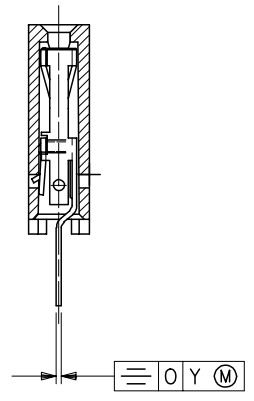


RECOMMENDED P.C. BOARD
HOLE PATTERN
FOR STRAIGHT PINS.



SECTION C-C SHOWING
STRAIGHT PINS.

NOTES:

- 1) CONTACT-PLATED PHOSPHOR BRONZE.
- 2) HOUSING-15% GLASS FILLED POLYESTER. COLOUR: BLACK.
- 3) FOR (0.635)/.025 SQ. MALE PINS THE LENGTH MUST BE (5.65)/.222 MIN & (7.00)/.276 MAX. TO ENSURE GOOD CONNECTION WITH CONTACT.
- 4) PRODUCT SPECIFICATION: PS-99020-0001
- 5) PCB THICKNESS 1.6MM

ADDE NOTE 4 & 5 EC NO: E2008-0119 DRWN:DBYRNES CHKD: APPR:EDMAHONY	2007/09/10 2007/09/10 2007/09/10	DESCRIPTION AB	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION																
			$\nabla = 0$ $\triangle = 0$	<table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>2 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>1 PLACE</td> <td>± ---</td> <td>± ---</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± ---	± ---	1 PLACE	± ---	± ---	MM/IN	5:1	METRIC		
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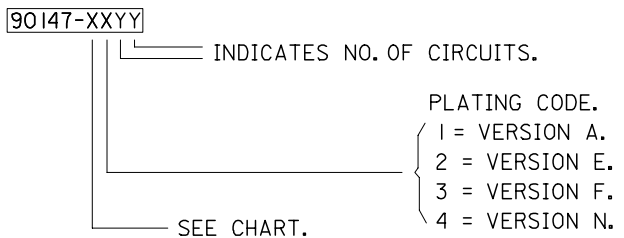
PART NO'S - STRAIGHT PINS	NO. OF CKTS	DIM. "A"	DIM. "B" (±.000)±.002	QTY. PER TUBE
90147-1X02	2	(2.54) .100	(5.08) .200	105
↑ 03	3	(5.08) .200	(7.62) .300	72
04	4	(7.62) .300	(10.16) .400	52
05	5	(10.16) .400	(12.70) .500	44
06	6	(12.70) .500	(15.24) .600	36
07	7	(15.24) .600	(17.78) .700	30
08	8	(17.78) .700	(20.32) .800	26
09	9	(20.32) .800	(22.86) .900	22
10	10	(22.86) .900	(25.40) 1.000	22
11	11	(25.40) 1.000	(27.94) 1.100	20
12	12	(27.94) 1.100	(30.48) 1.200	18
13	13	(30.48) 1.200	(33.02) 1.300	16
14	14	(33.02) 1.300	(35.56) 1.400	14
15	15	(35.56) 1.400	(38.10) 1.500	14
16	16	(38.10) 1.500	(40.64) 1.600	13
17	17	(40.64) 1.600	(43.18) 1.700	13
18	18	(43.18) 1.700	(45.72) 1.800	12
19	19	(45.72) 1.800	(48.26) 1.900	12
20	20	(48.26) 1.900	(50.80) 2.000	11
21	21	(50.80) 2.000	(53.34) 2.100	11
22	22	(53.34) 2.100	(55.88) 2.200	10
23	23	(55.88) 2.200	(58.42) 2.300	9
24	24	(58.42) 2.300	(60.96) 2.400	9
25	25	(60.96) 2.400	(63.50) 2.500	8
26	26	(63.50) 2.500	(66.04) 2.600	8
27	27	(66.04) 2.600	(68.58) 2.700	8
28	28	(68.58) 2.700	(71.12) 2.800	7
29	29	(71.12) 2.800	(73.66) 2.900	7
30	30	(73.66) 2.900	(76.20) 3.000	7
↓ 31	31	(76.20) 3.000	(78.74) 3.100	7
90147-1X 32	32	(78.74) 3.100	(81.28) 3.200	6

PLATING VERSION A
PRE-PLATED HOT DIP TIN
1.0 TO 2.5 um (.000040" TO .000100").

PLATING VERSION E
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.38 TO 0.64 um (.000015" TO .000025")
GOLD ON CONTACT AREA (OVER NICKEL),
3 TO 5 um (.000120" TO .000200") TIN
ON SOLDER TAILS (OVER NICKEL).

PLATING VERSION F.
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.76 TO 1.0 um (.000030" TO .000040")
GOLD ON CONTACT AREA (OVER NICKEL),
3 TO 5 um (.000120" TO .000200") TIN
ON SOLDER TAILS (OVER NICKEL).

PLATING VERSION N.
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.76 TO 2.6 um (.000030" TO .000100")
GOLD ON CONTACT AREA (OVER NICKEL),
4 um (.000120") MINIMUM TIN
ON SOLDER TAILS (OVER NICKEL).



STANDARD PRODUCTS

REMOVE KINK OPT
EC NO: E2007-0787
DRWN: WASZKI EWI CZ 2007/04/25
CHKD: DORJARTY 2007/04/25
APPR: DENNEHY 2007/04/27

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0002
3 PLACES	± .005	± .0002
2 PLACES	± .005	± .0002
1 PLACE	± .005	± .0002

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

DRAWN BY DATE
DB 1986/12/28

CHECKED BY DATE
JDENNEHY 2005/07/07

APPROVED BY DATE
JDENNEHY 2005/07/07

MATERIAL NO.

SIZE
A3

SCALE
5:1

DESIGN UNITS
METRIC

THIRD ANGLE PROJECTION

TITLE
C-GRID III SINGLE ROW
VERTICAL P.C. BOARD
CONNECTOR

MOLEX INCORPORATED

DOCUMENT NO.
SDA-90147

SHEET NO.
2 OF 2

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