419D-P-GR Overcoat Pen - Green

MG Chemicals UK Limited

Version No:**A-1.01**
Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date:**23/10/2018**
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L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	419D-P-GR
Synonyms	SDS Code: 419D-P-GR
Other means of identification	Overcoat Pen - Green

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Protective coating for printed circuit boards
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	**MG Chemicals UK Limited**	**MG Chemicals (Head office)**
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	**Verisk 3E (Access code: 335388)**	**Not Available**
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H225 - Flammable Liquid Category 2, H319 - Eye Irritation Category 2, H317 - Skin Sensitizer Category 1B, H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects)
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	**DANGER**

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.

Supplementary statement(s)

EUH066	Repeated exposure may cause skin dryness or cracking.

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Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

2.3. Other hazards

Cumulative effects may result following exposure*.

May produce discomfort of the eyes*.

HARMFUL: may cause lung damage if swallowed

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.123-86-4 2.204-658-1 3.607-025-00-1 4.01-2119485493-29-XXXX|01-2120063204-67-XXXX	53	n-butyl acetate	Flammable Liquid Category 3, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H226, H336, EUH066 [2]
1.78-93-3 2.201-159-0 3.606-002-00-3 4.01-2119457290-43-XXXX|01-2119943742-35-XXXX	12	methyl ethyl ketone	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 [2]
1.108-65-6 2.203-603-9 3.607-195-00-7|607-251-00-0	5	propylene glycol monomethyl ether acetate, alpha-isomer	Flammable Liquid Category 3; H226 [2]

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4.01-2119475791-29-XXXX			
1.1333-86-4 2.215-609-9 3.Not Available 4.01-2119384822-32-XXXX|01-2119475601-40-XXXX|01-2119489801-30-XXXX	1	carbon black	Carcinogenicity Category 2; H351 [1]
1.8052-41-3 2.265-149-8|232-489-3 3.649-422-00-2|649-345-00-4 4.01-0000020118-77-XXXX|01-2119484819-18-XXXX	1	Stoddard Solvent	Flammable Liquid Category 3, Aspiration Hazard Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H226, H304, H336, EUH066 [1]
1.13463-67-7 2.236-675-5 3.Not Available 4.01-2119954396-27-XXXX|01-2119489379-17-XXXX	0.2	titanium dioxide	Carcinogenicity Category 1A; H350i [1]
1.80-62-6 2.201-297-1 3.607-035-00-6 4.01-2119452498-28-XXXX	0.1	methyl methacrylate	Flammable Liquid Category 2, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H225, H317, H315, H335 [2]
1.97-88-1 2.202-615-1 3.607-033-00-5 4.01-2119486394-28-XXXX	0.1	n-butyl methacrylate	Flammable Liquid Category 3, Eye Irritation Category 2, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H226, H319, H317, H315, H335 [2]
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available*		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. ▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.
Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
for simple esters:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and

Continued...

- magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves in the event of a fire. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ Fight fire from a safe distance, with adequate cover. ▸ If safe, switch off electrical equipment until vapour fire hazard removed. ▸ Use water delivered as a fine spray to control the fire and cool adjacent area. ▸ Avoid spraying water onto liquid pools. ▸ **Do not** approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	▸ Liquid and vapour are highly flammable. ▸ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▸ Vapour may travel a considerable distance to source of ignition. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO_2) other pyrolysis products typical of burning organic material.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.
Major Spills	Chemical Class: ester and ethers For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R,I, P
wood fiber - particulate	3	shovel	shovel	R, W, P, DGC
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT
treated wood fiber - pillow	3	throw	pitchfork	DGC, RT
LAND SPILL - MEDIUM				
cross-linked polymer - particulate	1	blower	skiploader	R,W, SS
cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P

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polypropylene - particulate	3	blower	skiploader	W, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
wood fiber - particulate	4	blower	skiploader	R, W, P, DGC

Legend
DGC: Not effective where ground cover is dense
R; Not reusable
I: Not incinerable
P: Effectiveness reduced when rainy
RT:Not effective where terrain is rugged
SS: Not for use within environmentally sensitive sites
W: Effectiveness reduced when windy
Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;
R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- **DO NOT** enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, **DO NOT** eat, drink or smoke.
- Vapour may ignite on pumping or pouring due to static electricity.
- **DO NOT** use plastic buckets.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

Fire and explosion protection

See section 5

Other information

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage,

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	▸ unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	n-Butyl acetate: ▸ reacts with water on standing to form acetic acid and n-butyl alcohol ▸ reacts violently with strong oxidisers and potassium tert-butoxide ▸ is incompatible with caustics, strong acids and nitrates ▸ dissolves rubber, many plastics, resins and some coatings Methyl ethyl ketone: ▸ reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum ▸ is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic aid ▸ forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide ▸ attacks some plastics ▸ may generate electrostatic charges, due to low conductivity, on flow or agitation ▸ Esters react with acids to liberate heat along with alcohols and acids. ▸ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products. ▸ Heat is also generated by the interaction of esters with caustic solutions. ▸ Flammable hydrogen is generated by mixing esters with alkali metals and hydrides. ▸ Esters may be incompatible with aliphatic amines and nitrates. Propylene glycol monomethyl ether acetate: ▸ may polymerise unless properly inhibited due to peroxide formation ▸ should be isolated from UV light, high temperatures, free radical initiators ▸ may react with strong oxidisers to produce fire and/ or explosion ▸ reacts violently with with sodium peroxide, uranium fluoride ▸ is incompatible with sulfuric acid, nitric acid, caustics, aliphatic amines, isocyanates, boranes ▸ Avoid strong acids, bases.

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	n-butyl acetate	Butyl acetate	150 ppm / 724 mg/m3	966 mg/m3 / 200 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl ethyl ketone	Butanone	200 ppm / 600 mg/m3	900 mg/m3 / 300 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl ethyl ketone	Butan-2-one (methyl ethyl ketone)	200 ppm / 600 mg/m3	899 mg/m3 / 300 ppm	Not Available	Sk, BMGV
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl-2-acetate	50 ppm / 275 mg/m3	550 mg/m3 / 100 ppm	Not Available	Skin
UK Workplace Exposure Limits (WELs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Sk
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m3	7 mg/m3	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	titanium dioxide	Titanium dioxide: total inhalable	10 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	titanium dioxide	Titanium dioxide: respirable	4 mg/m3	Not Available	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl methacrylate	Methyl methacrylate	50 ppm	100 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
n-butyl acetate	Butyl acetate, n-	Not Available	Not Available	Not Available
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, beta-isomer; (2-Methoxypropoyl-1-acetate)	Not Available	Not Available	Not Available
carbon black	Carbon black	9 mg/m3	99 mg/m3	590 mg/m3

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Stoddard Solvent	Stoddard solvent; (Mineral spirits, 85% nonane and 15% trimethyl benzene)	300 mg/m3	1,800 mg/m3	29500 mg/m3
titanium dioxide	Titanium oxide; (Titanium dioxide)	30 mg/m3	330 mg/m3	2,000 mg/m3
methyl methacrylate	Methyl methacrylate	Not Available	Not Available	Not Available
n-butyl methacrylate	Methyl butylacrylate, 2-; (Butyl methacrylate)	19 mg/m3	210 mg/m3	1,300 mg/m3

Ingredient	Original IDLH	Revised IDLH
n-butyl acetate	1,700 ppm	Not Available
methyl ethyl ketone	3,000 ppm	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
carbon black	1,750 mg/m3	Not Available
Stoddard Solvent	20,000 mg/m3	Not Available
titanium dioxide	5,000 mg/m3	Not Available
methyl methacrylate	1,000 ppm	Not Available
n-butyl methacrylate	Not Available	Not Available

MATERIAL DATA

IFRA Prohibited Fragrance Substance
The International Fragrance Association (IFRA) Standards form the basis for the globally accepted and recognized risk management system for the safe use of fragrance ingredients and are part of the IFRA Code of Practice. This is the self-regulating system of the industry, based on risk assessments carried out by an independent Expert Panel
For n-butyl acetate
Odour Threshold Value: 0.0063 ppm (detection), 0.038-12 ppm (recognition)
Exposure at or below the recommended TLV-TWA is thought to prevent significant irritation of the eyes and respiratory passages as well as narcotic effects. In light of the lack of substantive evidence regarding teratogenicity and a review of acute oral data a STEL is considered inappropriate.
Odour Safety Factor(OSF)
OSF=3.8E2 (n-BUTYL ACETATE)

Animals exposed by inhalation to 10 mg/m3 titanium dioxide show no significant fibrosis, possibly reversible tissue reaction. The architecture of lung air spaces remains intact.

for propylene glycol monomethyl ether acetate (PGMEA)
Saturated vapour concentration: 4868 ppm at 20 C.
A two-week inhalation study found nasal effects to the nasal mucosa in animals at concentrations up to 3000 ppm. Differences in the teratogenic potential of the alpha (commercial grade) and beta isomers of PGMEA may be explained by the formation of different metabolites. The beta-isomer is thought to be oxidised to methoxypropionic acid, a homologue to methoxyacetic acid which is a known teratogen. The alpha- form is conjugated and excreted. PGMEA mixture (containing 2% to 5% beta isomer) is a mild skin and eye irritant, produces mild central nervous system effects in animals at 3000 ppm and produces mild CNS impairment and upper respiratory tract and eye irritation in humans at 1000 ppm. In rats exposed to 3000 ppm PGMEA produced slight foetotoxic effects (delayed sternabral ossification) - no effects on foetal development were seen in rabbits exposed at 3000 ppm.

For methyl ethyl ketone:
Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm
Odour threshold: 2 ppm (detection); 5 ppm (recognition) 25 ppm (easy recognition); 300 ppm IRRITATING
Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.
Odour Safety Factor(OSF)
OSF=28 (METHYL ETHYL KETONE)

Odour Threshold Value (methyl methacrylate): 0.049 ppm (detection), 0.34 ppm (recognition)
NOTE: Detector tubes measuring in excess of 50 ppm, are available.
Concentrations as low as 125 ppm methyl methacrylate have produced irritation of the mucous membranes of exposed workers. The recommended TLV-TWA is thought to be sufficiently low to protect against discomfort from irritation and acute systemic intoxication.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.
Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

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	<table><tr><td>Lower end of the range</td><td>Upper end of the range</td></tr><tr><td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr><tr><td>2: Contaminants of low toxicity or of nuisance value only.</td><td>2: Contaminants of high toxicity</td></tr><tr><td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr><tr><td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr></table> Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
8.2.2. Personal protection	
Eye and face protection	▸ Safety glasses with side shields. ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	For esters: ▸ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and.has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. ▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Ensure there is ready access to a safety shower. ▸ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▸ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▸ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Continued...

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
'Forsberg Clothing Performance Index'.
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
419D-P-GR Overcoat Pen - Green

Material	CPI
PE/EVAL/PE	A
TEFLON	A
PVA	B
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PVC	C
SARANEX-23	C
VITON/BUTYL	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

- **Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.**
- **The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.**
- **Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used**

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Green

Physical state	Liquid	**Relative density (Water = 1)**	0.93
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	0.007 ppm	**Auto-ignition temperature (°C)**	>315
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	110.00
Initial boiling point and boiling range (°C)	>80	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	-3	**Taste**	Not Available
Evaporation rate	<1 BuAC = 1	**Explosive properties**	Not Available
Flammability	HIGHLY FLAMMABLE.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	9.2	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.8	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	4.00	**Gas group**	Not Available
Solubility in water (g/L)	Partly miscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	>2.5	**VOC g/L**	Not Available

9.2. Other information

Not Available

Continued...

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Mice exposed at up to 3000 ppm PGMEA 6 hr/day for a total of 9 days during an 11-day period showed no pronounced effect on the weights of liver, kidneys, heart, spleen, thymus or testes. Histopathological examination revealed degeneration of the olfactory epithelium in mice exposed at 300 ppm for the same time. Rats, similarly failed to show changes in internal organs and did not show olfactory epithelium degeneration until 3000 ppm. The no-effect level in rats was 1000 ppm. Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose, and throat. Other effects reported from acute inhalation exposure in humans include central nervous system depression, headache, and nausea. Easy odour recognition and irritant properties of methyl ethyl ketone means that high vapour levels are readily detected and should be avoided by application of control measures; however odour fatigue may occur with loss of warning of exposure.
Ingestion	The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Dermatitis has been reported in humans following dermal exposure to methyl ethyl ketone. Tests involving acute exposure of rabbits has shown methyl ethyl ketone to have high acute toxicity from dermal exposure. Repeated application of commercial grade PGMEA to the skin of rabbits for 2-weeks caused slight redness and very slight exfoliation. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Undiluted propylene glycol monomethyl ether acetate (PGMEA) causes moderate discomfort, slight conjunctival redness and slight corneal injury in rabbits Limited evidence or practical experience suggests, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure may cause severe inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Limited information is available on the chronic (long-term) effects of methyl ethyl ketone in humans. Chronic inhalation studies in animals have reported slight neurological, liver, kidney, and respiratory effects. No information is available on the developmental, reproductive, or carcinogenic effects of methyl ethyl ketone in humans. Developmental effects, including decreased foetal weight and foetal malformations, have been reported in mice and rats exposed to methyl ethyl ketone via inhalation and ingestion. Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. Combinations with chloroform also show increase in toxicity On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

419D-P-GR Overcoat Pen - Green	

TOXICITY	IRRITATION
Not Available	Not Available

n-butyl acetate	

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 3200 mg/kg[2]	Eye (human): 300 mg
Inhalation (rat) LC50: 1.802 mg/l4 h[1]	Eye (rabbit): 20 mg (open)-SEVERE
Oral (rat) LD50: =10700 mg/kg[2]	Eye (rabbit): 20 mg/24h - moderate
	Skin (rabbit): 500 mg/24h-moderate

Continued...

methyl ethyl ketone

TOXICITY	IRRITATION
Dermal (rabbit) LD50: ~6400-8000 mg/kg[2]	Eye (human): 350 ppm -irritant
Inhalation (rat) LC50: 47 mg/l/8H[2]	Eye (rabbit): 80 mg - irritant
Oral (rat) LD50: 2054 mg/kg[1]	Skin (rabbit): 402 mg/24 hr - mild
	Skin (rabbit):13.78mg/24 hr open

propylene glycol monomethyl ether acetate, alpha-isomer

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg[1]	Not Available
Inhalation (rat) LC50: 6510.0635325 mg/l/6h[2]	
Oral (rat) LD50: >5000 mg/kg[1]	

carbon black

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >3000 mg/kg[2]	Not Available
Oral (rat) LD50: >10000 mg/kg[1]	

Stoddard Solvent

TOXICITY	IRRITATION
Inhalation (rat) LC50: >2796.8052 mg/l/8H[2]	Eye (hmn) 470 ppm/15m irrit.
	Eye (rabbit) 500 mg/24h moderate

titanium dioxide

TOXICITY	IRRITATION
dermal (hamster) LD50: >=10000 mg/kg[2]	Skin (human): 0.3 mg /3D (int)-mild *
Inhalation (rat) LC50: >2.28 mg/l4 h[1]	
Oral (rat) LD50: >2000 mg/kg[1]	

methyl methacrylate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >5000 mg/kg[2]	Eye (rabbit): 150 mg
Inhalation (rat) LC50: 78 mg/l/4H[2]	Skin (rabbit): 10000 mg/kg (open)
Oral (rat) LD50: 7872 mg/kg[2]	

n-butyl methacrylate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >2000 mg/kg[2]	Skin (rabbit): 10000 mg/kg (open)
Inhalation (rat) LC50: 4904.39769 mg/l/4h][2]	
Oral (rat) LD50: 16000 mg/kg[1]	

Legend: *1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS
CARBON BLACK	No significant acute toxicological data identified in literature search. Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported
STODDARD SOLVENT	for petroleum: Altered mental state, drowsiness, peripheral motor neuropathy, irreversible brain damage (so-called Petrol Sniffer's Encephalopathy), delirium, seizures, and sudden death have been reported from repeated overexposure to some hydrocarbon solvents, naphthas, and gasoline This product may contain benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic. This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss. This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents **Carcinogenicity:** Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans. **Mutagenicity:** There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give predominantly negative results. All in vivo studies in animals and recent studies in exposed humans (e.g. petrol service station attendants) have shown negative results in mutagenicity assays. **Reproductive Toxicity:** Repeated exposure of pregnant rats to high concentrations of toluene (around or exceeding 1000 ppm) can cause developmental

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	effects, such as lower birth weight and developmental neurotoxicity, on the foetus. However, in a two-generation reproductive study in rats exposed to gasoline vapour condensate, no adverse effects on the foetus were observed. **Human Effects:** Prolonged/ repeated contact may cause defatting of the skin which can lead to dermatitis and may make the skin more susceptible to irritation and penetration by other materials. Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.
TITANIUM DIOXIDE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. For titanium dioxide: Humans can be exposed to titanium dioxide via inhalation, ingestion or dermal contact. In human lungs, the clearance kinetics of titanium dioxide is poorly characterized relative to that in experimental animals. (General particle characteristics and host factors that are considered to affect deposition and retention patterns of inhaled, poorly soluble particles such as titanium dioxide are summarized in the monograph on carbon black.) With regard to inhaled titanium dioxide, human data are mainly available from case reports that showed deposits of titanium dioxide in lung tissue as well as in lymph nodes. A single clinical study of oral ingestion of fine titanium dioxide showed particle size-dependent absorption by the gastrointestinal tract and large interindividual variations in blood levels of titanium dioxide. Studies on the application of sunscreens containing ultrafine titanium dioxide to healthy skin of human volunteers revealed that titanium dioxide particles only penetrate into the outermost layers of the stratum corneum, suggesting that healthy skin is an effective barrier to titanium dioxide. There are no studies on penetration of titanium dioxide in compromised skin. Respiratory effects that have been observed among groups of titanium dioxide-exposed workers include decline in lung function, pleural disease with plaques and pleural thickening, and mild fibrotic changes. However, the workers in these studies were also exposed to asbestos and/or silica. No data were available on genotoxic effects in titanium dioxide-exposed humans. Many data on deposition, retention and clearance of titanium dioxide in experimental animals are available for the inhalation route. Titanium dioxide inhalation studies showed differences — both for normalized pulmonary burden (deposited mass per dry lung, mass per body weight) and clearance kinetics — among rodent species including rats of different size, age and strain. Clearance of titanium dioxide is also affected by pre-exposure to gaseous pollutants or co-exposure to cytotoxic aerosols. Differences in dose rate or clearance kinetics and the appearance of focal areas of high particle burden have been implicated in the higher toxic and inflammatory lung responses to intratracheally instilled vs inhaled titanium dioxide particles. Experimental studies with titanium dioxide have demonstrated that rodents experience dose-dependent impairment of alveolar macrophage-mediated clearance. Hamsters have the most efficient clearance of inhaled titanium dioxide. Ultrafine primary particles of titanium dioxide are more slowly cleared than their fine counterparts. Titanium dioxide causes varying degrees of inflammation and associated pulmonary effects including lung epithelial cell injury, cholesterol granulomas and fibrosis. Rodents experience stronger pulmonary effects after exposure to ultrafine titanium dioxide particles compared with fine particles on a mass basis. These differences are related to lung burden in terms of particle surface area, and are considered to result from impaired phagocytosis and sequestration of ultrafine particles into the interstitium. Fine titanium dioxide particles show minimal cytotoxicity to and inflammatory/pro-fibrotic mediator release from primary human alveolar macrophages in vitro compared with other particles. Ultrafine titanium dioxide particles inhibit phagocytosis of alveolar macrophages in vitro at mass dose concentrations at which this effect does not occur with fine titanium dioxide. In-vitro studies with fine and ultrafine titanium dioxide and purified DNA show induction of DNA damage that is suggestive of the generation of reactive oxygen species by both particle types. This effect is stronger for ultrafine than for fine titanium oxide, and is markedly enhanced by exposure to simulated sunlight/ultraviolet light. **Animal carcinogenicity data** Pigmentary and ultrafine titanium dioxide were tested for carcinogenicity by oral administration in mice and rats, by inhalation in rats and female mice, by intratracheal administration in hamsters and female rats and mice, by subcutaneous injection in rats and by intraperitoneal administration in male mice and female rats. In one inhalation study, the incidence of benign and malignant lung tumours was increased in female rats. In another inhalation study, the incidences of lung adenomas were increased in the high-dose groups of male and female rats. Cystic keratinizing lesions that were diagnosed as squamous-cell carcinomas but re-evaluated as non-neoplastic pulmonary keratinizing cysts were also observed in the high-dose groups of female rats. Two inhalation studies in rats and one in female mice were negative. Intratracheally instilled female rats showed an increased incidence of both benign and malignant lung tumours following treatment with two types of titanium dioxide. Tumour incidence was not increased in intratracheally instilled hamsters and female mice. In-vivo studies have shown enhanced micronucleus formation in bone marrow and peripheral blood lymphocytes of intraperitoneally instilled mice. Increased Hprt mutations were seen in lung epithelial cells isolated from titanium dioxide-instilled rats. In another study, no enhanced oxidative DNA damage was observed in lung tissues of rats that were intratracheally instilled with titanium dioxide. The results of most in-vitro genotoxicity studies with titanium dioxide were negative. * IUCLID
METHYL METHACRYLATE	**For methyl methacrylate:** Acute toxicity: MMA is rapidly absorbed after oral or inhalatory administration. *In vitro* skin absorption studies in human skin indicate that MMA can be absorbed through human skin. After inhalation to rats 10 to 20% of the substance is deposited in the upper respiratory tract where it is metabolised by local tissue esterases. Acute toxicity of MMA by the oral, dermal, and inhalative routes is low as judged by tests with different species: The oral LD50 for rats, mice, and rabbits is found to exceed 5000 mg/kg bw. Acute inhalation toxicity for rats and mice is described by LC50 values of > 25 mg/l/4 hours. Acute dermal toxicity is reported for rabbits to exceed 5000 mg/kg bw. Skin and respiratory irritation are reported for subjects exposed to monomeric MMA. The substance has been shown to produce severe skin irritation when tested undiluted on rabbit skin. There are indications from studies in animals that MMA can be irritating to the respiratory system. In contact with eyes MMA has shown only weak irritation of the conjunctivae. MMA has a moderate to strong sensitising potential in experimental animals**.** Cases of contact dermatitis have been reported for workers exposed to the monomeric chemical. There is no convincing evidence that MMA is a respiratory sensitiser in humans. The lead effect caused by MMA is a degeneration of the olfactory region of the nose being the most sensitive target tissue. For this effect a NOAEC of 25 ppm (104 mg/m3) in a two-year inhalation study in rats was identified but only slight effects on the olfactory tissues have been observed at 100 ppm. Concerning systemic effects, two different valid studies have been considered for identifying a N(L)OAEL. Due to different dose selections, different values for N(L)OEALs are available. The LOEALs and the NOEALs for female rats ranges between 400 and 500 ppm and from 100 to 250 ppm respectively. In subchronic inhalation studies systemic toxic effects were seen in rats >1000 ppm, respectively in mice >500 ppm, including degenerative and necrotic lesions in liver, kidney, brain, and atrophic changes in spleen and bone marrow. These effects were not seen in chronic studies up to 1000 ppm. Oral administration to rats resulted in a NOAEL of 200 mg/kg bw/d. MMA has *in vitro* the potential for induction of mutagenic effects, especially clastogenicity. However, this potential is limited to high doses with strong toxic effects. Furthermore, the negative *in vivo* micronucleus test and the negative dominant lethal assay indicate that this potential is not expressed *in vivo*. There is no relevant concern on carcinogenicity of MMA in humans and animals. Epidemiology data on increased tumour rates in exposed cohorts are of limited reliability and cannot be related to MMA as the solely causal agent. MMA did not reveal an effect on male fertility when animals had been exposed to up to 9000 ppm. From the available developmental toxicity investigations, including an inhalation study according to OECD Guideline 414, no teratogenicity, embryotoxicity or foetotoxicity has been observed at exposure levels up to and including 2028 ppm (8425 mg/m3). The available human data on sexual disorders in male and female workers cannot be considered to conclude on reproductive toxicity effects of MMA due to the uncertain validity of the studies The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans.

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	Evidence of carcinogenicity may be inadequate or limited in animal testing. Inhalation (human) TCLo: 60 mg/m3(15 ppm) [* Manuf. Rohm & Haas]
N-BUTYL METHACRYLATE	For iso-butyl methacrylate (i-BMA) and n-butyl methacrylate (n-BMA): **Acute toxicity:** It is anticipated that BMA is absorbed after oral or inhalation exposure. In vitro studies using isolated rat liver microsomes or porcine liver esterase showed rapid hydrolysis of n-BMA yielding methacrylic acid and n-butanol. No in vivo metabolism data is available on n-BMA/ i-BMA, but from the in vitro data rapid hydrolysis to methacrylic acid and the corresponding alcohol can be anticipated. n-BMA did not bind to glutathione (GSH) in vitro. It is expected that after hydrolysis the respective cleavage products, methacrylic acid and n-butanol or or isobutanol are further metabolised to CO2. In mammals n-BMA/ i-BMA is of low oral toxicity by the oral, dermal or inhalation route. The have local irritating properties to rabbit skin and eyes. Respiratory tract irritation was observed after inhalation exposure to rats of n-BMA. Whilst n-BMA is a weak skin sensitiser in guinea pigs there is no such evidence for i-BMA. From available human clinical data it can be concluded that the sensitisation potential to humans of n-BMA is low. **Repeat dose toxicity:** A repeat dose oral study of limited reliability, indicates that n-BMA is of low oral toxicity. A reliable 28-day exposure inhalation study in rats, for n-BMA demonstrated the formation of nasal lesions indicative of a local irritant effect of the nose without indication of systemic toxicity. **Genotoxicity:** Neither n-BMA nor i-BMA was mutagenic in a number of gene mutation assays with Salmonella typhimurium. i-BMA was not clastogenic in a mouse micronucleus assay. There appears to be little concern for genotoxicity despite limited data. **Carcinogenicity:** Given the lack of carcinogenicity observed with methyl methacrylic (the metabolite) and the lack of genotoxic potential there appears to be little concern for possible carcinogenicity of BMA. Neither isobutanol or n-butanol exhibit carcinogenic potential. **Developmental toxicity:** Available data for methyl methacrylate and n-butanol an isobutanol suggests that there is little concern for possible developmental effects arising out of inhalation exposure to non-maternally toxic concentrations of n-BMA/ i-BMA. **Repeat dose toxicity:** Limited data from repeated dose studies with n-BMA, methyl methacrylate, methacrylic acid and a fertility study with n-butanol did not reveal an y indications for possible toxicity on the reproductive organ
419D-P-GR Overcoat Pen - Green & PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects). This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product. Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body. As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces. As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m3 for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m3), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to nonirritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating None are skin sensitisers. In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested). Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m3 (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m3 (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m3 (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members. One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m3) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m3). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m3), with decreased body weights occurring at 3000 ppm (11058 mg/m3). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health. In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity. The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. *In vitro*, negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic *in vivo*. In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice. A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I]
419D-P-GR Overcoat Pen - Green & METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. Combinations with chloroform also show increase in toxicity

Continued...

N-BUTYL ACETATE & METHYL ETHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
METHYL ETHYL KETONE & METHYL METHACRYLATE & N-BUTYL METHACRYLATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
CARBON BLACK & TITANIUM DIOXIDE	**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
METHYL METHACRYLATE & N-BUTYL METHACRYLATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Where no 'official' classification for acrylates and methacrylates exists, there has been cautious attempts to create classifications in the absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should be classified as R36/37/38 and R51/53 Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38 Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH2=CHCOO or CH2=C(CH3)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer *de facto* carcinogens.

Acute Toxicity	⊘	**Carcinogenicity**	⊘
Skin Irritation/Corrosion	⊘	**Reproductivity**	⊘
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	✔
Respiratory or Skin sensitisation	✔	**STOT - Repeated Exposure**	⊘
Mutagenicity	⊘	**Aspiration Hazard**	⊘

Legend: ✘ *– Data available but does not fill the criteria for classification*
✔ *– Data available to make classification*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

419D-P-GR Overcoat Pen - Green

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Not Available	Not Available	Not Available	Not Available	Not Available

n-butyl acetate

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	18mg/L	2
EC50	48	Crustacea	=32mg/L	1
EC50	72	Algae or other aquatic plants	246mg/L	2
EC0	192	Algae or other aquatic plants	=21mg/L	1
NOEC	72	Algae or other aquatic plants	105mg/L	2

methyl ethyl ketone

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	2-993mg/L	2
EC50	48	Crustacea	308mg/L	2
EC50	72	Algae or other aquatic plants	1-972mg/L	2
NOEC	96	Fish	1-170mg/L	2

propylene glycol monomethyl ether acetate, alpha-isomer

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	=100mg/L	1
EC50	48	Crustacea	=408mg/L	1
EC0	24	Crustacea	=500mg/L	1
NOEC	336	Fish	47.5mg/L	2

Continued...

carbon black

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	=1000mg/L	1
NOEC	96	Fish	=1000mg/L	1

Stoddard Solvent

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	2.2mg/L	4
NOEC	3072	Fish	=1mg/L	1
LC50	96	Fish	2.5mg/L	2
EC50	96	Algae or other aquatic plants	0.58mg/L	2

titanium dioxide

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	155mg/L	2
EC50	48	Crustacea	19.3mg/L	2
EC50	72	Algae or other aquatic plants	5.83mg/L	4
NOEC	336	Fish	0.089mg/L	4

methyl methacrylate

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	>79mg/L	2
EC50	48	Crustacea	=69mg/L	1
EC50	72	Algae or other aquatic plants	>110mg/L	2
NOEC	504	Crustacea	37mg/L	2

n-butyl methacrylate

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	5.57mg/L	2
EC50	48	Crustacea	32mg/L	1
EC50	96	Algae or other aquatic plants	57mg/L	1
NOEC	336	Fish	0.78mg/L	2

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Harmful to aquatic organisms.
For methyl ethyl ketone:
log Kow : 0.26-0.69
log Koc : 0.69
Koc : 34
Half-life (hr) air : 2.3
Half-life (hr) H2O surface water : 72-288
Henry's atm m3 /mol: 1.05E-05
BOD 5 : 1.5-2.24, 46%
COD : 2.2-2.31, 100%
ThOD : 2.44
BCF : 1

Environmental fate:

TERRESTRIAL FATE: Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilisation of methyl ethyl ketone from dry soil surfaces is expected based upon an experimental vapor pressure of 91 mm Hg at 25 deg C. Volatilization from moist soil surfaces is also expected given the measured Henry's Law constant of 4.7x10-5 atm-cu m/mole. The volatilisation half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions as indicated by numerous screening tests.
AQUATIC FATE: Based on Koc values, methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water. Methyl ethyl ketone is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Biodegradation of this compound is expected based upon numerous screening tests. An estimated BCF value of 1 based on an experimental log Kow of 0.29, suggests that bioconcentration in aquatic organisms is low.
ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, methyl ethyl ketone, which has an experimental vapor pressure of 91 mm Hg at 25 deg C, will exist solely as a vapor in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight.
Photochemical degradation of methyl ethyl ketone by natural sunlight is expected to occur at approximately 1/5 the rate of degradation by photochemically produced hydroxyl radicals.

Ecotoxicity:

Fish LC50 (24 h): bluegill sunfish (Lepomis macrochirus) 1690-5640 mg/l; guppy (Lebistes reticulatus) 5700 mg/l; goldfish (Carassius auratus) >5000 mg/l
Fish LC50 (96 h): fathead minnow (Pimephales promelas) 3200 mg/l; bluegill sunfish (Lepomis macrochirus) 4467 mg/l; mosquito fish (Gambusia affinis) 5600 mg/l
Daphnia magna LC50 (48 h):<520-1382 mg/l
Daphnia magna LC50 (24 h): 8890 mg/l
Brine shrimp (Artemia salina) LC50 (24 h): 1950 mg/l
For ketones:
Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds
Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrateThe higher molecular weight ketones do no form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions
Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (*e.g.,* ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Continued...

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.
Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).
For n-butyl acetate:
Half-life (hr) air : 144
Half-life (hr) H2O surface water : 178-27156
Henry's atm m3 /mol: 3.20E-04
BOD 5 if unstated: 0.15-1.02,7%
COD : 78%
ThOD : 2.207
BCF : 4-14
Environmental Fate:
TERRESTRIAL FATE: An estimated Koc value of 200 determined from a measured log Kow of 1.78 indicates that n-butyl acetate is expected to have moderate mobility in soil. Volatilisation of n-butyl acetate is expected from moist soil surfaces given its Henry's Law constant of 2.8x10-4 atm-cu m/mole. Volatilisation from dry soil surfaces is expected based on a measured vapor pressure of 11.5 mm Hg. Using a standard BOD dilution technique and a sewage inoculum, theoretical BODs of 56 % to 86 % were observed during 5-20 day incubation periods, which suggests that n-butyl acetate may biodegrade in soil.
AQUATIC FATE: An estimated Koc value indicates that n-butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilise from water surfaces based on a Henry's Law constant of 2.8x10-4 atm-cu m/mole. Estimated half-lives for a model river and model lake are 7 and 127, hours respectively. An estimated BCF value of 10 based on the log Kow, suggests that bioconcentration in aquatic organisms is low. Using a filtered sewage seed, 5-day and 20-day theoretical BODs of 58 % and 83 % were measured in freshwater dilution tests; 5-day and 20-day theoretical BODs of 40 % and 61 % were measured in salt water. A 5-day theoretical BOD of 56.8 % and 51.8 % were measured for n-butyl acetate in distilled water and seawater, respectively. Hydrolysis may be an important environmental fate for this compound based upon experimentally determined hydrolysis half-lives of 114 and 11 days at pH 8 and 9 respectively.
ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, n-butyl acetate, which has a vapour pressure of 11.5 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days
Environmental fate:
Fish LC50 (96 h, 23 C): island silverside (Menidia beryllina) 185 ppm (static bioassay in synthetic seawater, mild aeration applied after 24 h); bluegill sunfish (Lepomis macrochirus) 100 ppm (static bioassay in fresh water, mild aeration applied after 24 h)
Fish EC50 (96 h): fathead minnow (Pimephales promelas) 18 mg/l (affected fish lost equilibrium prior to death)
Daphnia LC50 (48 h): 44 ppm
Algal LC50 (96 h): Scenedesmus 320 ppm
DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-butyl acetate	LOW	LOW
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
titanium dioxide	HIGH	HIGH
methyl methacrylate	LOW	LOW
n-butyl methacrylate	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
n-butyl acetate	LOW (BCF = 14)
methyl ethyl ketone	LOW (LogKOW = 0.29)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
Stoddard Solvent	LOW (BCF = 159)
titanium dioxide	LOW (BCF = 10)
methyl methacrylate	LOW (BCF = 6.6)
n-butyl methacrylate	LOW (BCF = 114)

12.4. Mobility in soil

Ingredient	Mobility
n-butyl acetate	LOW (KOC = 20.86)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)
titanium dioxide	LOW (KOC = 23.74)
methyl methacrylate	LOW (KOC = 10.14)
n-butyl methacrylate	LOW (KOC = 63.6)

12.5.Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

Continued...

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required

	 **Excepted Quantity** Code E2 for all modes of transport. On air waybill, write "Dangerous Goods in Excepted Quantity"

Land transport (ADR)

14.1. **UN number**	1263
14.2. **UN proper shipping name**	PAINT or PAINT RELATED MATERIAL
14.3. **Transport hazard class(es)**	Class: 3 Subrisk: Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Hazard identification (Kemler): 33 Classification code: F1 Hazard Label: 3 Special provisions: 163 367 640C 640D 650 Limited quantity: 5 L

Air transport (ICAO-IATA / DGR)

14.1. **UN number**	1263
14.2. **UN proper shipping name**	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)
14.3. **Transport hazard class(es)**	ICAO/IATA Class: 3 ICAO / IATA Subrisk: Not Applicable ERG Code: 3L
14.4. **Packing group**	II
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: A3 A72 A192 Cargo Only Packing Instructions: 364 Cargo Only Maximum Qty / Pack: 60 L Passenger and Cargo Packing Instructions: 353 Passenger and Cargo Maximum Qty / Pack: 5 L

Continued...

	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	1263
14.2. **UN proper shipping name**	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
14.3. **Transport hazard class(es)**	IMDG Class: 3 IMDG Subrisk: Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	EMS Number: F-E , S-E Special provisions: 163 367 Limited Quantities: 5 L

Inland waterways transport (ADN)

14.1. **UN number**	1263
14.2. **UN proper shipping name**	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning and reducing compound)
14.3. **Transport hazard class(es)**	3 | Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Classification code: F1 Special provisions: 163; 367; 640C; 650; 640D Limited quantity: 5 L Equipment required: PP, EX, A Fire cones number: 1

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 6) Toxic to reproduction: category 1B (Table 3.1)/category 2 (Table 3.2)
Europe AeroSpace and Defence Industries Association of Europe (ASD) REACH Implementation Working Group Priority Declarable Substances List (PDSL)
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
UK Workplace Exposure Limits (WELs)

Continued...

CARBON BLACK(1333-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
European Customs Inventory of Chemical Substances ECICS (English)
European List of Notified Chemical Substances (ELINCS)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
UK Workplace Exposure Limits (WELs)

STODDARD SOLVENT(8052-41-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 2) Carcinogens: category 1B (Table 3.1)/category 2 (Table 3.2)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 4) Mutagens: category 1B (Table 3.1)/category 2 (Table 3.2)
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

TITANIUM DIOXIDE(13463-67-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
UK Workplace Exposure Limits (WELs)

METHYL METHACRYLATE(80-62-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft
UK Workplace Exposure Limits (WELs)

N-BUTYL METHACRYLATE(97-88-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
Europe European Customs Inventory of Chemical Substances ECICS (Czech)
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (propylene glycol monomethyl ether acetate, alpha-isomer; methyl methacrylate; n-butyl acetate; Stoddard Solvent; n-butyl methacrylate; carbon black; methyl ethyl ketone)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Revision Date	16/03/2020
Initial Date	25/04/2018

Full text Risk and Hazard codes

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.

Continued...

H315	Causes skin irritation.
H335	May cause respiratory irritation.
H350i	May cause cancer by inhalation.
H351	Suspected of causing cancer.

Other information

Ingredients with multiple cas numbers

Name	CAS No
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 84540-57-8, 142300-82-1
Stoddard Solvent	8052-41-3., 64742-47-8
titanium dioxide	13463-67-7, 1317-70-0, 1317-80-2, 12188-41-9, 1309-63-3, 100292-32-8, 101239-53-6, 116788-85-3, 12000-59-8, 12701-76-7, 12767-65-6, 12789-63-8, 1344-29-2, 185323-71-1, 185828-91-5, 188357-76-8, 188357-79-1, 195740-11-5, 221548-98-7, 224963-00-2, 246178-32-5, 252962-41-7, 37230-92-5, 37230-94-7, 37230-95-8, 37230-96-9, 39320-58-6, 39360-64-0, 39379-02-7, 416845-43-7, 494848-07-6, 494848-23-6, 494851-77-3, 494851-98-8, 55068-84-3, 55068-85-4, 552316-51-5, 62338-64-1, 767341-00-4, 97929-50-5, 98084-96-9

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.
For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

Reason for Change

A-1.01 - Update to the emergency phone number information.

end of SDS