Pass on Zero Fails		Camarillo		
8 HTS_Pre_Elect	77	Pass on Zero Fails		Camarillo		
9 HTS_0168	77	Pass on Zero Fails		Camarillo		
15 Pre_Conditioning_Level_1	NA	MSL 1		Camarillo		
16 Pre_Elect_Precond	154	Pass on Zero Fails		Camarillo		
17 Precond_Temp_Cyc_5cyc	154	Pass on Zero Fails		Camarillo		
18 Precond_HTS_24hr	154	Pass on Zero Fails		Camarillo		
19 Precond_85/85_NoElec168hr	154	Pass on Zero Fails		Camarillo		
20 Precond_260°C_IR_Ref_Char	154	Pass on Zero Fails		Camarillo		
21 T/C_Pre_Elect	77	Pass on Zero Fails		Camarillo		
22 T/C_wPre_0250	77	Pass on Zero Fails		Camarillo		
25 85°C/85%RH_W/Pre_Pre Elec	77	Pass on Zero Fails		Camarillo		
27 85°C/85%RH_Biased_168hrs	77	Pass on Zero Fails		Camarillo		