



*Quality Products. Service Excellence.*

## Diecast Aluminum Enclosures *1590-RIBBED Series*

With Internal Ribs



### Features

- Rugged, diecast aluminum alloy (tough - yet easy to machine), electronic instrument enclosure.
- Lap joint construction provides protection against access of dust and splashing water. Also provides for improved EMI/RFI shielding.
- Unpainted version is vibra finished for a smooth surface with no sharp edges.
- Satin black painted version is painted with tough polyester powder paint for a lasting finish, even after machining. Black screws are included to enhance appearance.
- Includes screws threaded into factory-tapped holes. Screw type and quantity vary. See details below or in drawings.
- Standard versions are designed to meet IP54.
- Water-tight versions are designed to meet IP65 and include a gasket which is supplied loose inside the enclosure (not pre-installed).
- Low side wall draft angle (2 degrees or less) for easy P.C. board mounting.

### Hardware

**NOTE:** 1590 series enclosures feature factory-tapped assembly screw holes that accept machine screws, which are included with the enclosures.

#### Replacement Hardware



#### Tamper-proof Hardware Upgrade (Torx w/ Pin)



See "Hardware" table below for compatibility.

### Gaskets

**NOTE:** Gaskets are included with watertight 1590 enclosures. They can also be purchased as a kit if you'd like to upgrade an IP54 enclosure to IP65. Not available for all sizes.



- Each kit includes two pre-formed silicone gaskets.
- Gaskets include adhesive backing for easy installation.
- Allows enclosure to be machined and/or painted first and gasketed later.
- Gasket is applied to the lid.
- Designed to meet IP65 with properly installed gasket and lid screws torqued to 25-30 cN.m (36-43 ozf.in).
- Refer to part number table below for correct gasket.

### Notes

- Lid height is 0.16" (4 mm).

No Mounting Flanges		w/ Flanged Lid		w/ Flanged Bottom Plate						Optional
Standard Version	Water-Tight Version	Standard Version	Water-Tight Version	Standard Version	Water-Tight Version	Color	Length	Width	Enclosure Height	Replacement Gasket Kit
1590MM						Natural	1.97	1.97	1.22	
1590MMBK						Black	1.97	1.97	1.22	
1590L				1590LF		Natural	3.99	1.97	0.98	
1590LBK				1590LF		Black	3.99	1.97	0.98	
1590M				1590MF		Natural	4.41	2.48	1.22	
1590MBK				1590MF		Black	4.41	2.48	1.22	
1590N	1590WN	1590NFL	1590WNFL	1590NF	1590WNF	Natural	4.77	2.58	1.57	
1590NBK	1590WNBK	1590NFLBK	1590WNFLBK	1590NFBK	1590WNFBK	Black	4.77	2.58	1.57	
1590PP						Natural	4.76	3.74	2.39	
1590PPBK						Black	4.76	3.74	2.39	
1590P	1590WP	1590PFL	1590WPFL	1590PF	1590WPF	Natural	6.03	3.27	1.98	1590PGASKET
1590PBK	1590WPBK	1590PFLBK	1590WPFLBK		1590WPFBK	Black	6.03	3.27	1.98	1590PGASKET
1590R				1590RF		Natural	7.55	4.39	2.40	1590RGASKET
1590RBK				1590RF		Black	7.55	4.39	2.40	1590RGASKET

### Replacement Hardware

Size	Philips Head Machine Screws (100 or 50-packs)				Torx with Pin Tamper-Resistant Screws (50-packs)				Screwdriver Bit
	Natural	Black	Water Tight	Water-Tight Black	Natural	Black	Water Tight	Water-Tight Black	
1590L	1550MS100	1550MS100BK	1550WMS100	1550WMS100BK	1550MS50T	1550MS50TBK	1550WMS50T	1550WMS50TBK	SCDRIVET15-2
1590MM	1550MS100	1550MS100BK	1550WMS100	1550WMS100BK	1550MS50T	1550MS50TBK	1550WMS50T	1550WMS50TBK	SCDRIVET15-2
1590M	1550MS100	1550MS100BK	1550WMS100	1550WMS100BK	1550MS50T	1550MS50TBK	1550WMS50T	1550WMS50TBK	SCDRIVET15-2
1590N	1550MS100	1550MS100BK	1550WMS100	1550WMS100BK	1550MS50T	1550MS50TBK	1550WMS50T	1550WMS50TBK	SCDRIVET15-2
1590PP	1550MS100	1550MS100BK	1550WMS100	1550WMS100BK	1550MS50T	1550MS50TBK	1550WMS50T	1550WMS50TBK	SCDRIVET15-2
1590P	1550MS100	1550MS100BK	1550WMS100	1550WMS100BK	1550MS50T	1550MS50TBK	1550WMS50T	1550WMS50TBK	SCDRIVET15-2
1590R	1550MS100	1550MS100BK	1550WMS100	1550WMS100BK	1550MS50T	1550MS50TBK	1550WMS50T	1550WMS50TBK	SCDRIVET15-2

Tags: diecast, electronic, board enclosure, stomp box, project box, flanged, bottom flange, flanged lid *Data subject to change without notice*

© 2023. Hammond Manufacturing Ltd. All rights reserved.