



ISO/BS 328

**Flute geometry**

7° , Left hand spiral

**Bevel lead**

45° a side

**Surface treatment**

Blue Flutes, Bright lands

**Range**

1.5 - 12mm, 1/8 - 1/2in

**Application**

Intended to finish existing holes to H7 tolerance in most ferrous and non-ferrous materials.

**Metric**

Size (mm)	Overall length (mm)	Flute length (mm)	Number of flutes	Order code	Price each
1.50	52	21	3	No Order Code	
2.00	50	25	4	No Order Code	
2.50	58	29	4	No Order Code	
3.00	62	31	6	No Order Code	
3.50	71	35	6	No Order Code	
4.00	76	38	6	138-9474	
5.00	87	44	6	138-9475	
6.00	93	47	6	No Order Code	
7.00	107	54	6	No Order Code	
8.00	115	58	6	No Order Code	
10.00	133	66	6	No Order Code	
12.00	152	76	6	No Order Code	

**Fractional**

Size (in)	Overall length (mm)	Flute length (mm)	Number of flutes	Order code	Price each
1/8	66	33	6	No Order Code	
3/16	87	44	6	No Order Code	
1/4	100	50	6	No Order Code	
5/16	115	58	6	No Order Code	
3/8	133	66	6	No Order Code	
7/16	142	71	6	No Order Code	
1/2	152	76	6	No Order Code	