5.2×5.2mm Low-profile (Surface mount type)

SKQG Series





Available in two types - 0.8mm height without stem or 1.5mm height with stem.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

Multi Control Devices

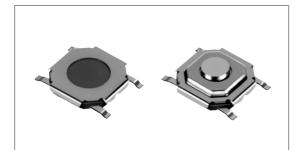
TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type

Surface Mount Type Radial

Type



Features

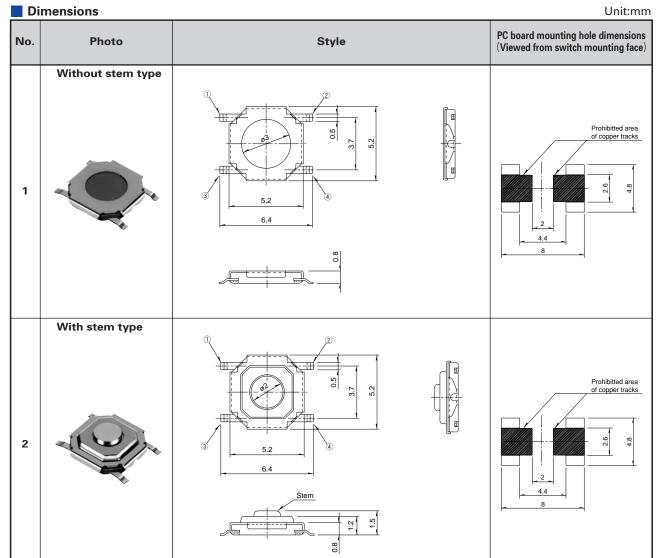
- Suitable for high density mounting with dimensions of 5.2×5.2mm.
- Much thinner and lighter than conventional products.
- Available in 0.8mm "without-stem" type for thinner design and "with-stem" type for easier use.
- High reliability achieved by dust proof structure.
- Reflow solderable.
- Supplied in 12mm width embossed taping.

Applications

- For various operation in audio equipment, video recorders, communication devices, cameras, in-car components, home appliances
- For TVs, flat panel TVs, notebook PCs

Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Variety	Drawing No.	
SKQGAEE010	0.98N					500,000cycles				
SKQGAAE010	1.57N					300,000cycles		Without stem	1	
SKQGACE010	2.55N		rtical 1 (175 1 i	50mA 12V DC		50,000cycles				
SKQGAFE010	0.98N	Vertical				10 <i>μ</i> A 1V DC	500,000cycles	100m Ω max.		
SKQGABE010	1.57N					300,000cycles		With stem	2	
SKQGADE010	2.55N					100,000cycles		vvitii Steiii		
SKQGAKE010	3.43N					100,000cycles				



Detector

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Package Type
Multi Control
Devices

TACT Switch™

Custom-Products

Sharp Feeling

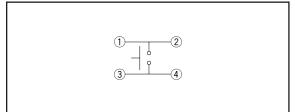
Soft Feeling

Snap-in Type Surface

Mount Type

Radial Type





Product Specifications

Series		Sharp feeling type	Soft feeling type	
Operating temperature range		-20° C to $+70^{\circ}$ C SKHJ/HL/QJ/RR/QK	-20°C to +70°C SKEG	
		-30°C to +85°C	-40°C to +90°C	
Electrical	Insulation resistance	100MΩmin. 100V DC SKEY/PD: 50MΩmin. 100V DC		
performance	Voltage proof	250V AC for 1minute SKRE/SC/RB/RM/RW/RR/EY/PD : 100V AC for 1minute		
5	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively		
Durability	Lifetime	Shall be in accordance with individual specifications.		
Cold −30±2°C for 96h		c for 96h		
Environmental performance	Dry heat	80±2℃ for 96h		
	Damp heat	60±2℃, 90 to 95%RH for 96h		

Note

The automotive operating temperature range to be individually discussed upon request.

■ Specifications of LED (SKHJ)

Color of illumination	Power dissipation P (mW)	Forward pulse peak current IFP(mA)	Forward current IFDC(mA)	Reverse voltage VR(V)	Forward voltage VF(V) IF=10mA	Reverse current IR(μ A) VR=4V	Peak emission wave length λ peak(nm) IF=10mA	Spectral line half width Δ λ (nm) IF=10mA	Luminous intensity IV(mcd) IF=10mA
Red	40	80	15	4	2.7 max. 2.05TYP	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP
Pure green							555 TYP	20 TYP	0.8min. 2.0 TYP
Amber					2.7 max.	P 10 max.	590 TYP	30 TYP	0.4min. 1.0 TYP
Orange (High brightness)				3	2.0 TYP		630 TYP	40 TYP	1.5min. 4.0 TYP
Green (High brightness)				4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP

Detector

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Slide

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Power

Dual-in-line

Package Type
Multi Control
Devices

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

Multi Control Devices

TACT Switch¹¹

Custom-

Products

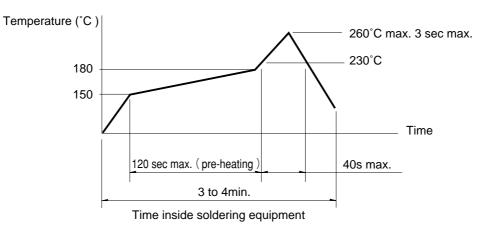
Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 \(\phi \) CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Note

- The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Sharp Feeling Conditions for Auto-dip Soft Available for Snap-in Type and Radial Type **Feeling**

(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition	
Flux built-up	Mounting surface should not be exposed to flax	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100℃ max.	
Preheating time	60s max.	
Soldering temperature	260°C max.	
Duration of immersion	5s max.	
Number of soldering	2times max.	

Manual Soldering (Except SKRT series)

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

Notes

- 1. Consult with us for TACT Switch™ washing conditions.
- 2. Prevent flux penetration from the top side of the TACT Switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)

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Package Type

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Devices

TACT Switch

CustomProducts

Sharp Feeling Soft Feeling Snap-in Type

Mount Type Radial Type

Specification of Embossed Taping Package

■ Taping Packaging for Auto-insertion

Plastic Reel

Applicable series

SKHM, SKHU, SKQG, SKQL, SKQM, SKQR, SKQY,
SKRAAK, SKRAAL, SKRB, SKRE, SKRK, SKRM, SKRN,
SKRP, SKRT, SKRW, SKPM, SKSC, SKSD

SKQT, SKRAAM, SKRAAQ, SKRR, SKPG, SKPN

17.5

SKQUBA, SKQUDB

33.5

Unit:mm

Applicable series	Oty/reel (pcs.) (Minimum packing unit)	Tape dimensions				
SKQM, SKPM	2,000					
SKHM, SKHU, SKQY, SKRT, SKRAAK, SKRAAL	3,000	Pull direction				
SKQG	5,000 (Without stem type) 4,000 (With stem type)	2 4 4 Ø1.5 hole				
SKRP	4,000					
SKRKAE, SKRKAH 4,500		12 (5.5)				
SKQR, SKRB SKRM, SKRW	10,000	8				
SKRE, SKRN, SKRKAG, SKSC, SKSD	5,000					
SKQL	3,000	2 4 4 91.5 hole SP Pull direction				
SKRH	1,300	Ø1.5 hole				
SKRV	1,500	Pull direction				
SKPG	1,200	<u>2</u> <u><u>*12</u> <u>4</u> <u> 4</u> <u> 15 hole <u>91.5 hole</u> <u>*15 hole <u>91.5 hole</u> <u>91.5 hole <u>91.5 hole</u> <u>91.5 hole <u>91.5 hole</u> <u>91.5 hole <u>91.5 hole</u> <u>91.5 hole <u>91.5 hole</u> <u>91.5 hole</u> <u>91.5 hole <u>91.5 hole</u> <u>91.5 hole <u>91.5 hole 91.5 hole 9</u></u></u></u></u></u></u></u></u></u>				
SKRAAM, SKRAAQ	1,400	ø1.5 noie				
SKQT	3,000					
SKRR	7,000					
SKPN	1,100	Pull direction				
SKQUBA	750	40 40 41 22 91.5 12 14 15 17 17 18 18 18 18 18 18 18 18 18 18				
SKQUDB	600					

Note

For ϕ 330mm diameter reel requirements, please contact us.