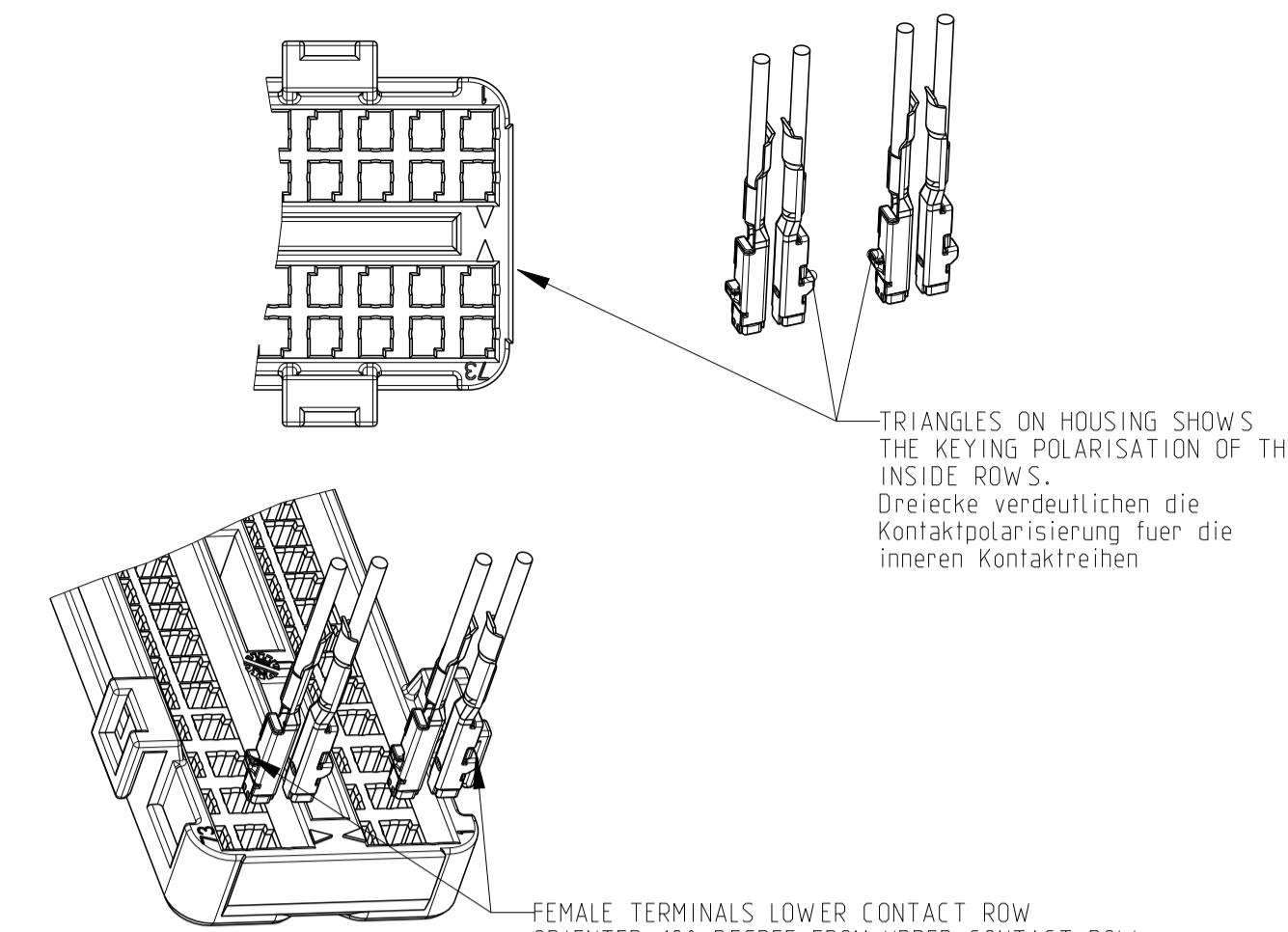
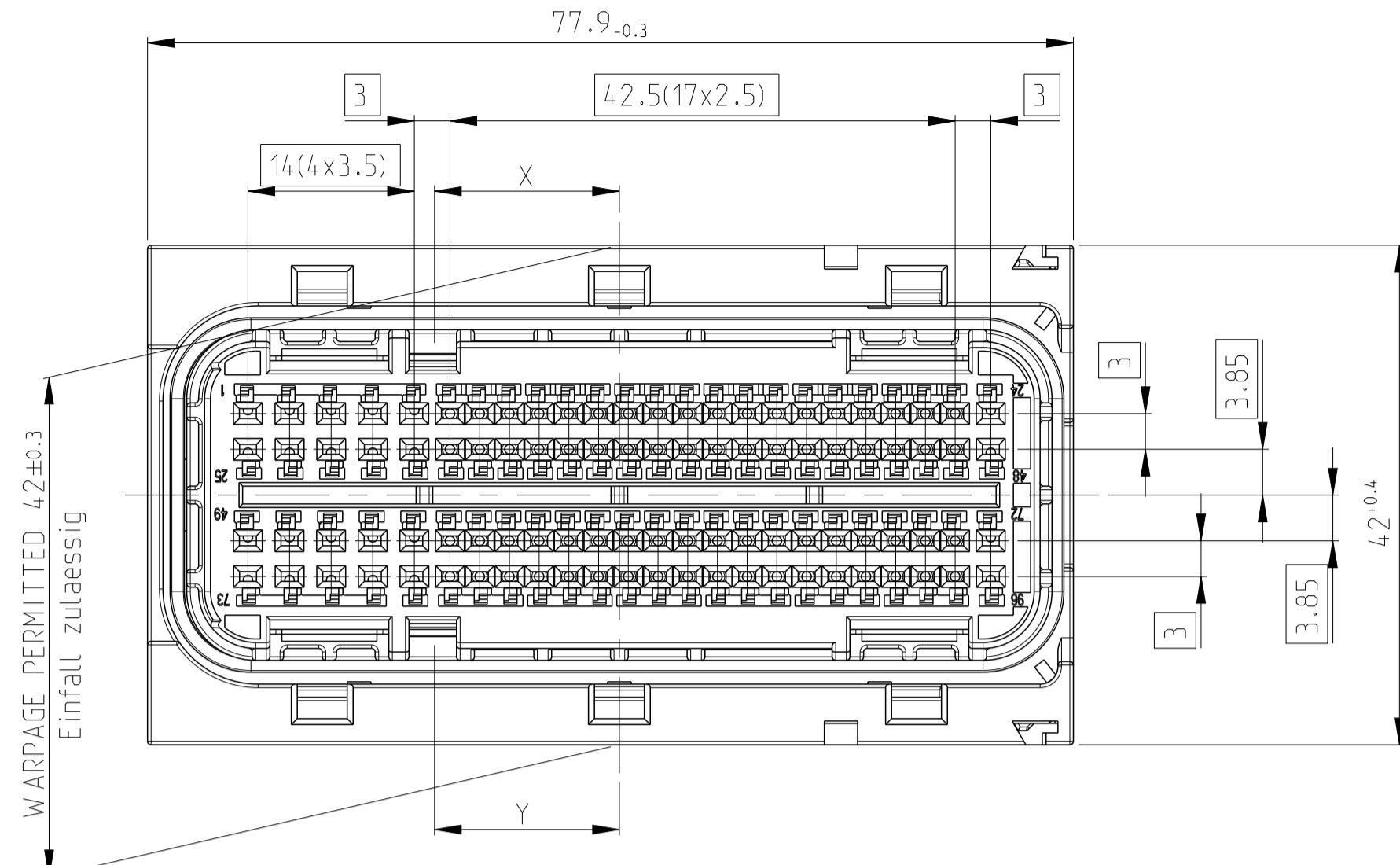


# UP TO 1,5mm<sup>2</sup> WIRE SIZE

-	-	-
A	15.7	15.7
CODING	X	Y



FEMALE TERMINALS LOWER CONTACT ROW ORIENTED 180 DEGREE FROM UPPER CONTACT ROW. Buchsenkontakte in der äusseren Reihe sind zu den Kontakten in der oberen Reihe um 180 Grad gedreht.

NOTES:  
Bemerkungen:

ASSY. USED WITH PARTS:  
Assy verwendet mit folgenden Teilen:  
HEADER BOSCH: PN: 000 20633 614  
HEADER TE: PN 0-1565428-1

THE HEADER IS NOT A PART OF THE DELIVERED ASSY.  
Der Header ist kein Bestandteil der gelieferten ASSY.

MATED WITH:  
Passend zu:  
COVER PN: 1452389, 0-1452862-1  
2-NDARY LOCK PN: 0-1452388-1  
Kappe PN: 1452389, 0-1452862-1  
2te Kontakt Sicherung PN: 0-1452388-1

SEALING FUNCTION REQUIRES ONLY FOLLOWING WIRE SIZE DIAMETERS FOR THE SIGNAL TERMINALS:  
Zur Sicherstellung der Dichtigkeit dienen folgende Drahtquerschnitte bei den Signalkontakten verwendet werden:

a) 0.5mm<sup>2</sup> - 0.75mm<sup>2</sup> = ISO Ø 1.4-1.9 mm  
FOR ALL WITH "X" MARKED CAVITIES. SEE PINOUT CONFIGURATION TABLE fuer alle markierten Felder mit "X" in der Pinbelegungstabelle

b) 1.0mm<sup>2</sup> - 1.5mm<sup>2</sup> = ISO Ø 1.9-2.4mm  
FOR ALL WITH NUMBERED CAVITIES. SEE PINOUT CONFIGURATION TABLE fuer alle nummerierten Felder in der Pinbelegungstabelle

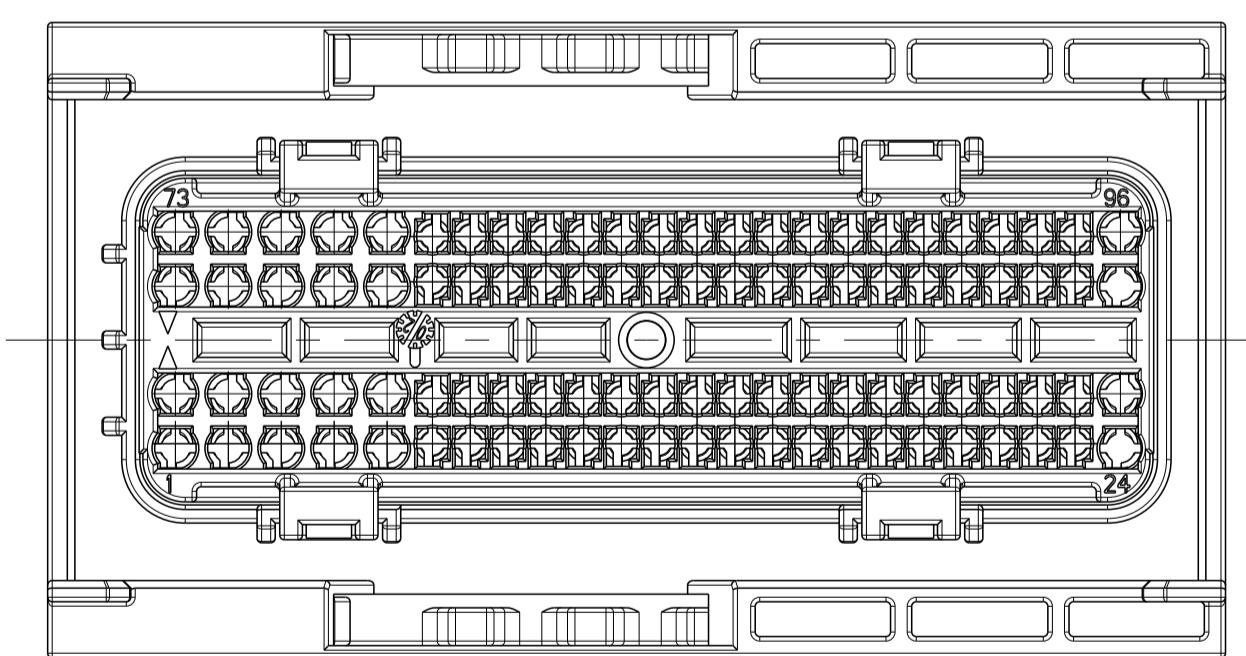
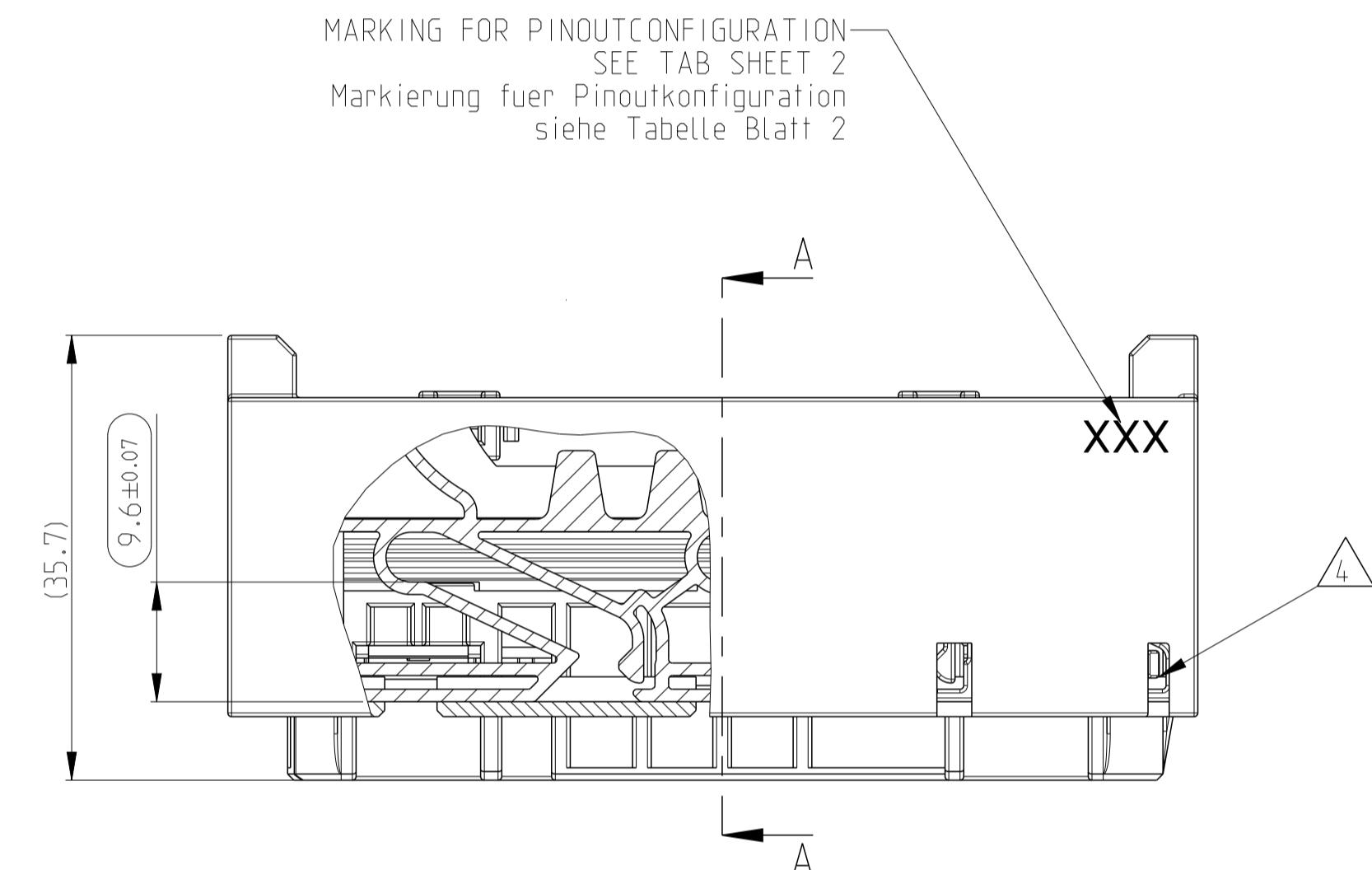
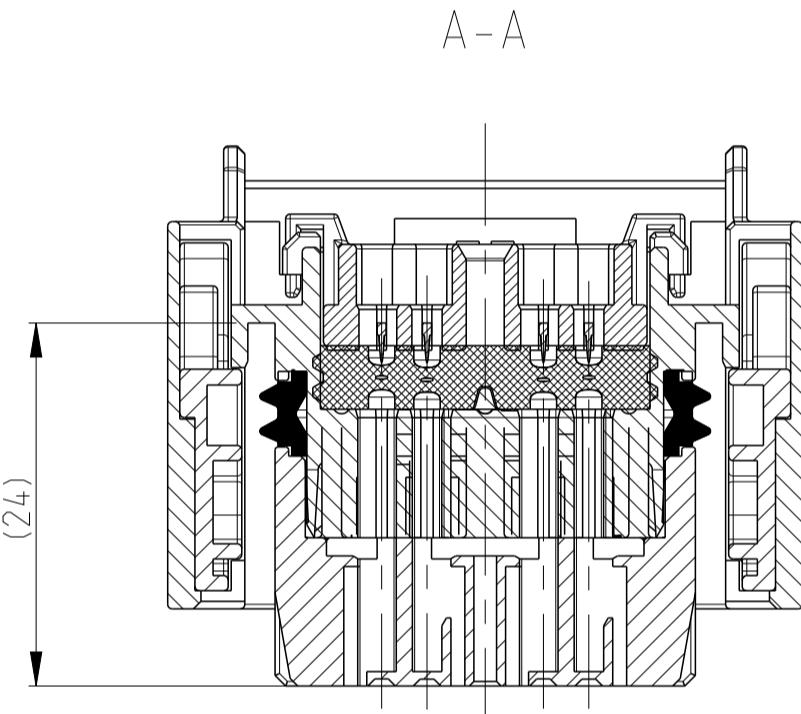
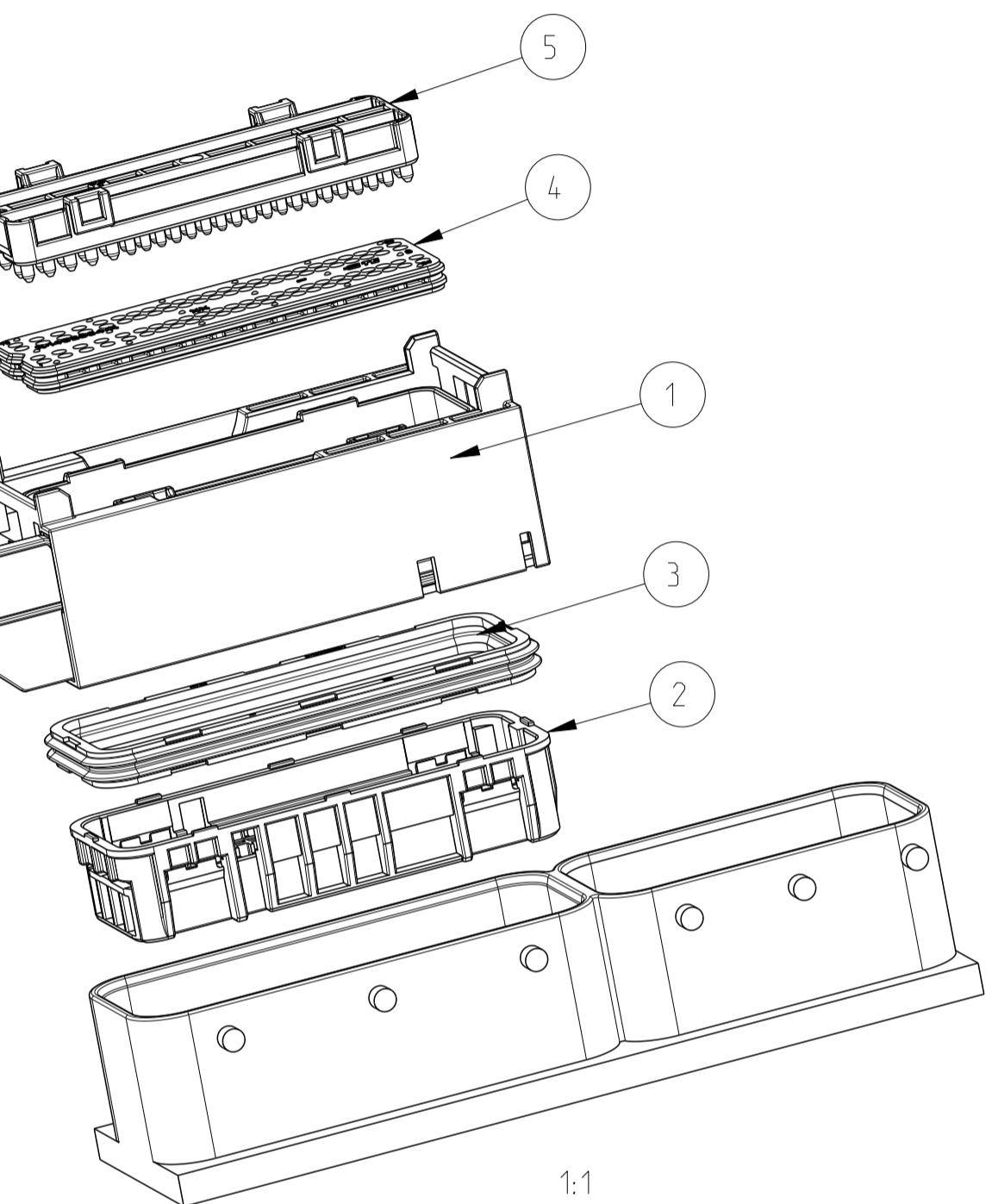
4 ASSY DELIVERED WITH SLIDES IN ENDLOCK POSITION  
Antieferenzustand Schieber in Endraststellung

5 TE-PN SHOWN AS "NOT USED" WERE RAISED FOR THE CONNECTOR TE-PN: X-1452380-X  
TE-Nr. mit "NOT USED" in der Pinbelegungstabelle werden verwendet im Stecker TE-Nr.: X-1452380-X

6 TE-PN SHOWN AS "NOT USED" WERE RAISED FOR THE CONNECTOR TE-PN: X-1452419-X  
TE-Nr. mit "NOT USED" in der Pinbelegungstabelle werden verwendet im Stecker TE-Nr.: X-1452419-X

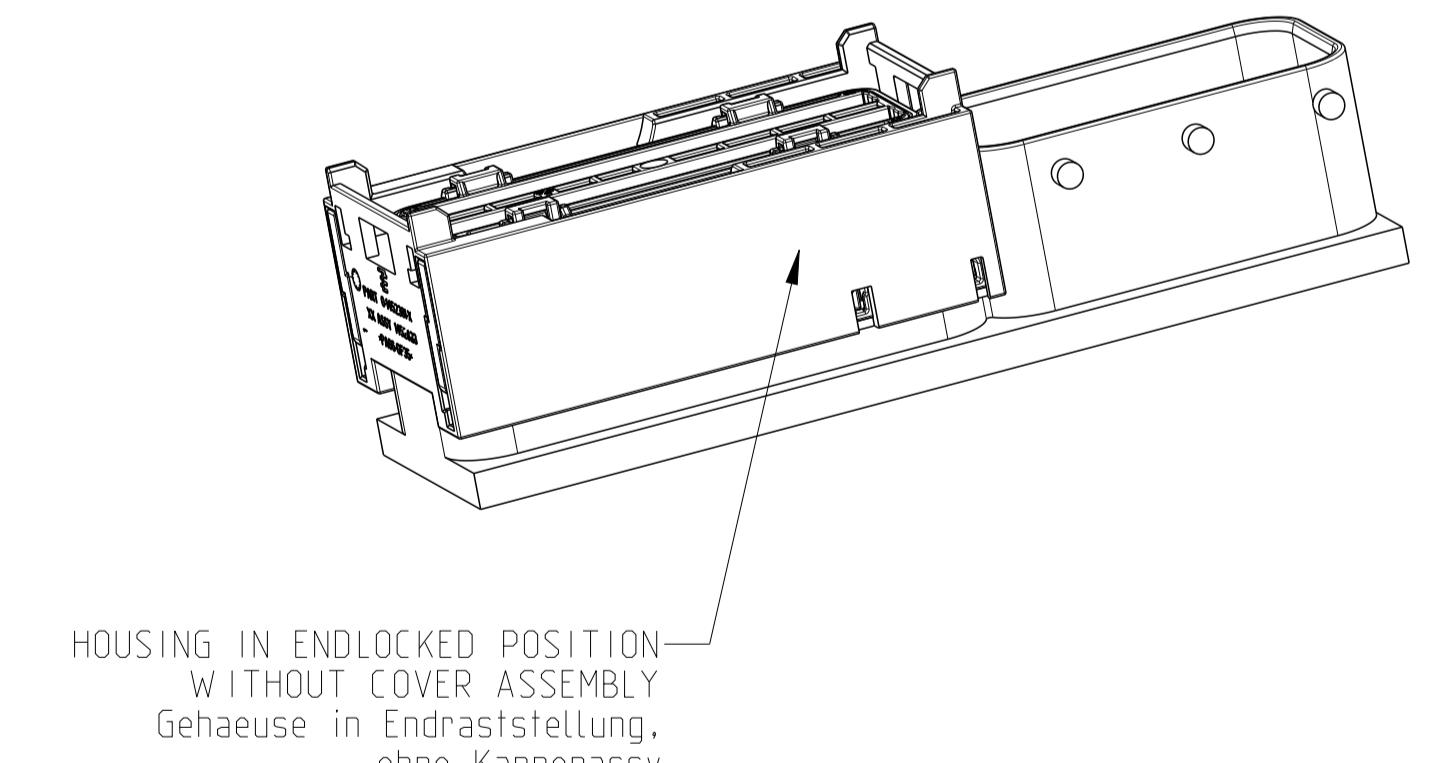
INSPECTION DIMENSION  
Kontrollmasse

REVISIONS		
LOC	DIST	
P	LTR	DESCRIPTION DATE DWN APVD
K12	ECR-11-023947	25NOV2011 SH GM
L	ECR-11-005928	17JAN2012 PT GM
L1	ECR-12-005745	28MAR2012 SH GM
L2	ECR-13-008465	24MAY2013 SH GM
X-1452423-X	ASSY NO	MATERIAL DESCRIPTION ITEM NO
70.00	QTY REQD PER ASSY	WEIGHT OF EACH ASSY NO [g]
		PARTS LIST



\* 1394897 WILL BE REPLACED DURING NEXT YEAR BY 1670144  
\* 1394897 wird innerhalb eines Jahres ersetzt durch 1670144

0-1452503-3	SILVER PLATED	1.0 - 1.5
0-1670144-3 *		0.5 - 0.75
0-1534594-3		0.25 - 0.35
0-1452503-2	GOLD PLATED	1.0 - 1.5
0-1670144-2 *		0.5 - 0.75
0-1534594-2		0.25 - 0.35
0-1452503-1	PRE-TIN	1.0 - 1.5
0-1670144-1 *		0.5 - 0.75
0-1534594-1		0.25 - 0.35
TERMINALS TE PN TE Kontakte PN	FINISH Oberflaeche	WIRE SIZE (mm <sup>2</sup> ) Drahtquerschnitt (mm <sup>2</sup> )
		NOTES Bemerkungen



HOUSING IN ENDLOCKED POSITION  
WITHOUT COVER ASSEMBLY  
Gehaeuse in Endraststellung,  
ohne Kappenassy

THIS DRAWING IS A CONTROLLED DOCUMENT.	DWN	S.DENTER	20SEP2002	NAME 96POS. RECEPTACLE HOUSING ASSEMBLY
DIMENSIONS:	mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:		
0 PLC	±	1 PLC	±	
1 PLC	±	2 PLC	±	
3 PLC	±	4 PLC	±	APPLICATION SPEC 114-18534-1
MATERIAL		ANGLES	45°	WEIGHT -
		FINISH	-	SIZE A1 100779 C=1452423
				SCALE 2:1 SHEET 1 OF 2 REV L2
CUSTOMER DRAWING				

