Technical Data Sheet

SE2005 (SE2005)
2-Part Silicone Encapsulant

Introduction
SE2005 is a 2-component room temperature vulcanising silicone rubber system that is employed as an encapsulant for sensitive electrical and electronic assemblies.
It is cured by the addition of A and B parts to produce a moderately hard silicone rubber, which offers good protection against chemicals and environmental contamination, shock and vibration.
The component parts have relatively low viscosities and are readily mixed in a simple **100:1** ratio.

Key Features
- **Low viscosity & good flow properties**
- **Deep section Cure**
- **Excellent dielectric properties**
- **Protects against shock, vibration**

Applications
SE2005 is recommended for potting, embedding and encapsulating delicate electrical and electronic equipment; sealing and caulking.

Use and Cure Information
Mixing
The A and B parts of the rubber must be mixed thoroughly with to produce a uniformly cured product. Mixing can be carried out mechanically or by hand, but care should be taken to avoid trapping air in the mixture since this can cause voids in the cured rubber.

De-aeration
For applications where such voids are undesirable the mixture should be de-aerated under reduced pressure before use.
The time and pressure required for de-aeration depends on the quantity of the liquid being used. As a guide, 150g of base liquid can be de-aerated in 5-10 minutes at a pressure of 5-10 mm of mercury. Containers should be only two-thirds full to prevent overflow during the initial stages of de-aeration.

Curing
The curing process begins, without exotherm, immediately the liquid and curing agent are mixed together.
Ambient temperature and humidity conditions are considered to be 15 to 30ºC and 50 to 70% Relative Humidity.
It is recommended that no heat should be applied to accelerate cure as this can have adverse effects on the properties of the cured rubber.

Cure Time @ 25ºC **24 hrs**

Uncured Product

Colour A Part:		**White**
Colour A Part:		**Clear**
Appearance:		**Viscous Liquid**
Viscosity A Part:	Brookfield	**9000 mPa.s**
Viscosity B Part:	Brookfield	**300 mPa.s**
Catalysed viscosity	Brookfield	**9000 mPa.s**
Pot Life:		**60 minutes ***

* measured at 23+/-2°C and 65% relative humidity

Cured Elastomer
(after 7 days cure at 23+/-2°C and 65% relative humidity)

Colour		**White**
Tensile Strength:	BS903 Part A2	**1.08 MP**
Elongation at Break:	BS903 Part A2	**180 %**
Youngs Modulus:		**MPa**
Modulus at 100% Strain:	BS903 Part A2	**MPa**
Tear Strength:	BS903 Part A3	**2.00 kN/m**
Hardness:	ASTM D 2240-95	**40° Shore A**
Specific Gravity:	BS 903 Part A1	
Linear Shrinkage:		**0.50 %**
Thermal Conductivity:		**0.24 W/m**
Coefficient of Thermal Expansion:		
Volumetric		**762 ppm / °C**
Linear		**254 ppm / °C**
Min. Service Temperature:		**-50°C**
Max. Service Temperature:	AFS 1540B	**220 °C**

Electrical Properties
Surface Resistivity

Volume Resistivity:	ASTM D-257	**3E+14 Ω.cm**
Surface Resistivity:	ASTM D-257	**Ω**
Dielectric Strength:	ASTM D-149	**>18kV/mm**
Dielectric Constant at 1 kHz:	ASTM D-150	
Dissipation Factor at 1MHz:	ASTM D-150	
Power Factor at 1MHz:	BS903 Part C3	**5E-3**

Flammability
UL94 V-0 Rated **No**

Adhesion
Self Bonding **No**

All values are typical and should not be accepted as a specification.

Health and Safety - Material Safety Data Sheets available on request.

Packages – ACC Addition encapsulants are supplied in a range of pack sizes please contact the sales office for details

Arrangements can be made to supply in other pack sizes.

Storage and Shelf Life – Expected to be **9** months in original, unopened containers below 30°C.

Revision Date: 21/12/2005

Property **Test Method** **Value**

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