



# Product Change Notification

Current Date: 25-May-2022

## TE Connectivity

**Product Change Notification: PCN-22-140236**

**PCN Date: 24-MAY-22**

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description: (Text limited to 120 characters)**  
2.5MM PIN HOUSING, 2-4POS., ASSEMBLY

**Description of Changes**  
The Industrial and Commercial Transportation business unit of TE Connectivity is making a change to the manufacturing process of the pin housing used in assembly part number(s) listed below. Previous change communicated through PCN-21-124260 (added wall material thickness) was implemented only for the Asia region tool, while a molding process improvement was implemented for the EMEA tool and helped avoid additional wall material. Product Drawing(s) affected were updated to show the correct thickness for parts manufactured in both regions. These PNs are TE proprietary designs, therefore considered catalog/general market product. PPAP and/or sample requests must be submitted within 14 days of PCN submission via [ict-ppap-request@te.com](mailto:ict-ppap-request@te.com) or ePPAP system. Submission will not occur without request. If PPAP requested, disposition response is required within 14 days of submit date or it will be considered approved.

**Reason for Changes:**  
Dear Customer, we hereby inform you of this change. The change is necessary to improve processing during molding. The change does not impact connector performance. IMPORTANT: The current and previous revisions of these parts can be used interchangeably in the field. The change(s) are being phased in gradually and previous revision can remain stocked until use. Shipments of both configurations may be mixed.

<b>PCN Attributes:</b>	
<b>Product Category:</b>	<b>Kind of Change:</b>
Connector Housings	Drawing
<b>Change Feature:</b>	<b>Potential Customer Impact:</b>
Drawing Change	
<b>Remarks:</b>	

<b>Estimated Dates:</b>	
<b>Last Order Date (Obsolete Parts Only):</b>	<b>First Ship Date of Changed Items (Changed Parts Only):</b>
	15-JUN-2022
<b>Last Ship Date of Changed Items (Obsolete Parts Only):</b>	<b>Last Date for Mixed Shipments: (Changed Parts Only):</b>
	30-APR-2023
<b>Effectivity Date:</b>	<b>Date of First Samples:</b>

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-967402-1</a>	NO		"820A-37373"			
<a href="#">1-967402-2</a>	NO					
<a href="#">1-967402-3</a>	NO					
<a href="#">2-967402-1</a>	NO					
<a href="#">2-967402-2</a>	NO					
<a href="#">2-967402-3</a>	NO					
<a href="#">3-967402-1</a>	NO					
<a href="#">4-967402-1</a>	NO					

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

**Customer Drawing(s) Being Modified:**

Drawing Number	Current Revision	New Revision
<a href="#">967402</a>	D6	