

Description

This is an Automotive glass replacement adhesive with superior application properties. It offers a 60 minutes Minimum Drive Away Time (MDAT). (60 min) has been tested according FMVSS 212 with 95th percentile dummies

Features

- 60 minutes Minimum Drive Away Time, acc. FMVSS 212 / 95th percentile dummies
- Supports fast, robust ADAS calibration
- Compatible with all car makes thanks to all-in-one modulus technology
- Compatible with Black-Primerless and All Black installation process
- Automotive OEM quality

Specifications

Chemical base	: 1-component polyurethane
Colour	: Black
Cure mechanism	: Moisture-curing
Density (uncured)	: 1.27 kg/l
Non-sag properties	: Excellent
Application temperature Product and ambient	: 5°C to 35°C
Skin time	: 15 minutes (23°C / 50% r. h.)
Open time	: 10 minutes (23°C / 50% r. h.)
Shore A hardness	: 60
Tensile strength	: 7 MPa
Elongation at break	: 300%
Tear propagation resistance	: 10 N/mm
Tensile lap-shear strength	: 4 MPa
Minimum Drive Away Time (cars) according FMVSS 212 with airbag	: 60 minutes (Details about MDAT contact Sika) (5°C / 80% r.h.)
Insulation resistance	: Low conductive
Shelf life	: 12 months (storage below 25°C)

Application

This product and related process information is designed for Automotive Glass Replacement. For other applications, tests with actual substrates and conditions have to be performed ensuring adhesion and material compatibility.

Part Number Table

Description	Part Number
Windshield Adhesive Drive, Black	Drive

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