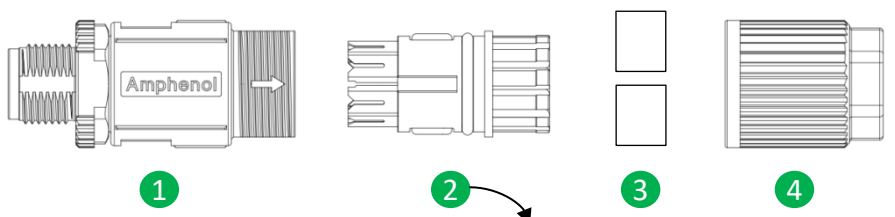


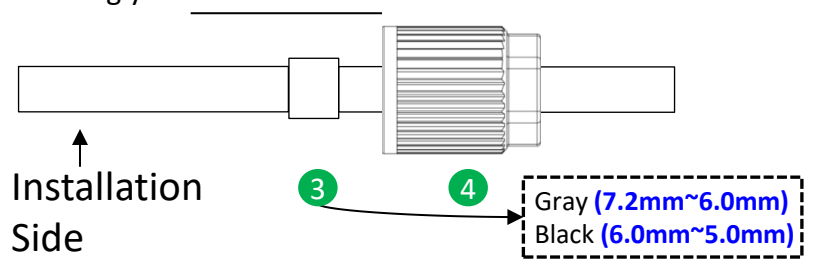
M12 X Code IDC Assembly Instruction

1 Prepare components **1 Connector**、**2 Cable Manager**、**3 Seal*2**、**4 Sealing Nut**.

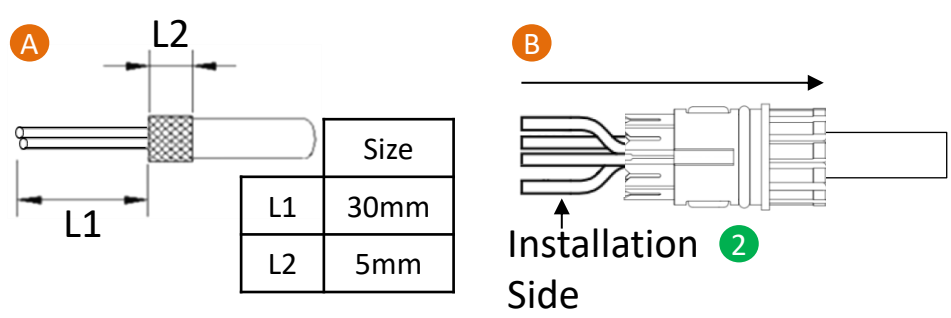


Already assembled Seal (9.0mm~7.2mm) in **2 Cable Manager**、do not take it out!

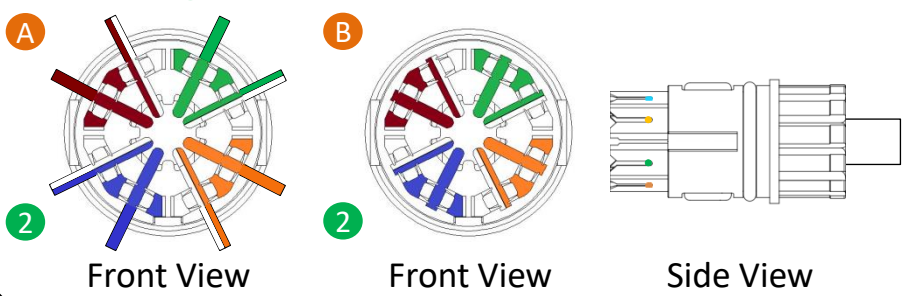
2 Choose **3 Seal** according to your cable O.D. and follow the order from **4** to **3** and put components through cable accordingly.



3 Follow suggested stripping length of insulation (L1) and fold the braid backward (L2), see figure **A**. Then put **2 Cable Manager** through cable (See figure **B**), and make sure cable cannot be pushed forward.



4 Rotate the cable and adjust the wire position by the color on **2 Cable Manager**, and place wires on cable holder accordingly (See figure **A**). Cut off all the exceeding wires along with the edge of **2 Cable Manager** (See figure **B**).



5 Assemble all components in the order (**A** → **B** → **C**). Make sure **2 Cable Manager**、**3 Seal**、**4 Sealing Nut** been assembled properly (See figure **A**、**B**、**C**)

