### 2-pole solid state relays





### Main features

- · AC switching solid state relay
- Zero cross switching
- Back to back thyristor output
- Direct copper bonding (DCB) technology
- For resistive AC loads
- Integrated output overvoltage protection
- DC control voltage
- LED for control presence indication for each independent pole
- · 6.35 mm Faston termination for the output terminals and 4-pin header for the control terminals

### Description

This 2-pole industrial relay minimises the space requirements in a control cabinet without compromising performance. By applying an input voltage on control A, the corresponding output semiconductor is activated at the first zero crossing of line voltage. The same applies to control B.

LEDs indicate the control status of each pole. The optimised design is free of moulding mass to reduce internal mechanical stress.

The integrated varistor across the output of each pole ensures protection against overvoltages.

Specifications are at a surrounding temperature of 25°C unless otherwise specified.



### **Applications**

Plastic injection machines, extrusion machines, blow moulding machines, thermoformers, coffee machines, electrical ovens, fryers, shrink tunnels, reflow ovens.

### **Main functions**

- · 2 independent pole switching solid state relay
- · Zero cross switching
- Ratings up to 600 VAC, 40 AAC per pole
- 4.5 32 VDC control voltage range

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[7]

# RA2A 🗌 D 🗌 C 🗌

Enter the code option instead of . Refer to selection guide section for valid part numbers.

Code	Option	Description	Comments
R		Salid State Dalay (DA)	
Α		Solid State Relay (RA)	
2		2-pole switching	
Α		Zero cross switching (ZC)	
	23	Rated voltage: 24-265 VAC, 650 Vp	
	60	Rated voltage: 42-660 VAC, 1200 Vp	
D		Control voltage: 4.5-32 VDC	
	25	Rated current: 2 x 25 AAC	
	40	Rated current: 2 x 40 AAC	
С		PIN connectors for control	
	H53	RA2A mounted on heatsink RHS38AD	
	S18	Pre-attached thermal pad	





### Selection guide

Rated voltage,	Switching mode	Control voltage	Maximum rated operational current*		
Blocking voltage			2 x 25 AAC	2 x 40 AAC	
230 VAC, 650 Vp	230 VAC, 650 Vp		RA2A23D25C	RA2A23D40C	
600 VAC, 1200 Vp	Zero cross	4.5 - 32 VDC	RA2A60D25C	RA2A60D40C	

\* With suitable heatsink

### Selection guide - RA2A...H53 (RA2A mounted on heatsink RHS38AD)

Rated voltage,	Switching mode	Control voltage	Rated operational current @ 40°C	
Blocking voltage	Switching mode	Control Voltage	2 x 20 AAC*	
230 VAC, 650 Vp	Zero cross	4.5 - 32 VDC	RA2A23D40CH53	

\* Refer to Derating Curve for other ratings

### Selection guide - RA2A..S18 (Pre-attached thermal pad)

Rated voltage,	Switching mode	Control welters	Maximum rated operational current*		
Blocking voltage		Control voltage	2 x 25 AAC	2 x 40 AACrms	
230 VAC, 650 Vp	Zero cross	4.5 - 32 VDC	-	RA2A23D40CS18	

\* With suitable heatsink

### Carlo Gavazzi compatible components

Description	Component code	Notes
Graphite thermal pad	KK071CUT	- Dimensions: 35 x 43 x 0.25 mm - Packing quantity: 50 pcs.
Cable	RCS4-xxx-1	xxx = 100 for 100 cm length xxx = 400 for 400 cm length
Heatsink	RHS	Heatsinks and accessories

### Carlo Gavazzi further reading

Information	Where to find it	Notes
Datasheet	https://gavazziautomation.com/images/PIM/DATASHEET/ ENG/SSR_Accessories.pdf	Accessories and heatsink datasheet
	https://gavazziautomation.com/nsc/hq/en/solid_state_relays	Online Heatsink selector tool



# Structure



Element Component Function		Function		
A1, A2 Power connections Mains and load connections for pole A		Mains and load connections for pole A		
B1, B2 Power connections		Mains and load connections for pole B		
Control input Control connection		Terminals for control voltage		
Green LED	Control indicator	Indicates presence of control voltage (pole A and pole B)		



# **Features**

General data

Material	Noryl, black		
Mounting	Panel mount		
Base plate	Aluminium		
Touch protection	IP00, IP20 when insulated Faston receptacles are used		
Isolation	Output to heatsink4000 VrmsInput to Output4000 Vrms		
Weight	approx. 60 g approx. 210 g (RA2AH53)		
Control terminals <sup>1</sup>	4 PIN connector 0.64 mm square pin with 2.54 mm centre distance		
Power terminals	4 x Fastons; 6.35 x 0.8 mm		
Max. Pull out force for power terminals	130 N		
Relay Mounting screws Mounting torque	M5 1.5 - 2.0 Nm		

1. Possible mating connector model CE100F22-4-D from MAS-CON







Dimensions in mm unless otherwise noted. Tolerances +/- 0.5mm.

Fig. 1: RA2A..C





# Performance

# Output specifications

	RA2A25 RA2A40		
Max. operational current <sup>2</sup> : AC-51	2 x 25 AACrms	2 x 40 AACrms	
Operational frequency range	45 to 65 Hz		
Leakage current @ rated voltage	< 3	mA	
Output protection	Integrated varistor		
Power factor	≥ 0.95 @ rated voltage		
Minimum operational current	150 mA 250 mA		
Non-repetitive surge current $(I_{TSM})$ , t=10 ms	325 Ap	600 Ap	
I²t for fusing (t=10 ms), minimum	525 A <sup>2</sup> s 1800 A <sup>2</sup> s		
Critical dV/dt (@Tj init = 40°C)	1000 V/µs		

2. LC A category with reference to IEC/EN 62314 for the RA2A..40

## Output voltage specifications

	RA2A23	RA2A60	
Operational voltage range, Ue	24 to 265 VACrms	42 to 660 VACrms	
Blocking voltage	650 Vp	1200 Vp	

# Inputs

Control voltage range <sup>3</sup>	4.5 - 32 VDC	
Pick-up voltage	4.25 VDC	
Drop-out voltage	2.0 VDC	
Maximum reverse voltage	32 VDC	
Response time pick-up @ 50 Hz	≤10 ms	
Response time drop-out @ 50 Hz	≤10 ms	
Input current per pole @ max. input voltage	≤10 mA	

3. DC control to be supplied by class 2 power source

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RA2A..C



Derating Curve for RA2A..H53

Output power dissipation



### Applications

Care must be taken to ensure proper heatsinking when the relay is to be used at high sustained currents. Adequate electrical connection between relay terminals and cable must be ensured.

### Thermal characteristics

The thermal design of solid state relays is very important. It is essential that the user makes sure that cooling is adequate and that the maximum junction temperature of the relay is not exceeded.

If the heatsink is placed in a small closed room, control panel or the like, the power dissipation can cause the ambient temperature to rise. The heatsink is to be calculated on the basis of the ambient temperature and the increase in temperature.





### **Heatsink selection**

Note: Add the currents of both poles and compare with datasheets for proper heatsink. Each pole can handle up to the maximum current specified. Example: Each pole of the RA2A23D40C can handle a maximum of 40 A.

Load	Surrounding ambient temperature [°C]						
current [A]	20	30	40	50	60	70	
50	1.11	0.94	0.78	0.62	0.46	0.29	
45	1.36	1.17	0.99	0.80	0.61	0.43	
40	1.68	1.47	1.25	1.03	0.81	0.60	
35	2.06	1.80	1.54	1.29	1.03	0.77	
30	2.5	2.2	1.87	1.56	1.25	0.94	
25	3.1	2.7	2.3	1.9	1.6	1.17	
20	4.0	3.5	3.0	2.5	2.0	1.52	
15	6.0	5.0	4.0	3.5	2.8	2.1	
10	9.0	8.0	7.0	6.0	4.0	3.3	
5	18.0	16.0	14.0	12.0	9.0	7.0	

### Thermal resistance [°C/W] of RA2A...25

Load	Surrounding ambient temperature [°C]						
current [A]	20	30	40	50	60	70	
80	0.68	0.56	0.44	0.32	0.19	0.07	
72	0.87	0.73	0.59	0.45	0.31	0.17	
64	1.10	0.94	0.78	0.62	0.45	0.29	
56	1.41	1.22	1.03	0.83	0.64	0.45	
48	1.8	1.6	1.36	1.13	0.90	0.67	
40	2.3	2.0	1.7	1.4	1.1	0.86	
32	3.0	2.6	2.2	1.9	1.5	1.1	
24	4.0	4.0	3.0	2.6	2.0	1.5	
16	6.0	6.0	5.0	4.0	3.0	2.4	
8	13.0	12.0	10.0	8.0	7.0	5.0	

### Thermal resistance [°C/W] of RA2A...40

Note: The thermal resistance values indicated above are applicable if a fine layer of thermal paste, HTS02S, is applied between heatsink and SSR.

Load	Surrounding ambient temperature [°C]						
current [A]	20	30	40	50	60	70	
50	0.61	0.44	0.28	0.12			
45	0.86	0.67	0.49	0.30	0.11		
40	1.18	0.97	0.75	0.53	0.31	0.10	
35	1.60	1.35	1.09	0.83	0.57	0.32	
30	2.17	1.86	1.55	1.24	0.93	0.61	
25	2.98	2.59	2.20	1.81	1.43	1.04	
20	4.04	3.54	3.03	2.53	2.02	1.52	
15	5.62	4.92	4.22	3.51	2.81	2.11	
10	9.0	8.0	7.0	6.0	4.40	3.30	
5	18.0	16.0	14.0	12.0	9.0	7.0	

### Thermal resistance [°C/W] of RA2A...25CS18

### Thermal resistance [°C/W] of RA2A...40CS18

Load	Surrounding ambient temperature [°C]						
current [A]	20	30	40	50	60	70	
80	0.18	0.06					
72	0.37	0.23	0.09				
64	0.60	0.44	0.28	0.12			
56	0.91	0.72	0.53	0.33	0.14		
48	1.32	1.09	0.86	0.63	0.40		
40	1.90	1.62	1.33	1.05	0.76	0.47	
32	2.79	3.42	2.05	1.68	1.31	0.94	
24	4.09	3.58	3.07	2.56	2.05	1.54	
16	6.0	6.0	5.0	3.98	3.19	2.39	
8	13.0	12.0	10.0	8.0	7.0	5.0	

Note: The thermal resistance values indicated above are applicable for models which have an attached thermal pad, KK071CUT. Refer to Accessories section.

### Thermal data

	RA2A25	RA2A40
Junction temperature	≤ 125°C	≤ 125°C
R <sub>th</sub> junction to case 1 pole 2 pole	1°C/W 0.5°C/W	1°C/W 0.5°C/W
R <sub>th</sub> junction to ambient	≤ 20°C/W	≤ 20°C/W



### Compatibility and conformance

Approvals⁴					
Standards compliance⁴	LVD:EN 60947-4-3EMCD:EN 60947-4-3EE:EN 60947-4-3EMC:EN 60947-4-3UR:UL508 Recognised (E80573), NRNT2cUR:C22.2 No. 14 (E80573), NRNT8TUV:EN 62314				
UL short circuit current rating	65k Arms (refer to short circuit current section. Type 1 – UI 508)				

4. TUV certification applies only to RA2A60D40C

Electromagnetic compatibility (E	MC) - Immunity
Electrostatic discharge (ESD)	EN/IEC 61000-4-2 8 kV air discharge, 4 kV contact (PC2)
Radiated radio frequency	EN/IEC 61000-4-3 10 V/m, from 80 MHz to 1 GHz (PC1) 10 V/m, from 1.4 to 2 GHz (PC1) 3 V/m, from 2 to 2.7 GHz (PC1)
Electrical fast transient (burst)	EN/IEC 61000-4-4 Output: 2 kV, 5 kHz (PC2) Input: 1 kV, 5 kHz (PC1)
Conducted radio frequency	EN/IEC 61000-4-6 10 V/m, from 0.15 to 80 MHz (PC1)
Electrical surge	EN/IEC 61000-4-5 Output, line to line: 1 kV (PC2) Output, line to earth: 2 kV (PC2) Input, line to line: 1 kV (PC2) Input, line to earth: 2 kV (PC2)
Voltage dips	EN/IEC 61000-4-11 0% for 0.5, 1 cycle (PC2) 40% for 10 cycles (PC2) 70% for 25 cycles (PC2) 80% for 250 cycles (PC2)
Voltage interruptions	EN/IEC 61000-4-11 0% for 5000 ms (PC2)

Electromagnetic compatibility (EMC) - Emissions					
Radio interference field emission (radiated)	EN/IEC 55011 Class A: from 30 to 1000 MHz				
Radio interference voltage emissions (conducted)	EN/IEC 55011 Class A (Industrial) with external filters: from 0.15 to 30 MHz				

• Performance Criteria 1 (PC1): No degradation of performance or loss of function is allowed when the product is operated as intended.

• Performance Criteria 2 (PC2): During the test, degradation of performance or partial loss of function is allowed. However when the test is complete the product should return operating as intended by itself.

• Performance Criteria 3 (PC3): Temporary loss of function is allowed, provided the function can be restored by manual operation of the controls.



Environmental specifications					
Operating temperature	-20°C to +70°C (-4°F to +158°F)				
Storage temperature	-20°C to + 80°C (-4°F to +212°F)				
Pollution degree	2 (non-conductive pollution with possibilites of condensation)				
EU RoHS compliant	Yes				
China RoHS	25				

The declaration in this section is prepared in compliance with People's Republic of China Electronic Industry Standard SJ/ T11364-2014: Marking for the Restricted Use of Hazardous Substances in Electronic and Electrical Products.

	Toxic or Harardous Substances and Elements						
Part Name	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (Cr(VI))	Polybrominat- ed biphenyls (PBB)	Polybromi- nated diphenyl ethers (PBDE)	
Power Unit Assembly	х	О	О	О	О	О	

O: Indicates that said hazardous substance contained in homogeneous materials fot this part are below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in one of the homogeneous materials used for this part is above the limit requirement of GB/T 26572.

### 这份申明根据中华人民共和国电子工业标准 SJ/T11364-2014:标注在电子电气产品中限定使用的有害物质

		有毒或有害物质与元素					
零件名称	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴化联苯 (PBB)	多溴联苯醚 (PBDE)	
功率单元	х	0	0	0	0	0	
O:此零件所有材料中含有的该有害物低于GB/T 26572的限定。							
X: 此零件某种材	料中含有的该有害	雪物高于GB/T 265	72的限定。				



### Short circuit protection

### Protection Co-ordination, Type 1 vs Type 2:

Type 1 protection implies that after a short circuit, the device under test will no longer be in a functioning state. In type 2 coordination the device under test will still be functional after the short circuit. In both cases, however, the short circuit has to be interrupted. The fuse between enclosure and supply shall not open. The door or cover of the enclosure shall not be blown open. There shall be no damage to conductors of terminals and the conductors shall not separate from terminals. Therese shall be no breakage or cracking of insulating bases to the extent that the integrity of the mounting of live parts is impaired. Discharge of parts or any risk of fire shall not occur.

The product variants listed in the table hereunder are suitable for use on a circuit capable of delivering not more than 65,000A rms Symmetrical Amperes, 600Volts maximum when protected by fuses. Tests at 65,000A were performed with Class J, fast acting: please refer to the table below for maximum allowed ampere rating of the fuse. Use fuses only.

Protection co-ordination Type 1 according to UL 508						
Part No.	Prospective short circuit current [kArms] Max fuse size [A] Class Voltage [VAC]					
RA2A25		30	J/CC			
RA2A40	65	40 20	J HSJ20 (Mersen)	Max. 600		

Protection co-ordination Type 2 (IEC/EN 60947-4-3)						
Part No.	Prospective short circuit Ferraz Shawmut (Mersen) Voltage [VAC]					
	current [kArms]	Max fuse size Part number [A]				
RA2A25	10	25	6.9 gRC 10 - 25	May 600		
RA2A40	10	40	6.9xx CP gRC 14x51/40	Max. 000		

xx= 00 without fuse trip indication

xx = 21 with fuse trip indication

Protection co-ordination Type 2 with Miniature Circuit Breakers (M.C.B.s)				
Solid State Relay type	ABB Model no. for Z - type M. C. B. (rated current)	ABB Model no. for B - type M. C. B. (rated current)	Wire cross sectional area [mm <sup>2</sup> ]	Minimum length of Cu wire conductor [m]⁵
RA2A25	1-pole			
(525 A <sup>2</sup> s)	S201 - Z4 (4A)	S201 - B2 (2A)	1.0	21.0
	S201 - Z6 UC (6A)	S201 - B2 (2A)	1.0	21.0
			1.5	31.5
RA2A40	1-pole		1.0	7.6
(1800 A <sup>2</sup> s)	S201 - Z10 (10A)	S201 - B4 (4 A)	1.5	11.4
			2.5	19.0
	S201 - Z16 (16A)	S201 - B6 (6 A)	1.0	5.2
			1.5	7.8
			2.5	13.0
			4.0	20.8
	S201 - Z20 (20A)	S201 - B10 (10 A)	1.5	12.6
			2.5	21.0
	S201 - Z25 (25A)	S201 - B13 (13 A)	2.5	25.0
			4.0	40.0
	2-pole			
	S202 - Z25 (25A)	S202 - B13 (13 A)	2.5	19.0
	. ,		4.0	30.4

5. Between MCB and Load (including return path which goes back to the mains)

Note: A prospective current of 6 kA and a 230 / 400 V power supply is assumed for the above suggested specifications. For cables with different cross section than those mentioned above please consult Carlo Gavazzi's Technical Support Group. S201 models refer to 1-pole M.C.B., S202 models refer to 2-poles M.C.B.



## Functional diagram





# **Connection Diagram**



A two pole relay and a single pole relay connected on a three phase application. Delta, star and star with a neutral. point.





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