



# SAFETY DATA SHEET

DDP Specialty Electronic Materials US,  
LLC

**Product name:** MOLYKOTE® 4 Electrical Insulating Compound

**Issue Date:** 09/16/2022

**Print Date:** 03/19/2023

DDP Specialty Electronic Materials US, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** MOLYKOTE® 4 Electrical Insulating Compound

**Recommended use of the chemical and restrictions on use**

**Identified uses:** Lubricants and lubricant additives

### COMPANY IDENTIFICATION

DDP Specialty Electronic Materials US,  
LLC  
974 Centre Road, Building 730,  
Wilmington DE 19805  
UNITED STATES

**Customer Information Number:**

833-338-7668  
SDSQuestion-NA@dupont.com

### EMERGENCY TELEPHONE NUMBER

**24-Hour Emergency Contact:** 1-800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### Hazard classification

GHS classification in accordance with 29 CFR 1910.1200  
Not a hazardous substance or mixture.

### Other hazards

No data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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**Chemical nature:** Inorganic compound

This product is a mixture.

**Component**

**CASRN**

**Concentration**

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Silicon dioxide

7631-86-9

&gt;= 5.0 - &lt; 10.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

#### General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

#### Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

#### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Water spray Alcohol-resistant foam Carbon dioxide (CO<sub>2</sub>) Dry chemical

**Unsuitable extinguishing media:** None known.

#### Special hazards arising from the substance or mixture

**Hazardous combustion products:** Silicon oxides Boron oxides Formaldehyde Carbon oxides

**Unusual Fire and Explosion Hazards:** Exposure to combustion products may be a hazard to health.

#### Advice for firefighters

**Fire Fighting Procedures:** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

**Special protective equipment for firefighters:** Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures:** Follow safe handling advice and personal protective equipment recommendations.

**Environmental precautions:** Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

**Methods and materials for containment and cleaning up:** Wipe up or scrape up and contain for salvage or disposal. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements. See sections: 7, 8, 11, 12 and 13.

## 7. HANDLING AND STORAGE

**Precautions for safe handling:** Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice. Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

### Advice on general occupational hygiene

Handle in accordance with good industrial hygiene and safety practice. Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

**Conditions for safe storage:** Keep in properly labelled containers. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.  
Unsuitable materials for containers: None known.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Silicon dioxide	OSHA Z-3	TWA Dust	20 Million particles per cubic foot, Silica
	Further information: a: Based on impinger samples counted by light-field techniques.; mppcf X 35.3 = million particles per cubic meter = particles per c.c		
	OSHA Z-3	TWA Dust	80 mg/m <sup>3</sup> / %SiO <sub>2</sub> , Silica
	NIOSH REL	TWA	6 mg/m <sup>3</sup> , Silica
	CAL PEL	PEL	6 mg/m <sup>3</sup>
	NIOSH REL	TWA Respirable dust	0.05 mg/m <sup>3</sup> , Silica

Further information: Ca: Potential Occupational Carcinogen; See Appendix A
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**Exposure controls**

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

**Hygiene measures:** Handle in accordance with good industrial hygiene and safety practice. Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

**Individual protection measures**

**Eye/face protection:** Use safety glasses (with side shields).

**Skin protection**

**Hand protection:** Use gloves chemically resistant to this material. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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**Appearance**

<b>Physical state</b>	Grease
<b>Color</b>	white translucent
<b>Odor</b>	slight
<b>Odor Threshold</b>	No data available
<b>pH</b>	Not applicable
<b>Melting point/range</b>	No data available
<b>Freezing point</b>	No data available
<b>Boiling point (760 mmHg)</b>	Not applicable
<b>Flash point</b>	<b>Seta closed cup</b> >100 °C ( 212 °F)
<b>Evaporation Rate (Butyl Acetate = 1)</b>	Not applicable
<b>Flammability (solid, gas)</b>	Not classified as a flammability hazard
<b>Lower explosion limit</b>	No data available
<b>Upper explosion limit</b>	No data available
<b>Vapor Pressure</b>	Not applicable
<b>Relative Vapor Density (air = 1)</b>	No data available
<b>Relative Density (water = 1)</b>	No data available

<b>Water solubility</b>	No data available
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	No data available
<b>Decomposition temperature</b>	No data available
<b>Dynamic Viscosity</b>	Not applicable
<b>Kinematic Viscosity</b>	Not applicable
<b>Explosive properties</b>	Not explosive

<b>Oxidizing properties</b>	The substance or mixture is not classified as oxidizing.
<b>Molecular weight</b>	No data available
<b>Particle size</b>	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## **10. STABILITY AND REACTIVITY**

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**Reactivity:** Not classified as a reactivity hazard.

**Chemical stability:** Stable under normal conditions.

**Possibility of hazardous reactions:** Can react with strong oxidizing agents.

**Conditions to avoid:** None known.

**Incompatible materials:** Oxidizing agents

**Hazardous decomposition products:** Formaldehyde.

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## **11. TOXICOLOGICAL INFORMATION**

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*Toxicological information appears in this section when such data is available.*

### **Acute toxicity**

#### **Acute oral toxicity**

Product test data not available. Refer to component data.

#### **Acute dermal toxicity**

Product test data not available. Refer to component data.

#### **Acute inhalation toxicity**

Product test data not available. Refer to component data.

**Skin corrosion/irritation**

Product test data not available. Refer to component data.

**Serious eye damage/eye irritation**

Product test data not available. Refer to component data.

**Sensitization**

Product test data not available. Refer to component data.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Product test data not available. Refer to component data.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Product test data not available. Refer to component data.

**Carcinogenicity**

Product test data not available. Refer to component data.

**Teratogenicity**

Product test data not available. Refer to component data.

**Reproductive toxicity**

Product test data not available. Refer to component data.

**Mutagenicity**

Product test data not available. Refer to component data.

**Aspiration Hazard**

Product test data not available. Refer to component data.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**Silicon dioxide**

**Acute oral toxicity**

LD50, Rat, > 3,300 mg/kg No deaths occurred at this concentration.

**Acute dermal toxicity**

LD50, Rabbit, > 5,000 mg/kg

**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2.08 mg/l No deaths occurred at this concentration.

**Skin corrosion/irritation**

Brief contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause slight eye irritation.

**Sensitization**

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

No relevant data found.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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## 12. ECOLOGICAL INFORMATION

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*Ecotoxicological information appears in this section when such data is available.*

**Toxicity**

**Silicon dioxide**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Danio rerio (zebra fish), 96 Hour, > 10,000 mg/l, OECD Test Guideline 203

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), 48 Hour, > 1,000 mg/l, OECD Test Guideline 202

**Persistence and degradability**

**Silicon dioxide**

**Biodegradability:** Biodegradability is not applicable to inorganic substances.

**Bioaccumulative potential**

**Silicon dioxide**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 0.53

**Bioconcentration factor (BCF):** 3.16

**Mobility in soil**

**Silicon dioxide**

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** 21.73

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

**Treatment and disposal methods of used packaging:** Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

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**14. TRANSPORT INFORMATION**

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**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

Not regulated for transport

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service



representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

No SARA Hazards

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

### United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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### Hazard Rating System

#### NFPA

Health	Flammability	Instability
0	1	0

#### HMIS

Health	Flammability	Physical Hazard
0/	1	0

### Revision

Identification Number: 3251543 / A749 / Issue Date: 09/16/2022 / Version: 6.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
NIOSH REL	USA. NIOSH Recommended Exposure Limits
OSHA Z-3	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
PEL	Permissible exposure limit
TWA	8-hour time weighted average

### Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

### **Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP Specialty Electronic Materials US, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

US