



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE GC 50 SAC305 T5 84V 62K

SDS No. : 597997  
V004.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE GC 50 SAC305 T5 84V 62K

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Solder Paste

#### 1.3. Details of the supplier of the safety data sheet

Henkel Belgium N.V.  
Esplanade 1  
1020 Brussels

Belgium

Phone: +32 (2) 421 2711

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Serious eye damage Category 1

H318 Causes serious eye damage.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Acute hazards to the aquatic environment Category 1

H400 Very toxic to aquatic life.

Chronic hazards to the aquatic environment Category 1

H410 Very toxic to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Label elements (CLP):

Hazard pictogram:



Contains

2-(2-hexyloxyethoxy)ethanol

rosin

Dodecane-1-thiol

<b>Signal word:</b>	<b>Danger</b>
<b>Hazard statement:</b>	H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H410 Very toxic to aquatic life with long lasting effects.
<b>Precautionary statement:</b> <b>Prevention</b>	P261 Avoid breathing fume. P273 Avoid release to the environment. P280 Wear protective gloves/eye protection.
<b>Precautionary statement:</b> <b>Response</b>	P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

### 2.3. Other hazards

Avoid breathing fumes given out during soldering.

After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

This product contains modified rosin.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Tin 7440-31-5 231-141-8 01-2119486474-28	50- 100 %			EU OEL
2-(2-hexyloxyethoxy)ethanol 112-59-4 203-988-3 01-2119945815-28	1- < 5 %	Eye Dam. 1, H318 Acute Tox. 4, Dermal, H312		
Modified rosin 144413-22-9 434-230-1, 434-230-1 01-2120117087-62	2,5- < 25 %	Aquatic Chronic 4, H413		
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4 231-131-3 01-2119555669-21	2,5- < 25 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 10	EU OEL
rosin 8050-09-7 232-475-7 01-2119480418-32	1- < 5 %	Skin Sens. 1, H317		
Copper 7440-50-8 231-159-6 01-2119480154-42	0,25- < 2,5 %	Aquatic Acute 1, H400 Aquatic Chronic 2, H411	M acute = 1	
Dodecane-1-thiol 112-55-0 203-984-1 01-2119491318-31	0,1- < 1 %	Skin Corr. 1C, H314 Aquatic Chronic 1, H410 Skin Sens. 1A, H317 Eye Dam. 1, H318 Aquatic Acute 1, H400	M acute = 10 M chronic = 10	
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2 253-039-2 01-2119956160-44	0,25- < 2,5 %	Aquatic Chronic 1, H410	M chronic = 10	
2-hexyloxyethanol 112-25-4 203-951-1 01-2119486575-24	0,1- < 1 %	Acute Tox. 4, Oral, H302 Acute Tox. 3, Dermal, H311 Skin Corr. 1B, H314 Eye Dam. 1, H318		

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.**

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

#### Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Do not induce vomiting.

Seek medical advice.

#### **4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Rash, Urticaria.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

**Suitable extinguishing media:**

Carbon dioxide, foam, powder

Fine water spray

**Extinguishing media which must not be used for safety reasons:**

Do not use water on fires where molten metal is present.

#### **5.2. Special hazards arising from the substance or mixture**

High temperatures may produce heavy metal dust, fumes or vapours.

The flux medium will give rise to irritating fumes.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Ensure adequate ventilation.

Wear protective equipment.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

Scrape up spilled material and place in a closed container for disposal.

Dispose of contaminated material as waste according to Section 13.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Use only in well-ventilated areas.

Avoid skin and eye contact.

Extraction is necessary to remove fumes evolved during reflow.

When using do not eat, drink or smoke.

Wash hands before breaks and immediately after handling the product.

Avoid breathing fumes given out during soldering.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

After handling solder wash hands with soap and water before eating, drinking or smoking.

**7.2. Conditions for safe storage, including any incompatibilities**

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Solder Paste

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):		EH40 WEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,05	Time Weighted Average (TWA):		EH40 WEL
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,15	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL
Copper 7440-50-8 [COPPER, FUME]		0,2	Time Weighted Average (TWA):		EH40 WEL
Copper 7440-50-8 [COPPER, INHALABLE DUSTS AND MISTS (AS CU)]		1	Time Weighted Average (TWA):		EH40 WEL
Copper 7440-50-8 [COPPER, INHALABLE DUSTS AND MISTS (AS CU)]		2	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECTLV
Tin 7440-31-5 [METAL TIN]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS]		0,05	Time Weighted Average (TWA):		IR_OEL
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS]		0,15	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
Copper 7440-50-8 [COPPER]		0,2	Time Weighted Average (TWA):		IR_OEL
Copper 7440-50-8 [COPPER]		1	Time Weighted Average (TWA):		IR_OEL
Dodecane-1-thiol 112-55-0 [DODECYL MERCAPTAN]	0,1		Time Weighted Average (TWA):		IR_OEL



**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Tin 7440-31-5	aqua (freshwater)						no hazard identified
Tin 7440-31-5	aqua (marine water)						no hazard identified
Tin 7440-31-5	sewage treatment plant (STP)						no hazard identified
Tin 7440-31-5	sediment (freshwater)						no hazard identified
Tin 7440-31-5	sediment (marine water)						no hazard identified
Tin 7440-31-5	Air						no hazard identified
Tin 7440-31-5	Soil						no hazard identified
Tin 7440-31-5	Predator						no potential for bioaccumulation
2-(2-Hexyloxyethoxy)ethanol 112-59-4	aqua (freshwater)		1,963 mg/l				
2-(2-Hexyloxyethoxy)ethanol 112-59-4	aqua (marine water)		0,196 mg/l				
2-(2-Hexyloxyethoxy)ethanol 112-59-4	aqua (intermittent releases)		1 mg/l				
2-(2-Hexyloxyethoxy)ethanol 112-59-4	Sewage treatment plant		10 mg/l				
2-(2-Hexyloxyethoxy)ethanol 112-59-4	sediment (freshwater)				10,7 mg/kg		
2-(2-Hexyloxyethoxy)ethanol 112-59-4	sediment (marine water)				1,07 mg/kg		
2-(2-Hexyloxyethoxy)ethanol 112-59-4	Soil				0,995 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (freshwater)		0,00004 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (marine water)		0,00086 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sewage treatment plant (STP)		0,025 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (freshwater)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (marine water)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Air						no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Soil				1,41 mg/kg		
rosin 8050-09-7	aqua (freshwater)		0,002 mg/l				
rosin 8050-09-7	aqua (marine water)		0,0002 mg/l				
rosin 8050-09-7	sediment (freshwater)				0,007 mg/kg		
rosin 8050-09-7	sediment (marine water)				0,001 mg/kg		
rosin 8050-09-7	Soil				0 mg/kg		
rosin 8050-09-7	sewage treatment plant (STP)		1000 mg/l				
rosin 8050-09-7	aqua (intermittent releases)		0,016 mg/l				



Copper 7440-50-8	Soil				65 mg/kg		
Copper 7440-50-8	sewage treatment plant (STP)		230 µg/l				
Copper 7440-50-8	sediment (marine water)				676 mg/kg		
Copper 7440-50-8	aqua (freshwater)		7,8 µg/l				
Copper 7440-50-8	aqua (marine water)		5,2 µg/l				
Copper 7440-50-8	sediment (freshwater)				87 mg/kg		
Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	sewage treatment plant (STP)		1 mg/l				
2-Hexyloxyethanol 112-25-4	aqua (freshwater)		0,14 mg/l				
2-Hexyloxyethanol 112-25-4	aqua (marine water)		0,014 mg/l				
2-Hexyloxyethanol 112-25-4	aqua (intermittent releases)		1,4 mg/l				
2-Hexyloxyethanol 112-25-4	sediment (freshwater)				0,644 mg/kg		
2-Hexyloxyethanol 112-25-4	sediment (marine water)				0,0644 mg/kg		
2-Hexyloxyethanol 112-25-4	Soil				0,0467 mg/kg		
2-Hexyloxyethanol 112-25-4	sewage treatment plant (STP)		75 mg/l				

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5	General population	dermal	Long term exposure - systemic effects		80 mg/kg	no hazard identified
Tin 7440-31-5	Workers	inhalation	Long term exposure - systemic effects		71 mg/m <sup>3</sup>	no hazard identified
Tin 7440-31-5	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	no hazard identified
Tin 7440-31-5	General population	inhalation	Long term exposure - systemic effects		17 mg/m <sup>3</sup>	no hazard identified
Tin 7440-31-5	General population	oral	Long term exposure - systemic effects		5 mg/kg	no hazard identified
2-(2-Hexyloxyethoxy)ethanol 112-59-4	worker	inhalation	Long term exposure - systemic effects		16,3 mg/m <sup>3</sup>	
2-(2-Hexyloxyethoxy)ethanol 112-59-4	Workers	dermal	Long term exposure - systemic effects		50 mg/kg	
2-(2-Hexyloxyethoxy)ethanol 112-59-4	General population	inhalation	Long term exposure - systemic effects		4,1 mg/m <sup>3</sup>	
2-(2-Hexyloxyethoxy)ethanol 112-59-4	General population	dermal	Long term exposure - systemic effects		25 mg/kg	
2-(2-Hexyloxyethoxy)ethanol 112-59-4	General population	oral	Long term exposure - systemic effects		1,25 mg/kg	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m <sup>3</sup>	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m <sup>3</sup>	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	no hazard identified
rosin 8050-09-7	Workers	inhalation	Long term exposure - local effects		10 mg/m <sup>3</sup>	
rosin 8050-09-7	Workers	dermal	Long term exposure - systemic effects		2,131 mg/kg	
rosin 8050-09-7	General population	dermal	Long term exposure - systemic effects		1,065 mg/kg	
rosin 8050-09-7	General population	oral	Long term exposure - systemic effects		1,065 mg/kg	
Copper 7440-50-8	Workers	dermal	Acute/short term exposure - systemic effects		273 mg/kg	
Copper 7440-50-8	General population	inhalation	Acute/short term exposure - local effects		1 mg/m <sup>3</sup>	
Copper 7440-50-8	General population	inhalation	Long term exposure - local effects		1 mg/m <sup>3</sup>	
Copper 7440-50-8	General population	dermal	Acute/short term exposure - systemic effects		273 mg/kg	
Copper 7440-50-8	Workers	dermal	Long term exposure - systemic effects		137 mg/kg	
Copper 7440-50-8	General population	dermal	Long term exposure - systemic effects		137 mg/kg	
Copper 7440-50-8	General population	oral	Long term exposure -		0,041 mg/kg	

			systemic effects		
Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	Workers	inhalation	Long term exposure - systemic effects		23,5 mg/m <sup>3</sup>
Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	Workers	dermal	Long term exposure - systemic effects		6,7 mg/kg
Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	General population	dermal	Long term exposure - systemic effects		3,3 mg/kg
Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	General population	oral	Long term exposure - systemic effects		3,3 mg/kg
Ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	General population	inhalation	Long term exposure - systemic effects		5,8 mg/m <sup>3</sup>
2-Hexyloxyethanol 112-25-4	Workers	dermal	Long term exposure - systemic effects		9,3 mg/kg
2-Hexyloxyethanol 112-25-4	Workers	inhalation	Long term exposure - systemic effects		18,4 mg/m <sup>3</sup>
2-Hexyloxyethanol 112-25-4	General population	dermal	Long term exposure - systemic effects		4,63 mg/kg
2-Hexyloxyethanol 112-25-4	General population	inhalation	Long term exposure - systemic effects		2,9 mg/m <sup>3</sup>
2-Hexyloxyethanol 112-25-4	General population	oral	Long term exposure - systemic effects		0,24 mg/kg
2-Hexyloxyethanol 112-25-4	Workers	dermal	Acute/short term exposure - systemic effects		18,5 mg/kg
2-Hexyloxyethanol 112-25-4	General population	dermal	Acute/short term exposure - systemic effects		9,25 mg/kg
2-Hexyloxyethanol 112-25-4	General population	oral	Acute/short term exposure - systemic effects		0,49 mg/kg

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

## Engineering controls:

Ensure adequate ventilation, especially in confined areas.

Extraction is necessary to remove fumes evolved during reflow.

## Respiratory protection:

Use only in well-ventilated areas.

In case of insufficient ventilation, wear suitable respiratory equipment.

## Suitable respiratory protection:

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Delivery form	paste
Colour	Grey
Odor	mild
Physical state	solid
Melting point	217 °C (422.6 °F)
Solidification temperature	Not applicable, Product is a solid.
Initial boiling point	259 °C (498.2 °F)
Flammability	non flammable
Explosive limits	Currently under determination
Flash point	126 °C (258.8 °F) Product is a solid.
Auto-ignition temperature	Not applicable, Product is a solid.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not available.
Viscosity (kinematic)	Not applicable, Product is a solid.
Viscosity, dynamic	110.000 mPa.s no method / method unknown
()	
Solubility (qualitative)	Not available.
Partition coefficient: n-octanol/water	Currently under determination
Vapour pressure	< 0,1 hPa
Density	3,68 g/cm <sup>3</sup> no method / method unknown
()	
Relative vapour density:	Not available.
Particle characteristics	Currently under determination

**9.2. Other information**

Other information not applicable for this product

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if stored and applied as directed.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Thermal decomposition can lead to release of irritating gases and vapors.

## SECTION 11: Toxicological information

**General toxicological information:**

Prolonged or repeated contact may cause skin irritation.

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
2-(2-hexyloxyethoxy)ethanol 112-59-4	LD50	3.488 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Modified rosin 144413-22-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
rosin 8050-09-7	LD50	2.800 mg/kg	rat	not specified
Copper 7440-50-8	LD50	> 2.500 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Dodecane-1-thiol 112-55-0	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4- hydroxy-m- tolyl)propionate] 36443-68-2	LD50	> 7.000 mg/kg	rat	equivalent or similar to OECD Guideline 423 (Acute Oral toxicity)
2-hexyloxyethanol 112-25-4	LD50	738 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute dermal toxicity:**

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Modified rosin 144413-22-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
rosin 8050-09-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Copper 7440-50-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Dodecane-1-thiol 112-55-0	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4- hydroxy-m- tolyl)propionate] 36443-68-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2-hexyloxyethanol 112-25-4	LD50	757 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Tin 7440-31-5	LC50	> 4,75 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Copper 7440-50-8	LC50	> 5,11 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-(2- hexyloxyethoxy)ethanol 112-59-4	slightly irritating	4 h	rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)
Modified rosin 144413-22-9	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
rosin 8050-09-7	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Copper 7440-50-8	not irritating		rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)
Dodecane-1-thiol 112-55-0	Category 1C (corrosive)	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4- hydroxy-m- tolyl)propionate] 36443-68-2	not irritating	24 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-hexyloxyethanol 112-25-4	corrosive		rabbit	not specified

**Serious eye damage/irritation:**

Solder pastes may be abrasive to the eyes and the fumes are irritating.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2-(2-hexyloxyethoxy)ethanol 112-59-4	Category 1 (irreversible effects on the eye)		rabbit	not specified
Modified rosin 144413-22-9	moderately irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
rosin 8050-09-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Copper 7440-50-8	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2-hexyloxyethanol 112-25-4	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2-(2-hexyloxyethoxy)ethanol 112-59-4	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Modified rosin 144413-22-9	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Copper 7440-50-8	not sensitising	Guinea pig maximisation test	guinea pig	EU Method B.6 (Skin Sensitisation)
Dodecane-1-thiol 112-55-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	not sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tin 7440-31-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Tin 7440-31-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Tin 7440-31-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-(2- hexyloxyethoxy)ethanol 112-59-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-(2- hexyloxyethoxy)ethanol 112-59-4	negative	sister chromatid exchange assay in mammalian cells	with and without		OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
2-(2- hexyloxyethoxy)ethanol 112-59-4	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Modified rosin 144413-22-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Modified rosin 144413-22-9	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
rosin 8050-09-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Copper 7440-50-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dodecane-1-thiol 112-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dodecane-1-thiol 112-55-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-hexyloxyethanol 112-25-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-hexyloxyethanol 112-25-4	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2-hexyloxyethanol 112-25-4	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-(2- hexyloxyethoxy)ethanol 112-59-4	negative	oral: gavage		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Copper 7440-50-8	negative	oral: gavage		mouse	EU Method B.12 (Mutagenicity)
Copper 7440-50-8	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Dodecane-1-thiol 112-55-0	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

**Carcinogenicity**

No data available.



**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Tin 7440-31-5	NOAEL P > 1.000 mg/kg NOAEL F1 > 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
2-(2- hexyloxyethoxy)ethanol 112-59-4	NOAEL P >= 1.000 mg/kg NOAEL F1 >= 1.000 mg/kg	screening	oral: feed	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Copper 7440-50-8	NOAEL P 1500 ppm NOAEL F1 1000 ppm NOAEL F2 1000 ppm	two- generation study	oral: feed	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Copper 7440-50-8	NOAEL P 1000 ppm NOAEL F1 1000 ppm NOAEL F2 1000 ppm	two- generation study	oral: feed	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
2-hexyloxyethanol 112-25-4	NOAEL P 720 mg/kg NOAEL F1 720 mg/kg NOAEL F2 720 mg/kg	Two generation study	oral: drinking water	mouse	not specified

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Tin 7440-31-5	NOAEL > 1.000 mg/kg	oral: gavage	28 days daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
2-(2- hexyloxyethoxy)ethanol 112-59-4	NOAEL 300 mg/kg	oral: feed	33-52 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-(2- hexyloxyethoxy)ethanol 112-59-4	NOAEL 41 ppm	inhalation: vapour	14 w 6 h/d	rat	equivalent or similar to OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Modified rosin 144413-22-9	NOAEL 150 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Copper 7440-50-8	NOAEL 1000 ppm	oral: feed	92 d 7 d/w	rat	EU Method B.26 (Sub- Chronic Oral Toxicity Test: Repeated Dose 90- Day Oral Toxicity Study in Rodents)
2-hexyloxyethanol 112-25-4	NOAEL 222 mg/kg	dermal	11 d 6 h/d	rabbit	OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)
2-hexyloxyethanol 112-25-4	NOAEL 41 ppm	inhalation: vapour	14 w 6 h/d	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	LC50	Toxicity > Water solubility	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-(2-hexyloxyethoxy)ethanol 112-59-4	LC50	200 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Modified rosin 144413-22-9	LC50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish early lite stage toxicity test)
rosin 8050-09-7	LC50	Toxicity > Water solubility	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Copper 7440-50-8	LC50	0,193 mg/l	96 h	Pimephales promelas	other guideline:
Copper 7440-50-8	NOEC	0,188 mg/l	30 d	Perca fluviatilis	OECD Guideline 204 (Fish, Prolonged Toxicity Test: 14-day Study)
Dodecane-1-thiol 112-55-0	LC50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy- m-tolyl)propionate] 36443-68-2	LC50	Toxicity > Water solubility	96 h	Lepomis macrochirus	OECD Guideline 203 (Fish, Acute Toxicity Test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy- m-tolyl)propionate] 36443-68-2	NOEC	0,0088 mg/l	32 d	Pimephales promelas	OECD Guideline 210 (fish early lite stage toxicity test)
2-hexyloxyethanol 112-25-4	LC50	140 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-(2-hexyloxyethoxy)ethanol 112-59-4	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Modified rosin 144413-22-9	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:
rosin 8050-09-7	EL50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Copper 7440-50-8	EC50	> 0,1 - 1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dodecane-1-thiol 112-55-0	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy- m-tolyl)propionate] 36443-68-2	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

2-hexyloxyethanol 112-25-4	EC50	145 mg/l	48 h	Daphnia magna	DIN 38412, part 11
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### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	NOEC	Toxicity > Water solubility	7 d	Ceriodaphnia dubia	other guideline:
2-(2-hexyloxyethoxy)ethanol 112-59-4	EC10	19,63 mg/l	7 d	Ceriodaphnia dubia	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	NOEC	0,00032 mg/l	21 d	Daphnia magna	EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)
Copper 7440-50-8	NOEC	> 0,1 - 1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy- m-tolyl)propionate] 36443-68-2	NOEC	0,0055 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tin 7440-31-5	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-(2-hexyloxyethoxy)ethanol 112-59-4	EC50	> 100 mg/l	96 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Modified rosin 144413-22-9	EC50	Toxicity > Water solubility	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Modified rosin 144413-22-9	NOEC	Toxicity > Water solubility	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00016 mg/l	15 d	other:	other guideline:
rosin 8050-09-7	EL50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
rosin 8050-09-7	NOELR	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Copper 7440-50-8	EC50	> 0,1 - 1 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
Copper 7440-50-8	NOEC	> 0,1 - 1 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecane-1-thiol 112-55-0	EC50	0,0145 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecane-1-thiol 112-55-0	EC10	0,0145 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	EC50	Toxicity > Water solubility	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	EU Method C.3 (Algal Inhibition test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	EC10	Toxicity > Water solubility	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	EU Method C.3 (Algal Inhibition test)
2-hexyloxyethanol 112-25-4	EC50	147,128 mg/l	96 h	Desmodesmus subspicatus	DIN 38412-09
2-hexyloxyethanol 112-25-4	EC10	89,323 mg/l	96 h	Desmodesmus subspicatus	DIN 38412-09

### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50	Toxicity > Water solubility	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Modified rosin 144413-22-9	NOEC	Toxicity > Water solubility	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
rosin 8050-09-7	EC20	Toxicity > Water solubility	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Copper 7440-50-8	EC50	> 0,1 - 1 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy-m-tolyl)propionate] 36443-68-2	IC50	Toxicity > Water solubility	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2-hexyloxyethanol 112-25-4	EC20	750 mg/l	30 min	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

**12.2. Persistence and degradability**

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2-(2-hexyloxyethoxy)ethanol 112-59-4	readily biodegradable	aerobic	> 90 - 100 %	15 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
Modified rosin 144413-22-9	not readily biodegradable.	aerobic	25 %	28 day	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
rosin 8050-09-7	readily biodegradable	aerobic	71 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Dodecane-1-thiol 112-55-0	not readily biodegradable.	aerobic	39,2 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy- m-tolyl)propionate] 36443-68-2	not readily biodegradable.	aerobic	8 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2-hexyloxyethanol 112-25-4	readily biodegradable	aerobic	96,8 %	20 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2-hexyloxyethanol 112-25-4	inherently biodegradable	aerobic	98 %	5 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)

**12.3. Bioaccumulative potential**

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	70	42 d	20 °C	Cyprinus carpio	other guideline:
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy- m-tolyl)propionate] 36443-68-2	> 0,11 - 2,45	56 d		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

**12.4. Mobility in soil**

The product is insoluble and sinks in water.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2-(2-hexyloxyethoxy)ethanol 112-59-4	1,7		not specified
Modified rosin 144413-22-9	> 6		EU Method A.8 (Partition Coefficient)
rosin 8050-09-7	> 3 - 6,2		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Dodecane-1-thiol 112-55-0	> 6,5	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4-hydroxy- m-tolyl)propionate] 36443-68-2	4,7	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-hexyloxyethanol 112-25-4	1,97	25 °C	EU Method A.8 (Partition Coefficient)

### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Tin 7440-31-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-(2-hexyloxyethoxy)ethanol 112-59-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
rosin 8050-09-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Copper 7440-50-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Dodecane-1-thiol 112-55-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
ethylenebis(oxyethylene) bis[3-(5-tert-butyl-4- hydroxy-m-tolyl)propionate] 36443-68-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-hexyloxyethanol 112-25-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Endocrine disrupting properties

not applicable

### 12.7. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product disposal:

Wherever possible unwanted solder pastes should be recycled for recovery of metal.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Dispose of as unused product.

Waste code

06 04 05 - wastes containing other heavy metals

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

<b>SECTION 14: Transport information</b>
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**14.1. UN number or ID number**

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (N-Dodecyl-Mercaptan, Triethylene glycol hydroxy propionate)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (N-Dodecyl-Mercaptan, Triethylene glycol hydroxy propionate)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (N-Dodecyl-Mercaptan, Triethylene glycol hydroxy propionate)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (N-Dodecyl-Mercaptan, Triethylene glycol hydroxy propionate)
IATA	Environmentally hazardous substance, solid, n.o.s. (N-Dodecyl-Mercaptan, Triethylene glycol hydroxy propionate)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable



## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

### National regulations/information (Great Britain):

Remarks	<p>The Health &amp; Safety at Work Act 1974.</p> <p>The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193: COSHH essentials: Easy steps to control chemicals.</p> <p>IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks from rosin (colophony) based solder fluxes.</p> <p>The Control of Lead at Work Regulations. L132:Control of Lead at Work: Approved Code of Practice and Guidance.</p> <p>Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies.</p> <p>A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy.</p> <p>Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.</p>
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**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.  
H311 Toxic in contact with skin.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.  
H411 Toxic to aquatic life with long lasting effects.  
H413 May cause long lasting harmful effects to aquatic life.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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