



G Series (BSPF) Taps, Straight Flute

Tolerance	ISO 5969
Surface Treatment	Bright
Chamfer No	1, 2 and 3
Flute Geometry	Straight Flutes
Application	For tapping of through or blind holes.
Note:	Sets, see page T50

Entry Code	(BSPF)		d ₁ Nominal Ø mm	l ₁ mm	l ₂ mm	d ₂ Ø mm	∠ a mm	l ₃ mm
	G	P						
E5471/8NO1	1/8	- 28	9,728	59	15	8,00	6,30	9
E5471/8NO2	1/8	- 28	9,728	59	15	8,00	6,30	9
E5471/8NO3	1/8	- 28	9,728	59	15	8,00	6,30	9
E5471/8NO7	1/8	- 28	9,728	59	15	8,00	6,30	9
E5471/4NO1	1/4	- 19	13,157	67	19	10,00	8,00	11
E5471/4NO2	1/4	- 19	13,157	67	19	10,00	8,00	11
E5471/4NO3	1/4	- 19	13,157	67	19	10,00	8,00	11
E5471/4NO7	1/4	- 19	13,157	67	19	10,00	8,00	11
E5473/8NO1	3/8	- 19	16,662	75	21	12,50	10,00	13
E5473/8NO2	3/8	- 19	16,662	75	21	12,50	10,00	13
E5473/8NO3	3/8	- 19	16,662	75	21	12,50	10,00	13
E5473/8NO7	3/8	- 19	16,662	75	21	12,50	10,00	13
E5471/2NO1	1/2	- 14	20,955	87	26	16,00	12,50	16
E5471/2NO2	1/2	- 14	20,955	87	26	16,00	12,50	16
E5471/2NO3	1/2	- 14	20,955	87	26	16,00	12,50	16
E5471/2NO7	1/2	- 14	20,955	87	26	16,00	12,50	16
E5475/8NO1	5/8	- 14	22,911	91	26	18,00	14,00	18
E5475/8NO2	5/8	- 14	22,911	91	26	18,00	14,00	18
E5475/8NO3	5/8	- 14	22,911	91	26	18,00	14,00	18
E5475/8NO7	5/8	- 14	22,911	91	26	18,00	14,00	18
E5473/4NO1	3/4	- 14	26,441	96	28	20,00	16,00	20
E5473/4NO2	3/4	- 14	26,441	96	28	20,00	16,00	20
E5473/4NO3	3/4	- 14	26,441	96	28	20,00	16,00	20
E5473/4NO7	3/4	- 14	26,441	96	28	20,00	16,00	20
E5477/8NO1	7/8	- 14	30,201	102	29	22,40	18,00	22
E5477/8NO2	7/8	- 14	30,201	102	29	22,40	18,00	22
E5477/8NO3	7/8	- 14	30,201	102	29	22,40	18,00	22
E5471NO1	1.	- 11	33,249	109	33	25,00	20,00	24
E5471NO2	1.	- 11	33,249	109	33	25,00	20,00	24
E5471NO3	1.	- 11	33,249	109	33	25,00	20,00	24
E5471.1/4NO1	1.1/4	- 11	41,910	119	36	31,50	25,00	28
E5471.1/4NO2	1.1/4	- 11	41,910	119	36	31,50	25,00	28
E5471.1/4NO3	1.1/4	- 11	41,910	119	36	31,50	25,00	28
E5471.1/2NO1	1.1/2	- 11	47,803	125	37	35,50	28,00	31
E5471.1/2NO2	1.1/2	- 11	47,803	125	37	35,50	28,00	31
E5471.1/2NO3	1.1/2	- 11	47,803	125	37	35,50	28,00	31

Entry Code	(BSPF)		d ₁ Nominal Ø mm	l ₁ mm	l ₂ mm	d ₂ Ø mm	a mm	l ₃ mm
	G	P						
E5471.3/4NO1	1.3/4	- 11	53,746	132	39	35,50	28,00	31
E5471.3/4NO2	1.3/4	- 11	53,746	132	39	35,50	28,00	31
E5471.3/4NO3	1.3/4	- 11	53,746	132	39	35,50	28,00	31
E5472NO1	2.	- 11	59,614	140	41	40,00	31,50	34
E5472NO2	2.	- 11	59,614	140	41	40,00	31,50	34
E5472NO3	2.	- 11	59,614	140	41	40,00	31,50	34
E5472.1/4NO1	2.1/4	- 11	65,710	142	42	40,00	31,50	34
E5472.1/4NO2	2.1/4	- 11	65,710	142	42	40,00	31,50	34
E5472.1/4NO3	2.1/4	- 11	65,710	142	42	40,00	31,50	34
E5472.1/2NO1	2.1/2	- 11	75,184	153	45	45,00	35,50	38
E5472.1/2NO2	2.1/2	- 11	75,184	153	45	45,00	35,50	38
E5472.1/2NO3	2.1/2	- 11	75,184	153	45	45,00	35,50	38
E5473NO1	3.	- 11	87,884	164	48	50,00	40,00	42
E5473NO2	3.	- 11	87,884	164	48	50,00	40,00	42
E5473NO3	3.	- 11	87,884	164	48	50,00	40,00	42