

Description

This is a 1-component elastic adhesive for bonding and joint sealing in commercial- vehicle glazing applications. Its excellent weathering resistance makes it very suitable for use in exterior joints. This is compatible with blackprimerless bonding process. This can be accelerated with Booster system.

Features

- Suitable for bonding and sealing
- Passes EN45545-2 R1/R7 HL3
- Good weathering resistance
- Solvent-free
- Low odour
- Very good processing and tooling characteristics

Specifications

Chemical base	: 1-component polyurethane
Colour	: Black
Cure mechanism	: Moisture-curing
Density (uncured)	: 1.2 kg/l
Non-sag properties	: Good
Application temperature	: 10°C to 35°C
Skin time	: 45 minutes (23°C / 50% r.h.)
Shore A hardness	: 45
Tensile strength	: 6 MPa
Elongation at break	: 450 %
Tear propagation resistance	: 12 N/mm
Tensile lap-shear strength	: 4.5 MPa
Service temperature	: -40°C to 90°C
Shelf life cartridge	: 9 months (Storage below 25°C) Pail: 6 months (Storage below 25°C)

Applications

This is designed for direct glazing applications in both the OEM and repair markets. Owing to its good tooling properties and enhanced weathering stabilization, the product may be used for exterior joints.

Part Number Table

Description	Part Number
265 Sealant, Black	265 Black

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