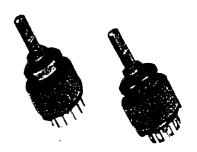
SERIES 56

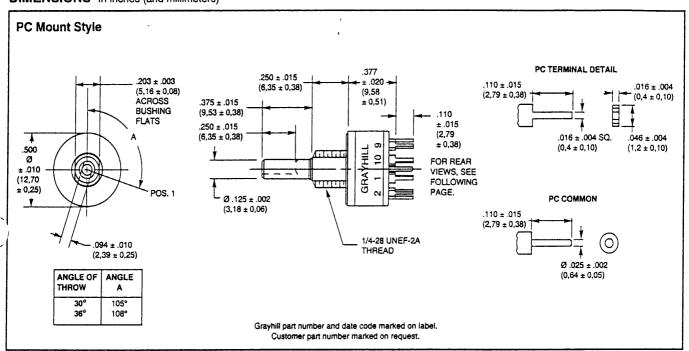
986-264 to 986-495

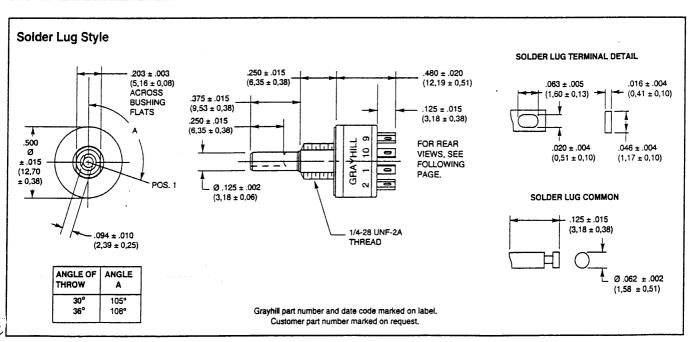
FEATURES

- Requires Minimum Distance Behind the panel
- Adjustable Stop Types Provide Prototypes Immediately
- Industrial Quality, Economically Priced



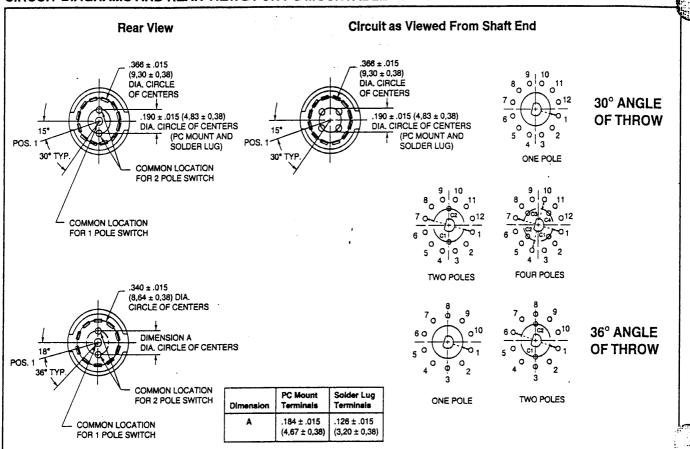
DIMENSIONS In inches (and millimeters)





1/2" DIAMETER, 200 MAROTARY SWITCHES

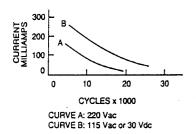
CIRCUIT DIAGRAMS AND REAR VIEWS FOR PC MOUNTABLE AND SOLDER LUG TERMINALS



SPECIFICATIONS

Electrical Ratings

Chart shown for non-shorting (break before make) contacts, resistive load.



One cycle is 360° rotation clockwise and 360° return. The data for the curve was measured at sea level, 25° C and 68% relative humidity with the life limiting criteria which follows.

Contact Resistance: 100 milliohms maximum, (15 milliohms initially).

Insulation Resistance: 10,000 megohms minimum between mutually insulated parts (50,000 megohms initially).

Voltage Breakdown: 600 Vac minimum between mutually insulated parts at standard atmospheric pressure.

Life Expectancy: As determined from the loadlife curve for the current to be switched. Contact GRAYHILL for more information if any of the following is true: the life limiting criteria are more critical than those listed; longer operation is required; a larger make and break current is required; the operating environment includes elevated temperatures or reduced pressures.

Contact Carry Rating: Switch will carry 6 amperes continuously with a maximum contact temperature rise of 20°C.

Additional Characteristics

Contact Type and Forces: Shorting or nonshorting wiping contacts with over 25 grams of contact force.

Shaft Flat Orientation: Flat opposite contacting position of pole number one (see circuit diagrams).

Terminals: Switches have the full circle of terminals, regardless of number of active positions.

Stop Strength: 7.5 pound-inches minimum Rotational Torque: 3.5 to 9 ounce-inches (21-53 mN-m), depending on the number of poles.

Bushing Mounting: Required for switches with stops, and recommended for switches without stops.

Meets MIL-S-3786 for:

High and medium shock; Vibration (10 to 2,000 Hz); Thermal shock(-65° to 85 ° C); Salt spray; Explosion; Stop strength (7.5 in-lbs. minimum (.85 N-m)); Terminal strength; Sealed styles withstand water pressure of 15 PSI minimum (103 KPa) without leakage.

Materials and Finishes

Housing: Zinc die cast, Zinc plated with Chromate

treatment.

Mounting Nut: Brass, Zinc plated with Chromate treatment.

Lockwasher: Spring Steel, Zinc plated with Chromate treatment.

Panel Seal: Silicone rubber

Shaft and Stop Arm: Zinc die cast, Zinc plated with Chromate treatment.

Retaining Ring: 302 Stainless Steel, passivated

Shaft Seal: Silicone rubber
Stop Pins: 303 Stainless Steel, passivated

Detent Rotor: Molded Thermoplastic **Detent Spring:** Tinned music wire

Detent Balls: Steel, Nickel plated

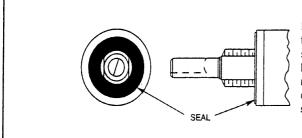
Contact Spring: Stainless Steel, passivated Rotor Contact: Brass, Silver over Nickel plated Common Ring: Brass, Gold over Silver over Nickel plated

Terminals: Brass, Gold over Silver over Nickel plated

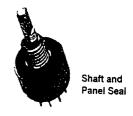
Switch Base: Molded thermoset plastic Mounting Hardware: One mounting nut .089" thick by .375" across flats and one internal tooth lockwasher are supplied with the switch.



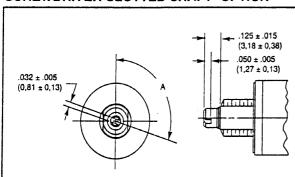
SHAFT AND PANEL SEAL-Style S



Panel is sealed by an O-ring at the base of bushing. Shaft is sealed by an O-ring inside the bushing. After the switch is mounted, seals do not alter the dimensions of the unsealed style.



SCREWDRIVER SLOTTED SHAFT-OPTION



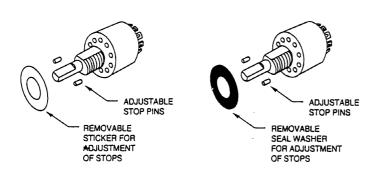
Series 56 rotary switches are available with a screwdriver slotted shaft with dimensions as shown. Available in the styles, angles of throw and pole/positions combinations shown in the choice and limitations chart.



ADJUSTABLE STOP SWITCHES

Two stop pins and an adhesive backed sticker or seal washer are provided. Sticker is temporarily removed to locate stop pins as desired to

limit the shaft rotation. All dimensions are identical to the fixed stop switch counterpart.

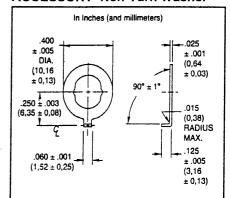


SUGGESTED ADJUSTABLE STOP SUBSTITUTION GUIDE

Fixed Stop Style	Adjustable Stop Style Equivalent	Fixed Stop Style	Adjustable Stop Style Equivalent
56A	56D	56B	56BD
56S	56SD	56BS	56BSD
56P	56DP	56BP	56BDP
56SP	56SDP	56BSP	56BSDP



ACCESSORY-Non-Turn Washer



Part No. 50J1066

Cut round hole for the bushing and for the non-turn tab. Washer fits the double D bushing flats. Washer is sold only when accompanied by an order for a like number of switches. Washer is 302 stainless steel.

1/2" DIAMETER: 200 MA ROTARY SWITCHES

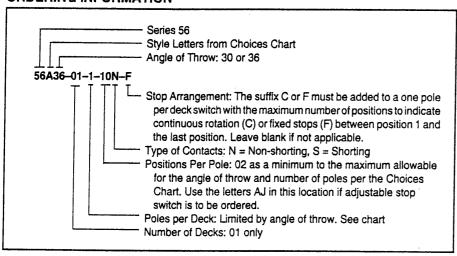


CHOICES AND LIMITATIONS -Series 56

		_	URES.		Screwdriver	Angle Of	Number	Number Of	Shorting Or	
Style Designation	Solder Lug Terminals:	PC Mount Terminals	Shaft/Panel Seal	Adjustable Stops ¹	1		Of Poles	Positions Per Pole	Non-Shorting Contacts	
A	X				В					
S	Х		Х		BS		1	02 thru 12	NorS	
Р		Х			ВР	30°	2	02 thru 06	N or S	
SP		X	Х		BSP		4	02 or 03	N or S	
D	X			х	BD					
SD	X		Х	x	BSD		1	02 thru 10	N or S	
DP		Х		х	BDP	36°	2	02 thru 05	NorS	
SDP		Х	Х	х	BSDP					

¹Adjustable stop versions allow selection of 2 positions to the maximum number of positions per pole.

ORDERING INFORMATION



STANDARD OPTIONS

Not available thru Distributors. Intermixing of shorting and non-shorting contacts. Contact Grayhill.

Available from your local Grayhill Distributor For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.



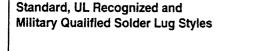
SERIES 42, 43, 44 AND 54

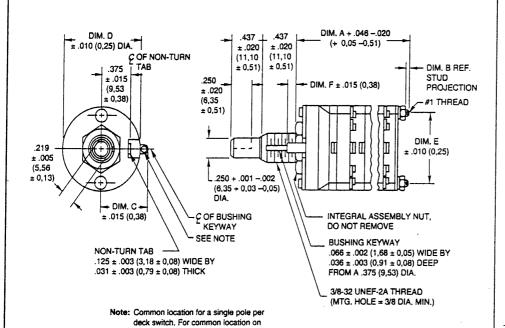
FEATURES

- Rugged Construction Insures Operation For the Life of Your Equipment
- Many Circuitry Options
- MIL Qualified Versions MIL-S-3786/04
- Features Choice Include: Shaft/ Panel Seal, Adjustable Stops, PC Termination, UL Recognized

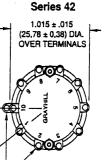


DIMENSIONS In inches (and millimeters)

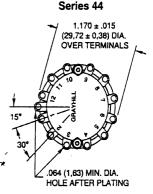




Rear Views



.064 (1,63) MIN. DIA. HOLE AFTER PLATING



For rear view of 45°, 60° and 90°, see circuit diagram.

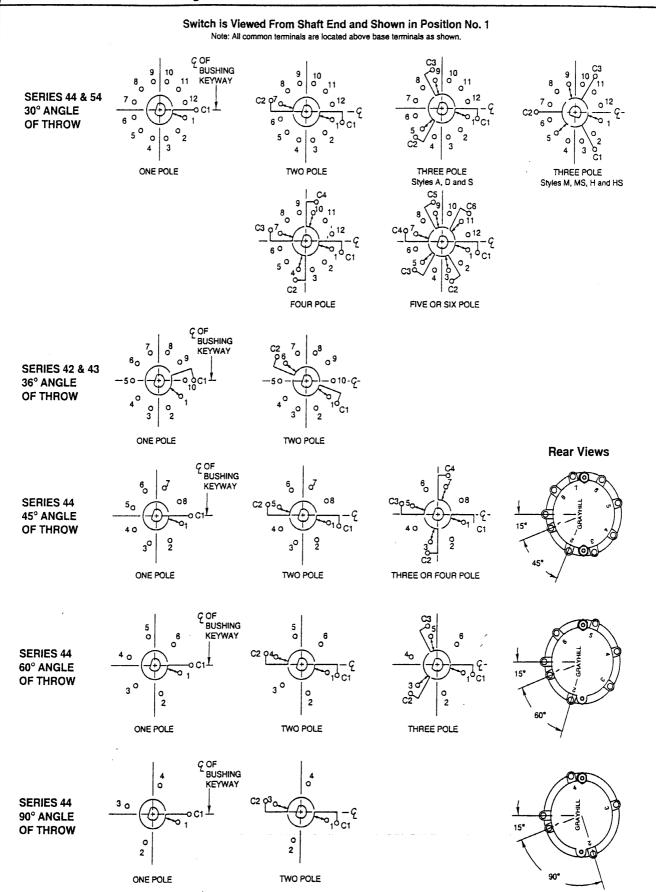
No.		Dimension B		Approx. Weight N		No.		Dimension B			Approx. Weight	
of	Dimension	Style	Style		ms	of	Dimension	Style	Style	Gra	ms	
Decks	A	A	MorH	42	44	Decks	A	Α	MorH	42	44	
1	1.025 (26,04)	.062 (1,57)	.030 (0,76)	40.0	48	7	3.351 (85,16)	.312 (7,92)	.280 (7,11)	73.0	90	
2	1.371 (34,82)	.062 (1,57)	.030 (0,76)	45.5	55	8	3.697 (93,90)	.312 (7,92)	.280 (7,11)	78.5	97	
3	1.717 (43,61)	.062 (1,57)	.030 (0,76)	51.0	62	9	4.043 (102,69)	.312 (7,92)	.280 (7,11)	84.0	104	
4	2.063 (52,40)	.062 (1,57)	.030 (0,76)	56.5	69	10	4.389 (111,48)	.312 (7,92)	.280 (7,11)	89.5	111	
5	2.409 (61,19)	.062 (1,57)	.030 (0,76)	62.0	76	11	4.735 (120,27)	.312 (7,92)	.280 (7,11)	95.0	118	
6	3.005 (76,33)	.312 (7,92)	.280 (7,11)	67.5	83	12	5.081 (129,06)	.312 (7,92)	.280 (7.11)	100.5	125	

Grayhill part number and date code marked on detent cover label. Customer part number marked on request. Military part number marked when required. UL recognized markings as required.

multi-pole switches, see circuit diagrams.

Dimension	С	D	E	F
Series 42	.562 (14,27)	1.000 (25,4)	.830 (21,08)	
Series 44	.642 (16,31)	1.162 (29,51)	1.000 (25,4)	

CIRCUIT DIAGRAMS—Solder Lug Terminals



ADJUSTABLE STOP SWITCHES-Series 42 and 44

The standard and UL recognized switches are also available with adjustable stops. Two removable stop washers allow you to limit the number of switch positions as needed. A knurled nut is supplied to secure the washers if desired. These switches have no bushing keyway. All other dimensions, ratings and characteristics are the same as the standard fixed stop styles. Although not military qualified, the adjustable styles are useful in military equipment prototypes. However, when submitting the equipment for government approval, the fixed stop qualified style should be substituted.

See additional adjustable stop switch information at the beginning of the Rotary Switch section. For ordering information, see page E-64.

Front Views







Series 44

Equivalent Styles
For style 42A36, use 42D36
For style 44A30, use 44D30
For style 42M36, use 42D36 initially
For style 44M30, use 44D30 initially
For style 42U36, use 42UD36
For style 44U30, use 44UD30

USE OF KNURLED

NUT IS OPTIONAL

See pages E-67 through E-70 for specifications, accessories and ordering information.

-ADJUSTABLE STOP WASHERS



MILITARY QUALIFIED: Single Shaft Switches

The military styles of the single shaft Series 42 and 44 rotary switches are qualified to MIL-S-3786/4, specifically SR04-1. Qualification includes two temperature ranges. Unsealed styles M, MB, MG and MBG are qualified for -65 to 85°C. Unsealed styles H, HB, HG and HBG, plus sealed styles HS, HBS, HGS and HBGS are qualified for -65°C to 125°C. Qualification includes low level switching and shaft grounding as specified in MIL-S-3786. Qualification includes 30°, 36°, 45°, 60° and 90° angles of throw with solder lug terminals. The military styles are dimensionally the same as the standard styles with two exceptions. The location of the common for the 3-pole switch differs (see circuit diagrams), and the non-turn tab for styles HS, HBS, HGS and HBGS differs per the Shaft and Panel Seal description following.

Two Switches, Concentric Shafts

The M style of the concentric shaft Series 43 and 54 switches is qualified to MIL-S-3786/4,

specifically SR04-2. Unsealed switches are qualified for -65°C to 85°C in 30°, 36°, 45°, 60° and 90° throws. The standard and military styles of the concentric switches have the same dimensions with the exception of the location of the 3 pole common (see circuit diagrams). The 30° and 36° throws are described in the ordering information. If the 45°, 60° and 90° throws are required, they can be provided in Section A of the Series 54 Rotary Switches; see Standard Options, page E-10.

Add-A-Pot Switches

The military style of the add-a-pot Series 54 switch is qualified to MIL-S-37864, specifically SR04-3. These unsealed switches are qualified for -65°C to 85°C in 30°, 45°, 60° and 90° throws. The dimensions of the military style add-a-pot switches are not the same as the standard add-a-pot switches; see drawings.

All Qualified Switches

Complete electrical ratings and characteristics for all of these qualified switches are listed on the

following pages. Standard variations such as terminals, shaft and/or bushing length etc., which do not affect performance, can be marked as qualified product. Adjustable stops cannot be qualified. Contact GRAYHILL for details about variations.

Military qualified switches may be ordered by the military M number listed in MIL-S-3786/4 or by the GRAYHILL part number. They will be marked to specifications.

MILITARY QUALIFIED SHAFT AND PANEL SEAL-

Styles HS, HBS, HGS and HBGS

The shaft is sealed to the bushing by an internal O-ring per MIL-P-5516B. The bushing is sealed to the panel with a silicone rubber washer and a stainless steel backing washer. The combined uncompressed thickness is 0.055" (1,40). Since this switch has a flat cover, a non-turn washer is supplied (see Panel Seal Kit). If using it, mount it in front of the panel. For Panel Seal Kit, see pages E-70.

SPECIFICATIONS

Electrical Ratings Standard Style

Rated: To make and break the following loads:

	Angle of Throw						
	30° or 36°	45° or 60°	90°				
115 Vac resistive	1 amp	5 amps	5 amps				
6-28 Vdc resistive	1 amp	1 amp	2 amps				
115 Vac inductive	0.25 amp	2 amps	2 amps				
115 Vdc inductive	0.02 amp	<u> </u>					
6-28 Vdc inductive	0.10 amp	_					
115 Vdc resistive	0.10 amp						
To carry 10 amps co	ntinuously.						

Contact Resistance: 50 milliohms maximum Insulation Resistance: 1,000 megaohms minimum

Voltage Breakdown: 1,000 Vac initially (500 Vac or better after most environmental tests) Life Expectancy: 100,000 mechanical cycles of operation. *Note:* Actual life is determined by a number of factors, including electrical loading, rate of rotation, and environment, as well as maximum voltage breakdown required at the end of life.

UL Recognition–

Styles UA, UD, UM, UP, US and USP

GRAYHILL styles A and M and their variations (D, P, S and SP) of the Series 42, 43, 44 and 54 rotary switches have been tested by Underwriters Laboratories. The letter U in the style indicates proper marking as required by Underwriters Laboratories. These switches are recognized under file number E35289. The UL rating for the Series 42, 43, 44 and 54 is as follows:

Electrical Parameters: style UA=1.0 ampere at 125 Vac. Style UM=1.0 ampere at 125 Vac and also .5 ampere at 125 Vac, inductive load, 0.75 to 0.8 power factor.

Rating based on the following criteria:

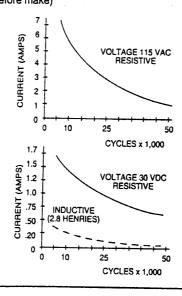
Overload: 50 operations at 150% rated AC load Endurance: 6000 operations at the rated load with 1000 Vac dielectric strength before and after test

Temperature Rise: Not to exceed 30°C when carrying rated AC load after test.

Note: all dimensional drawings for the standard style Series 42, 43, 44 and 54 also apply to these switches, with the exception that switches are marked per specifications.

Electrical Ratings Military Style

General Rating: This rating is based on standard Grayhill tests of the Military style switch done at ambient conditions. It is provided for comparison to the Standard Style switch. Charts shown for non-shorting contacts (break before make)



Voltage and Load: As listed in the chart One cycle is 360° rotation and a return through all switch positions to the starting position. The data for the curves was measured at sea level, 25°C and 68% relative humidity.

The Series 42, 43, 44 and 54, style M, H and HS switches are made to meet requirements of MIL-S-3786, style SR04. Diallyl phthalate molded parts and the design of internal switching elements provide exceptional performance.

Curves shown are typical load-life curves for Series 42, 43, 44 and 54, style M, H and HS switches with 30° or 36° angles of throw. They show the numbers of cycles of rotational life expectancy for the types of loads shown. Thus, with a 5 amp, 115 Vac resistive load, 10,000 cycles of life is expected. If the load is reduced to 3 amps, life is increased to 25,000 cycles. The larger angles of throw (45°, 60° or 90°) switch larger currents for a like number of cycles.

Life limiting or failure criteria for these curves are:

Contact Resistance: 50 milliohms maximum Insulation Resistance: 1,000 megaohms minimum between mutually insulated parts

Voltage Breakdown: 1,000 Vac minimum between mutually insulated parts. These switches will carry 10 amps with maximum contact temperature rise of 20°C. Life can be predicted by GRAYHILL if less critical life characteristics, elevated temperature or reduced pressure is involved.

SPECIFICATIONS

MIL-S-3786 Electrical Values Military Style

Style M switches, at 85°C, approximately 68% humidity and sea level pressure and style H and HS at 125°C have been tested to make and break the following loads as stated in MIL-S-3786/SR04; 250 milliamperes at 28 Vdc resistive, 100 milliamperes at 28 Vdc inductive (2.8 henries); 75 milliamperes at 115 Vac resistive.

These switches have also been tested at reduced barometric pressure (70,000 feet), 25°C at approximately 68% relative humidity to make and break the following loads as stated in MILS-3786/SR04; 200 milliamperes, 28 Vdc resistive; 25 milliamperes, 28 Vdc inductive (2.8 henries); 20 milliamperes, 115 Vac resistive. When tested to these loads and conditions the style M, H and HS switches meet the following life limiting or failure criteria after 25,000 cycles in accordance with MIL-S-3786.

Contact Resistance: 50 milliohms maximum Insulation Resistance: 1,000 megaohms minimum between terminals and shafts

Dielectric Strength: 1,000 Vac (atmospheric pressure) and 450 Vac (reduced pressure) minimum between mutually insulated parts.

When tested at sea level 25°C and 68% relative humidity with failure criteria of 50 milliohms max. and 750 Vac breakdown voltage, these switches will make and break the following loads: 250 mA at 28 Vdc, inductive (2.8 henries); 1.25 amps at 28 Vdc resistive; 2.0 amps at 115 Vac, 60 Hz resistive, for 10,000 cycles.

These switches also meet MIL-S-3786/SR04 for moisture resistance, medium and high shock, vibration (10 to 2000 cps), thermal shock (-65°C to 125°C), salt spray, explosion and terminal pull.

Materials and Finishes Standard Style

Bases: Melamine per MIL-M-14,4 Cover, Deck Separators, End Plate and Rotor Mounting Plate: Phenolic per MIL-M-14 Mounting Bushings and Nuts: Brass, Cadmium plated per QQ-P-416, Class 2, Type II Shaft Cover Plate, Retaining Rings, Through Bolts, Shaft Extensions, Stop Arm, Stop Washers and Rear Support Plate: Stainless

Detent Balls: Steel, Nickel plated Detent Springs: Tinned music wire

Rotor Contact, Stator (Base) Contacts: Silver allov

Terminals (Except Common): Brass, lead-tin plated and fused

Common Plate, Including Solder Lug: Brass, Silver plated .0003" minimum

Mounting Hardware: Two mounting nuts .094" (2,39) thick by .562" (14,27) across flats and one internal tooth lockwasher are supplied with each switch

Materials and Finishes Military Qualified

Bases: Diallyl per MIL-M-14

Cover, Deck Separators, End Plate and Rotor Mounting Plate: Diallyl per MIL-M-14 Mounting Bushings and Nuts: Brass, Cadmium plated per QQ-P-416, Class 2, Type II Shaft Cover Plate, Retaining Rings, Through Bolts, Shaft Extensions, Stop Arm, Stop Washers and Rear Support Plate: Stainless

Detent Balls: Steel, Nickel plated
Detent Springs: Tinned Music Wire

Rotor Contact: Silver Alloy

Terminals, Common Plate Including Solder Lug: Brass, Silver plated .0003" minimum Mounting Hardware: Two mounting nuts .094" thick by .562" across flats and one internal tooth lockwasher are supplied with each switch.

Additional Characteristics Standard Style and Military Qualified

Contact: Shorting or non-shorting wiping contacts with over 150 grams of contact force
Rotational Torque: 8-115 ounce-inches depending upon the number of poles per deck, number of decks and angle of throw
Mechanical Life Expectancy: 100,000 cycles

Mechanical Life Expectancy: 100,000 cycles of operation

Shaft Flat Orientation: Flat opposite contacting position of pole number one (See circuit diagram).

Stop Strength: For Standard style: 15 pound-inches minimum. For Adjustable Stop styles:12 pound-inches

Extended Stud: Single shaft switches of six or more decks and concentric shaft switches of a combination of five or more decks (Standard style) or four or more decks (Military style) have longer studs with extra mounting nuts for recommended double end mount.

CHOICES AND LIMITATIONS-Series 42, 43, 44 and 54

A = Standard, Solder Lugs

P = Standard, PC Mount Terminals

D = Standard, Adjustable Stops

S = Shaft and Panel Seal

U = UL Recognized

M = Military Qualified 85°C4

H = Military Qualified, 125°C

B = Military, Grounded Shaft

G = Military, Low Level Rating

Single Shaft Switches

Series	Style Unsealed	Choices Shaft/Panel Seal	Angle of Throw	Number of Decks	Poles Per Deck	Positions Per Pole ^{1,3}	Shorting or Non-Shorting
42	42 A S UA US UM'S — M MS' MB MBS' MG MGS' MG MBGS' H HS HB HBS HG HGS HBG HBGS		36°	01 thru 12 01 thru 12	1 2	02 thru 10³ 02 thru 05	N or S N or S
		US — MS ⁴	30°	01 thru 12 01 thru 12 01 thru 08 01 thru 06 01 thru 04 01 thru 04	1 2 3 4 5	02 thru 12 ³ 02 thru 06 02 thru 04 02 or 03 02 02	N or S N or S N or S N or S N or S N or S
44		MBGS ⁴ HS HBS	45°	,01 thru 12 01 thru 06 01 thru 04 01 thru 03	1 2 3 4	02 thru 08³ 02 thru 04 02 02	N or S N or S N
		1	60°	01 thru 12 01 thru 06 - 01 thru 04	1 2 3	02 thru 06³ 02 or 03 02	N N N
			90°	01 thru 12 01 thru 06	1 2	02 thru 04 ³ 02	N N
44	D UD	_	30°	01 thru 12 01 thru 12 01 thru 08 01 thru 06	1 2 3 4	AJ (2 thru 12) ¹ AJ (2 thru 6) ¹ AJ (2 thru 4) ¹ AJ (2 or 3) ¹	N or S N or S N or S N or S
42			36°	01 thru 12 01 thru 12	1 2	AJ (2 thru 10) ¹ AJ (2 thru 5) ¹	N or S N or S
42	P UP	SP USP	36°	01 thru 12	1	02 thru 10 ³	N or S

Concentric Shaft Switches

	Style	Angle of	ļ	Sect	tion A (Front)		Section B (Rear)				
Series	Choices	Throw	Decks	Poles	Position	N or S	Decks	Poles	Position	N or S	
		·	,	CONC	ENTRIC SHAFT	, 2 SWITCHE	S			*	
54	A² UA² M²	30°	01 thru 03 01 thru 03	1 2	02 thru 12 ³ 02 thru 06	N or S N or S	01 thru 03 01 thru 03 01 or 02 01 01	1 2 3 4 5 6	02 thru 12 ³ 02 thru 06 02 thru 04 02 or 03 02 02	N or S N or S N or S N or S N or S N or S	
43		36°	01 thru 03	1	02 thru 10 ⁵	N or S	01 thru 03 01 thru 03	1 2	02 thru 10³ 02 thru 05	N or S N or S	
					ADD-A-POT SW	TCHES					
54	D QU	30°	01 thru 03 01 thru 03	1 2	AJ (2-12)¹ AJ (2-6)¹	N or S N or S	Second shaft operates a potentiometer				
43	GD	36°	01 thru 03	1	AJ (2-10)¹	N or S	supp	olied by the cus	tomer.		
54	М	30°	01 thru 03 01 thru 03	1 2	02 thru 12 ⁵ 02 thru 06	N or S N or S	nea	r mounting plat	es are provided.		

¹For Adjustable Stop (with the letter D), use AJ instead of number of positions when ordering. ²For 45°, 60° or 90° throws in Series 54 switches of these styles, see Standard Options.

³For single pole switches with the maximum positions per pole, continuous rotation is possible. Specify fixed stop or continuous rotation when ordering single shaft switches. Concentric

shaft switches have continuous rotation.

*Styles which include both M and S are not qualified but are made of the same materials and construction as qualified types. For qualified switches with shaft and panel seal, use equivalent HS style.

⁵UM switches are made of the same materials and construction as the M style switches. For military switch UM is not required; use M style.

STANDARD OPTIONS

Terminals, military qualified shielding, additional angles of throw, etc., see Options, pages E-9 and E-10.

ADDITIONAL FEATURES

For single shaft switches with spring return, isolated positions, keylocks, see the Features Selection Chart, page E-7.



