

Wet Tantalum Hybrid Capacitors, High Energy, Ultra High Capacitance, -55 °C to +125 °C Operation



LINKS TO ADDITIONAL RESOURCES



PERFORMANCE CHARACTERISTICS

Operating Temperature:

-55 °C to +85 °C (to +125 °C with voltage derating)

Capacitance Tolerance:

at 120 Hz, +25 °C \pm 20 % standard \pm 10 % available as special

Contact marketing for availability of 10 % tolerance

FEATURES

- · High energy, very high capacitance design
- · All tantalum, hermetically sealed case
- Utilizes Vishay proven SuperTan® technology
- EP1A and EP2: 2 termination options: SMD and radial
- PATENT(S): www.vishav.com/patents
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

Note

* This datasheet provides information about parts that are RoHS-compliant and / or parts that are non RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details

APPLICATIONS

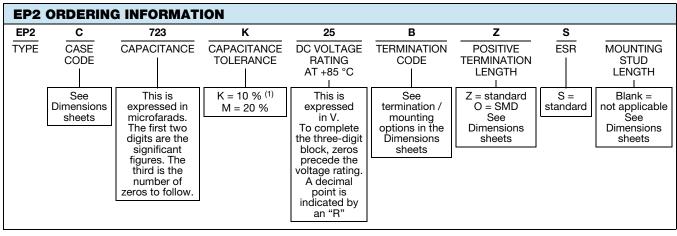
- Industrial
- Avionics / military / space
- · Ideal for capacitor banks

DC Leakage Current (DCL Max.):

at +25 °C: leakage current shall not exceed the values listed in the Standard Ratings tables.

Life Test:

capacitors are capable of withstanding a 2000 h life test at a temperature of +85 $^{\circ}$ C at the applicable rated DC working voltage.



Note

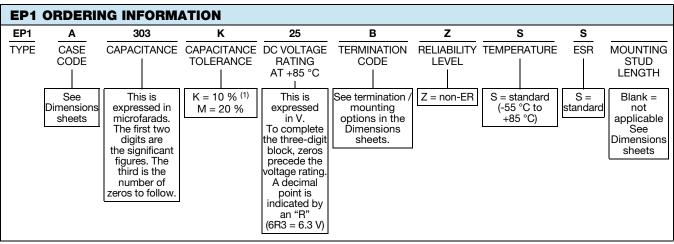
(1) Contact marketing for availability of 10 % tolerance

PATENT(S): www.vishay.com/patents

Revision: 22-May-2024

This Vishay product is protected by one or more United States and international patents.





- EP1 ratings are not for new designs
- (1) Contact marketing for availability of 10 % tolerance

EP2 A	ND EP1 I	RATINGS A	AND CASE (CODES (ES	R mΩ)				
μF	25 V	35 V	50 V	60 V	63 V	80 V	100 V	110 V	125 V
1500									EP2A (100)
1900									EP1A (100) / EP2A (100)
2000									EP1A (100) / EP2A (100)
2200								EP2A (85)	EP1A (110)
2700									EP2B (45)
3000							EP1A (65) / EP2A (65)		EP2B (45)
3300							EP1A (70)		
3600									EP2B (50) / EP2C (25)
3800									EP2B (50)
4000						EP1A (55) / EP2A (55)		EP2B (40)	
4200							EP2B (30)		
4400						EP1A (60)	EP2B (30)		
4500									EP2C (25)
5300									EP2C (35)
5600							EP2C (20)		EP2C (35)
5800							EP2B (35)		
6000					EP1A (50) / EP2A (50)	EP2B (27)		EP2C (27)	
6300				EP2A (50)					
6600					EP1A (60)		EP2C (20)		
7000						EP2B (30)			EP2D (20)
7900							EP2C (25)		

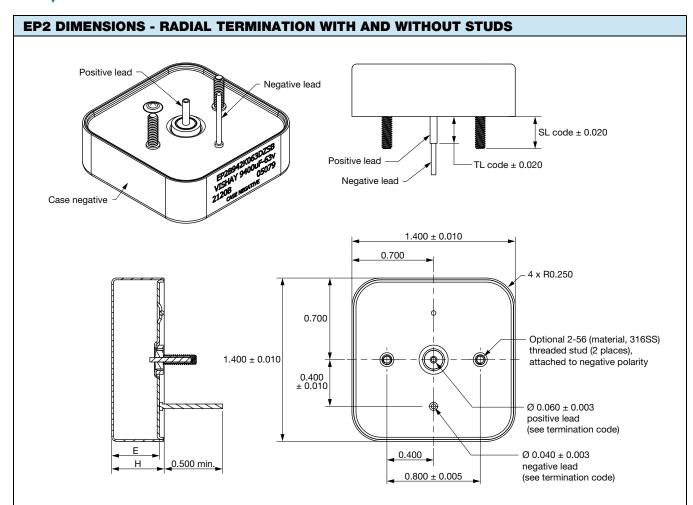


EP2 A	EP2 AND EP1 RATINGS AND CASE CODES (ESR $m\Omega$)								
μF	25 V	35 V	50 V	60 V	63 V	80 V	100 V	110 V	125 V
8000						EP2B (30)		EP2D (20)	
9000						EP2B (30) / EP2C (18)	EP2C (25)		
9400					EP2B (25)				
10 500							EP2D (20)		
11 000					EP2B (25)				
12 000			EP1A (50) / EP2A (50)		EP2B (25)	EP2C (20)			
12 600				EP2B (25)					
13 000			EP1A (50) / EP2A (50)		EP2B (25)				
14 000					EP2C (17)	EP2C (20)			
15 000			EP1A (60)						
16 000						EP2D (15)			
17 000			EP2B (25)						
18 000					EP2C (20)				
19 000				EP2C (17)					
22 000		EP1A (40) / EP2A (40)	EP2B (25)						
23 000			EP2C (17)						
24 000			EP2B (27)		EP2D (12)				
25 000				EP2D (15)					
30 000	EP1A (30) / EP2A (30)								
32 000		EP2B (20)							
33 000			EP2C (17)						
34 000			EP2C (18)						
36 000		EP2B (22)							
37 000			EP2C (20)						
40 000		EP2B (22)							
44 000			EP2D (15)						
47 000		EP2C (15)							
48 000	EP2B (20)	EP2C (15)	EP2D (15)						
58 000		EP2C (17)							
70 000		EP2D (12)	_						
72 000	EP2C (15)		_						
96 000	EP2D (12)								
Note	<u>u</u>				<u> </u>				

Note

• EP1 ratings are not for new designs





CASE SIZE	н	E (ref.)
Α	0.312" ± 0.015"	0.272"
В	0.450" ± 0.015"	0.410"
С	0.600" ± 0.015"	0.560"
D	0.755" ± 0.015"	0.715"

TERMINATION / MOUNTING OPTION	STUDS
100 % tin (RoHS-compliant)	None
Tin / lead	None
100 % tin (RoHS-compliant)	Yes
Tin / lead	Yes
	MOUNTING OPTION 100 % tin (RoHS-compliant) Tin / lead 100 % tin (RoHS-compliant)

POSITIVE TERMINAL LENGTH CODE [TL]	LENGTH
N	0.100"
Р	0.125"
R	0.156"
Т	0.188"
U	0.219"
Z - STANDARD	0.230"
V	0.250"
W	0.281"
Y	0.313"

MOUNTING STUDS LENGTH CODE [SL]	LENGTH
None	Blank
A	0.21"
В	0.27"
С	0.40"
D	0.15"
E	0.18"
F	0.35"

- Stainless steel hex nuts, 2-56 thread size, are to be used with studs
- Upon request, spacers may be provided to fill the gap between printed circuit board and termination plane of the capacitor
- Please add "TKD" as a suffix to the part number ordered, which will include the spacer with each capacitor

0.27"

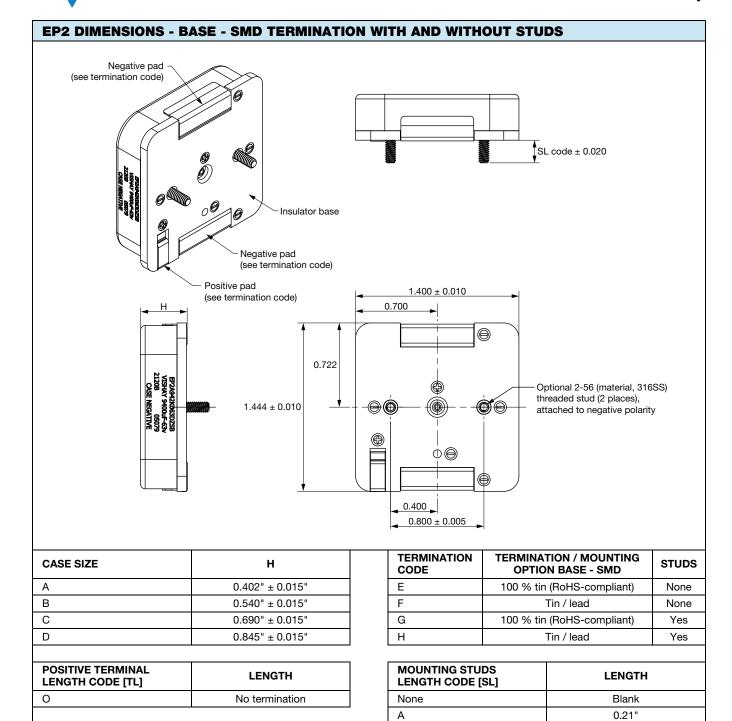
0.40"

0.15"

0.18"



www.vishay.com



Notes

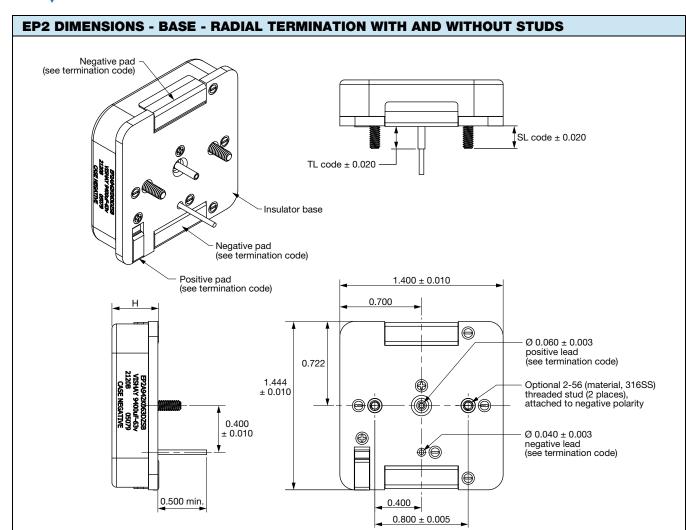
- EP2 base pad layout is in full compliance to EP1 base. Base weight is ~ 8 g
- Stainless steel hex nuts, 2-56 thread size, are to be used with studs

В

D

Ε





CASE SIZE	н
Α	0.402" ± 0.015"
В	0.540" ± 0.015"
С	0.690" ± 0.015"
D	0.845" ± 0.015"

POSITIVE TERMINAL LENGTH CODE [TL]	LENGTH
N	0.100"
Р	0.125"
R	0.156"
Т	0.188"
U	0.219"
Z - STANDARD	0.230"
V	0.250"
W	0.281"
Υ	0.313"

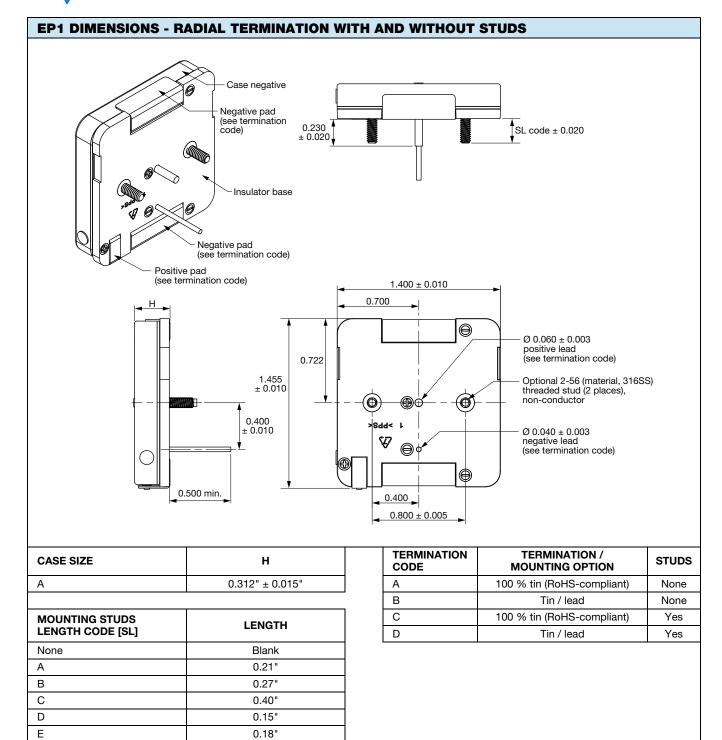
TERMINATION CODE	TERMINATION / MOUNTING OPTION BASE - RADIAL	STUDS
J	100 % tin (RoHS-compliant)	None
K	Tin / lead	None
L	100 % tin (RoHS-compliant)	Yes
M	Tin / lead	Yes

MOUNTING STUDS LENGTH CODE [SL]	LENGTH
None	Blank
Α	0.21"
В	0.27"
С	0.40"
D	0.15"
E	0.18"
F	0.35"

- EP2 base pad layout is in full compliance to EP1 base. Base weight is ~ 8 g
- Stainless steel hex nuts, 2-56 thread size, are to be used with studs





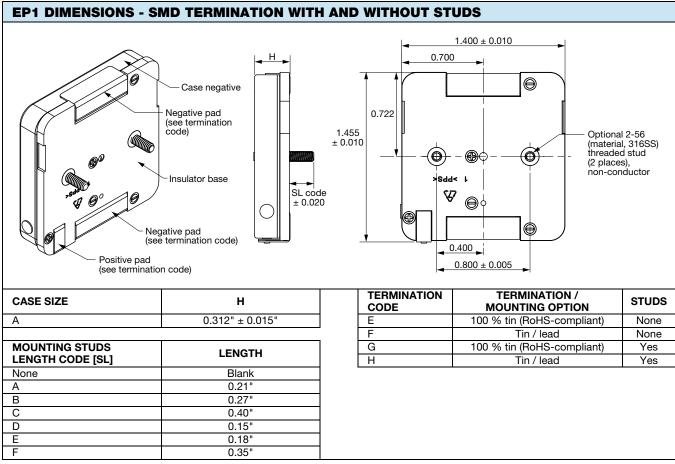


F Notes

- EP1 ratings are not for new designs
- Stainless steel hex nuts, 2-56 thread size, are to be used with studs

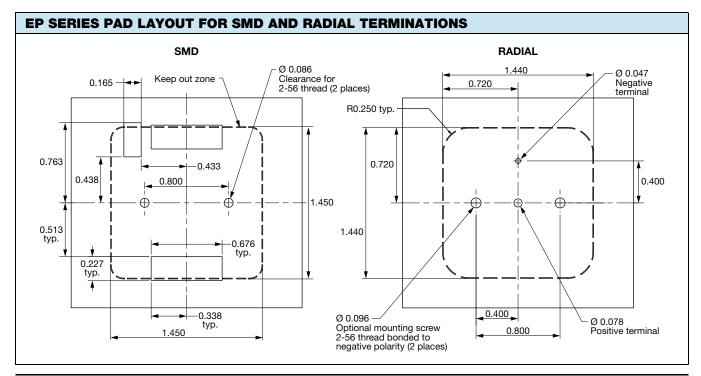
0.35"





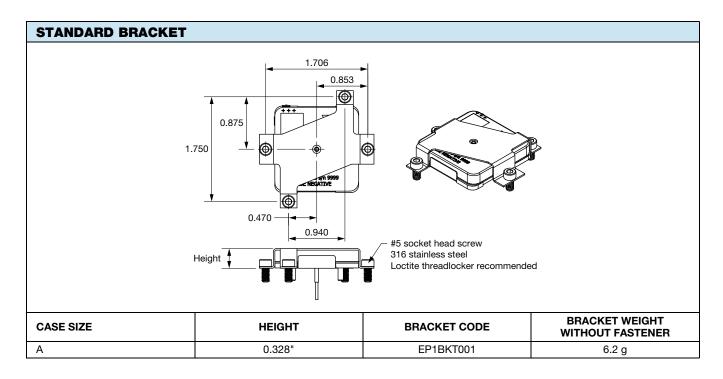
Note

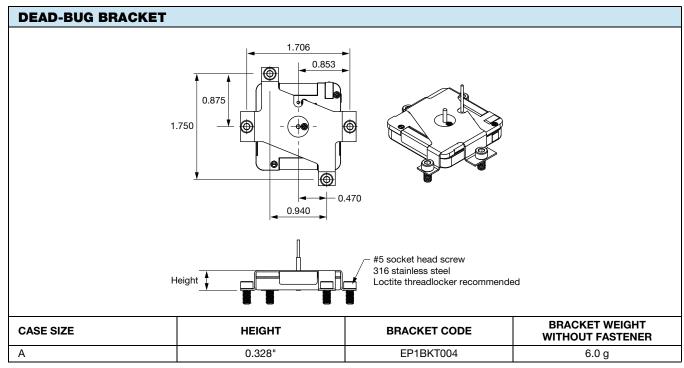
• EP1 ratings are not for new designs





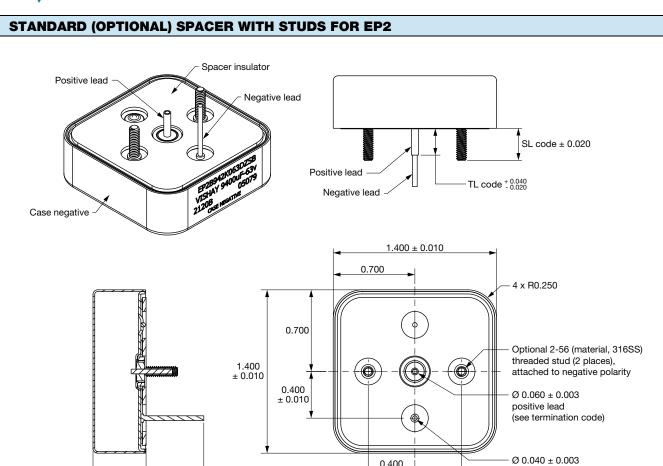
OPTIONAL HOLD-DOWN BRACKETS FOR EP1 PRODUCTS





- EP1 ratings are not for new designs
- For additional instructions, engineering drawings, and 3D models please see section "Links to Additional Resources". The bracket 3D PDF files contain within them all additional CAD documents and CAD models for mounting layout





0.400

 0.800 ± 0.005

CASE SIZE	H (WITH SPACER)		
Α	0.317" ± 0.015"		
В	0.455" ± 0.015"		
С	0.605" ± 0.015"		
D	0.760" ± 0.015"		

0.500 min

POSITIVE TERMINAL LENGTH CODE [TL]	LENGTH
N	0.100"
Р	0.125"
R	0.156"
Т	0.188"
U	0.219"
Z - STANDARD	0.230"
V	0.250"
W	0.281"
Υ	0.313"

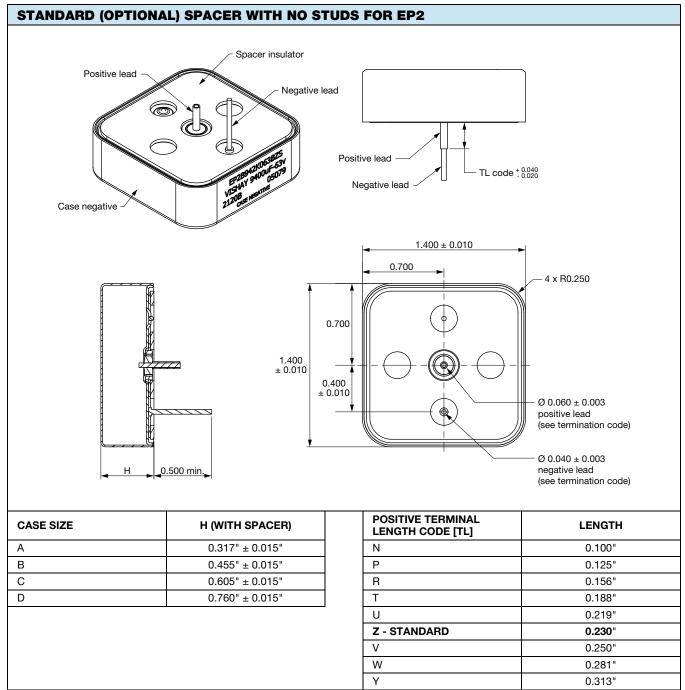
MOUNTING STUDS LENGTH CODE [SL]	LENGTH
None	Blank
A	0.21"
В	0.27"
С	0.40"
D	0.15"
E	0.18"
F	0.35"

negative lead

(see termination code)

- Stainless steel hex nuts, 2-56 thread size, are to be used with studs
- Upon request, spacers may be provided to fill the gap between printed circuit board and termination plane of the capacitor
- Please add "TKD" as a suffix to the part number ordered, which will include the spacer with each capacitor
- For additional instructions, engineering drawings, and 3D models please see section "Links to Additional Resources". The bracket 3D PDF files contain within them all additional CAD documents and CAD models for the spacer





- · Upon request, spacers may be provided to fill the gap between printed circuit board and termination plane of the capacitor
- Please add "TKD" as a suffix to the part number ordered, which will include the spacer with each capacitor
- For additional instructions, engineering drawings, and 3D models please see section "Links to Additional Resources". The bracket 3D PDF files contain within them all additional CAD documents and CAD models for the spacer



EP2 STAND	ARD R	ATINGS				
CAPACITANCE (μF)	CASE CODE	PART NUMBER	MAX. ESR AT +25 °C, 1 kHz (Ω)	MAX. DCL AT +25 °C (μΑ)	MAX. DCL AT +85 °C (mA)	WEIGHT (g)
		25 V _{DC} AT +85 °C; 15	V _{DC} AT +125 °C, SURC	E VOLTAGE = 27.	.5 V _{DC}	
30 000	A ⁽¹⁾	EP2A303(1)025(2)(3)(4)(5)	0.030	150	1.5	55
48 000	B (1)	EP2B483(1)025(2)(3)(4)(5)	0.020	250	2.0	80
72 000	C (1)	EP2C723(1)025(2)(3)(4)(5)	0.015	350	2.5	108
96 000	D (1)	EP2D963(1)025(2)(3)(4)(5)	0.012	450	3.0	134
		35 V _{DC} AT +85 °C; 21	V _{DC} AT +125 °C, SURC	E VOLTAGE = 38.	.5 V _{DC}	
22 000	A ⁽¹⁾	EP2A223(1)035(2)(3)(4)(5)	0.040	150	1.5	55
32 000	B ⁽¹⁾	EP2B323(1)035(2)(3)(4)(5)	0.020	250	2.0	80
36 000	B ⁽¹⁾	EP2B363(1)035(2)(3)(4)(5)	0.022	250	2.0	80
40 000	B (1)	EP2B403(1)035(2)(3)(4)(5)	0.022	250	2.0	86
47 000	C ⁽¹⁾	EP2C473(1)035(2)(3)(4)(5)	0.015	350	2.5	110
48 000	C (1)	EP2C483(1)035(2)(3)(4)(5)	0.015	350	2.5	108
58 000	С	EP2C583(1)035(2)(3)(4)(5)	0.017	350	3.0	125
70 000	D (1)	EP2D703(1)035(2)(3)(4)(5)	0.012	450	3.5	134
		50 V _{DC} AT +85 °C; 30	V _{DC} AT +125 °C, SUR	GE VOLTAGE = 55	5 V _{DC}	
12 000	A (1)	EP2A123(1)050(2)(3)(4)(5)	0.050	100	1.0	55
13 000	A (1)	EP2A133(1)050(2)(3)(4)(5)	0.050	100	1.0	55
17 000	В	EP2B173(1)050(2)(3)(4)(5)	0.025	200	1.5	80
22 000	B (1)	EP2B223(1)050(2)(3)(4)(5)	0.025	250	1.5	80
24 000	B ⁽¹⁾	EP2B243(1)050(2)(3)(4)(5)	0.027	250	1.5	86
23 000	С	EP2C233(1)050(2)(3)(4)(5)	0.017	200	2.5	108
33 000	C (1)	EP2C333(1)050(2)(3)(4)(5)	0.017	350	2.0	108
34 000	С	EP2C343(1)050(2)(3)(4)(5)	0.018	350	2.5	122
37 000	C (1)	EP2C373(1)050(2)(3)(4)(5)	0.020	350	2.5	122
44 000	D (1)	EP2C443(1)050(2)(3)(4)(5)	0.015	450	2.5	160
48 000	D (1)	EP2D483(1)050(2)(3)(4)(5)	0.015	450	3.5	140
		60 V _{DC} AT +85 °C; 38	V _{DC} AT +125 °C, SUR	GE VOLTAGE = 66	S V _{DC}	
6300	A ⁽¹⁾	EP2A632(1)060(2)(3)(4)(5)	0.050	100	1.0	60
12 600	B ⁽¹⁾	EP2B133(1)060(2)(3)(4)(5)	0.025	150	1.5	86
19 000	С	EP2C193(1)060(2)(3)(4)(5)	0.017	250	2.5	115
25 000	D (1)	EP2D253(1)060(2)(3)(4)(5)	0.015	450	3.0	145
		63 V _{DC} AT +85 °C; 38	V _{DC} AT +125 °C, SUR	GE VOLTAGE = 69	V _{DC}	
6000	A ⁽¹⁾	EP2A602(1)063(2)(3)(4)(5)	0.050	100	1.0	60
9400	В	EP2B942(1)063(2)(3)(4)(5)	0.025	150	1.5	86
11 000	B ⁽¹⁾	EP2B113(1)063(2)(3)(4)(5)	0.025	150	1.5	90
12 000	B ⁽¹⁾	EP2B123(1)063(2)(3)(4)(5)	0.025	150	1.5	90
13 000	B (1)	EP2B133(1)063(2)(3)(4)(5)	0.025	150	1.5	92
14 000	С	EP2C143(1)063(2)(3)(4)(5)	0.017	200	2.0	115
18 000	C (1)	EP2C183(1)063(2)(3)(4)(5)	0.020	250	2.5	120
24 000	D (1)	EP2D243(1)063(2)(3)(4)(5)	0.012	450	3.0	145

Part number definitions:

Part number definitions:

(1) Standard capacitance tolerance is 20 % or "M". Contact marketing for availability of 10 % or "K"

(2) Standard termination is radial tin / lead, available as "B", "D", "F", "H", "K", or "M".

RoHS-compliant or radial 100 % tin is available as "A", "C", "E", "G", "J", or "L"

(3) Standard positive lead dimension "Z" is 0.23"

(4) Standard ESR is "S"

⁽⁵⁾ Optional stud length; no stud = blank
(1) Preliminary rating, specification subject to change. Contact marketing for availability



EP2 STAND			MAX. ESR	MAX. DCL	MAX. DCL	
CAPACITANCE (µF)	CASE CODE	PART NUMBER	MAX. LSN AT +25 °C, 1 kHz (Ω)	AT +25 °C (μΑ)	AT +85 °C (mA)	WEIGHT (g)
		80 V _{DC} AT +85 °C; 48	3 V _{DC} AT +125 °C, SUR	GE VOLTAGE = 88	3 V _{DC}	
4000	A ⁽¹⁾	EP2A402(1)080(2)(3)(4)(5)	0.055	100	1.0	60
6000	B ⁽¹⁾	EP2B602(1)080(2)(3)(4)(5)	0.027	150	1.5	86
7000	B (1)	EP2B702(1)080(2)(3)(4)(5)	0.030	150	1.5	90
8000	B ⁽¹⁾	EP2B802(1)080(2)(3)(4)(5)	0.030	150	1.5	90
9000	B ⁽¹⁾	EP2B902(1)080(2)(3)(4)(5)	0.030	200	2.0	92
9000	C (1)	EP2C902(1)080(2)(3)(4)(5)	0.018	200	2.0	115
12 000	C ⁽¹⁾	EP2C123(1)080(2)(3)(4)(5)	0.020	250	2.5	120
14 000	C ⁽¹⁾	EP2C143(1)080(2)(3)(4)(5)	0.020	250	2.5	125
16 000	D (1)	EP2D163(1)080(2)(3)(4)(5)	0.015	450	3.0	145
		100 V _{DC} AT +85 °C; 60	V _{DC} AT +125 °C, SUR	GE VOLTAGE = 1	IO V _{DC}	
3000	A ⁽¹⁾	EP2A302(1)100(2)(3)(4)(5)	0.065	100	1.0	60
4200	B (1)	EP2B422(1)100(2)(3)(4)(5)	0.030	100	1.5	86
4400	B ⁽¹⁾	EP2B442(1)100(2)(3)(4)(5)	0.030	150	1.5	86
5800			0.035	150	1.5	90
5600	C (1)	EP2C562(1)100(2)(3)(4)(5)	0.020	150	2.5	115
6600	C ⁽¹⁾	EP2C662(1)100(2)(3)(4)(5)	0.020	200	2.0	115
7900	C (1)	EP2C792(1)100(2)(3)(4)(5)	0.025	250	2.5	120
9000	C (1)	EP2C902(1)100(2)(3)(4)(5)	0.025	250	2.5	125
10 500	D ⁽¹⁾	EP2D103(1)100(2)(3)(4)(5)	0.020	450	3.0	145
		110 V _{DC} AT +85 °C; 66	S V _{DC} AT +125 °C, SUR	GE VOLTAGE = 12	21 V _{DC}	
2200	A ⁽¹⁾	EP2A222(1)110(2)(3)(4)(5)	0.085	100	1.0	60
4000	B (1)	EP2B402(1)110(2)(3)(4)(5)	0.040	150	1.5	86
6000	C ⁽¹⁾	EP2C602(1)110(2)(3)(4)(5)	0.027	200	2.0	115
8000	D (1)	EP2D802(1)110(2)(3)(4)(5)	0.020	450	3.0	150
		125 V _{DC} AT +85 °C; 75	V _{DC} AT +125 °C, SUR	GE VOLTAGE = 13	7.5 V _{DC}	
1500	A ⁽¹⁾	EP2A152(1)125(2)(3)(4)(5)	0.100	100	1.0	60
1900	A ⁽¹⁾	EP2A192(1)125(2)(3)(4)(5)	0.100	100	1.0	60
2000	A ⁽¹⁾	EP2A202(1)125(2)(3)(4)(5)	0.100	100	1.0	60
2700	B ⁽¹⁾	EP2B272(1)125(2)(3)(4)(5)	0.045	150	1.5	90
3000	B (1)	EP2B302(1)125(2)(3)(4)(5)	0.045	150	1.5	90
3600	B ⁽¹⁾	EP2B362(1)125(2)(3)(4)(5)	0.050	150	1.5	95
3800	B ⁽¹⁾	EP2B382(1)125(2)(3)(4)(5)	0.050	150	1.5	95
3600	C (1)	EP2C362(1)125(2)(3)(4)(5)	0.025	250	2.5	105
4500	C ⁽¹⁾	EP2C452(1)125(2)(3)(4)(5)	0.025	250	2.5	120
5300	C ⁽¹⁾	EP2C532(1)125(2)(3)(4)(5)	0.035	250	2.5	125
5600	C ⁽¹⁾	EP2C562(1)125(2)(3)(4)(5)	0.035	250	2.5	128
7000	D (1)	EP2D702(1)125(2)(3)(4)(5)	0.025	450	3.0	150

- Part number definitions:

 - (1) Standard capacitance tolerance is 20 % or "M". Contact marketing for availability of 10 % or "K" (2) Standard termination is radial tin / lead, available as "B", "D", "F", "H", "K", or "M". RoHS-compliant or radial 100 % tin is available as "A", "C", "E", "G", "J", or "L" (3) Standard positive lead dimension "Z" is 0.23"

 - (4) Standard ESR is "S"
 - (5) Optional stud length; no stud = blank
- (1) Preliminary rating, specification subject to change. Contact marketing for availability

Vishay

EP1 STAND	ARD R	ATINGS				
CAPACITANCE (µF)	CASE CODE	PART NUMBER	MAX. ESR AT +25 °C, 1 kHz (Ω)	MAX. DCL AT +25 °C (μA)	MAX. DCL AT +85 °C (mA)	WEIGHT (g)
		25 V _{DC} AT +85 °C; 15	V _{DC} AT +125 °C, SUR	SE VOLTAGE = 27	.5 V _{DC}	
30 000	Α	EP1A303(1)025(2)(3)(4)(5)	0.030	150	1.5	63
		35 V _{DC} AT +85 °C; 21	V _{DC} AT +125 °C, SUR	GE VOLTAGE = 38	.5 V _{DC}	
22 000	Α	EP1A223(1)035(2)(3)(4)(5)	0.040	150	1.5	63
		50 V _{DC} AT +85 °C; 30	O V _{DC} AT +125 °C, SUR	GE VOLTAGE = 5	5 V _{DC}	
12 000	Α	EP1A123(1)050(2)(3)(4)(5)	0.050	100	1.0	63
13 000	Α	EP1A133(1)050(2)(3)(4)(5)	0.050	100	1.0	63
15 000	Α	EP1A153(1)050(2)(3)(4)(5)	0.060	100	1.0	67
		63 V _{DC} AT +85 °C; 38	B V _{DC} AT +125 °C, SUR	GE VOLTAGE = 69	9 V _{DC}	
6000	Α	EP1A602(1)063(2)(3)(4)(5)	0.050	100	1.0	63
6600	A (1)	EP1A662(1)063(2)(3)(4)(5)	0.060	100	1.0	66
		80 V _{DC} AT +85 °C; 48	B V _{DC} AT +125 °C, SUR	GE VOLTAGE = 88	3 V _{DC}	
4000	Α	EP1A402(1)080(2)(3)(4)(5)	0.055	100	1.0	63
4400	A (1)	EP1A442(1)080(2)(3)(4)(5)	0.060	100	1.0	66
		100 V _{DC} AT +85 °C; 60	O V _{DC} AT +125 °C, SUR	GE VOLTAGE = 1	10 V _{DC}	
3000	Α	EP1A302(1)100(2)(3)(4)(5)	0.065	100	1.0	63
3300	Α	EP1A332(1)100(2)(3)(4)(5)	0.070	100	1.0	66
		125 V _{DC} AT +85 °C; 75	V _{DC} AT +125 °C, SUR	SE VOLTAGE = 13	7.5 V _{DC}	
1900	Α	EP1A192(1)125(2)(3)(4)(5)	0.100	100	1.0	63
2000	Α	EP1A202(1)125(2)(3)(4)(5)	0.100	100	1.0	63
2200	Α	EP1A222(1)125(2)(3)(4)(5)	0.110	100	1.0	66

- EP1 ratings are not for new designs
- Part number definitions:
 - (1) Standard capacitance tolerance is 20 % or "M". Contact marketing for availability of 10 % or "K"
 - (2) Standard termination is radial tin / lead, available as "B", "D", "F", or "H". RoHS-compliant or radial 100 % tin is available as "A", "C", "E", or "G"

 - (3) Standard reliability is "Z" or non-established reliability
 (4) Standard temperature range is "S" or -55 °C to +85 °C or +125 °C with voltage derating
- (5) Standard ESR is "S"

 (1) Preliminary rating, specification subject to change. Contact marketing for availability



PERFORMANCE CHARACTERISTICS OF HIGH ENERGY CAPACITORS

ELECTRICAL PERFORMANCE CHARACTERISTICS			
ITEM	PERFORMANCE CHARACTERISTICS		
Operating temperature range	Per MIL-PRF-3900655 °C to +85 °C or +125 °C with voltage derating (see Standard Ratings table)		
Storage temperature range	Per MIL-PRF-3900662 °C to +130 °C		
Capacitor tolerance ± 20 % ± 10 % at 120 Hz			
ESR Limits per Standard Ratings table			
DC leakage current (DCL max.)	At 25 °C the leakage current shall not exceed values listed in the Standard Rating table.		
There shall be no continuous reverse voltage. Transient reverse voltage surges and under the following conditions: Reverse voltage a) The peak reverse voltage is equal to or less than 1.0 V and the product of the particle times the duration of the reverse transient is 0.05 A or less b) The repetition rate of the reverse voltage surges is less than 10 Hz			
Surge voltage	The test shall be at 1000 cycles at 110 % of rated voltage at 85 °C. A cycle consists of a 30 s charge and a 330 s discharge through 1000 Ω resistor.		
Life test 2000 h at +85 °C			

ENVIRONMENTAL CHARACTERISTICS			
ITEM	TEST AND CONDITIONS	COMMENTS	
Hermeticity	MIL-STD-202, method 112 C/Illa	The capacitor shall be hermetically sealed such that the case does not leak electrolyte or vent any gas when exposed to a vacuum.	
Moisture resistance	MIL-STD-202, method 106	6 V polarity	
Altitude	MIL-STD-202, method 105, test condition D	100 000 feet test	
Fungus	MIL-PRF-39006	The capacitor materials shall not support fungus growth and shall not be a nutrient to fungus.	

MECHANICAL PERFORMANCE CHARACTERISTICS				
ITEM	TEST METHOD	CONDITION		
Thermal shock	MIL-STD-202, method 107	Test condition A Thermal shock shall be in accordance with MIL-PRF-39006 when tested for 30 cycles.		
Shock	MIL-STD-202, method 213	Test condition G 11 ms, 50 g		
Vibration - high frequency	MIL-STD-202, method 204	Test condition D 12 sweeps/axis, 20 g peak		
Vibration - random	MIL-STD-202, method 214	Test condition II, letter E 1.5 h/axis, 19.64 g		
Resistance to solder heat	MIL-STD-202, method 210	Test conditions A and B		
Solderability	MIL-STD-202, method 208	ANSI/J-STD-002, test A		
Terminal strength	MIL-STD-202, method 211	The capacitor terminals must withstand a 5 pound pull test for 5 s to 10 s. The capacitor must not be visibly damaged and the electrical characteristics must not be affected.		
Part markings	MIL-STD-202, method 215	The capacitor shall be permanently and legibly marked on the circumference of the case. The markings shall be resistant to solvents.		
Weight (mass)		See Standard Ratings table		
Seal	MIL-PRF-39006			
MSL	J-STD-033	Not applicable		
Packaging	MIL-PRF-39006	All units are shipped in individual bulk packages.		
Stud mounting		Tighten nuts only ½ to ¾ turn beyond point of initial contact, equivalent to 24 to 28 maximum inch-ounces torque. Maximum pre-load tension ~ 15 pounds. Lock washers are not recommended; use an adhesive lock nut		

Vishay

IMPORTANT MOUNTING CONSIDERATIONS

Capacitors mounted using leads only are not recommended for applications experiencing mechanical shock or vibration. Secure mounting to the printed wiring board (PWB) is crucial, and combining methods is often preferred:

- Mounting studs: provide the strongest hold, especially in vibration environments. Vishay offer <u>2-56 316SS studs</u> and <u>spacers</u> (to fill the gap) as standard options. Tighten studs to <u>30 in-oz</u> to <u>40 in-oz</u> and secure nuts with <u>appropriate epoxy material</u>.
- **Epoxy staking:** even with studs, we recommend epoxy staking the capacitor to the PWB for maximum vibration resistance. In some cases, potting the cavity between the PWB and the capacitor body might be necessary. For the most demanding shock/vibration applications, full potting may be required.

GLASS-TO-METAL SEAL (GTMS) PROTECTION

- Handle the capacitor with care to avoid damaging the GTMS, a critical component for sealing and electrical performance.
- Avoid applying any forces (lateral, axial, or torque) to the positive terminal.
- · Minimize any mechanical shock to this area.

SOLDERING RECOMMENDATIONS

- The capacitor rim is designed to directly mate with the PWB. "No-clean" flux is recommended for soldering.
- Follow standard ANSI J-STD 001 through-hole soldering methods.

LEAD TRIMMING

- If lead trimming is necessary, handle the leads with care.
- Cutting the positive terminal is strictly prohibited as it may result in "OPEN" failure mode.
- Leads are available from 0.1" to 0.313" (measured from the capacitor rim).

ADDITIONAL NOTES

- Consider these guidelines as recommendations for optimal performance and component longevity.
- Specific application requirements may necessitate adjustments to these guidelines.



Legal Disclaimer Notice

Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Vishay products are not designed for use in life-saving or life-sustaining applications or any application in which the failure of the Vishay product could result in personal injury or death unless specifically qualified in writing by Vishay. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.