|                                                 |                                                                                                                                                                                                                                                  |            |                     |           |               |      |                               |                                           |                         | Issue No. / 発行No.: PC-0031501                                                                                                                   |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
|-------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------------------|-----------|---------------|------|-------------------------------|-------------------------------------------|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|------------------------------------------|----------------------------------|-------------------------------------------------------------------------------------------------------------------------|---------------|----------------------------|--------|-----|-----|
|                                                 |                                                                                                                                                                                                                                                  |            |                     |           |               |      |                               |                                           | Issue date / 発行日:230907 |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
| 工程変更連絡書<br>Process Change Notice                |                                                                                                                                                                                                                                                  |            |                     |           |               |      |                               |                                           |                         | ヒロセ電機株式会社<br>東莞工場 品質管理課<br>Dongguan Factory, Quality contro<br>section, Hirose Electric Co., Ltd.<br>承認 査閲 作成<br>(Approval) (Review) (Created b |                             |                                          |                                  | ntrol<br>Ltd.                                                                                                           |               |                            |        |     |     |
|                                                 |                                                                                                                                                                                                                                                  |            |                     |           |               |      |                               |                                           |                         |                                                                                                                                                 | <b>易少</b><br>2023. (<br>HIR | 09. 07                                   | <b>刘明</b><br>2023.<br>HIF        | /                                                                                                                       |               | <b>可</b><br>09. 07<br>ROSE |        |     |     |
| 早速で<br>本書に                                      | 貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。<br>早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。<br>本書にて工程変更のご案内をさせて頂きます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。<br>We truly appreciate your significant support always.                                    |            |                     |           |               |      |                               |                                           |                         |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
|                                                 | We are currently planning on the below process change for the products planned to be delivered to your company.  Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated. |            |                     |           |               |      |                               |                                           |                         |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
| 貴社品番/Product number of your company             |                                                                                                                                                                                                                                                  |            |                     |           |               |      | 弊社品番/Product number by Hirose |                                           |                         |                                                                                                                                                 |                             | 弊社品                                      | 弊社品名/Product name by Hirose      |                                                                                                                         |               |                            |        |     |     |
|                                                 |                                                                                                                                                                                                                                                  |            |                     |           |               |      | 0241-0012-1-30                |                                           |                         |                                                                                                                                                 |                             |                                          | ST40X-18S-CV(30)                 |                                                                                                                         |               |                            |        |     |     |
|                                                 | 変更1                                                                                                                                                                                                                                              | 区分<br>Type | 金型(                 | の更新       | 沂 / Di        | e/mo | io replacement – i            |                                           |                         |                                                                                                                                                 | 理由<br>Reason                | 金型:                                      | 老朽化の為です/ Die/mold age            |                                                                                                                         |               |                            |        |     |     |
| 松                                               | 変更2                                                                                                                                                                                                                                              | 区分<br>Type | ype   王座国の変更 / Prod |           |               |      |                               | uction country change <mark>理由</mark> 金型: |                         |                                                                                                                                                 |                             | 老朽化の為です/ Die/mold age                    |                                  |                                                                                                                         |               |                            |        |     |     |
| 変更内容                                            | 変更前<br>Before the change                                                                                                                                                                                                                         |            |                     |           |               |      | 変更後<br>After the change       |                                           |                         |                                                                                                                                                 |                             | 影響範囲<br>The scope that will be affected. |                                  |                                                                                                                         |               |                            |        |     |     |
| Content of change / 変員                          | 1金型が老化した/ The mold has aged<br>2.HRS日本協力会社が生産しています。<br>/Produced by HRS Japan Cooperative<br>Society.                                                                                                                                            |            |                     |           |               |      |                               | IS<br>TI<br>ch                            |                         |                                                                                                                                                 |                             |                                          | に変す<br>There<br>chang            | 計変更は伴わない為、製品仕様、性能変更はございません。<br>pere is no design change, so there is no nange on product specifications and erformance. |               |                            |        |     |     |
| O                                               | 500100                                                                                                                                                                                                                                           | 0100y.     |                     |           |               |      |                               | Society.                                  |                         |                                                                                                                                                 |                             |                                          | の変更無無                            |                                                                                                                         |               |                            |        |     |     |
|                                                 |                                                                                                                                                                                                                                                  |            |                     |           |               |      | Ar<br>·含                      |                                           |                         |                                                                                                                                                 |                             | Appea                                    | Appearance No change<br>含有物質変更 無 |                                                                                                                         |               |                            |        |     |     |
|                                                 |                                                                                                                                                                                                                                                  | 日程         |                     | 0.04 0.75 |               |      |                               |                                           |                         | l                                                                                                                                               |                             |                                          |                                  |                                                                                                                         | bstance       |                            | No cha |     |     |
| /                                               |                                                                                                                                                                                                                                                  | Schedule   |                     | 8/M       | 8/E           | 9/F  | 9/M                           | 9/E                                       | 10/F                    | 10/M                                                                                                                                            | 10/E                        | 11/F                                     | 11/M                             | 11/E                                                                                                                    | 12/F          | 12/M                       | 12/E   | 1/F | 1/M |
| e plan                                          | 工程整備<br>Preparation of process                                                                                                                                                                                                                   |            |                     |           | $\rightarrow$ |      |                               |                                           |                         |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
| chang<br>国                                      | 標準類の整備<br>Preparation of<br>standards, etc.                                                                                                                                                                                                      |            |                     |           |               |      | $\rightarrow$                 |                                           |                         |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
| Execution schedule of the change plan<br>変更実施計画 | トライ / Trial                                                                                                                                                                                                                                      |            |                     |           |               |      |                               |                                           | $\rightarrow$           |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
|                                                 | 作業者教育<br>Education on operators                                                                                                                                                                                                                  |            |                     |           |               |      |                               |                                           |                         | <b></b>                                                                                                                                         |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |
| ion sch                                         | 製品評価試験<br>Product evaluation test                                                                                                                                                                                                                |            |                     |           |               |      |                               |                                           |                         |                                                                                                                                                 |                             | <b></b>                                  |                                  |                                                                                                                         |               |                            |        |     |     |
| ecut                                            | サンプル提出<br>Submission of sample                                                                                                                                                                                                                   |            |                     |           |               |      |                               |                                           |                         |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         | $\rightarrow$ |                            |        |     |     |
| 初品検査結果提出                                        |                                                                                                                                                                                                                                                  |            |                     |           |               |      |                               |                                           |                         |                                                                                                                                                 |                             |                                          |                                  |                                                                                                                         |               |                            |        |     |     |

初品検査結果提出 Submission of the initial product inspection result

| 量産納入予定日<br>Scheduled delivery date of<br>mass production products | 24年1月予定<br>Scheduled on 1/2024 | 備考      |
|-------------------------------------------------------------------|--------------------------------|---------|
| 変更計画可否回答希望日<br>Date of your<br>acknowledgement                    | 23年 09 月 22 日<br>22/09/2023    | Remarks |

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Issue No. / 発行№.:PC-0031501

| ヒロセ電機株式会社 行き<br>To: Hirose Electric Co., Ltd.                     |                               |                                                                          | 貴社名:<br>Your company name: |
|-------------------------------------------------------------------|-------------------------------|--------------------------------------------------------------------------|----------------------------|
|                                                                   | 製品名<br>Product<br>name :      | ST40X-18S-CV(30)                                                         | ご判定日<br>Judgment day       |
| 変更計画可否回答書<br>Answer to the change plan<br>notification (approval) | 変更内容<br>Content of<br>change: | 金型の更新 / Die/mold<br>replacement<br>生産国の変更 / Production<br>country change | ご担当者<br>Person in charge   |
| 変更計画可否<br>Approve or Not approve for the change:                  | 承認<br>Approve                 |                                                                          | 条件付<br>With condition      |
| 必要提出資料、その他指示事項<br>Required materials for submission / o           | ther direction                | ns                                                                       |                            |