

Product Data Sheet

8315100138

VWCF080KKFLS

AF80-00138 48V P/2

13.200

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AF80-00138 48V P/2 13.200

INDEX

**1 General ..... 3**

**2 Mechanics ..... 3**

2.1 General ..... 3

2.2 Connections ..... 3

**3 Operating Data ..... 5**

3.1 Electrical Interface - Input ..... 5

3.2 Electrical Operating Data ..... 6

3.3 Electrical Interface - Output ..... 7

3.4 Electrical Features ..... 8

3.5 Aerodynamics ..... 9

3.6 Sound Data ..... 10

**4 Environment ..... 10**

4.1 General ..... 10

4.2 Climatic Requirements ..... 10

4.3 EMC ..... 10

**5 Safety ..... 12**

5.1 Electrical Safety ..... 12

5.2 Approval Tests ..... 12

**6 Reliability ..... 12**

6.1 General ..... 12

**1 General**

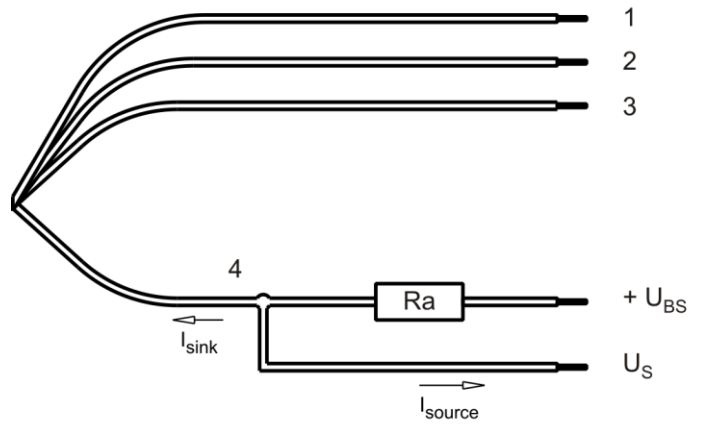
|                                     |                        |  |
|-------------------------------------|------------------------|--|
| Fan type                            | Axial                  |  |
| Rotating direction looking at rotor | Counterclockwise       |  |
| Airflow direction                   | Air outlet over struts |  |
| Bearing system                      | Ball bearing           |  |
| Mounting position - shaft           | Any                    |  |

**2 Mechanics****2.1 General**

|   |   |  |
|---|---|--|
| Width   | 80,0 mm   |  |
| Height  | 80,0 mm   |  |
| Depth   | 38,0 mm   |  |
| Mass  | 0,220 kg  |  |
| Housing material                                      | Plastic   |  |
| Impeller material                                     | Plastic   |  |
| Max. torque when mounted across both mounting flanges | Wire outlet corner: 50 Ncm<br>Remaining corners: 110 Ncm                |  |
| Screw size  | ISO 4762 - M4 degreased, without an additional brace and without washer |  |

**2.2 Connections**

|                       |             |  |
|-----------------------|-------------|--|
| Electrical connection | Wires       |  |
| Lead wire length      | L = 310 mm  |  |
| Tolerance             | + - 10,0 mm |  |
| Wire size (AWG)       | 22          |  |
| Insulation diameter   | 1,70 mm     |  |



| Wire | Color  | Operation | Wire size | Insulation diameter |
|------|--------|-----------|-----------|---------------------|
| 1    | red    | + UB      | AWG 22    | 1,70 mm             |
| 2    | blue   | - GND     | AWG 22    | 1,70 mm             |
| 3    | violet | PWM       | AWG 22    | 1,70 mm             |
| 4    | white  | Tacho     | AWG 22    | 1,70 mm             |

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

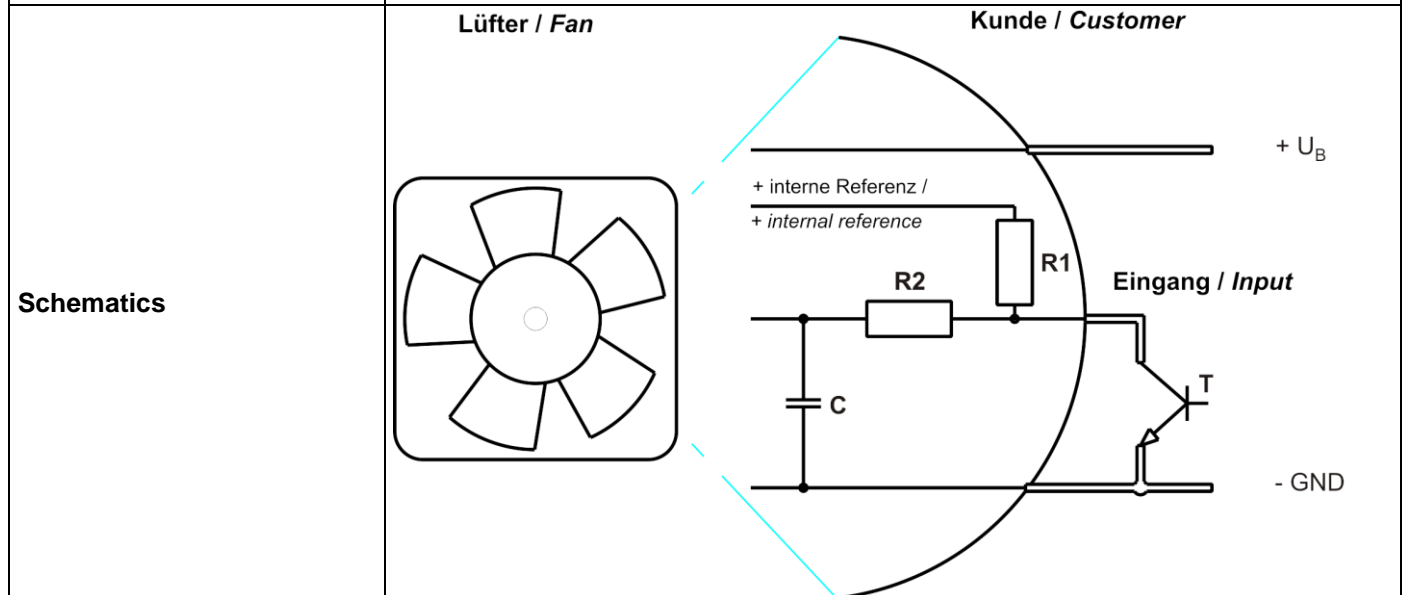
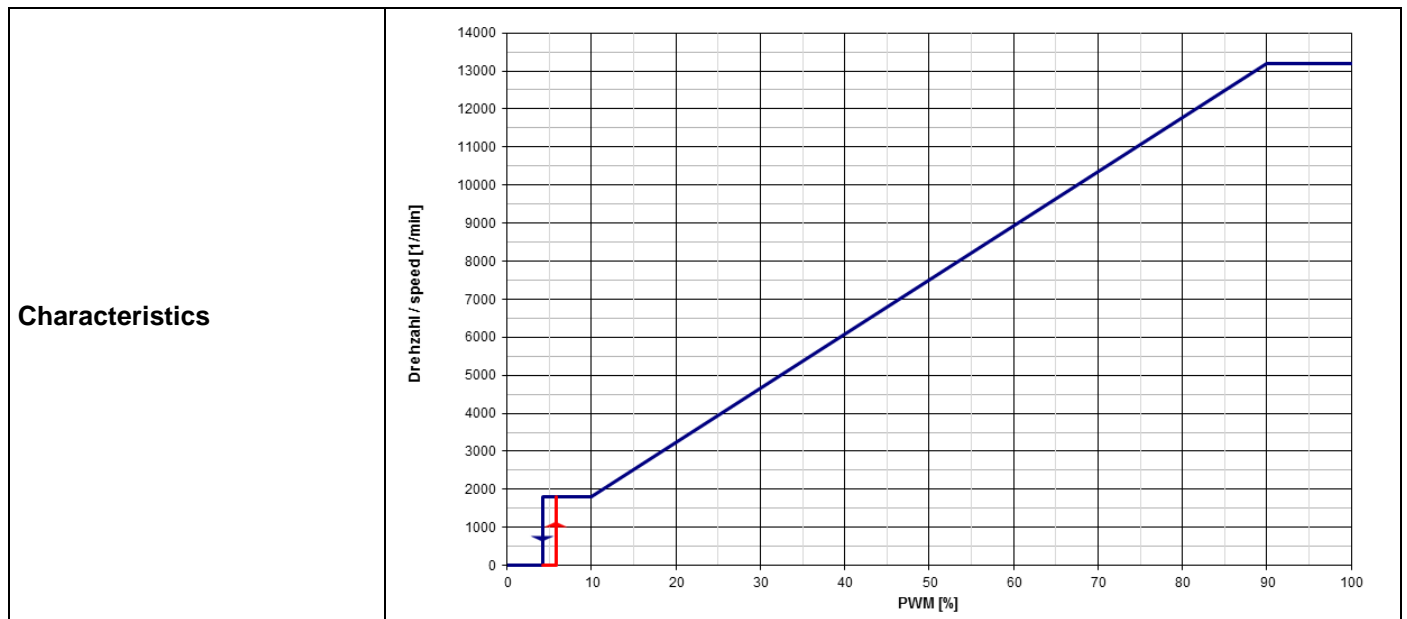
3 Operating Data

3.1 Electrical Interface - Input

|               |     |
|---------------|-----|
| Control input | PWM |
|---------------|-----|

Features

|                 |                |                                  |
|-----------------|----------------|----------------------------------|
| Input type      | Open collector |                                  |
| PWM - Frequency |                | 1 kHz - 10 kHz<br>typical: 2 kHz |



Speed controll: 0... 100 %, PWM-Low < 0,2 V

### 3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

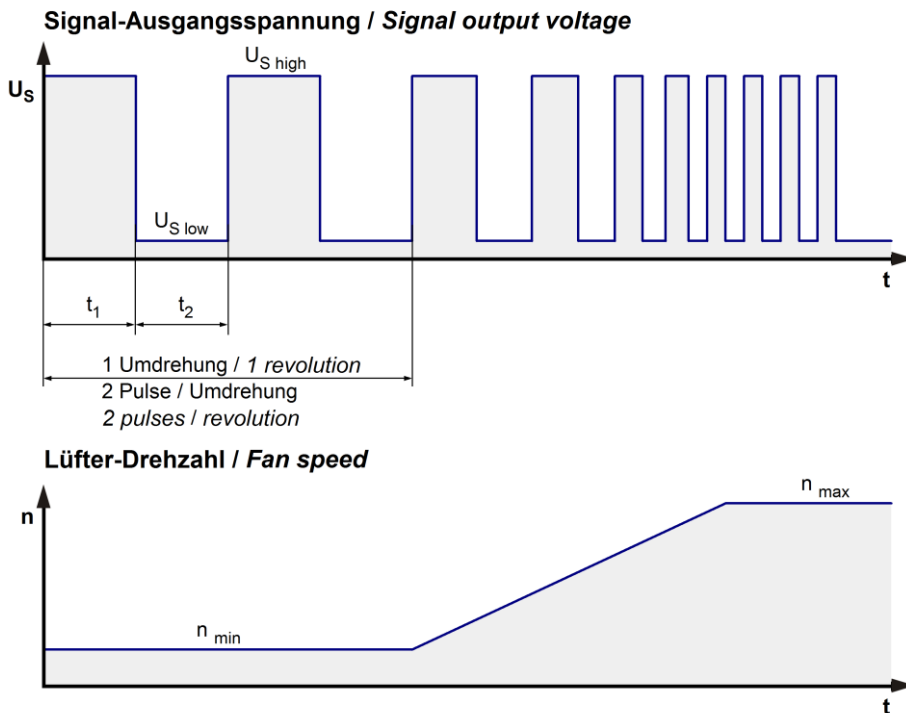
$\Delta p = 0$ : corresp. to free air flow (see chapter aerodynamics)  
I: corresp. to arithm. mean current value

| Name     | Condition            |
|----------|----------------------|
| PWM 0001 | PWM: 100 %; f: 2 kHz |

| Features                     | Condition      | Symbol         | Values       |              |              |
|------------------------------|----------------|----------------|--------------|--------------|--------------|
| Voltage range                |                | U              | 36 V         |              | 60 V         |
| Nominal voltage              |                | U <sub>N</sub> |              | 48 V         |              |
| Power consumption            | $\Delta p = 0$ | P              | 25 W         | 25 W         | 25 W         |
| Tolerance                    | PWM 0010       |                | +/- 17,5 %   | +/- 17,5 %   | +/- 17,5 %   |
| Current consumption          | $\Delta p = 0$ | I              | 700 mA       | 520 mA       | 430 mA       |
| Tolerance                    | PWM 0010       |                | +/- 17,5 %   | +/- 17,5 %   | +/- 25,0 %   |
| Speed                        | $\Delta p = 0$ | n              | 13.200 1/min | 13.200 1/min | 13.200 1/min |
| Tolerance                    | PWM 0010       |                | +/- 12,5 %   | +/- 5 %      | +/- 5 %      |
| Starting current consumption |                |                |              | 2.300 mA     |              |

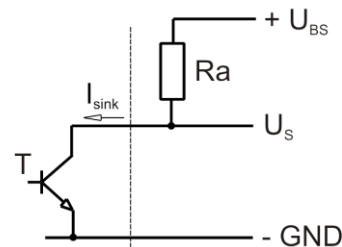
3.3 Electrical Interface - Output

|            |                     |
|------------|---------------------|
| Tacho type | /2 (open collector) |
|------------|---------------------|



$$R_a = \frac{U_{BS} - U_{S\ low}}{I_{sink}}$$

Lüfter / Fan      Kunde / Customer

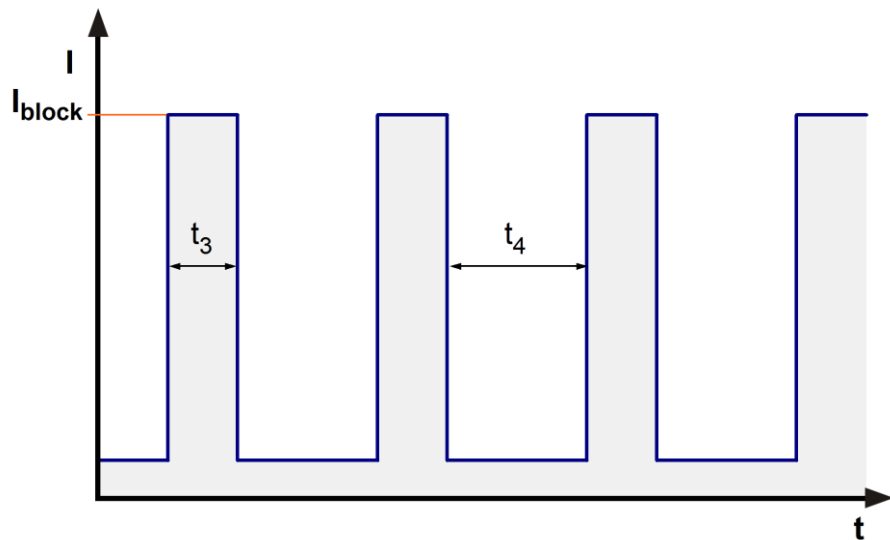


| Features                  | Note   | Values                     |
|---------------------------|--|----------------------------|
| Tacho operating voltage   | $U_{BS}$   | $\leq 30\ V$               |
| Tacho signal Low          | $U_{S\ low}$   | $\leq 0,4\ V$              |
| Tacho signal High         | $U_{S\ high}$  | $\leq 30\ V$               |
| Maximum sink current      | $I_{sink}$   | $\leq 4\ mA$               |
| External resistor         | External resistor $R_a$ from $U_{BS}$ to $U_S$ required. All voltages measured to GND. |                            |
| Tacho frequency           | $(2 \times n) / 60$  |                            |
| Tacho isolated from motor | No   |                            |
| Slew rate                 |  | $\Rightarrow 0,5\ V/\mu s$ |

n = revolutions per minute (1/min)

**3.4 Electrical Features**

|                                |                                   |  |
|--------------------------------|-----------------------------------|--|
| Electronic function            | Speed-Controlled                  |  |
| Reversed polarity protection   | Rectifying diode                  |  |
| Max. residual current at $U_N$ | $I_F \leq 100 \mu A$              |  |
| Locked rotor protection        | Auto restart                      |  |
| Locked rotor current at $U_N$  | $I_{block}$ approx. 200 mA        |  |
| Clock signal at locked rotor   | $t_3 / t_4$ typical: 2 s / 10,0 s |  |





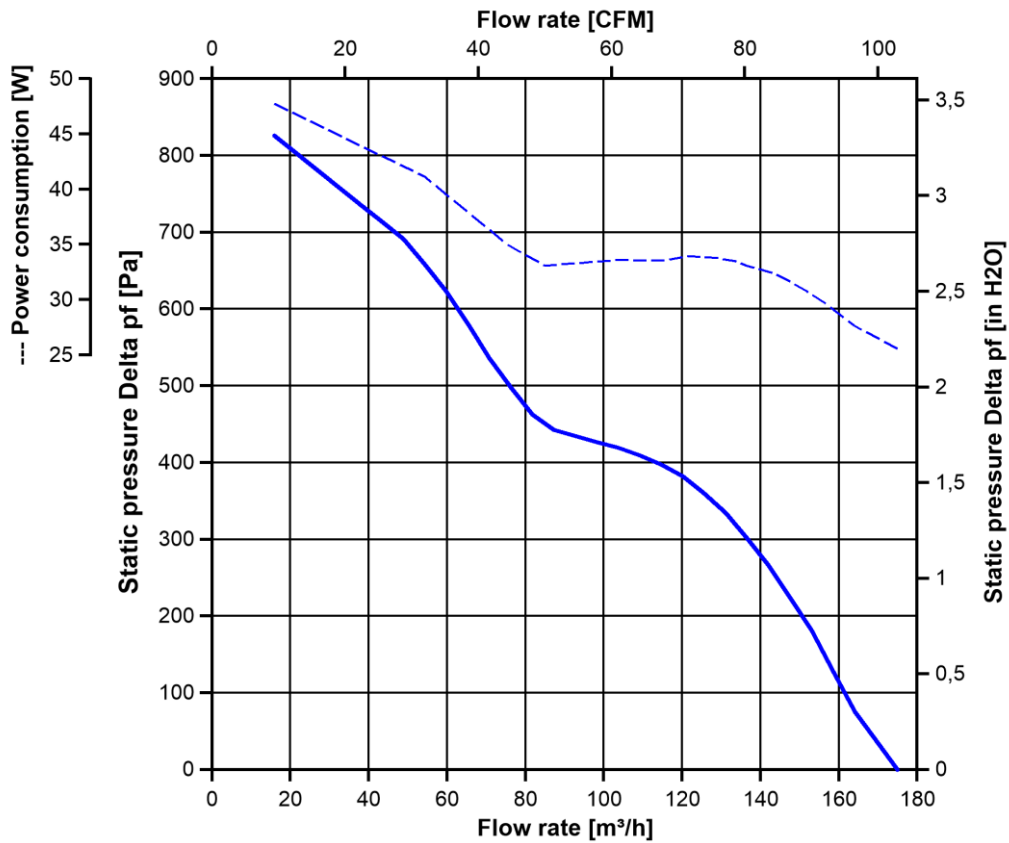
### 3.5 Aerodynamics

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.  
 Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C;  
 In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.  
 The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

|                               |                     |  |  |
|-------------------------------|---------------------|--|--|
| 13.200 1/min at free air flow | PWM 100 %; f: 2 kHz |  |  |
|-------------------------------|---------------------|--|--|

|   |                       |  |
|---|-----------------------|--|
| Max. free-air flow ( $\Delta p = 0 / \dot{V} = \text{max.}$ )   | 175 m <sup>3</sup> /h |  |
| Max. static pressure ( $\Delta p = \text{max.} / \dot{V} = 0$ ) | 840 Pa                |  |



### 3.6 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.  
Sound power level: According to ISO 13347-3.  
Measured in a semianechoic chamber with a background noise level of  $L_p(A) < 5 \text{ dB(A)}$   
For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

|                               |                     |  |  |
|-------------------------------|---------------------|--|--|
| 13.200 1/min at free air flow | PWM 100 %; f: 2 kHz |  |  |
|-------------------------------|---------------------|--|--|

|   |                                |  |  |
|---|--------------------------------|--|--|
| Optimal operating point   | 125 m <sup>3</sup> /h @ 370 Pa |  |  |
| Sound power level at the optimal operating point                | 7,9 bel(A)                     |  |  |
| Sound pressure level at free air flow, measured in rubber bands | 68 dB(A)                       |  |  |

Parts made with parts with pre-series tool.

## 4 Environment

### 4.1 General

|  |        |  |  |
|--|--------|--|--|
| Min. permitted ambient temperature TU min. | -20 °C |  |  |
| Max. permitted ambient temperature TU max. | 75 °C  |  |  |
| Min. permitted storage temperature TL min. | -40 °C |  |  |
| Max. permitted storage temperature TL max. | 80 °C  |  |  |

### 4.2 Climatic Requirements

|                       |   |  |  |
|-----------------------|---|--|--|
| Humidity requirements | humid heat, constant; according to DIN EN 60068-2-78, 14 days |  |  |
| Water exposure        | None  |  |  |
| Dust requirements     | None  |  |  |
| Salt fog requirements | None  |  |  |

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

Please require severity levels and specification parameters from the responsible development departments.

### 4.3 EMC

|                        |   |
|------------------------|---|
| <b>Kind</b>            | <b>Radiated Emission; 30 MHz - 1000 MHz</b> |
| According              | DIN EN 55032:2016-02                        |
| Check accuracy / Limit | Class A                                     |
| Result                 | Below limit Class A                         |

|                        |  |
|------------------------|--|
| <b>Kind</b>            | <b>Electrostatic Discharge Immunity Test</b>   |
| According              | DIN EN 61000-4-2:2001-12   |
| Check accuracy / Limit | Contact Discharge +/- 4 kV; Air Discharge +/- 8 kV   |
| Result                 | A: The monitored function operates as designed during and after exposure to a disturbance. |

## 5 Safety

### 5.1 Electrical Safety

|   |  |  |
|---|--|--|
| Dielectric strength<br>DIN EN 62368 and DIN EN 60335<br>A.) Type test<br>Measuring conditions: After 48h of storage at 95% R.H. and 25°C.<br>No arcing or breakdown is allowed!<br>All connections together to ground.<br>B.) Routine test<br>Measuring conditions: At indoor climate.<br>No arcing or breakdown is allowed!<br>All connections together to ground. | 500 VAC / 1 Min.<br><br>850 VDC / 1 Sec. |  |
| Isolation resistance<br>Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.  | RI > 10 MOhm                             |  |
| Clearance / creepage distance   | 1,0 mm / 1,2 mm                          |  |
| Protection class  | III                                      |  |

### 5.2 Approval Tests

|     |   |   |
|-----|---|---|
| CE  | EC Declaration of Conformity  | Yes   |
| EAC | Eurasian Conformity   | Yes   |
| UL  | Underwriters Laboratories   | Yes / UL507, Electric Fans E38324   |
| VDE | Association for Electrical, Electronic and Information Technologies | Yes / Approval acc. to EN 62368 - Audio/video, information and communication technology equipment |
| CSA | Canadian Standards Association                                      | Yes / CSA audited by UL according to C22.2 No. 113 Fans and Ventilators                           |
| CCC | China Compulsory Certification                                      | Yes / GB 12350 Safety Requirements for small Power Motors   |

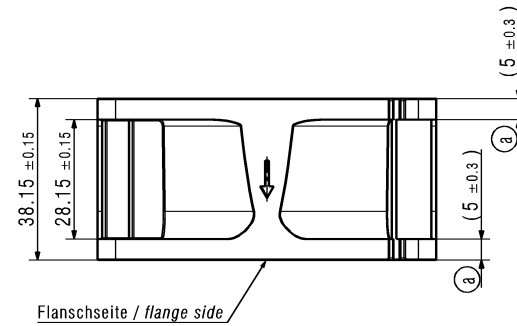
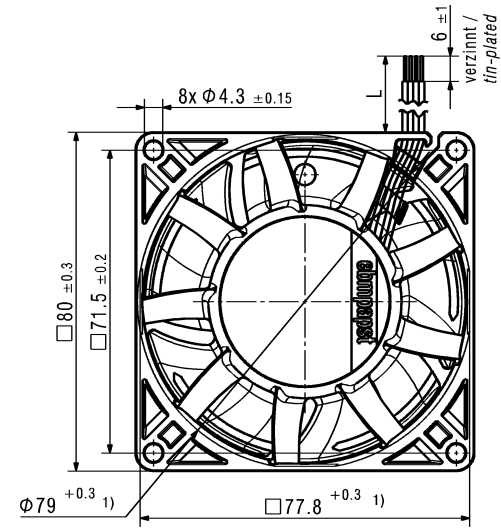
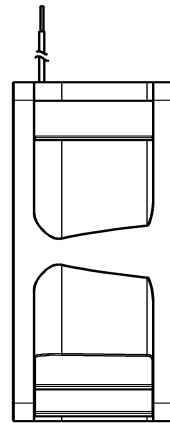
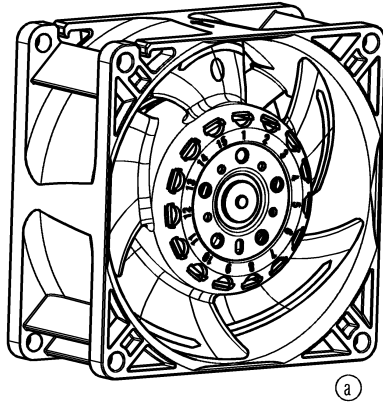
## 6 Reliability

### 6.1 General

|  |           |  |
|--|-----------|--|
| Life expectancy L10 at TU = 40 °C                  | 62.500 h  |  |
| Life expectancy L10 at TU max.                     | 25.000 h  |  |
| Life expectancy L10 acc. to IPC 9591 at TU = 40 °C | 105.000 h |  |

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**AxiForce 80 Baureihe**  
AxiForce 80 series



- 1) Maße für Montagewand / Dimensions for assembly wall
- Kein Axialspiel der Kugellager durch Federausgleich/  
No axial clearance of ball bearings due to a pre-load spring
  - Anzahl und Länge der Litze siehe Produktspezifikation  
Quantity and length of the wires according to design specification

|  |  |               |          |                    |            |                      |  |
|--|--|---------------|----------|--------------------|------------|----------------------|--|
| Title  |  |               |          | Material           |            | Digital signature    |  |
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| Designed name  |  | Designed date |          | Volume (mm³)       |            | CAD environment      |  |
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