OMRON

Smart Sensors ZS Series

2D CMOS Laser Type

realizing

High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.



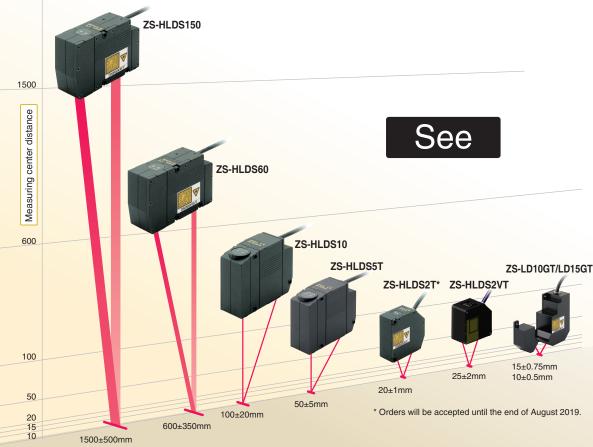
ZS-HL Series

More P.6

Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

Range of models with measuring center distance of 20 to 1,500 mm.

- \blacksquare Achieves maximum resolution of 0.25 $\mu m.$
- Maximum response speed of 110 µs.
- Parallel output supported.



Highly Advanced Sensing Fu

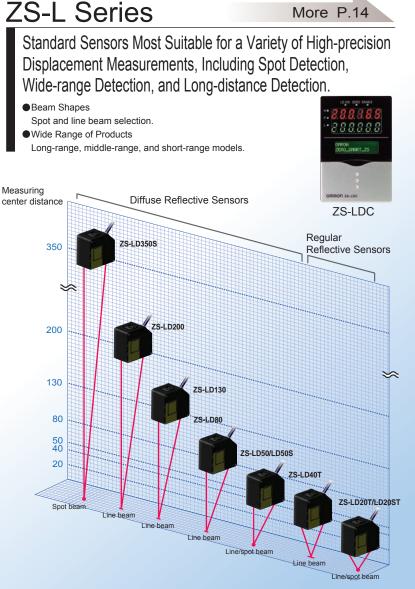


Advanced technology is carried

nctions in a Compact Package

Rueineee card eize

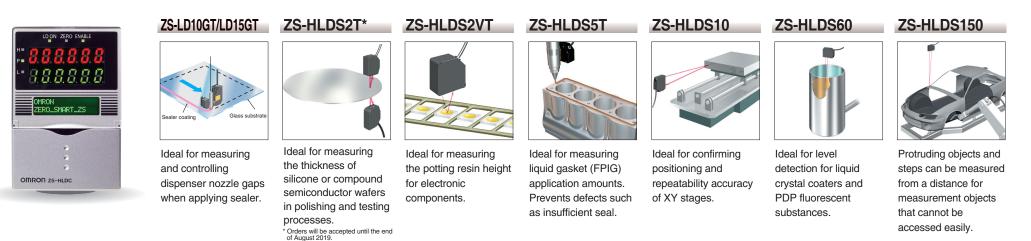
• OMRON USB OMPOR 25-HUR Monitor Manipulate Sensor Controllers ZS-HLDC/LDC **SmartMonitor** Enable maximum sensing performance with fully digital Professional ZS-SW11E V3 processing. Setting Software for the ZS Series Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance. Meets a wide range of logging needs. Supports high-speed simultaneous multichannel waveform Business card size graphs. USB provided as a standard feature. Excel macros provided for simple analysis. More P.12 More P.19



Main Applications

ZS-HL Series

High Performance Very High-performance Sensors that Support Core Quality from Very Long-range to **Extremely Precise Measurements**



Standard **ZS-L** Series

Standard Sensors Ideal for a Variety of High-precision Displacement Measurements, Including Spot Detection, Wide-range Detection, and Long-distance Detection



ZS-LD20ST 3D shape measurement using automatic X-Y stage

Ideal for measurements requiring discrimination between minute parts or fine shape repeatability.

ZS-LD50/LD80

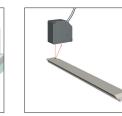
ZS-LD40T

Ideal for measuring glass

gaps when coating glass

thickness and nozzle

with resist or sealer.

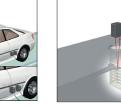


Ideal for measuring the warp of resin blades in copy machine toners.

ZS-LD200

installations.





Ideal for checking the precision of door

Ideal for checking the flatness of robot arms that transport wafers in load ports.



Advanced technology is carried

Applications by Industry

Automobile and Automotive Parts







Semiconductors







LCDs and PDPs



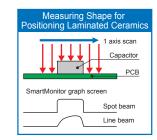




Electronic Components







Household Appliances and Audio-visual







Rubber, Resin, and Film

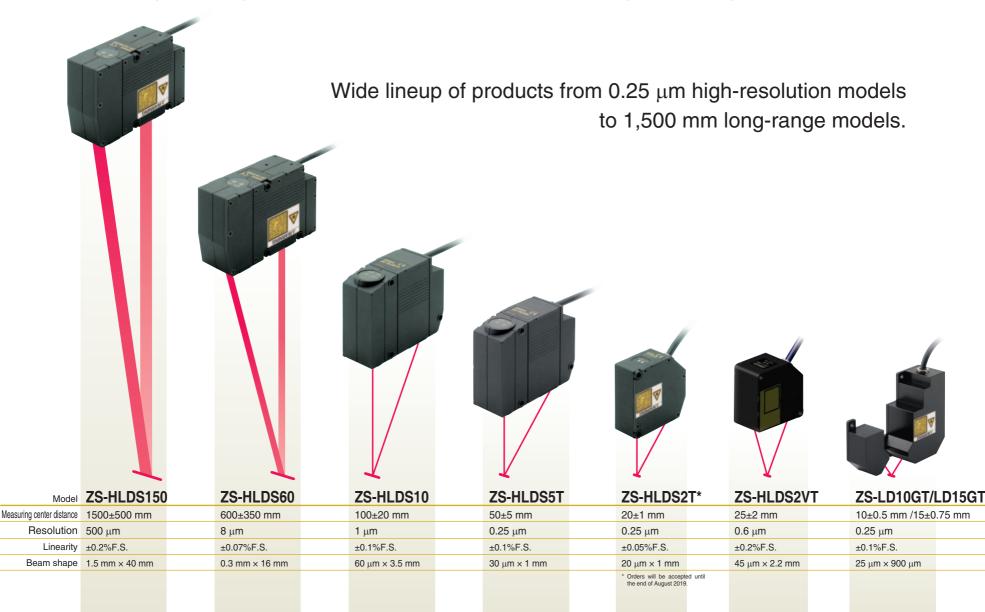






ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision



(06)

Advanced technology is carried

All Models Are Class 2 Lasers.

Digital Sensing

Totally reliable measurements with completely digital sensing.

The three basics of sensing precision, speed, and sensitivity

- can be balanced because ideal measurement settings can be made for light reception area.

2D CMOS Laser Image

Sensing Element

Extremely Sensitive Lenses



Super-high-speed Sampling at

You get exact sensing with superior workpiece following performance.

CMOS high-speed data reading accurately catches moving workpieces inline.

Extreme Stability

Ideal Size and Stability

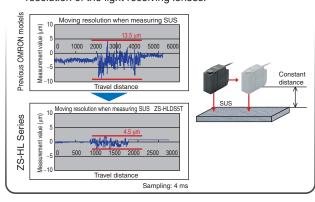
Head Size

Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



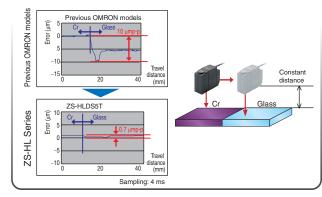
Superior Moving Resolution Increased Lens Resolution

Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



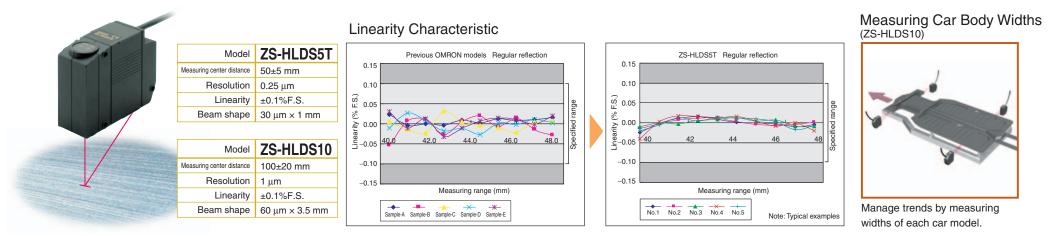
Reduced Error for Different Materials 2D CMOS

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.



ZS-HLDS5T/HLDS10 Detect Essentially Any Object

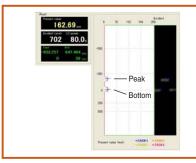
Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy. Makes it easier to introduce a variety of detection objects.



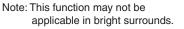
ZS-HLDS60/HLDS150 A Long Range That Handles Essentially Any Installation Site

First 1,500 mm long range sensing in the industry enables measurement of previously impossible points.





Peak/bottom measurement



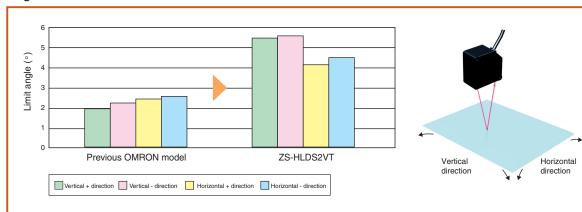
ZS-HLDS2VT Ideal for Measuring the Height and Thickness of Transparent Objects

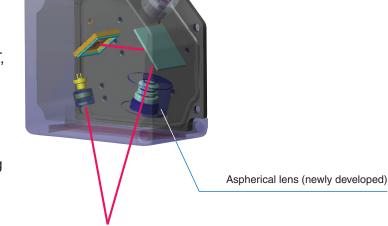
Tilted and moving workpieces can also be stably measured.

Model **ZS-HLDS2VT** Measuring center distance 25±2 mm Resolution 0.6 μm Linearity ±0.2%F.S. Beam shape 45 μm × 2.2 mm

A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regularreflective workpieces.

Angle Characteristics



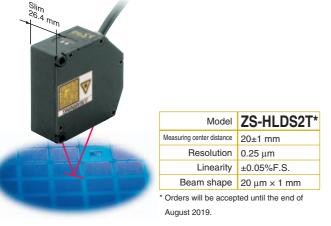




Advanced technology is carried

ZS-HLDS2T*/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision



Ideal for Measuring Nozzle Gaps!

Reduced pattern influence for moving measurement, the best in the moving

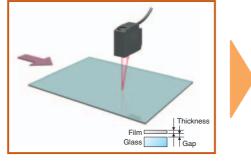
Possible to match nozzle drip point and

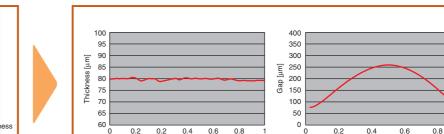
measurement point then measure.

resolution industry.

space.

Simultaneous Measuring of Touch Panel Film Thickness and Gap





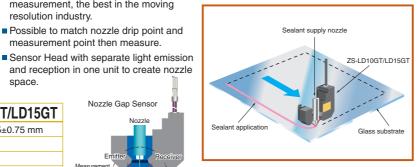
Simultaneous measurement of transparent object thickness and gap

Travel distance (mm)

An unbelievable stationary measurement precision of 0.25 µm, the highest in this product class.

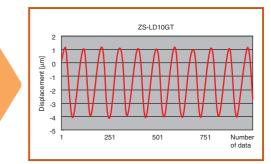


Nozzle Gap Sensor ZS-LD10GT/LD15GT Model Measuring center distance 10±0.5 mm/15±0.75 mm Resolution 0.25 μm ±0.1%F.S. Linearity 25 × 900 μm Beam shape



Height Control of Sealant Dispensers Inspection of Disk Play on HDD Motor Rotating Plate





Travel distance (mm)

Measures amplitude undulations of 5 um.

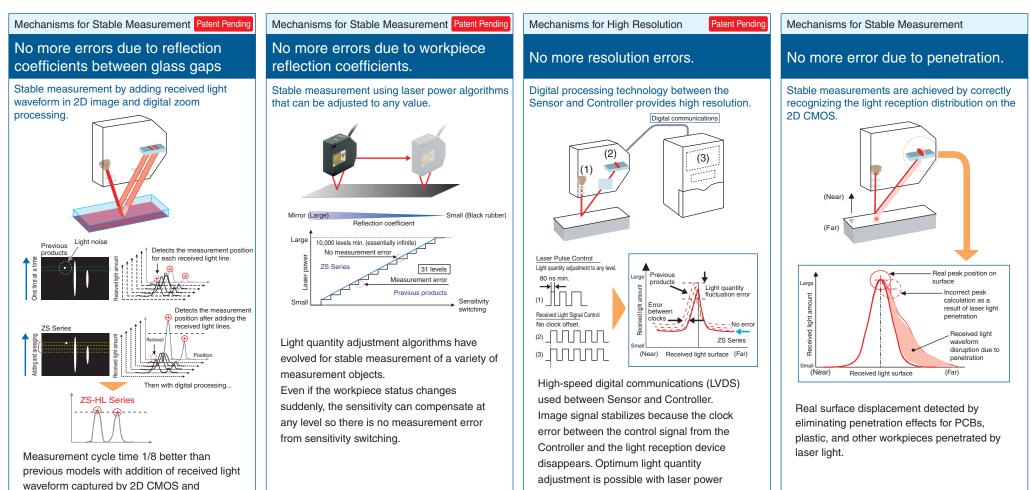
Smart Sensor Advanced technology is carried

Technology

simultaneous measurement of front and back

glass surfaces with separate sensitivities.

With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.



algorithms that can be adjusted to any level,

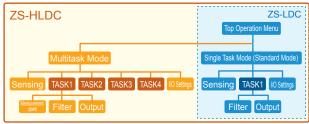
which facilitates super high resolution.

Enables maximum sensing performance with fully digital processing and multitasking functions.

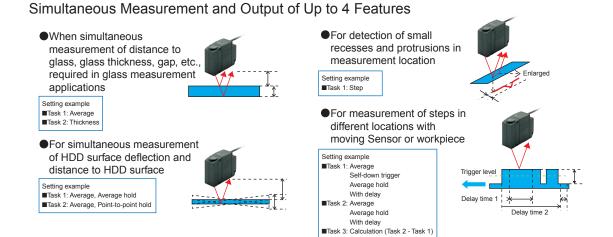
A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.



Outline of Functions



High-performance Sensing (Multitasking)



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



Improved Total Cycle Time with 1-second High-speed Bank Switching

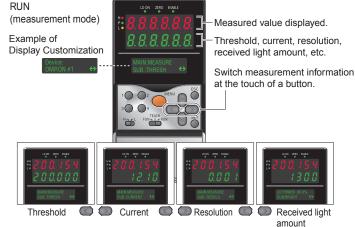


Advanced technology is carried

Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.



Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





ZS-LDC Single Task Controller

Simple Operation Reasonable Price

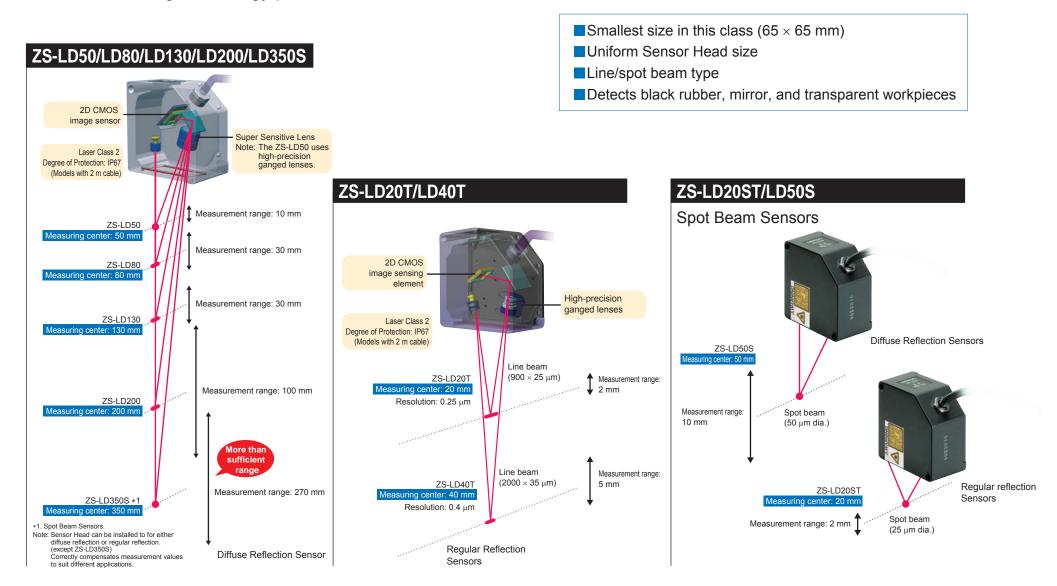
Panel Mounting Adapter (Option, Sold Separately)

Standard Sensors

Standard

ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



Smart Sensor Advanced technology is carried

Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

ZS-LD80

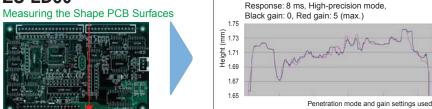




Gain setting: 5 15.000 0 10.000 mm) 10 5.000 20 ight 0.000 - 30 ę -5.000 40 -10.000 -15 000 Number of data

Complete measurement data will be obtained at angles of up to 40°.

ZS-LD50

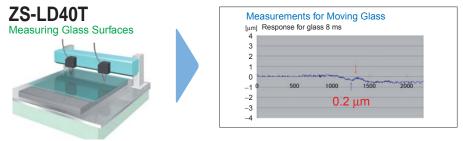


PCB shapes can be measured without burs or waveform disruptions.

Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

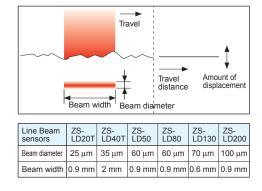


Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

Line Beam Sensors for Emphasis on Stable Measurement

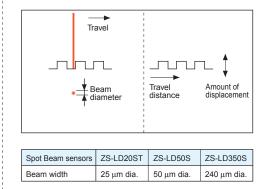
Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

Ideal for stable measurements that do not rely on the surface of the target workpiece.



Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



Easy Sensing with an HMI That Couldn't Be Easier to Use

Just select High-precision Mode to stably measure black rubber.

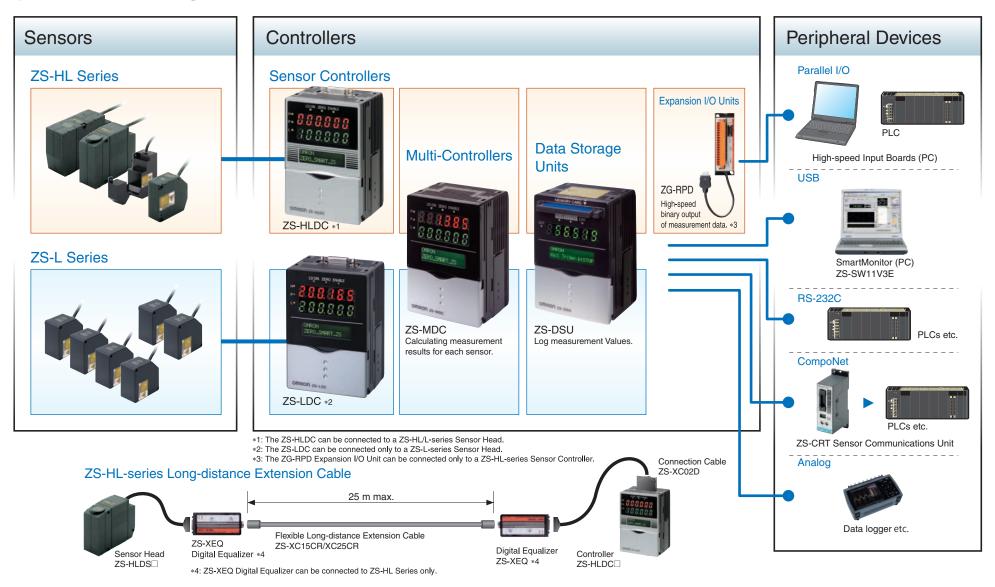
Just select Penetration Mode to stably measure PCBs or black resin.

Set Sensing Directly



Direct setting with function keys.

System Configuration



Advanced technology is carried

Multi-Controller **ZS-MDC**

Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

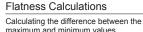
High-speed Connections for Up To 9 Controllers

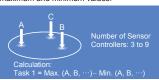
See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

Sampling speed with 3 Controllers connected: 110 µs, Sampling speed with 9 Controllers connected: 380 µs Note: When using communications commands.



Processing Enabled by the Multi-Controller





Multipoint Thickness Calculations

Calculating the difference between pairs of points.

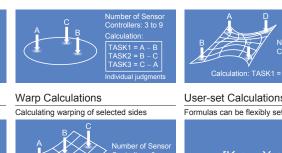
Number of Sensor

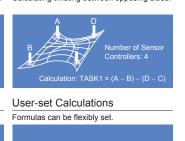
ASK1 = K – (A + B

Reference Step Calculations Calculating the difference between a reference point (A) and other points.

Relative Step Calculations

Twisting Calculations Calculating the difference between all points. Calculating twisting between opposing sides.









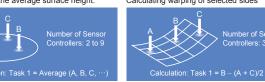
Multipoint measurement

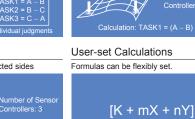
High-speed data transfer





Average Height Calculations Calculating the average surface height





Data Storage Unit **zs-Dsu**

Logging Software for Onsite Installed



Multipoint data collection

Traceability

Changeover Unit

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus. Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

•High-speed sampling rate: 150 μs max.

*1) For One-shot Mode

channels

Connected to ZS-LDC
 Number of Min.com

Min. sampling interval

150 µs

200 µs

350 µs

650 µs

Longest logging time

10 min

6.5 min

5.5 min

4.5 min

Typical examples

Powerful support for logging data using various trigger functions.

	Number of	10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)
Config-	connectable Controllers	
uration	Connectable Controllers	$ZS ext{-HLDC}$, $ZS ext{-LDC}$, $ZS ext{-MDC}$
	Data resolution	32 bits
Perform- ance	Sampling rate	 Shortest high-speed logging mode (One-shot Mode) *1 Long-term logging mode (Repeat Mode) *2 Sampling period: 10 ms to 1 h (at 1-ms intervals)
	Trigger functions	Start and end triggers can be set separately. External trigger/data trigger (self-trigger) Time triggers
Functions	Other functions	 External bank function Alarm output function Saved data format customization function Time function (timestamps)
	Software (included)	 CSV file generation Software Excel macros for simple analysis (Equivalent to software provided with SmartMonitor Professional.)

*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

Number of channels	Min. sampling interval	Longest logging time
1	10 ms	20 h
2	10 ms	10 h
4	10 ms	5 h
9	10 ms	2 h
		Typical examp



Data Storage Unit

23-030

 Connecte 	d to ZS-MDC	
Number of channels	Min. sampling interval	Longest logging time
1	350 µs	20 min
2	400 µs	12 min
4	500 µs	8 min
9	700 µs	5 min
		Typical example

Advanced technology is carried

Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis. Easy Settings Using USB.

More Powerful Setting Support

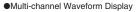
The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

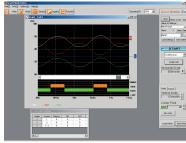
Checking in the set of the set

High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.





Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results. The fastest sampling interval is 500 μs (see note).

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

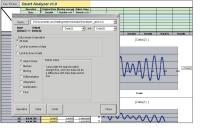
●Logging

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Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

Analysis



Recommended System Requirements SmartMonitor Professional

OS: Windows 10 (32-bit/64-bit version)

Windows 7 (32-bit/64-bit version)

Windows XP (Service Pack3 or higher, 32-bit version) CPU: Intel Pentium III 1 GHz or faster (2 GHz min. recommended.) Memory: 1 GB min.

Available hard disk space: 50 MB min.

Display screen: 1,024 × 768 dots min., 16 million colors min.

Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and

multi-channel waveform drawing functions.

SmartAnalyzer Macro Edition

For Microsoft Excel Macro Programming Microsoft Excel 2000 or later required.

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- Other company names and product names in this document are the trademarks or registered trademarks or their respective companies.



Ordering Information

ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
	20+1 mm	Line beam	1.0 mm × 20 μm	0.25 μm	2 m	ZS-HLDS2T 2M*
Regular Reflective	20±111111	Line beam	1.0 mm × 20 µm	0.25 µm	0.5 m	ZS-HLDS2T 0.5M*
Models		2 m	ZS-HLDS2VT 2M			
lineacio	25±2 mm Line beam 2.2 mm × 45 μm 0.6 μm		0.6 μπ	0.5 m	ZS-HLDS2VT 0.5M	
	50±5 mm	Line beam	$1.0 \text{ mm} imes 30 \ \mu \text{m}$	0.25 μm	2 m	ZS-HLDS5T 2M
					0.5 m	ZS-HLDS5T 0.5M
Diffuse		1m	2 m	ZS-HLDS10 2M		
Reflective		iμm	0.5 m	ZS-HLDS10 0.5M		
Models	600±350 mm	Line beam	16 mm × 0.3 mm	8 µm	2 m	ZS-HLDS60 2M
	000±350 mm	±350 mm Line beam			0.5 m	ZS-HLDS60 0.5M
	1500±500 mm	Line beam	40 mm × 1.5 mm	E00	2 m	ZS-HLDS150 2M
	1500±500 mm	Line beam	40 mm x 1.5 mm	500 μm	0.5 m	ZS-HLDS150 0.5M

Note : Refer to the table of ratings and specifications for details.

* Orders will be accepted until the end of August 2019.

ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
	egular 10±0.5 mm Line beam 900 × 25 μm		0.25 μm	2 m	ZS-LD10GT 2M	
Regular 10 Reflective	10±0.5 mm	Line beam	900 x 25 μm	0.20 µm	0.5 m	ZS-LD10GT 0.5M
Models	15±0.75 mm Line beam	Line beem	900 × 25 μm	0.25 μm	2 m	ZS-LD15GT 2M
		Line Dealli			0.5 m	ZS-LD15GT 0.5M

Note : Refer to the table of ratings and specifications for details.

ZS-L-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
		Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD20T 2M
	20±1 mm	Line beam	900 x 25 μm	0.20 µm	0.5 m	ZS-LD20T 0.5M
Regular	20111111	Spot beam	25 μm dia.	0.25 μm	2 m	ZS-LD20ST 2M
Reflective Models		Spot beam	25 µm uia.	0.25 µm	0.5 m	ZS-LD20ST 0.5M
woders					4 m	ZS-LD40T 4M*
	40±2.5 mm	Line beam	2000 × 35 μm	0.4 μm	2 m	ZS-LD40T 2M
					0.5 m	ZS-LD40T 0.5M
		Line beam	900 × 60 μm	0.8 µm	2 m	ZS-LD50 2M
	50±5 mm 80±15 mm				0.5 m	ZS-LD50 0.5M
		Spot beam	50 μm dia.	0.0	2 m	ZS-LD50S 2M
				0.8 μm	0.5 m	ZS-LD50S 0.5M
Diffuse		Line beam	900 × 60 μm	2 µm	2 m	ZS-LD80 2M
Reflective Models					1 m	ZS-LD80 1M
					0.5 m	ZS-LD80 0.5M
	130±15 mm	Line beam	600 × 70 μm	3 µm	2 m	ZS-LD130 2M
	130±15 mm	Line beam			0.5 m	ZS-LD130 0.5M
	200±50 mm	Lingham	000 + 100 + m	5 μm	2 m	ZS-LD200 2M
	200±50 mm	Line beam	900 × 100 μm	5 µm	0.5 m	ZS-LD200 0.5M
	050.105 mm	Creathearn	0.40 um die	20 µm	2 m	ZS-LD350S 2M
	350±135 mm	Spot beam	240 μm dia.	20 μΠ	0.5 m	ZS-LD350S 0.5M

Note : No. of samples to average: 128 when set to High-precision Mode.

* Orders will be accepted until the end of August 2019.

ZS-HL-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
	24 \/DC	NPN outputs	ZS-HLDC11
0000111	24 VDC -	PNP outputs	ZS-HLDC41

ZS-L-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
**************************************		NPN outputs	ZS-LDC11
5 00000 m cm	24 VDC -	PNP outputs	ZS-LDC41

Multi-Controllers

Shape	Supply voltage	Control outputs	Model
		NPN outputs	ZS-MDC11
deconta an	24 VDC	PNP outputs	ZS-MDC41

Data Storage Units

Shape	Supply voltage	Control outputs	Model
		NPN outputs	ZS-DSU11
1 (1997) - 1 (1997) 	24 VDC	PNP outputs	ZS-DSU41

Advanced technology is carried

Accessories (Sold Separately)

Controller Link Unit

Shape	Model
and the second	ZS-XCN

Panel Mount Adapter

Shape	Model					
	ZS-XPM1	For 1st Controller				
	ZS-XPM2	For expansion (from 2nd Controller on)				

RS-232C Cables

Connected to	Model	Qty
Personal computer (2 m)	ZS-XRS3	1
PLC/PT (2 m)	ZS-XPT3	1

Extension Cables for Sensor Heads

Cable length	Model	Qty				
1 m	ZS-XC1A	1				
4 m	ZS-XC4A	1				
5 m	ZS-XC5B (*1, *2)	1				
8 m	ZS-XC8A	1				
10 m	ZS-XC10B (*1)	1				

*1. Up to two ZS-XC B Cables can be connected. (22 m max.) *2. A Robot Cable (ZS-XC5BR) is also available.

Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1

Logging Software

- 33 3	
Name	Model
SmartMonitor Professional	ZS-SW11V3E

Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model
	NPN outputs	ZG-RPD11-N
Ū	PNP outputs	ZG-RPD41-N

CompoNet-compatible Sensor Communications Unit.

Shape	Model
	ZS-CRT

Memory Cards

Model	Capacity
HMC-EF283	256 MB
HMC-EF583	512 MB

Ratings and Specifications

Quick Reference for Extension Cable Connections

E	xtension Cal	ole	Sense	or Head	Controller		Dementer
Model	Length	Bend resistant	ZS-LD□ ZS-HLDS2V	ZS-HLDS2/ -HLDS5/-HLDS10/ -HLDS60/-HLDS150	ZS-LDC□	ZS-HLDC□	Remarks
ZS-XC1A	1m		0	0	0	0	
ZS-XC4A	4m		0	0	0	0	Only one Extension Cable can be used.
ZS-XC8A	8m		0	0	0	0	
ZS-XC5B	5m		0	0	0	0	Up to two Extension Cables can be used.
ZS-XC10B	10m		0	0	0	0	(The maximum length is 22 m.)
ZS-XC5BR	5m	0	0	0	0	0	
ZS-XC15CR	15m	0		0		0	A ZS-XEQ Digital Equalizar and ZS-XC02D
ZS-XC25CR	25m	0		0		0	Digital Equalizar Connecting Cable are requied.

Ratings and Specifications

ZS-HL/L-series Sensor Controllers

Item Model		Model	ZS-HLDC11/LDC11 ZS-HLDC41/LDC41			
No. of samples to average			1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096			
Number of mounted	Sensors	1 per Sensor Controller				
Connection method			Serial I/O: connector, Other: pre-w	vired (Standard cable length: 2 m)		
	Serial I/O	USB 2.0	1 port, Full Speed (12	2 Mbps max.), MINI-B		
	Senar I/O	RS-232C	1 port, 115,2	00 bps max.		
		Judgment	HIGH/PASS/LOW 3 outputs	HIGH/PASS/LOW: 3 outputs		
External interface		output	NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	PNP open collector, 50 mA max., residual voltage 1.2 V max.		
External intenace	Output	Linner	Selectable from 2 types of output, voltage or	current (selected by slide switch on bottom).		
		Linear output	 Voltage output: -10 to 1 	10 V, output impedance: 40 Ω		
			Current output: 4 to 20	mA, maximum load resistance: 300 Ω		
	Innute	Laser OFF, ZERO reset timing,	ON: Short-circuited with 0 V terminal or 1.5 V or less	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.		
	Inputs	RESET	OFF: Open (leakage current: 0.1 mA max.)	OFF: Open (leakage current: 0.1 mA max.)		
Functions			Display: Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2 Sensing: Mode, gain, measurement object, head installation Measurement point *1: Average, peak, bottom, thickness, step, and calculations Filter: Smooth, average, and differentiation Outputs: Scaling, various hold values, and zero reset I/O settings: Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2 System: Save, initialization, measurement information display, communications settings, key lock, language, and data load Task: ZS-LDC[1: Single task			
Status indicators			HIGH (orange), PASS (green), LOW (orange), LDON (green), ZERO (orange), and ENABLE (green)			
Segment display		Main digital	8-segment red LED, 6 digits			
Segment display		Sub-digital	8-segment green LEDs, 6 digits			
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 x 8 pixel matrix			
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET	key, ESC key, MENU key, and function keys (1 to 4)		
Octaing inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)			
Power supply voltag	e		21.6 V to 26.4 VDC	C (including ripple)		
Current consumptio	n		0.5 A max. (when Sensor Head is connected)			
Ambient temperature			Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)			
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)			
Degree of protection			IP20 (IEC60529)			
Materials			Case: Polycarbonate (PC)			
Cable length			2 m			
Weight			Approx. 280 g (excluding packing materials and accessories)			
Accessories			Ferrite core (1), i	instruction sheet		

*1. Can be used with ZS-HLDC□1 when Multitask Mode selected. *2. Terminal block output is a function of the ZS-HLDC□1.

Advanced technology is carried

Ratings and Specifications

ZS-HL-series Sensor Heads

Item	Model	Model ZS-HLDS2T		ZS-HLDS2VT	ZS-H	ZS-HLDS5T ZS-HLDS10		ZS-HLDS60	ZS-HLDS150	
Applicable Contro	ollers	ZS-HLDC series								
Optical system		Regular reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Diffuse reflection	
Measuring center	r distance	20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1500 mm
Measuring range	•	±1 mm ±2 mm ±5 mm ±4 mm ±20 mm ±16 mm ±350 mm ±500 mm					±500 mm			
Light source					Visible	semiconductor laser	(wavelength: 650 n	m, 1 mW max., JIS (Class 2)	
Beam shape							Line beam			
Beam diameter *	·1	1.0 mm ×	20 µm	2.2 mm × 45 μm	1.0 mm × 30 μm		$3.5~\text{mm} imes 60~\mu\text{m}$		16 × 0.3 mm (at 500 mm)	40 × 1.5 mm (at 1,500 mm)
Linearity *2		±0.05%	%F.S.	±0.2%F.S.		±0.19	%F.S.		±0.07%F.S. (250 to 750 mm), ±0.1%F.S. (750 to 950 mm)	±0.2%F.S.
Resolution *3		0.25 µm (No. of samples to average: 256) 0.6 µm (No. of samples to average: 128) 0.			0.25 μm (No. of san	nples to average: 512)	1 μm (No. of samp	oles to average: 64)	8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm)	500 μm (No. of samples to average: 64)
Temperature cha	racteristic *4	0.01%F.S./°C 0.1%F.S./°C						0.01%	F.S./°C	
Sampling cycle		110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 μs (High-precision Mode), 4.4 μs (High-sensitivity Mode)								
	NEAB indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.								
LED Indicators			Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.							
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.								
Operating ambier	nt illumination		Illumin	ation on received lig	ht surface: 3000 lx c	or less (incandescent	t light)	-	Illumination on received light surface: 1000 lx or less (incandescent light)	Illumination on received light surface: 500 lx or less (incandescent light)
Ambient tempera	ature				Opera	ting: 0 to 50°C, Stora	uge: -15 to 60°C (wi	th no icing or conder	nsation)	
Ambient humidity	/			Operating and storage: 35% to 85% (with no condensation)						
Degree of protect	tion *5	IP6	64	IP67	Cable	length 0.5 m: IP66, c	able length 2 m: IP6	67		IP66 *6
Materials			Case: Aluminum die-cast, Front cover: Glass							
Cable length	Cable length 0.5 m, 2 m 0.5 m, 2 m									
Weight		Approx. 350 g Approx. 600 g Approx. 800 g			. 800 g					
Accessories Laser labels (1 each for JIS/EN, 3 for FDA),		Laser labels (1 each for JIS/EN), ferrite cores (2), insure locks (2), instruction sheet		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction sheet			neet			

*1. Defined as 1/e2 (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece.

The following options are available.

Model	Diffuse reflection	Mirror reflection		
ZS-HLDS2T	SUS block	Glass		
ZS-HLDS2VT		Glass		
ZS-HLDS5T	White alumina ceramic	Glass		
ZS-HLDS10	White alumina ceramic			
ZS-HLDS60/HLDS150	White alumina ceramic			

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph. The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

 Model
 Diffuse reflection
 Mirror reflection

 ZS-HLDS2T
 SUS block
 Glass

 ZS-HLDS2VT
 --- Glass

 ZS-HLDS5T
 White alumina ceramic
 Glass

 ZS-HLDS10
 White alumina ceramic
 Slass

 ZS-HLDS10
 White alumina ceramic

- *4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)
- *5. Protection structure of connector area is IP40.
 *6. Ask your OMRON representative about Sensor Heads with IP67 protection.

Ratings and Specifications

ZS-L-series Sensor Heads

Item Model		ZS-LD20T		ZS-LD20ST		ZS-LD40T		ZS-LD10GT	ZS-LD15GT		
Applicable Controllers		ZS-HLDC/LDC Series									
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular r	eflection		
Measuring center distance		20 mm	6.3 mm	20 mm	6.3 mm	40 mm	30 mm	10 mm	15 mm		
Measuring range		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm		
Light source		Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)									
Beam shape		Line beam Spot beam					Line beam				
Beam diameter *	1	900 × 25 μm 25 μm dia.			2000 ×	2000 × 35 μm Αρρrox. 25 × 900 μm					
Linearity *2			±0.1% FS								
Resolution *3		0.25	μm	0.25 μm		0.4 μm		0.25 μm	0.25 μm		
emperature char	acteristic *4	0.04% FS/°C 0.04% FS/°C			FS/°C	0.02%	FS/°C	0.04% FS/°C			
Sampling cycle		110 µs (High-speed Mode), 500 µs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)									
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
ED Indicators	NEAN INDICATOR										
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.									
	An indicator			Flashes when	uring range or when the	e received light amount is insufficient.					
Operating ambier	nt illumination	Illumination on received light surface: 3000 lx or less (incandescent light)									
Ambient temperat	ture	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)									
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)									
Degree of protection *5		Cable length 0.5 m: IP66, cable length 2 m: IP67 IP40									
Materials		Case: Aluminum die-cast, Front cover: Glass									
Cable length		0.5 m, 2 m									
Weight				Approx	Approx	Approx. 400 g					
Accessories		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2)									

*1. Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

*5. Protection structure of connector area is IP40.

Advanced technology is carried

Smart Sensor

Ratings and Specifications

ZS-L-series Sensor Heads

Item Model		ZS-LD50		ZS-LD50S ZS-LD80		.D80	ZS-LD130		ZS-LD200		ZS-LD350S		
Applicable Controllers		ZS-HLDC/LDC Series											
Optical system		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	
Measuring center distance		50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm	
Measuring range		±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm	
Light source			Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)										
Beam shape		Line beam		Spot beam		Line beam		Line beam		Line beam		Spot beam	
Beam diameter	r *1	900 ×	60 µm	50 μn	n dia.	900 × 60 μm		$600 imes70\ \mu\text{m}$		900 × 100 μm		240 µm dia.	
Linearity *2 ±0	0.1% FS	±0.1% FS						±0.25% FS	±0.1% FS	±0.25% FS	±0.1% FS		
Resolution *3		0.8 μm 0.8 μm		μm	2 µm		3 μm		5 µm		20 µm		
Temperature characteristic *4		0.02%	0.02% FS/°C 0.02% FS/°C		0.01% FS/°C		0.02%	0.02% FS/°C		∍ FS/°C	0.04% FS/°C		
Sampling cycle			110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)										
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.											
LED Indicators		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.											
LED Indicators	FAR indicator		Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.										
	FAN INUICAIOI	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.											
Operating amb	ient illumination	Illumination on received light surface: 3000 lx or less (incandescent light) Illumination on received light surface: 2000 lx or less (incandescent light) Illumination on received light surface: 3000 lx or less								3000 lx or less (incandescent light)			
Ambient temperature		Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)											
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)											
Degree of protection *5		Cable length 0.5 m: IP66, cable length 2 m: IP67											
Materials		Case: Aluminum die-cast, Front cover: Glass											
Cable length		0.5 m, 2 m											
Weight		Approx. 350g											
Accessories		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet											

*1. Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

*5. Protection structure of connector area is IP40.

Ratings and Specifications

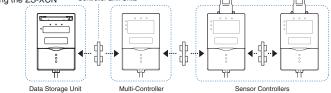
ZS-MDCD1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC I Sensor Controllers. The following points, however, are different. 1. Sensor Heads cannot be connected.

- 2. Control Link Units are required to connect up to 9 Controllers. Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

Controller Link Units





ZS-DSUD1 Data Storage Unit

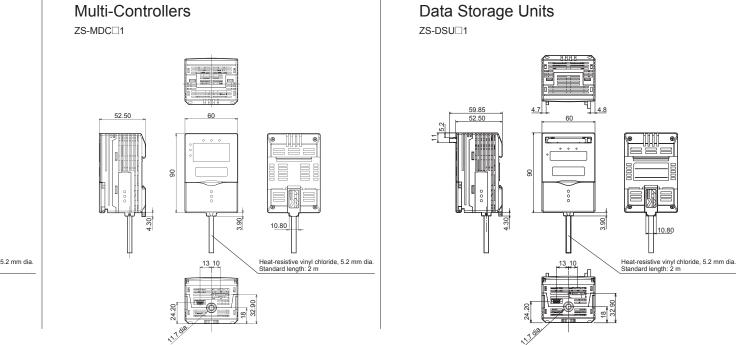
Item		Model	ZS-DSU11	ZS-DSU41						
Number of mounted Sensor Heads			Cannot be connected							
Number of connectable Controllers			10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1							
Connectable Controllers			ZS-HLDC C, ZS-LDC C, ZS-MDC C							
	Connection method		Serial I/O: connector, Other: pre-wired (standard cable length: 2 m)							
	Serial I/O	USB 2.0	1 port, Full Speed (12	1 port, Full Speed (12 Mbps max.), MINI-B						
External interface	Senar I/O	RS-232C	1 port, 115,200 bps max.							
	Output		3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.						
	Inputs		ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.)						
Data resolution			32 bits							
Functions	Logging trigger funct	ions	Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers							
Functions Other functions			External banks, alarm outputs, saved data format customization, and clock							
Status indicators			OUT (orange), PWR (green), ACCESS (orange), and ERR (red)							
Segment display			8-segment green LEDs, 6 digits							
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5×8 pixel matrix							
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)							
Setting inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)							
Power supply voltage	e		21.6 V to 26.4 VDC (including ripple)							
Current consumption	1		0.5 A max.							
Ambient temperature			Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)							
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)							
Degree of protection			IP20 (IEC60529)							
Materials			Case: Polycarbonate (PC)							
Weight			Approx. 280 g (excluding packing materials and accessories)							
Accessories			Ferrite core (1), instruction sheet for Data Storage Unit: CSV File Converter for Data Storage Unit/Smart Analyzer Macro Edition							

*1. Control Link Units are required to connect Controllers.

Advanced technology is carried

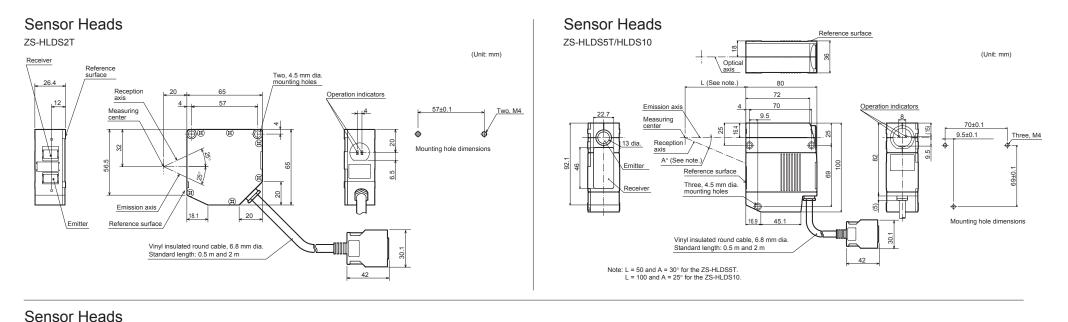
Dimensions

Sensor Controllers

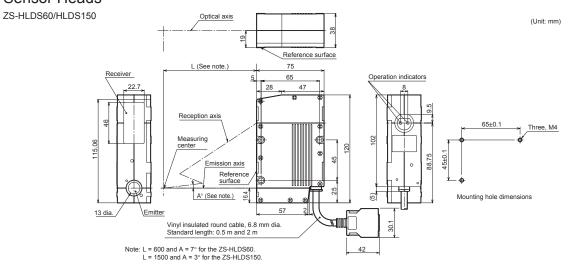


Ratings and Specifications

Dimensions

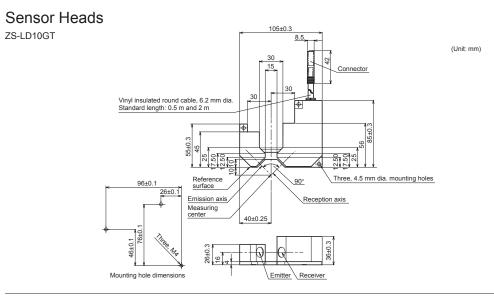


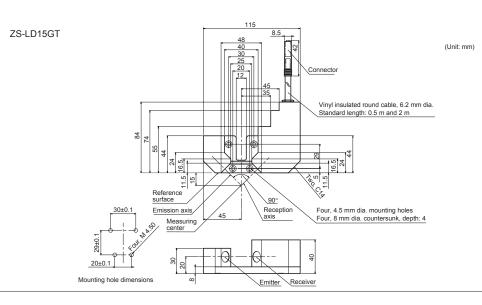
Ratings and Specifications



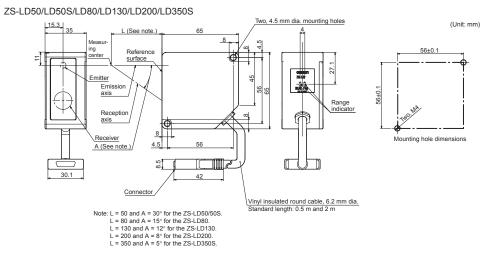
Advanced technology is carried

Dimensions

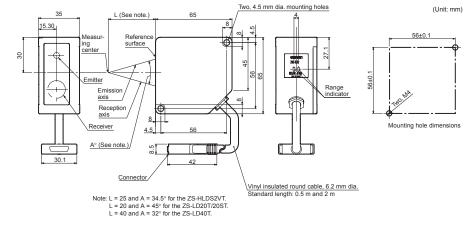




Sensor Heads

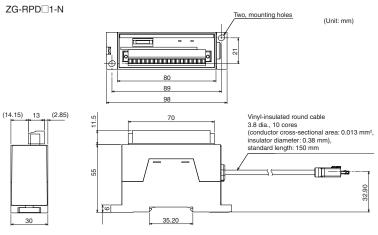


ZS-HLDS2VT/LD20T/LD20ST/LD40T



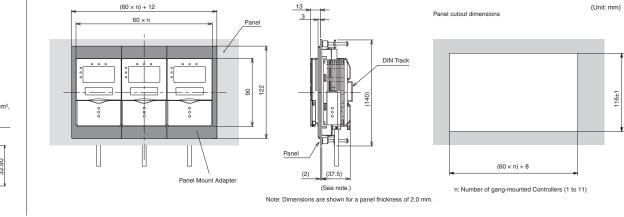
Dimensions

Realtime Parallel Output Unit



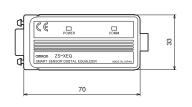
Panel Mount Adapter

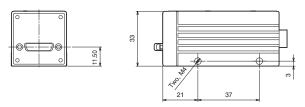
ZS-XPM1/XPM2 (Dimensions for Panel Mounting)

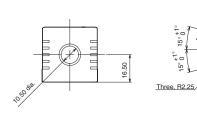


Ratings and Specifications

Digital Equalizer ZS-XEQ







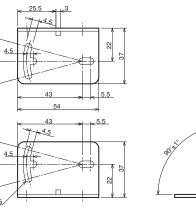


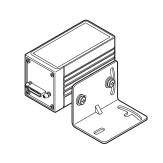
15°^{+1°}

°+0

15°⁺¹

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(Unit: mm)

Advanced technology is carried

Safety Precautions for Using Laser Equipment

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface). The laser radiation has a high power density and exposure may result in loss of sight. Laser Label Indications Attach the following warning label to the side of the ZS series Sensor Head.



READ AND UNDERSTAND THIS DOCUMENT

Please read and understand this document before using the products. Please consult your OMRON representative if you have any questions or comments.

WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the product.

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The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

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Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement
machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.

• Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

PERFORMANCE DATA

Performance data given in this document is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

CHANGE IN SPECIFICATIONS

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It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the product may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

ERRORS AND OMISSIONS

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This document provides information mainly for selecting suitable models. Please read the manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

OMRON Corporation Industrial Tokyo, JAPAN Contact: www.ia.om	Authorized Distributor:	
Regional Headquarters OMRON EUROPE B.V. Sensor Business Unit Carl-Benz-Str. 4, D-71154 Nufringen, Germany Tel: (49) 7032-811-0/Fax: (49) 7032-811-199	OMRON ELECTRONICS LLC One Commerce Drive Schaumburg, IL 60173-5302 U.S.A. Tel: (1) 847-843-7900/Fax: (1) 847-843-7787	
OMRON ASIA PACIFIC PTE. LTD. No. 438A Alexandra Road # 05-05/08 (Lobby 2), Alexandra Technopark, Singapore 119967 Tel: (65) 6835-3011/Fax: (65) 6835-2711	OMRON (CHINA) CO., LTD. Room 2211, Bank of China Tower, 200 Yin Cheng Zhong Road, PuDong New Area, Shanghai, 200120, China Tel: (86) 21-5037-2222/Fax: (86) 21-5037-2200	© OMRON Corporation 2009 All Rights Reserved. In the interest of product improvement, specifications are subject to change without notice. CSM_5_7_0919 Printed in Japan Cat. No. E375-E1-02