Radial Leaded Ceramic Disc Capacitors

Safety Standard Recognized, C700, Encapsulated, KJY Type, X1 440/400 VAC/Y2 300/250 VAC (Industrial Grade)

Overview

KEMET's C700 encapsulated radial leaded ceramic disc capacitors are specifically designed for interference-suppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution when needing to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in line-to-line (across-the-line) applications. In this application, there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440/400 VAC in line-to-line (Class X) and 300/250 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y2 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 5 KV (Y2) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94 V-0.

Benefits

- Safety standard recognized (IEC 60384-14)
- Reliable operation up to 125°C
- Class X1 440/400 VAC/Y2 300/250 VAC
- 5.0 mm, 7.5 mm, 10 mm, and 12.5mm lead spacing
- Lead(Pb)-free and RoHS Compliant
- Halogen-free
- Capacitance offerings ranging from 100 pF up to 10 nF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
- High-reliability
- Preformed (crimped) or straight lead configurations
- Non-polar device, minimizing installation concerns
- Encapsulation meets flammability standard UL 94 V-0

Applications

Typical applications include:
- Line-to-line (Class X) filtering
- Line-to-ground (Class Y) filtering
- Antenna coupling
- Primary and secondary coupling (switching power supplies)
- Line disturbances suppression (motors and motor controls, relays, switching power supplies and invertors)

Ordering Information

C7	8	1	U	103	M	Y	V	D	A	A	7301
Ceramic Series	Body Diameter	Lead Spacing[1,2,4]	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Configuration[1,3,4]	Failure Rate	Packaging (C-Spec)
C7 = Ceramic 700	1 = 8.0 mm 2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 5 = 12.0mm 6 = 13.0 mm 7 = 14.0 mm 8 = 15.0 mm 9 = 16.0 mm	5 = 5.0 mm 7 = 7.5 mm 1 = 10.0 mm 2 = 12.5 mm	U = Safety	Two significant digits and Number of zeroes	J = ±5% K = ±10% M = ±20%	Y = X1 400 VAC/ Y2 250 VAC Z = X1 440 VAC/ Y2 300 VAC	S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	See "Packaging C-Spec Ordering Options Table" below

[1] *Due to a high risk of arcing, "Inside Kink" lead configuration cannot be combined with the 5 mm lead spacing option. The "Inside Kink" option is only available on capacitors with lead spacing of 7.5 mm or greater. A potential for arcing may exist when combining the "Inside Kink" lead configuration with a 7.5 mm lead spacing option, especially in high humidity environments and/or when exposure to voltages and transients may impact creepage and clearance requirements.*

[2] *Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.*

[3] *"Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/20 mm lead length option (WL20). 20 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.*

[4] *Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.*

Packaging C-Spec Ordering Options Table

Packaging Type	Lead Length (mm)[2,3]	Packaging Ordering Code (C-Spec)
Reel	25 mm	7301
Ammo Pack[4]	25 mm +1.5/−1.0 (straight leads) 18.0 +2.0/−0 (preformed leads[1])	7317
Bulk Bag	3.0 ±1.0	WL30
	3.5 ±1.0	WL35
	4.0 ±1.0	WL40
	4.5 ±1.0	WL45
	5.0 ±1.0	WL50
	10.0 ±1.0	WL10
	25.0 ±1.0	WL25

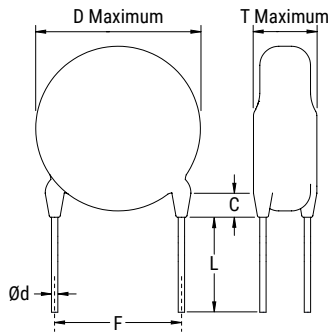
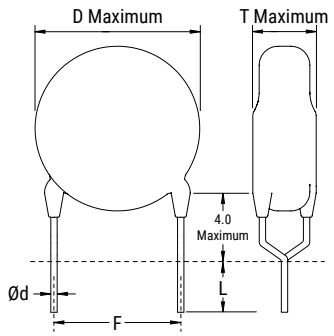
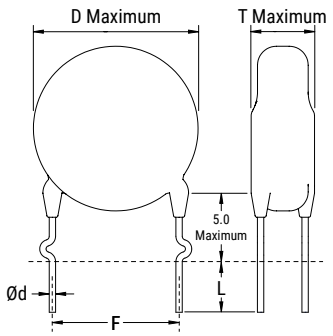
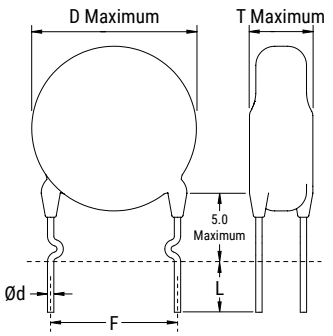
[1] *Preformed (crimped) lead configurations include "Vertical Kink", "Outside Kink" and "Inside Kink". See "Lead Configurations" and "Ordering Information" sections of this document for further details.*

[2] *"Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/25 mm lead length option (WL25). 25 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.*

[3] *For nonstandard lead length inquiries, please contact KEMET.*

[4] *Lead length for ammo pack packaging is defined by the H and H0 dimensions in Table 3.*

Lead Configurations

Straight	Vertical Kink	Outside Kink	Inside Kink[1]
			

[1] Due to a high risk of arcing, the "Inside Kink" lead configuration option cannot be combined with 5 mm lead spacing ("S" dimension above). The "Inside Kink" option is only available on devices with lead spacing of 7.5 mm, 10 mm, or 12.5 mm.

Dimensions – Millimeters

Lead Configuration	Lead Configuration Ordering Code[1]	S Lead Spacing[2]	Lead Spacing Tolerance	D Body Diameter[2]	T Body Thickness	e Lead Meniscus	ØF Lead Diameter
Straight	A	5.0	±1.0	See Table 1 - "Product Ordering Codes and Ratings"		3.0 maximum	0.60 ±0.1
		7.5					
		10.0					
		12.5					
Vertical Kink (Preformed)	B	5.0					
		7.5					
		10.0					
		12.5					
Outside Kink (Preformed)	C	5.0					
		7.5					
		10.0					
		12.5					
Inside Kink (Preformed)	D	5.0					
		7.5					
		10.0					
		12.5					

[1] Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

[2] Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.

Approval Standard and Certification No.

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.
TUV	IEC 60384-14	X1	400 VAC	R50466992
		Y2	250 VAC	
TUV	IEC 60384-14	X1	440 VAC	R50466992
		Y2	300 VAC	
UL CAN/CSA	UL 60384-14 and E60384-14	X1	400 VAC	E356389
		Y2	250 VAC	
UL CAN/CSA	UL 60384-14 and E60384-14	X1	440 VAC	E356389
		Y2	300 VAC	

These devices are TUV and UL recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384-14 and UL 60384-14.

Environmental Compliance

These devices are Halogen-free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.

Table 1A – X1 400 Y2 250 Product Ordering Codes and Ratings

Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Dimensions (mm)			Lead Spacing
				Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	
Y5P	C71(1)U101KYYD(2)A(3)	100 pF	±10%	8.0	5.0	0.60 ± 0.1	5 mm 7.5 mm 10.0 mm 12.5 mm
	C71(1)U151KYYD(2)A(3)	150 pF					
	C71(1)U181KYYD(2)A(3)	180 pF					
	C71(1)U221KYYD(2)A(3)	220 pF					
	C71(1)U331KYYD(2)A(3)	330 pF					
	C71(1)U471KYYD(2)A(3)	470 pF					
	C72(1)U561KYYD(2)A(3)	560 pF		9.0			
	C72(1)U681KYYD(2)A(3)	680 pF					
	C73(1)U102KYYD(2)A(3)	1000 pF		10.0			
Y5U	C71(1)U102MYWD(2)A(3)	1000 pF	±20%	8.0			
	C72(1)U152MYWD(2)A(3)	1500 pF		9.0			
	C73(1)U222MYWD(2)A(3)	2200 pF		10.0			
	C74(1)U252MYWD(2)A(3)	2500 pF		11.0			
	C75(1)U332MYWD(2)A(3)	3300 pF		12.0			
	C76(1)U392MYWD(2)A(3)	3900 pF		13.0			
	C77(1)U472MYWD(2)A(3)	4700 pF		14.0			
Y5V	C71(1)U102MYVD(2)A(3)	1000 pF	±20%	8.0			
	C71(1)U152MYVD(2)A(3)	1500 pF					
	C72(1)U222MYVD(2)A(3)	2200 pF		9.0			
	C73(1)U252MYVD(2)A(3)	2500 pF		10.0			
	C73(1)U332MYVD(2)A(3)	3300 pF					
	C74(1)U392MYVD(2)A(3)	3900 pF		11.0			
	C75(1)U472MYVD(2)A(3)	4700 pF		12.0			
	C76(1)U502MYVD(2)A(3)	5000 pF		13.5			
	C77(1)U562MYVD(2)A(3)	5600 pF		14.0			
	C78(1)U682MYVD(2)A(3)	6800 pF		15.0			
	C79(1)U103MYVD(2)A(3)	10000 pF		16.0			
Dielectric/ Temp. Char.	**KEMET Part Number**	**Capacitance**	**Capacitance Tolerance**	**Body Diameter (Maximum)**	**Body Thickness (Maximum)**	**Lead Diameter**	**Lead Spacing**

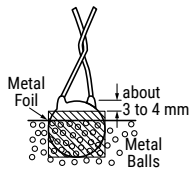
(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)
5 = 5.0 mm
7 = 7.5mm
1 = 10.0 mm
2 = 12.5 mm
(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)
A = Straight
B = Vertical Kink
C = Outside Kink
D = Inside Kink
(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.

Table 1B – X1 440 Y2 300 Product Ordering Codes and Ratings

Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Dimensions (mm)			Lead Spacing
				Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	
Y5P	C70(1)U101KZYD(2)A(3)	100 pF	±10%	7.0	5.0	0.60 ± 0.1	5 mm 7.5 mm 10.0 mm 12.5 mm
	C70(1)U151KZYD(2)A(3)	150 pF					
	C70(1)U181KZYD(2)A(3)	180 pF					
	C70(1)U221KZYD(2)A(3)	220 pF					
	C70(1)U331KZYD(2)A(3)	330 pF					
	C71(1)U471KZYD(2)A(3)	470 pF		8.0			
	C72(1)U561KZYD(2)A(3)	560 pF		9.0			
	C72(1)U681KZYD(2)A(3)	680 pF					
	C73(1)U102KZYD(2)A(3)	1000 pF		11.0			
Y5U	C71(1)U102MZWD(2)A(3)	1000 pF	±20%	8.0			
	C72(1)U152MZWD(2)A(3)	1500 pF		9.0			
	C73(1)U222MZWD(2)A(3)	2200 pF		10.0			
	C74(1)U252MZWD(2)A(3)	2500 pF		11.0			
	C75(1)U332MZWD(2)A(3)	3300 pF		12.0			
	C76(1)U392MZWD(2)A(3)	3900 pF		13.0			
	C77(1)U472MZWD(2)A(3)	4700 pF		14.0			
Y5V	C70(1)U102MZVD(2)A(3)	1000 pF	±20%	7.0			
	C71(1)U152MZVD(2)A(3)	1500 pF		8.0			
	C72(1)U222MZVD(2)A(3)	2200 pF		9.0			
	C73(1)U252MZVD(2)A(3)	2500 pF		10.0			
	C73(1)U332MZVD(2)A(3)	3300 pF		10.0			
	C74(1)U392MZVD(2)A(3)	3900 pF		11.0			
	C75(1)U472MZVD(2)A(3)	4700 pF		12.0			
	C76(1)U502MZVD(2)A(3)	5000 pF		13.5			
	C77(1)U562MZVD(2)A(3)	5600 pF		14.0			
	C78(1)U682MZVD(2)A(3)	6800 pF		15.0			
	C79(1)U103MZVD(2)A(3)	10000 pF		16.0			
Dielectric/ Temp. Char.	**KEMET Part Number**	**Capacitance**	**Capacitance Tolerance**	**Body Diameter (Maximum)**	**Body Thickness (Maximum)**	**Lead Diameter**	**Lead Spacing**

(1) To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)
5 = 5.0 mm
7 = 7.5mm
1 = 10.0 mm
2 = 12.5 mm
(2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)
A = Straight
B = Vertical Kink
C = Outside Kink
D = Inside Kink
(3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.

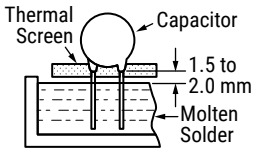
Table 2 – Performance & Reliability: Test Methods and Conditions

<table>
<tr><th colspan="2">Item</th><th>Specification</th><th>Test Method</th></tr>
<tr><td colspan="2">Operating Temperature Range</td><td>−25°C to +125°C</td><td></td></tr>
<tr><td rowspan="2">Dielectric Strength</td><td>Between lead wires</td><td>No failures</td><td>The capacitor shall not be damaged when 2,600 VAC (rms) is applied between the lead wires for 60 seconds.</td></tr>
<tr><td>Body Insulation</td><td>No failures</td><td>The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 2,600 VAC (rms) is applied for 60 seconds between the capacitor lead wires and metal balls. (charge/discharge current ≤ 50 mA).
 
</td></tr>
<tr><td colspan="2">Insulation Resistance (IR)</td><td>10,000 MΩ minimum</td><td>The insulation resistance shall be measured with 500 ±50 VDC applied after 60 ±5 seconds of charging.</td></tr>
<tr><td colspan="2">Capacitance</td><td>Within specified tolerance</td><td rowspan="2"><table><tr><th>Characteristic</th><th>Frequency</th><th>Voltage</th></tr><tr><td>NPO/SL</td><td>1 MHz ±20%</td><td rowspan="2">5.0 V_{rms} Maximum</td></tr><tr><td>Y5P /Y5U/Y5V</td><td>1 MHz ±20%</td></tr><tr><td colspan="3">The measurement at reference temperature 25°C</td></tr></table></td></tr>
<tr><td colspan="2">Dissipation Factor (DF) or Q</td><td><table><tr><th>Temperature Characteristics</th><th>Specification</th></tr><tr><td>Y5P</td><td>DF ≤ 2.5%</td></tr><tr><td>Y5U/Y5V</td><td>DF ≤ 5.0%</td></tr><tr><td>NPO/SL</td><td>Q ≥ 300</td></tr></table></td></tr>
<tr><td colspan="2">Temperature Characteristics</td><td><table><tr><th>Temperature Characteristics</th><th>Capacitance Change</th></tr><tr><td>Y5P</td><td>Within ±10%</td></tr><tr><td>Y5U</td><td>Within +20%/−56%</td></tr><tr><td>Y5V</td><td>Within +20%/−56%</td></tr><tr><td>SL</td><td>+350~1,000%</td></tr><tr><td>NPO</td><td>Within ±60 ppm</td></tr></table></td><td>A capacitance measurement is made at each step specified:<table><tr><th>Step</th><th>Temperature</th></tr><tr><td>1</td><td>+25 ±2°C</td></tr><tr><td>2</td><td>Minimum operating temperature</td></tr><tr><td>3</td><td>+25 ±2°C</td></tr><tr><td>4</td><td>Maximum operating temperature</td></tr><tr><td>5</td><td>+25 ±2°C</td></tr></table>Pretreatment:
Capacitor is stored at 85 ±2°C for 1 hour and then placed at room condition[1] for 24 ±2 hours before measurement.</td></tr>
<tr><td rowspan="2">Terminal Strength</td><td>Tensile</td><td>Lead wire or capacitor body shall not break.</td><td>With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical. A tensile force of 10 N is applied to the termination in the direction of its axis and acting in a direction away from the body of the specimen.</td></tr>
<tr><td>Bending</td><td>Lead wire or capacitor body shall not break.</td><td>With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass force of 5 N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 seconds, through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.</td></tr>
<tr><td colspan="2">Solderability</td><td>Lead wire should have a uniform coating of solder in the axial direction and over 3/4 of its circumference.</td><td>The lead wire of the capacitor is dipped into molten solder for 5 ±0.5 seconds. The depth of immersion is up to 1.5 mm (+5/−0 mm) from the root of lead wires.

Solder temperature: lead-free solder (Sn-3Ag −0.5Cu) 245°C ±5°C.</td></tr>
</table>

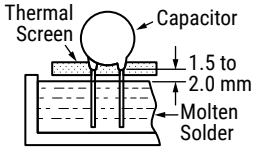
[1] *"Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.*

Table 2 – Performance & Reliability: Test Methods and Conditions cont.

<table>
<tr><th colspan="2">Item</th><th>Specification</th><th colspan="2">Test Method</th></tr>
<tr><td rowspan="4">Soldering Effect (Non-Preheat)</td><td>Appearance</td><td>No visual defect</td><td colspan="2" rowspan="4">As shown in the figure below, the lead wires are immersed in molten solder up to 1.5 mm (+5/−0 mm) from the end of the epoxy meniscus (root of lead wire).
Duration/Solder Temperature: 3.5 ±0.5 seconds/350°C ±10°C or 10 ±1 seconds/260°C ±5°C
 

Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition[1] for 24 ±2 hours before initial measurements.
Post-treatment: Capacitor is stored for 1 to 2 hours at room condition[1].</td></tr>
<tr><td>IR</td><td>1,000 MΩ Minimum</td></tr>
<tr><td>Dielectric Strength</td><td>Per item 1</td></tr>
<tr><td>Capacitance</td><td>Within ±10%

Y5P, Y5U and Y5V: within ±10%

SL: within ±2.5% or ±0.25 pF, whichever is larger</td></tr>
<tr><td rowspan="4">Soldering Effect (Preheat)</td><td>Appearance</td><td>No visual defect</td><td colspan="2" rowspan="4">Capacitor is stored at 120°C +0/−5°C for 60 +0/−5 seconds. Then, as shown in the figure below, the lead wires are immersed in molten solder up to 1.5 mm (+5/−0mm) from the end of the epoxy meniscus (root of lead wire).
Duration/Solder Temperature 7.5 +0/−1 second/260°C ±5°C.
 

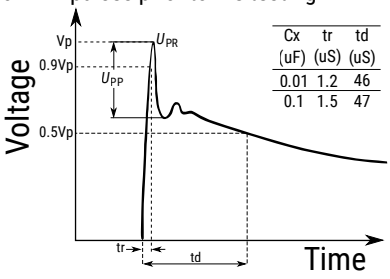
Pretreatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition[1] for 24 ±2 hours before initial measurements.
Post-treatment: Capacitor is stored for 1 to 2 hours at room condition[1].</td></tr>
<tr><td>IR</td><td>1,000 MΩ</td></tr>
<tr><td>Dielectric Strength</td><td>Per item 1</td></tr>
<tr><td>Capacitance</td><td>Within ±10%</td></tr>
<tr><td rowspan="6">Biased Humidity</td><td>Appearance</td><td>No visual defect</td><td>Steady State Humidity:</td><td>Load Humidity:</td></tr>
<tr><td>Capacitance</td><td><table><tr><th>Temperature Characteristics</th><th>Capacitance Change</th></tr><tr><td>Y5P</td><td>Within ±10%</td></tr><tr><td>Y5U</td><td>Within ±20%</td></tr><tr><td>Y5V</td><td>Within ±30%</td></tr><tr><td>SL</td><td>Within ±2.5% or ±0.25 pF, whichever is larger.</td></tr></table></td><td rowspan="5">90 to 95% humidity at 40°C ±2°C for 500 ±12 hours.

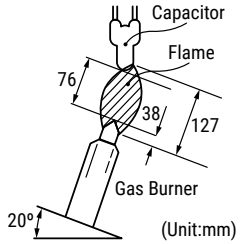
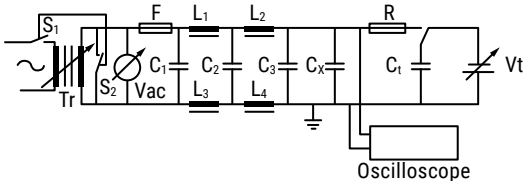
Post-treatment:
Capacitor is stored for 1 to 2 hours at room condition[1].</td><td rowspan="5">90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with full rated voltage applied.

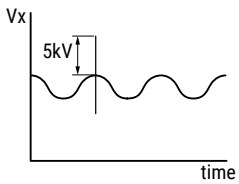
Post-treatment:
Capacitor is stored for 1 to 2 hours at room condition[1].</td></tr>
<tr><td>DF</td><td>Y5P and Y5U: 5.0% maximum
Y5V: 7.5% maximum</td></tr>
<tr><td>Q</td><td>SL: Less than 30 pF:
Q ≥ 100 +10 × C/3
More than 30 pF: Q ≥ 200
C = Nominal capacitance</td></tr>
<tr><td>IR</td><td>Y5P, Y5V, and Y5U: 3,000 MΩ minimum
SL: 1,000 MΩ minimum</td></tr>
<tr><td>Dielectric Strength</td><td>No failures</td></tr>
</table>

[1] *"Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.*

Table 2 – Performance & Reliability: Test Methods and Conditions cont.

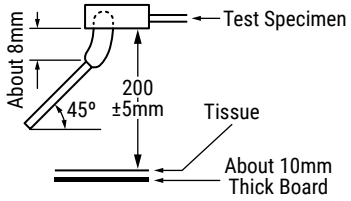
<table>
<tr><th colspan="2">Item</th><th>Specification</th><th>Test Method</th></tr>
<tr><td rowspan="4">High Temperature Life</td><td>Appearance</td><td>No visual defect</td><td rowspan="4">Impulse Voltage: Each individual capacitor is subjected to three 5 kv impulses prior to life testing.
 

<table><tr><th>Cx (uF)</th><th>tr (uS)</th><th>td (uS)</th></tr><tr><td>0.01</td><td>1.2</td><td>46</td></tr><tr><td>0.1</td><td>1.5</td><td>47</td></tr></table>
Capacitors are placed in a circulating air oven for a period of 1,000 hours. The air in the oven is maintained at a temperature of 125°C ±2 throughout the test. The capacitors are subjected to AC 425 V_{rms}. Each hour the voltage is increased to AC 1,000 V_{rms} for 0.1 seconds.</td></tr>
<tr><td>Capacitance Change</td><td>NPO within 5%
SL, Y5P, Y5U within ±20%
Y5V within ±30%</td></tr>
<tr><td>IR</td><td>3,000 MΩ minimum
SL: 1,000 MΩ minimum</td></tr>
<tr><td>Dielectric Strength</td><td>No failures</td></tr>
<tr><td colspan="2">Flame Test</td><td>The capacitor flame extinguishes as follows:<table><tr><th>Cycle</th><th>Time</th></tr><tr><td>1 ~ 4</td><td>30 seconds maximum</td></tr><tr><td>5</td><td>60 seconds maximum</td></tr></table></td><td>The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles.
 
</td></tr>
<tr><td colspan="2">Active Flammability</td><td>The cheesecloth should not ignite.</td><td>The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge.
 

<table>
<tr><td>$C_{1, 2}$</td><td>1 µF ±10%</td><td>C_3</td><td>0.033 µF ±5% 10 kV</td></tr>
<tr><td>L_{1-10}</td><td>1.5 Mh ±20% 16 A Rod core choke</td><td>Cx</td><td>Test capacitor</td></tr>
<tr><td>R</td><td>100 ±2% Ω</td><td>V_{AC}</td><td>V_R ±5%</td></tr>
<tr><td>Ct</td><td>3 µF ±5% 10 kV</td><td>V_R</td><td>Rated Working Voltage</td></tr>
<tr><td>F</td><td>Fuse, Rated 10A</td><td>Vt</td><td>Voltage applied to Ct</td></tr>
</table>

</td></tr>
</table>

[1] *"Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.*

Table 2 – Performance & Reliability: Test Methods and Conditions cont.

<table>
<tr><th colspan="2">Item</th><th>Specification</th><th>Test Method</th></tr>
<tr><td colspan="2">Passive Flammability</td><td>The burning time should not exceed 30 seconds.
The tissue paper should not ignite.</td><td>The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame once.
 

<table>
<tr><td>Time of exposure to flame:</td><td>30 seconds</td></tr>
<tr><td>Length of flame:</td><td>12 ±1 mm</td></tr>
<tr><td>Gas burner length:</td><td>35 mm minimum</td></tr>
<tr><td>Inside diameter:</td><td>0.5 ±0.1 mm</td></tr>
<tr><td>Outside diameter:</td><td>0.9 mm</td></tr>
<tr><td>Gas butane gas purity:</td><td>95% minimum</td></tr>
</table></td></tr>
<tr><td rowspan="5">Temperature Cycle</td><td>Appearance</td><td>No visual defect</td><td rowspan="5">The capacitor is subjected to 5 temperature cycles.
Temperature Cycle
<table>
<tr><th>Step</th><th>Temperature (°C)</th><th>Dwell Time (minutes)</th><th>Transition Time (minutes)</th></tr>
<tr><td>1</td><td>−40 +0/−3</td><td>30</td><td rowspan="4">3</td></tr>
<tr><td>2</td><td>Room temperature</td><td>3</td></tr>
<tr><td>3</td><td>125 +3/−0</td><td>30</td></tr>
<tr><td>4</td><td>Room temperature</td><td>3</td></tr>
</table>
Pretreatment: Capacitor shall be stored at 85 ±2 for 1 hour then placed at room condition[1] for 24 ±2 hours.
Post-treatment: Capacitor is stored for 1 to 2 hours at room condition[1].</td></tr>
<tr><td>Capacitance</td><td><table>
<tr><th>Temperature Characteristics</th><th>Capacitance Change</th></tr>
<tr><td>SL</td><td>Within ±5%</td></tr>
<tr><td>Y5P</td><td>Within ±10%</td></tr>
<tr><td>Y5U, Y5V</td><td>Within ±20%</td></tr>
</table></td></tr>
<tr><td>DF/Q</td><td><table>
<tr><td>SL</td><td>≥ 30 pF: Q ≥ 350
< 30 pF: Q ≥ 275 +5/2C
C = Nominal capacitance</td></tr>
<tr><td>Y5P</td><td>DF ≤ 5%</td></tr>
<tr><td>Y5U, Y5V</td><td>DF ≤ 7.5%</td></tr>
</table></td></tr>
<tr><td>IR</td><td>3,000 MΩ minimum
SL: 1,000 MΩ minimum</td></tr>
<tr><td>Dielectric Strength</td><td>No failures</td></tr>
</table>

[1] *"Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.*

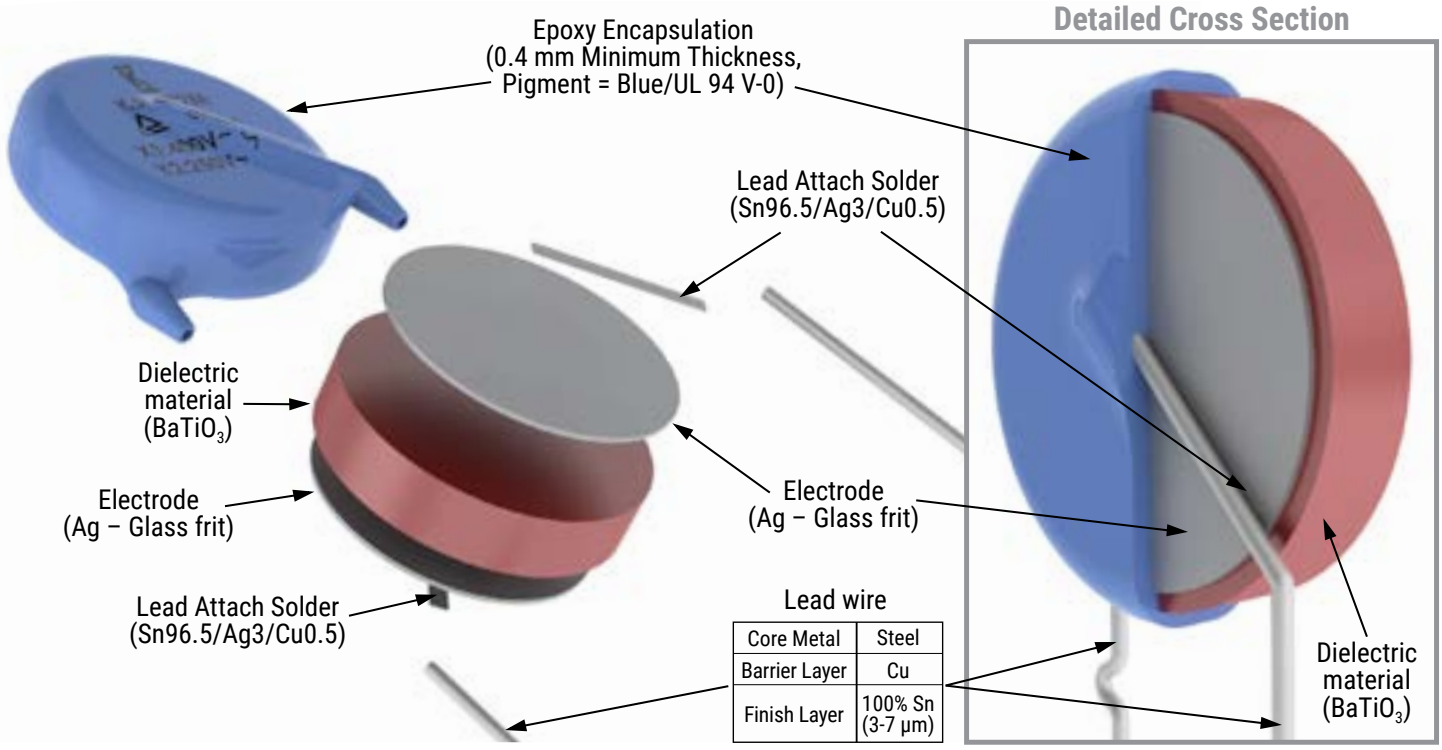
Soldering and Mounting Information

Soldering:
When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:
- Temperature of iron-tip: 400°C maximum
- Soldering iron wattage: 50 W maximum
- Soldering time: 3.5 seconds maximum

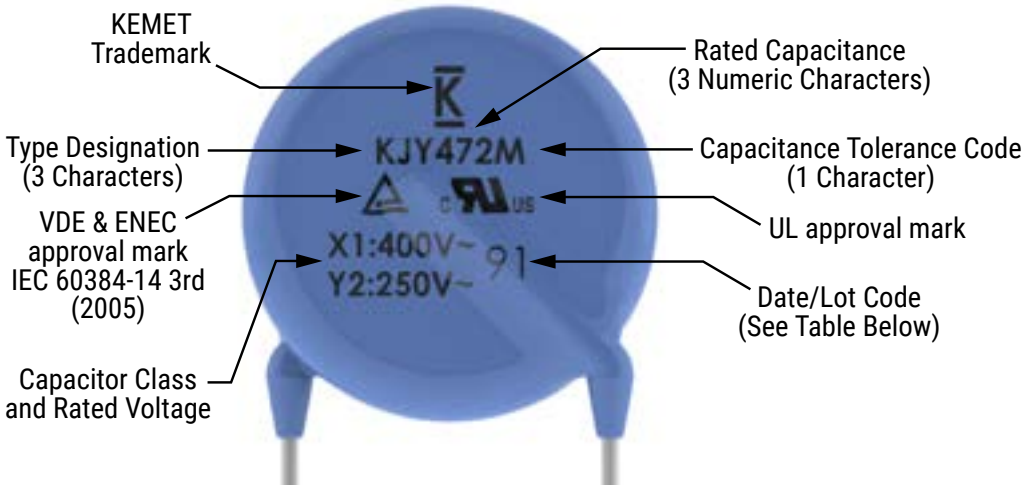
Cleaning (ultrasonic cleaning):
To perform ultrasonic cleaning, observe the following conditions:
- Rinse bath capacity: output of 20 watts per liter or less
- Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

Construction



Marking

These capacitors shall be stamped or laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied either on one side or both sides of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content. (Two-sided marking is limited to capacitors with body diameters ≤ 8.0 mm)



Date/Lot Code e.g., 9D (December 2019, Taiwan)

9	D	-
Last digit of year, e.g., 3 = 2013	Manufacturing Month: 1-9 = Jan - Sept O = October N = November D = December	Manufacturing Location Code (blank): Taiwan C: Dongguan

Packaging Quantities

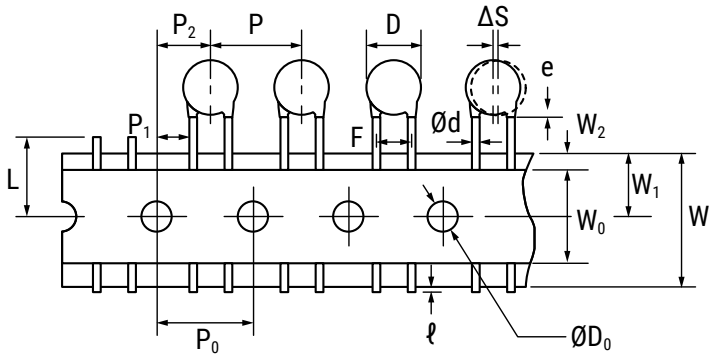
Capacitor Body Diameter (mm)	Body Diameter Code[1]	Bulk Bag (Loose)	
		Lead Length (WL25)	Cut Lead Length (WL35, WL50, WL10)
8.0	1	200 pieces/bag	500 pieces/bag
9.0	2		
10.0	3		
11.0	4		400 pieces/bag
12.0	5		
13.0	6		
14.0	7		
15.0	8	100 pieces/bag	300 pieces/bag
16.0	9		

[1] The "Body Diameter Code" is located in the third character position of the ordering code. This code identifies the maximum diameter of the capacitor body in millimeters. For more information regarding the ordering code, see "Ordering Information" section of this document.

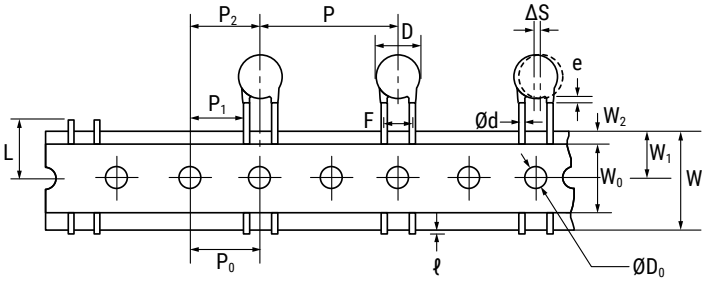
Lead Spacing	Body Diameter (mm)	Pitch (Carrier Tape)	Body Diameter Code	Reel (7301)	Ammo Pack (7317)
5	8.0 < D ≤ 11.0	12.7	1 - 4	1,500 pieces/reel	1,000 pieces/box
	11.0 < D ≤ 14.0	25.4	5 - 7	750 pieces/reel	500 pieces/box
7.5	≤ 9.0	12.7	2 - 9	1,500 pieces/reel	1,000 pieces/box
	10.0 ≤ D ≤ 11.0	12.7	3 - 4	1,000 pieces/reel	1,000 pieces/box
	> 11.0	25.4	5 - 9	500 pieces/reel	500 pieces/box
10, 12.5	8.0 ≤ D ≤ 16.0	25.4	1 - 9	500 pieces/reel	500 pieces/box

Figure 1 - Ammo Pack Taping Format

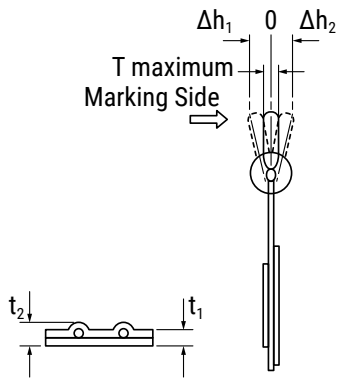
5 mm and 7.5 mm Lead Spacing:



10 mm Lead Spacing:



For All Lead Spacing:



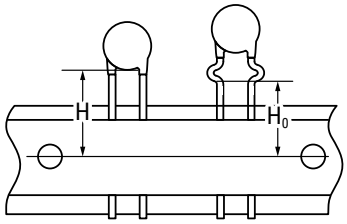


Table 3 – Ammo Pack Taping Specifications

Lead Spacing		5 mm		7.5 mm		10 and 12.5 mm	
Lead Style		Straight	Preformed[1]	Straight	Preformed[1]	Straight	Preformed[1]
Item	Symbol	Dimensions (mm)					
Lead Spacing	F	5.0 ±1.0		7.5 ±1.0		10.0 ±1.0	
Component Pitch	P	12.7		15.0		25.4 ±2.0	
Sprocket Hole Pitch	P_0	12.7 ±0.3		15.0 ±0.3		12.7 ±0.3	
Sprocket Hole Center to Component Center	P_2	6.35 ±1.5		7.5 ±1.5		12.7 ±1.5	
Sprocket Hole Center to Lead Center	P_1	3.85 ±1.0		3.75 ±1.0		7.7 ±1.5	
Body Diameter	D	See "Product Ordering Codes and Ratings" section of this document.					
Component Alignment (side/side)	ΔS	0 ±2.0					
Carrier Tape Width	W	18.0 +1.0/−0.5					
Sprocket Hole Position	W_1	9.0 ±0.5					

[1] *Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.*
[2] *Also referred to as "lead length" in this document.*

Table 3 – Ammo Pack Taping Specifications cont.

Lead Spacing		5 mm		7.5 mm		10 and 12.5 mm	
Lead Style		Straight	Preformed[1]	Straight	Preformed[1]	Straight	Preformed[1]
Item	Symbol	Dimensions (mm)					
Height to Seating Plane[2] (preformed leads[1])	H_0	N/A	16.0 +2.0/−0.5	N/A	16.0 +2.0/−0.5	N/A	16.0 +2.0/−0.5
Height to Seating Plane[2] (straight leads)	H	20.0 +1.5/−1.0	N/A	20.0 +1.5/−1.0	N/A	20.0 +1.5/−1.0	N/A
Lead Protrusion	ℓ	2.0 maximum					
Diameter of Sprocket Hole	D_0	4.0 ±0.2					
Lead Diameter	φd	0.6 ±0.1					
Carrier Tape Thickness	t_1	0.6 ±0.3					
Total Thickness (Carrier Tape, Hold-Down Tape and Lead)	t_2	1.5 maximum					
Component Alignment (front/back)	Δh_1 / Δh_2	2.0 maximum					
Cut Out Length	L	11.0 maximum					
Hold-Down Tape Width	W_0	10.0 minimum					
Hold-Down Tape Position	W_2	3.0 maximum		1.5 ±1.5			
Coating Extension on Leads (meniscus)	e	3.0 maximum for straight lead; not to exceed the bend for preformed[1] lead configurations.					
Body Thickness	T	8.0 maximum					

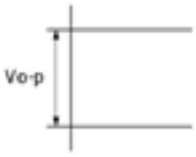
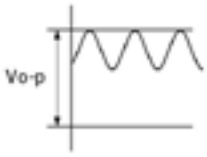
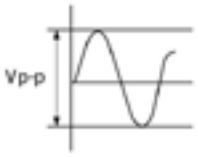
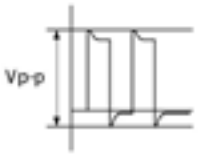
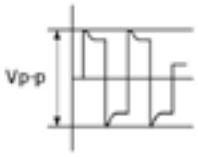
[1] Prefromed (crimped) lead configurations include vertical kink and outside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.
[2] Also referred to as "lead length" in this document.

Application Notes:

Storage and Operating Conditions:
The Insulating coating of these devices does not form an air and moisture tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

Working Voltage:
Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.

Application Notes (cont.):

Voltage	DC Voltage	DC+AC Voltage	AC Voltage	Pulse Voltage (1)	Pulse Voltage (2)
Positional Measurement					

Operating Temperature and Self-Generating Heat:
The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

Handling - Vibration and Impact:
Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.

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Although all product–related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.