

SOCKET ASSEMBLY, DIMM 2P**1. PURPOSE 目的**

Define the packaging specification and packaging method of SOCKET ASSEMBLY, DIMM 2P products.

订定SOCKET ASSEMBLY, DIMM 2P 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Type	Product Part No.	Description
Type A	390432-X 5390432-X 390471-1 5390471-1 390486-1 5390486-1 X-5390241-X X-390241-X X-390443-X X-1489841-X X-1761024-X 1888081-X	SOCKET ASSEMBLY, DIMM 2P
Type B	390279-X 390481-X X-390240-X X-390168-X X-390169-X X-5390168-X X-5390169-X X-5390240-X	SOCKET ASSEMBLY, DIMM 2P

DR

Liu Haifeng

CHK

Harvy Wang

APVD

Michelle Peng

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage	
			Type A	Type B
INNER	498166-1	TRAY, DRO VERSION II 10MM	-	1/64
	112643-1	TRAY, RIMM CONNECTOR	1/64	-
	498185-1	TRAY LID.	1/64	1/64
	110455-2	BUBBLE PACK	2/256	2/256
	115886-1	DIE CUT PAD, CORRUGATED	2/256	2/256
	623865-4	INNER LABEL	1/64	1/64
MIDDLE	-	-	-	-
OUTER	115216	BOX, CORR, RSC	1/256	1/256
	623865-1	OUTER LABEL	1/256	1/256

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	64 pcs/tray	-	64x4=256 pcs/box

5. PACKING METHOD 包装方法

5.1. Load connectors all oriented same way with extractor facing up into tray(see: figure 1).

如图1所示放产品入TRAY中，PCB板退出器朝上。

5.2. Make sure short side of contact is toward "PRODUCT LABEL" edge of tray.

保证每个产品的短端子侧朝向 TRAY 边缘的“PRODUCT LABEL”字样。

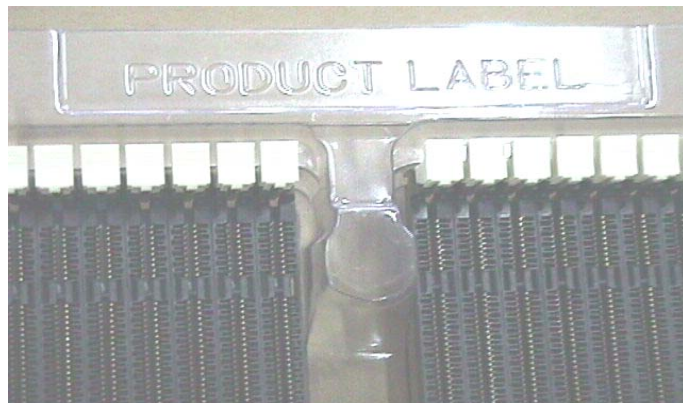


图 1

5. PACKING METHOD 包装方法

5.3. Seal the tray with closure card and ensure the four edges closure.

插上纸板，并确认 TRAY 之四边已密合。

注：用六条封箱胶带将 TRAY 和纸板之间粘紧。粘贴位置请参照图 2。

5.4. Place an inner label in indicated area on cover of tray as shown in figure 2.

如图2所示在TRAY盖的指定位置贴上内标签。

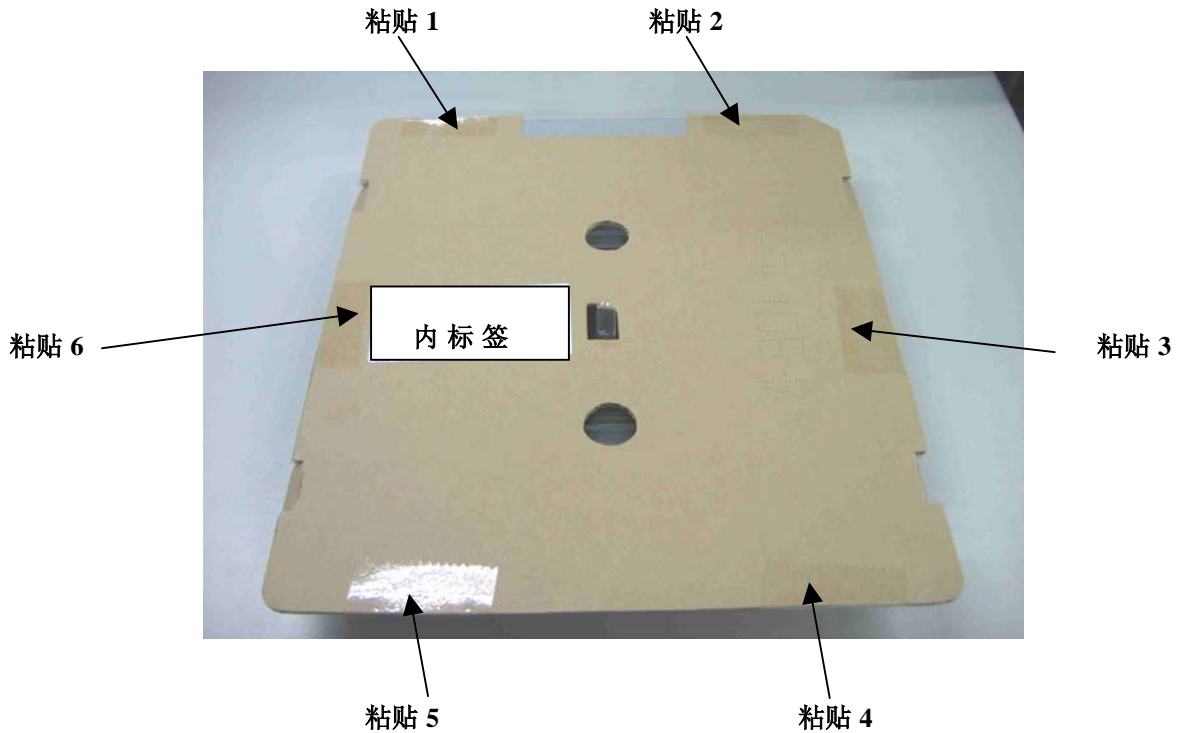


图 2

5.5. Set up a box & secure bottom flaps with tape & place 1 pcs pad(face up) in box.

折叠好一个包装箱，并用胶带封好箱底，放一片折叠纸板于箱中。

5.6. Place 1 bubble pack (facing down) on the pad into box.

放一片气泡垫于折叠纸板上，气泡面朝下。

5.7. Place four trays of products into box and paper lid facing up.

放包装好产品的4个TRAY于箱中，纸盖朝上。

5.8. Place 1 pcs bubble pack (facing up) on top of the trays full of connectors in box.

放一片气泡垫(气泡面朝上)于箱中产品上。

5. PACKING METHOD 包装方法

5.9. Place 1 pcs cut pad on top of bubble wrap.

放一片折叠纸板于气泡垫上。

5.10. Seal the box with tape. place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

注：

对 390168 & 390169 两系列产品，若出货至日本，气泡垫的用量需要改变。

具体用法如下：

2块气泡垫 → 纸板 → 1块气泡垫 → 4盒产品 →

2块气泡垫 → 纸板 → 2块气泡垫

(共用七块气泡垫,其中底下三块气泡面朝下;顶上四块气泡面朝上)