

WIRE DRAW ENCODERS



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Ordering information

Туре	Part no.
BCG08-A1NM0336	1068866

Included in delivery: AHM36A-S3PC013x12 (1), BEF-FA-020-050-007 (1), MRA-G080-103D3 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories -> www.sick.com/EcoLine

CE

Detailed technical data

Performance

Measurement range	0 m 3 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.03 mm ^{1) 2)}
Repeatability	≤ 0.2 mm ³⁾
Linearity	$\leq \pm 2 \text{ mm}^{3)}$
Hysteresis	≤ 0.4 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the BCG08 with PROFINET: 230 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

Interfaces

Communication interface	SSI
Programmable/configurable	✓

Electrical data

Connection type	Male connector, M12, 8-pin, universal
Supply voltage	4.5 V DC 32 V DC
Power consumption	\leq 1.5 W (without load)
MTTFd: mean time to dangerous failure	230 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Weight	0.37 kg
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 $^{(1)}$ These values were measred at an ambient temperature of 25 °C. There may be variations at other temperatures.

 $^{\mbox{2})}$ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

WIRE DRAW ENCODERS

Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.55 mm
Weight (measuring wire)	1.2 g/m
Housing material, wire draw mechanism	Plastic, Noryl
Spring return force	3.3 N 4.4 N ¹⁾
Length of wire pulled out per revolution	230 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	3.2 m
Wire acceleration	10 m/s ²
Operating speed	6 m/s
Mounted encoder	AHM36 SSI, AHM36A-S3PC013X12, 1068330
Mounted mechanic	MRA-G080-103D3, 5322778

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 $^{\mbox{2})}$ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Ambient data

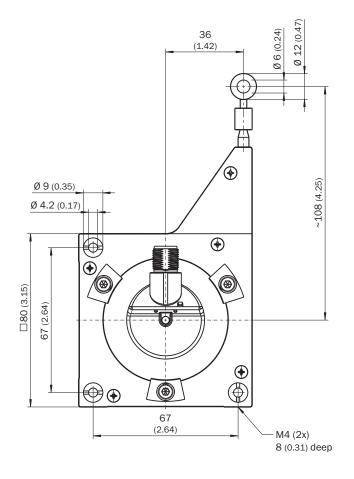
EMC According to EN 61000-6-2 and EN 61000-6-3	
Enclosure rating	IP50, mounted mechanic IP66, Encoder (IEC 60529) IP67, Encoder (IEC 60529)
Operating temperature range	-30 °C +70 °C

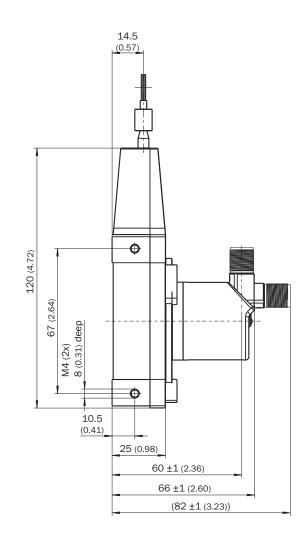
Classifications

eCl@ss 5.0	27270590
eCl@ss 5.1.4	27270590
eCl@ss 6.0	27270590
eCl@ss 6.2	27270590
eCl@ss 7.0	27270590
eCl@ss 8.0	27270590
eCl@ss 8.1	27270590
eCl@ss 9.0	27270590
eCl@ss 10.0	27270613
eCl@ss 11.0	27270503
eCl@ss 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

WIRE DRAW ENCODERS

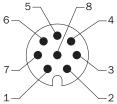
Dimensional drawing (Dimensions in mm (inch))





PIN assignment

M12 male connector, 8-pin and cable, 8-wire, SSI/Gray



View of M12 male device connector on encoder

PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustment Interface signals
5	Yellow	Clock +	Interface signals

WIRE DRAW ENCODERS

PIN	Wire colors (cable connection)	Signal	Explanation
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U _S	Operating voltage
		Screen	Screen connected to housing on en- coder side. Connected to ground on control side.

Recommended accessories

Other models and accessories -> www.sick.com/EcoLine

	Brief description	Туре	Part no.		
Programming	Programming and configuration tools				
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616		
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/ AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254		
Wire draw me	chanism				
	EcoLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m \dots 3 m	MRA-G080-103D3	5322778		
Flanges					
	Flange adapter for EcoLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M3 x 10 $$	BEF-FA-020-050-007	2073774		
Plug connecto	rs and cables				
	Head A: cable Head B: Flying leads Cable: SSI, Incremental, HIPERFACE [®] , PUR, halogen-free, shielded	LTG-2308-MWENC	6027529		
	Head A: cable Head B: Flying leads Cable: SSI, TTL, HTL, Incremental, PUR, halogen-free, shielded	LTG-2612-MW	6028516		
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 2 m	DOL-1208-G02MAC1	6032866		
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 5 m	DOL-1208-G05MAC1	6032867		
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 10 m	DOL-1208-G10MAC1	6032868		
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 20 m	DOL-1208-G20MAC1	6032869		

WIRE DRAW ENCODERS

Brief description	Туре	Part no.
Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 25 m	DOL-1208-G25MAC1	6067859
Head A: female connector, M12, 8-pin, straight Head B: male connector, D-Sub, 9-pin, straight Cable: SSI, PUR, halogen-free, shielded, 0.5 m Suitable for use with SSI interfaces, not suitable for use with SSI + Incremental interface or SSI + Sin/Cos., programming adapter cable for programming tool PGT-10-Pro and PGT-08-S	DSL-2D08-G0M5AC2	2048439
Head A: female connector, M12, 8-pin, straight, A-coded Cable: Incremental, SSI, shielded	DOS-1208-GA01	6045001

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