



Adhesives

COLOUR	CODE
 WHITE	30730
 CLEAR	31753
 BLACK	30732
 SILVER GREY	33406

Colour squares are representative only

5024A

SILICONE ADHESIVE SEALANT

Silicone Adhesive Sealant 5024A is a high modulus, one part acetoxy curing sealant conforming to ISO 11600 F & G, Class 20HM. In its uncured state, 5024A is a thixotropic paste which can be applied over a wide range of temperatures with no risk of slumping from normal joint widths.

The paste cures rapidly on exposure to moist air to form a tough, rubber seal capable of repeated extension and compression during service with excellent resistance to aging, shrinkage, cracking and discolouration. 5024A offers good adhesion to various non-porous substrates such as glass, glazed ceramic tiles and metals (including Aluminium). Available as a translucent product or in the following colours; Black, White, Grey and Silver Grey.

PRODUCT CODES / FILL SIZES



310ml cartridge

DIRECTIONS

- **CAUTION:** On direct contact uncured sealant irritates the eyes. In case of contact, remove sealant, flush eyes with plenty of water and seek medical attention.
- **JOINT PREPARATION:** The joint should first be checked to ensure that the dimensions comply with the drawing. The joint faces to be bonded must be free from frost, loose debris, dust, oil and grease. Non-porous surfaces should be cleaned with non-oily solvent (e.g. Ambersil Amberklene FE10). Flaking paint or lacquer should be removed.
- **JOINT DESIGN:** The mean joint width should not be less than 4 times the total expected movement. For optimum movement accommodation:
 - (a) the joint depth or width should not be less than 3mm
 - (b) the joint depth should be 3mm up to a joint width of 6mm
 - (c) above joint widths of 6mm the joint depth should equal half the width.
- **BACK-UP MATERIAL:** Back-up strips can be used to control the joint depth and minimise adhesion to the back of the joint. Expanded polyethylene in rectangular or rod form is recommended, but polyurethane and neoprene can also be used. Some rubbers contain plasticisers which may bleed into the silicone sealant and discolour it. A test on these backing materials should be made to ensure staining does not occur.

APPLICATIONS

5024A is recommended as a general purpose sealing and bonding agent and can be used to produce formed-in-place gaskets or as a space-filling rubber adhesive.

Ambersil Silicone Adhesive Sealant 5024A is not recommended in situations where abrasion and physical abuse are encountered. It should not be applied to bituminous substrates, substrates based on natural rubber, chloroprene or EPDM or on materials that bleed oils, plasticisers or solvents. Sealant 5024A is not recommended for bonding to porous substrates such as stone or marble or surfaces which could react with acetic acid, e.g. lime based cements and mortars and copper-based or Zinc coated (galvanized) metals. 5024A is unsuitable for aquarium applications.

TECHNICAL DATA (WITHOUT PROPELLANT)

UNCURED COMPOUND	
Appearance	Smooth easily extruded translucent paste
Sag and Flow	Nil
Specific Gravity	1.03
Skin over time	8 – 20 minutes
Cure rate	3 mm, 1 day. 5 mm, 3 days
CURED COMPOUND	
Results are based on a 3mm sheet cured at ambient conditions for 7 days.	
Hardness	18 Shore A, minimum
Elongation at break	450%, minimum
Tensile Strength	1.55 MPa, minimum
Temperature Resistance	-50°C to +204°C (Short term 218°C)
Flammability	Flash Point greater than 100°C (closed cup). Burns at high temperatures to form an ash without dripping.

MATERIALS COMPATIBILITY

OK	-
CAUTION	-
NOT OK	-

STORAGE & SHELF LIFE

Store the sealant in a cool dry place out of direct sunlight at temperatures not exceeding 30°C. Under these conditions the sealant in its original unopened package, has a storage life of 1.5 years.

HEALTH AND SAFETY

A separate Safety Data Sheet (SDS) according to EC Regulation 73/404/EEC and 648/2004/EC is available from Ambersil.com or via info.uk@crcind.com

MISREPRESENTATION ACT 1967

TRADE DESCRIPTIONS ACT 1968

The information given in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which affect the use and performance of our products and for which reason no warranty is given, express or implied. Users should make their own tests to determine the applicability of such information or the suitability of any products for their own particular purposes. Statements concerning the use of the products described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is to be assumed.

Version 4.1
Created: July 2019
Updated: May 2022

CRC Industries UK Ltd.
Wylds Road, Bridgwater
Somerset, TA6 4DD
United Kingdom

t +44 (0)1278 727200
f +44 (0)1278 425644
e sales.uk@crcind.com
w www.ambersil.com

Company Registered No. 04910479

VAT No. GB 821 5195 42

