



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE 2400 BC5ML EGFD

SDS No. : 672984  
V005.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 2400 BC5ML EGFD

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Adhesives  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

##### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

##### Supplemental information

Contains: maleic anhydride **May produce an allergic reaction.**  
**Safety data sheet available on request.**

#### 2.3. Other hazards

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
maleic anhydride 108-31-6 203-571-6 01-2119472428-31	0,0001- < 0,001 % ( 1 ppm- < 10 ppm)	STOT RE 1, Inhalation, H372 Acute Tox. 4, Oral, H302 Skin Sens. 1A, H317 Resp. Sens. 1, H334 Eye Dam. 1, H318 Skin Corr. 1B, H314	Skin Sens. 1A; H317; C $\geq$ 0,001 %	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.  
For full text of the H - statements and other abbreviations see section 16 "Other information".

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### 4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

#### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Adhesive

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
Ethene, homopolymer 9002-88-4 [DUST, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Ethene, homopolymer 9002-88-4 [DUST, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Maleic anhydride 108-31-6 [MALEIC ANHYDRIDE]		1	Time Weighted Average (TWA):		EH40 WEL
Maleic anhydride 108-31-6 [MALEIC ANHYDRIDE]		3	Short Term Exposure Limit (STEL):	15 minutes	EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silane, dichlorodimethyl-, reaction products with silica 7631-86-9 [DUSTS NON-SPECIFIC]		4	Time Weighted Average (TWA):		IR_OEL
Ethene, homopolymer 9002-88-4 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
Ethene, homopolymer 9002-88-4 [DUSTS NON-SPECIFIC]		4	Time Weighted Average (TWA):		IR_OEL
Maleic anhydride 108-31-6	0,01		Time Weighted Average (TWA):		IR_OEL

[MALEIC ANHYDRIDE]					
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**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
maleic anhydride 108-31-6	aqua (freshwater)		0,038 mg/l				
maleic anhydride 108-31-6	aqua (marine water)		0,004 mg/l				
maleic anhydride 108-31-6	Soil				0,037 mg/kg		
maleic anhydride 108-31-6	sediment (freshwater)				0,296 mg/kg		
maleic anhydride 108-31-6	sediment (marine water)				0,03 mg/kg		
maleic anhydride 108-31-6	sewage treatment plant (STP)		44,6 mg/l				
maleic anhydride 108-31-6	Freshwater - intermittent		0,379 mg/l				
maleic anhydride 108-31-6	Marine water - intermittent		0,038 mg/l				

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
maleic anhydride 108-31-6	Workers	inhalation	Acute/short term exposure - systemic effects		0,2 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Acute/short term exposure - local effects		0,2 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Long term exposure - systemic effects		0,081 mg/m3	
maleic anhydride 108-31-6	Workers	inhalation	Long term exposure - local effects		0,081 mg/m3	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Delivery form	liquid
Colour	blue
Odor	mild, Acrylic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -30 °C (< -22 °F)
Initial boiling point	> 150 °C (> 302 °F)
Flammability	non flammable
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 100 °C (> 212 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-polar/aprotic.
Viscosity (kinematic) (40 °C (104 °F); )	> 20,5 mm <sup>2</sup> /s
Viscosity, dynamic (Cone and plate; Instrument: Haake cone and plate, RV1, C35/2°Ti; Shear gradient: 129 s-1)	225 - 450 mPa.s LCT STM 740; cone & plate viscosity
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Slight
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (50 °C (122 °F))	Mixture < 700 mbar
Vapour pressure (20 °C (68 °F))	< 0,13 mbar
Density (20 °C (68 °F))	1,1 g/cm <sup>3</sup> no method / method unknown
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

**9.2. Other information**

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with strong oxidants.  
Acids.  
Reducing agents.  
Strong bases.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

carbon oxides.  
Hydrocarbons  
nitrogen oxides  
Rapid polymerisation may generate excessive heat and pressure.

## SECTION 11: Toxicological information

### General toxicological information:

Prolonged or repeated contact may cause skin irritation.  
Prolonged or repeated contact may cause eye irritation.

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
maleic anhydride 108-31-6	LD50	1.090 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

#### Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
maleic anhydride 108-31-6	LD50	2.620 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
maleic anhydride 108-31-6	highly irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
maleic anhydride 108-31-6	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
maleic anhydride 108-31-6	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
maleic anhydride 108-31-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
maleic anhydride 108-31-6	negative	inhalation		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
maleic anhydride 108-31-6	NOAEL P 55 mg/kg NOAEL F1 55 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.



**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
maleic anhydride 108-31-6	NOAEL 40 mg/kg	oral: feed	90 d daily	rat	not specified

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
maleic anhydride 108-31-6	LC50	115 mg/l			OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
maleic anhydride 108-31-6	EC50	42,81 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

No data available.

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
maleic anhydride 108-31-6	EC50	29 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic anhydride 108-31-6	EC10	23 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
maleic anhydride 108-31-6	EC0	> 10.000 mg/l	30 min		not specified

#### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
maleic anhydride 108-31-6	readily biodegradable	aerobic	98 %	7 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)

#### 12.3. Bioaccumulative potential

No data available.

#### 12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
maleic anhydride 108-31-6	1,62		not specified

#### 12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
maleic anhydride 108-31-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number or ID number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packing group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H372 Causes damage to organs through prolonged or repeated exposure.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2:	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

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