

ECN NO	REVISIONS	DRN	CKD	APP	DATE
106343	NEW RELEASE	JSG	CS	NO	02JUN23

DEFINITION	CONDITION		
OF PRE-HEATING TEMPERATURE	200°C		
OF PRE-HEATING TEMPERATURE	150°C		
IE FORM Tsmin To Tsmax	60s-120s		
EFERENCE TEMPERATURE	2 7° C		
ETENTION TIME FOR T _L	60s-150s		
PEAK TEMPERATURE	260°C		
E FOR PEAK TEMPERATURE	WITHIN IOs		
MPERATURE RISING RATE	WITHIN 3°C/sec		
ERATURE DECREASING RATE	WITHIN 6°C/sec		

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DIALIGHT CORP IN SCALE: 25.000	TERNAL REFERENCE ONLY = 3D MODEL : 4500521862723I DRAWING NUMBER	REV				
ALL DIM's: INCH (mm)	C-18695	Δ				
TOLERANCES: UNLESS OTHERWISE SPECIFIED	C-10095					
FRACTIONS: ±1/64 DECIMALS (.XX): ±.01 DECIMALS (.XXX): ±.005						
DECIMALS (.XXXX): ±.0005 ANGLES: ±1°	MATERIAL -					
FINISH -		TE 34 SOUTH _E, NJ 07727 919-3119 light.com				
FSCM 83330	SHEET I OF I FAMILY TABLE:	J				