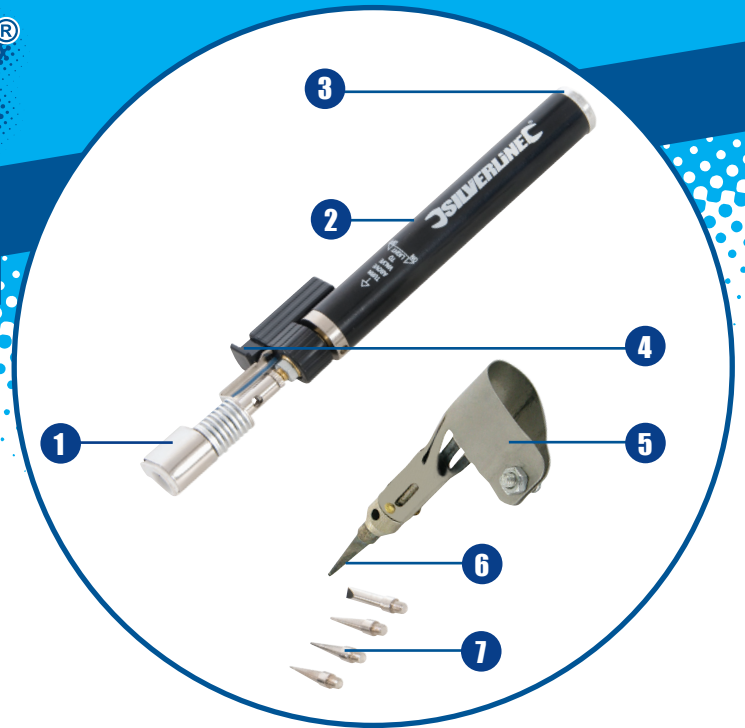




SILVERLINE[®]

Gas Soldering Iron

195mm



GB Gas Soldering Iron

F Fer à souder à gaz

D Gaslötkolben

ESP Soplete tipo lápiz

I Saldatoio a gas

NL Gas soldeer bout



- | | |
|--------------------|---------------------|
| 1) Ignition Cap | 5) Nozzle Bracket |
| 2) Barrel | 6) Nozzle |
| 3) Filling Valve | 7) Soldering Tip(s) |
| 4) Ignition Button | |

As part of our ongoing product development, specifications of Silverline products may alter without notice

Gas soldering iron safety

- It is essential that this soldering iron is used only where there is sufficient ventilation
- Do not use this tool in basements, underground structures, or other confined areas
- Do not use the tool in doorways, passageways or other thoroughfares
- Parts of this tool will become hot in use. Ensure all parts have cooled down completely before refuelling, changing a soldering tip or storing
- Do not aim the soldering iron at flammable materials
- Do not attempt to use any kind of fuel other than that described in this safety sheet
- Take care when refuelling
- Lead fumes are especially toxic to children, pregnant women and people with high blood pressure. People at high risk should not be allowed near to the work area
- Never use this tool near any kind of fuel tank or gas cylinder
- Never use a flame to check for leaks. If during use you smell gas, immediately shut off the soldering iron. Extinguish all flames and carefully check all connections for leaks. If you can still smell gas, do not use the tool
- Do not attempt to modify this product in any way
- If you are at all unsure of the correct and safe manner in which to use this tool, do not attempt to use it

Unpacking Your Tool

- Carefully unpack and inspect your tool. Fully familiarise yourself with all its features and functions
- Ensure that all parts of the tool are present and in good condition. If any parts are missing or damaged, have such parts replaced before attempting to use this tool

Assembly

- Slide the Nozzle Bracket (5) completely over the triangular shaped Ignition Cap (1). Tighten the retaining screw to secure in position
- Screw the Soldering Tip (7) securely into the Nozzle (6)

Ignition

- Rotate the Barrel (2) anti-clockwise until gas can be heard escaping from the nozzle
- Holding the Barrel (2) firmly in one hand, press the Ignition Button (4) to ignite the soldering iron

NOTE: Low gas flow is required for ignition

- To increase the flame size and heat intensity, rotate the Barrel (2) anti-clockwise
- To extinguish the flame, rotate the Barrel (2) clockwise to the OFF position as far as it will go
- After use, allow the torch to cool down completely before storing it

Soldering

- Hold the Soldering Tip (7) against the wire or component to be soldered. Once hot, add solder to the joint then remove soldering iron

NOTE: Do not allow the flame or soldering tip to rest on any surface that may be damaged by heat



Fuelling

WARNING: Do NOT attempt to refuel when the soldering iron is lit, or before all parts have cooled down completely

Note: Use only butane gas with this soldering iron

- Ensure the Barrel (2) is completely rotated clockwise as far as it will go to the OFF position, so that it is completely closed
- Push the nozzle of the butane refill canister onto the Filling Valve (3) in the base of the barrel
- It will take approx 5 seconds to completely fill with butane
- Remove butane canister and wipe any fuel spillage from the barrel
- Allow 5 minutes for the butane to settle before using the soldering iron

Maintenance

- Keep the Nozzle (6) clean. Excessive dirt and dust may create a fire hazard
- A butane refill canister can be used to blow butane through the Nozzle (6) to clean it. See diagram on packaging

Disposal

- Do not dispose of tools with household waste
- Contact your local waste disposal authority for information on the correct way to dispose of tools