Safety Data Sheet according to (EC) No 1907/2006 as amended

LOCTITE EA 3425 A+B CR50ML EN

SDS No. : 178261
V010.0
Revision: 14.05.2024
printing date: 16.05.2024
Replaces version from: 18.07.2023

Kit/Multi-component Product

1. SDS No.205947 - LOCTITE EA 3425 A
2. SDS No.654058 - LOCTITE EA 3425 B

Safety Data Sheet according to (EC) No 1907/2006 as amended

LOCTITE EA 3425 A

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
LOCTITE EA 3425 A

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use:
Epoxy adhesive

1.3. Details of the supplier of the safety data sheet
Henkel Ltd
Adhesives
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:

Contains 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
Bisphenol-F epichlorhydrin resin; MW<700
1,4-bis(2,3 epoxypropoxy)butane
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether

Signal word: Warning

Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statement:	"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.
Precautionary statement: Response	P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3 01-2119456619-26	20- 40 %	Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Skin Sens. 1, H317 Skin Irrit. 2, H315	Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 %	
Bisphenol-F epichlorhydrin resin; MW<700 ----- 701-263-0 01-2119454392-40	20- 40 %	Skin Irrit. 2, Dermal, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411		
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9 231-545-4 01-2119379499-16	5- < 10 %	STOT RE 2, Inhalation, H373	dermal:ATE = > 5.000 mg/kg oral:ATE = > 5.000 mg/kg inhalation:ATE = > 5,01 mg/l;dust/mist	
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8 219-371-7 01-2119494060-45	1- < 5 %	Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Acute Tox. 4, Inhalation, H332 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Aquatic Chronic 3, H412	inhalation:ATE = 11,01 mg/l;vapour	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8 221-453-2 01-2119959496-20	1- < 5 %	Skin Sens. 1A, H317 Aquatic Chronic 2, H411	oral:ATE = 2.500 mg/kg	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Good industrial hygiene practices should be observed.
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities
Ensure good ventilation/extraction.
Refer to Technical Data Sheet.
Keep container tightly sealed.

7.3. Specific end use(s)
Epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC, RESPIRABLE DUST]		1	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE]		4	Time Weighted Average (TWA):		IR_OEL
Limestone 1317-65-3 [CALCIUM CARBONATE]		10	Time Weighted Average (TWA):		IR_OEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC]		10	Time Weighted Average (TWA):		IR_OEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC]		0,8	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (freshwater)		0,006 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Freshwater - intermittent		0,018 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (marine water)		0,001 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Marine water - intermittent		0,002 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	sewage treatment plant (STP)		10 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (freshwater)				0,341 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (marine water)				0,034 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Soil				0,065 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	oral				11 mg/kg		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Air						no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F-	Soil				0,237		

(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----					mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	Air						no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	Predator						no potential for bioaccumulation
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (freshwater)		0,024 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	oral				0,028 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (freshwater)				0,084 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Soil				0,003 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (marine water)		0,002 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sewage treatment plant (STP)		100 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (marine water)				0,008 mg/kg		
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	aqua (freshwater)		0,0075 mg/l				
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	aqua (marine water)		0,00075 mg/l				
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	sewage treatment plant (STP)		100 mg/l				
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	sediment (freshwater)				33,54 mg/kg		
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	sediment (marine water)				3,354 mg/kg		
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Soil				11,4 mg/kg		
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	aqua (intermittent releases)		0,075 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Acute/short term exposure - local effects			no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified

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Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm2	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) -----	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	inhalation	Long term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	inhalation	Long term exposure - local effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	inhalation	Acute/short term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	inhalation	Acute/short term exposure - local effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	dermal	Long term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	dermal	Acute/short term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	dermal	Long term exposure - local effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	Workers	dermal	Acute/short term exposure - local effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	inhalation	Long term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	inhalation	Acute/short term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	inhalation	Long term exposure - local effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	inhalation	Acute/short term exposure - local effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	dermal	Long term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	dermal	Acute/short term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	dermal	Long term exposure - local effects			

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	dermal	Acute/short term exposure - local effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	oral	Long term exposure - systemic effects			
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica 7631-86-9	General population	oral	Acute/short term exposure - systemic effects			
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - systemic effects		4,7 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - systemic effects		6,66 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - systemic effects		1,16 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - systemic effects		3,33 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Long term exposure - systemic effects		0,33 mg/kg	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	inhalation	Long term exposure - systemic effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	inhalation	Acute/short term exposure - systemic effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	inhalation	Acute/short term exposure - local effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	inhalation	Long term exposure - local effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	dermal	Long term exposure - systemic effects		5,6 mg/kg	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	dermal	Acute/short term exposure - systemic effects		5,6 mg/kg	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	dermal	Long term exposure - local effects		0,0016 mg/cm2 1,6 µg/cm2/day	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	dermal	Acute/short term exposure - local effects		0,0016 mg/cm2 1,6 µg/cm2/day	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	General population	inhalation	Long term exposure - systemic effects		11,7 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	General population	inhalation	Long term exposure - local effects		11,7 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	General population	dermal	Long term exposure - systemic effects		3,3 mg/kg	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	General population	dermal	Acute/short term exposure - systemic effects		3,3 mg/kg	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	General population	dermal	Long term exposure - local effects		0,00095 mg/cm2 0,95 µg/cm2/day	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	General population	dermal	Acute/short term exposure - local effects		0,00095 mg/cm2 0,95 µg/cm2/day	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	paste
Colour	light beige
Odor	Typical
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< 5 °C (< 41 °F)
Initial boiling point	> 100 °C (> 212 °F)
Flammability	Not applicable Non flammable product (flash point is greater than 93°C)
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 101 °C (> 213.8 °F); no method / method unknown
Auto-ignition temperature	>= 300 °C (>= 572 °F)
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm2/s
Viscosity, dynamic (Cone and plate; 25 °C (77 °F))	3.500 - 7.000 mPa.s LCT STM 738; Rheological Data from flow curves

Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Partially soluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (20 °C (68 °F))	< 2,3 hPa
Density (25 °C (77 °F))	1,34 - 1,4 g/cm3 None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Reaction with strong acids.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	Acute toxicity estimate (ATE)	> 5.000 mg/kg		Expert judgement
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	LD50	> 5.000 mg/kg	rabbit	not specified
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	Acute toxicity estimate (ATE)	> 5.000 mg/kg		Expert judgement
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.130 mg/kg	rabbit	not specified
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	LC50	> 5,01 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	Acute toxicity estimate (ATE)	> 5,01 mg/l	dust/mist			Expert judgement
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Acute toxicity estimate (ATE)	11,01 mg/l	vapour	4 h		Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not irritating	4 h	rabbit	not specified
Bisphenol-F epichlorhydrin resin; MW<700 -----	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	not irritating	24 h	rat	other guideline:

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 -----	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	not irritating	72 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 -----	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Sub-Category 1A (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700 -----	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	negative	in vitro mammalian chromosome aberration test			OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	negative	mammalian cell gene mutation assay			OECD Guideline 490 (In Vitro Mammalian Cell Gene Mutation Tests Using the Thymidine Kinase Gene)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	positive without metabolic activation	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	positive without metabolic activation	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	positive	sister chromatid exchange assay in mammalian cells	without		OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	oral: gavage		mouse	not specified
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	negative	oral: gavage		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	negative	oral: gavage		rat	OECD Guideline 489 (In Vivo Mammalian Alkaline Comet Assay)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	**Result**	**Route of application**	**Exposure time / Frequency of treatment**	**Species**	**Sex**	**Method**
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	**Result / Value**	**Test type**	**Route of application**	**Species**	**Method**
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 -----	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	NOAEL 491,5 mg/kg	oral: feed	6 months daily	rat	not specified
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	NOAEL 0,01 mg/kg	inhalation: dust	12 months 6 h/d, 5 d/wk	rat	not specified
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	NOAEL 0,01 mg/kg	inhalation: dust	12 months 6 h/d, 5 d/wk	monkey	not specified
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL 200 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	NOAEL 100 mg/kg	oral: gavage	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	LC50	> 10.000 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LC50	24 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	LC50	7,5 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	EC50	> 1.000 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	EC50	67,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Bisphenol-F epichlorhydrin resin; MW<700 -----	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	NOEC	132,7 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances **CAS-No.**	**Value type**	**Value**	**Exposure time**	**Species**	**Method**
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	EC50	> 173,1 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	NOEC	173,1 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	> 160 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	97 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	EC50	9 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances **CAS-No.**	**Value type**	**Value**	**Exposure time**	**Species**	**Method**
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 -----	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	EC50	> 2.500 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	EC50	> 1.000 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 -----	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	not readily biodegradable.	aerobic	1,1 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Bisphenol-F epichlorhydrin resin; MW<700 -----	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	-0,269	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	3,59	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 -----	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Silica, surface treated with Hexamethyldisilazane - Nano 7631-86-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3,00 % Combined A/B

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
LOCTITE EA 3425 B

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use:
Epoxy adhesive

1.3. Details of the supplier of the safety data sheet
Henkel Ltd
Adhesives
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:

Contains Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine

Butadiene-acrylonitrile
Amines, polyethylenepoly-, triethylenetetramine fraction

m-Phenylenebis(methylamine)

Phenol, styrenated
2-piperazin-1-ylethylamine

Signal word:	Danger
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H411 Toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves/eye protection.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Barite (Ba(SO4)) 13462-86-7 236-664-5	25- 50 %			EU OEL
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1 500-191-5 500-191-5 01-2119972320-44	25- 50 %	Aquatic Chronic 2, H411 Eye Dam. 1, H318 Skin Irrit. 2, H315 Skin Sens. 1, H317		
Butadiene-acrylonitrile 68683-29-4	10- 20 %	Skin Irrit. 2, H315 Skin Sens. 1, H317		
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2 202-013-9 01-2119560597-27	1- < 3 %	Acute Tox. 4, Oral, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319		
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8 292-588-2 01-2119487919-13	1- < 3 %	Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Eye Dam. 1, H318 Aquatic Chronic 3, H412		
m-Phenylenebis(methylamine) 1477-55-0 216-032-5 01-2119480150-50	1- < 3 %	Acute Tox. 4, Oral, H302 Skin Corr. 1B, H314 Skin Sens. 1B, H317 Acute Tox. 4, Inhalation, H332 Aquatic Chronic 3, H412 Eye Dam. 1, H318		
Phenol, styrenated 61788-44-1 262-975-0 01-2119979575-18 01-2119980970-27	1- < 5 %	Aquatic Chronic 2, H411 Skin Irrit. 2, H315 Skin Sens. 1A, H317		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4 203-180-0 01-2119538811-39	1- < 5 %	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Acute Tox. 4, Oral, H302	STOT SE 3; H335; C >= 20 %	
2-piperazin-1-ylethylamine 140-31-8 205-411-0 01-2119471486-30	0,1- < 1 %	Acute Tox. 3, Dermal, H311 Acute Tox. 4, Oral, H302 Skin Corr. 1B, H314 Aquatic Chronic 3, H412 Skin Sens. 1, H317 Repr. 2, H361	inhalation:ATE = > 10 mg/l;dust/mist	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
High pressure waterjet

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions
Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up
Dispose of contaminated material as waste according to Section 13.
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.
Store in a cool, dry place.
Refer to Technical Data Sheet.

7.3. Specific end use(s)

Epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barite (Ba(SO4)) 13462-86-7 [BARIUM COMPOUNDS, SOLUBLE (AS BA)]		0,5	Time Weighted Average (TWA):		EH40 WEL
Barite (Ba(SO4)) 13462-86-7 [BARIUM (SOLUBLE COMPOUNDS AS BA)]		0,5	Time Weighted Average (TWA):	Indicative	ECTLV

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
m-Phenylenebis(methylamine) 1477-55-0 [M-XYLENE A,A'-DIAMINE (M-PHENYLENEBIS(METHYLAMINE))]		0,1	Time Weighted Average (TWA):		IR_OEL
m-Phenylenebis(methylamine) 1477-55-0 [M-XYLENE A,A'-DIAMINE (M-PHENYLENEBIS(METHYLAMINE))]		0,1	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	aqua (freshwater)		0,004 mg/l				
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	Freshwater - intermittent		0,042 mg/l				
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	aqua (marine water)		0 mg/l				
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	sewage treatment plant (STP)		3,84 mg/l				
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	sediment (freshwater)				434,02 mg/kg		
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	sediment (marine water)				43,4 mg/kg		
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	Soil				86,78 mg/kg		
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	Predator						no potential for bioaccumulation
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (freshwater)		0,046 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (marine water)		0,005 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Freshwater - intermittent		0,46 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Marine water - intermittent		0,046 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	sewage treatment plant (STP)		0,2 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	sediment (freshwater)				0,262 mg/kg		
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	sediment (marine water)				0,026 mg/kg		
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Soil				0,025 mg/kg		
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	aqua (intermittent releases)		0,2 mg/l				
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	aqua (freshwater)		0,027 mg/l				
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	aqua (marine water)		0,003 mg/l				
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	sediment (freshwater)				8,572 mg/kg		
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	sediment (marine water)				0,857 mg/kg		
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	Soil				1,25 mg/kg		
Amines, polyethylenepoly-,	sewage		0,13 mg/l				

triethylenetetramine fraction 90640-67-8	treatment plant (STP)						
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	oral						no potential for bioaccumulation
m-Phenylenebis(methylamine) 1477-55-0	aqua (freshwater)		0,094 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	aqua (marine water)		0,009 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	Freshwater - intermittent		0,152 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	sewage treatment plant (STP)		10 mg/l				
m-Phenylenebis(methylamine) 1477-55-0	sediment (freshwater)				12,4 mg/kg		
m-Phenylenebis(methylamine) 1477-55-0	sediment (marine water)				1,24 mg/kg		
m-Phenylenebis(methylamine) 1477-55-0	Soil				2,44 mg/kg		
Phenol, styrenated 61788-44-1	aqua (freshwater)		0,004 mg/l				
Phenol, styrenated 61788-44-1	Freshwater - intermittent		0,046 mg/l				
Phenol, styrenated 61788-44-1	aqua (marine water)		0,0004 mg/l				
Phenol, styrenated 61788-44-1	Marine water - intermittent		0,0046 mg/l				
Phenol, styrenated 61788-44-1	sewage treatment plant (STP)		36,2 mg/l				
Phenol, styrenated 61788-44-1	sediment (freshwater)				0,248 mg/kg		
Phenol, styrenated 61788-44-1	sediment (marine water)				0,0248 mg/kg		
Phenol, styrenated 61788-44-1	Air						no hazard identified
Phenol, styrenated 61788-44-1	Soil				0,0473 mg/kg		
Phenol, styrenated 61788-44-1	Predator						no potential for bioaccumulation
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	aqua (freshwater)		0,073 mg/l				
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	Freshwater - intermittent		0,73 mg/l				
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	aqua (marine water)		0,0073 mg/l				
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	sewage treatment plant (STP)		65 mg/l				
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	sediment (freshwater)				0,35 mg/kg		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	sediment (marine water)				0,0035 mg/kg		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	Soil				0,028 mg/kg		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	Predator						no potential for bioaccumulation
2-Piperazin-1-ylethylamine 140-31-8	aqua (freshwater)		0,058 mg/l				
2-Piperazin-1-ylethylamine 140-31-8	aqua (marine water)		0,006 mg/l				
2-Piperazin-1-ylethylamine 140-31-8	sediment (freshwater)				215 mg/kg		
2-Piperazin-1-ylethylamine 140-31-8	sediment (marine water)				21,5 mg/kg		
2-Piperazin-1-ylethylamine	sewage		250 mg/l				

140-31-8	treatment plant (STP)						
2-Piperazin-1-ylethylamine 140-31-8	Freshwater - intermittent		0,58 mg/l				
2-Piperazin-1-ylethylamine 140-31-8	Soil				1 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	inhalation	Long term exposure - systemic effects		0,53 mg/m3	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	inhalation	Acute/short term exposure - systemic effects		2,1 mg/m3	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	dermal	Long term exposure - systemic effects		0,15 mg/kg	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	dermal	Acute/short term exposure - systemic effects		0,6 mg/kg	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	General population	inhalation	Long term exposure - systemic effects		0,13 mg/m3	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	General population	inhalation	Acute/short term exposure - systemic effects		0,13 mg/m3	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	General population	dermal	Long term exposure - systemic effects		0,075 mg/kg	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	General population	dermal	Acute/short term exposure - systemic effects		0,075 mg/kg	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	General population	oral	Long term exposure - systemic effects		0,075 mg/kg	
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	Workers	Inhalation	Long term exposure - systemic effects		0,54 mg/m3	no potential for bioaccumulation
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	General population	Inhalation	Long term exposure - systemic effects		0,096 mg/m3	no potential for bioaccumulation
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	General population	oral	Long term exposure - systemic effects		0,14 mg/kg	no potential for bioaccumulation
m-Phenylenebis(methylamine) 1477-55-0	Workers	dermal	Long term exposure - systemic effects		0,33 mg/kg	
m-Phenylenebis(methylamine) 1477-55-0	Workers	inhalation	Long term exposure - systemic effects		1,2 mg/m3	
m-Phenylenebis(methylamine) 1477-55-0	Workers	inhalation	Long term exposure - local effects		0,2 mg/m3	
Phenol, styrenated 61788-44-1	Workers	dermal	Long term exposure - systemic effects		2,1 mg/kg	no hazard identified
Phenol, styrenated 61788-44-1	Workers	inhalation	Long term exposure - systemic effects		7,4 mg/m3	no hazard identified
Phenol, styrenated 61788-44-1	General population	inhalation	Long term exposure - systemic effects		1,31 mg/m3	no hazard identified
Phenol, styrenated 61788-44-1	General population	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
Phenol, styrenated 61788-44-1	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	Workers	dermal	Long term exposure - systemic effects		7,6 mg/kg	no potential for bioaccumulation
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	Workers	inhalation	Long term exposure - systemic effects		53,6 mg/m3	no potential for bioaccumulation
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	no potential for bioaccumulation

p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	no potential for bioaccumulation
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	General population	inhalation	Long term exposure - systemic effects		8,7 mg/m3	no potential for bioaccumulation
2-Piperazin-1-ylethylamine 140-31-8	Workers	inhalation	Acute/short term exposure - local effects		0,08 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	inhalation	Long term exposure - local effects		0,015 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	inhalation	Acute/short term exposure - systemic effects		10,6 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	dermal	Long term exposure - systemic effects		3,33 mg/kg	
2-Piperazin-1-ylethylamine 140-31-8	Workers	inhalation	Long term exposure - systemic effects		10,6 mg/m3	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	light beige
Odor	specific
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< 5 °C (< 41 °F)
Initial boiling point	> 180 °C (> 356 °F)no method / method unknown
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 116 °C (> 240.8 °F)
Auto-ignition temperature	> 140 °C (> 284 °F)
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH (25 °C (77 °F); Conc.: 100 g/l; Solvent: Water)	11,1
Viscosity (kinematic) (40 °C (104 °F);)	53.000 mm2/s
Viscosity, dynamic ()	60.000 - 90.000 mPa.s LCT STM 738; Rheological Data from flow curves
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Partially soluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure (21,1 °C (70 °F))	< 6,78 hPa
Vapour pressure (50 °C (122 °F))	< 700 mbar;no method / method unknown
Density (20 °C (68 °F))	1,37 - 1,45 g/cm3 None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Average grain size <= 0,02 mm LCT STM 744; Particle size determination

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity
Reacts with strong oxidants.
Reaction with strong acids.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Stable under normal conditions of storage and use.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Barite (Ba(SO4)) 13462-86-7	LD50	30.700 - 36.400 mg/kg	rat	not specified
Barite (Ba(SO4)) 13462-86-7	LD50	> 15.000 mg/kg	rat	not specified
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Butadiene-acrylonitrile 68683-29-4	LD50	> 15.380 mg/kg	rat	not specified
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	LD50	1.200 mg/kg	rat	not specified
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	LD50	1.716 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
m-Phenylenebis(methylamine) 1477-55-0	LD50	980 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Phenol, styrenated 61788-44-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	LD50	1.410 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Butadiene-acrylonitrile 68683-29-4	LD50	> 3.000 mg/kg	rabbit	not specified
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
m-Phenylenebis(methylamine) 1477-55-0	LD50	> 3.100 mg/kg	rat	not specified
Phenol, styrenated 61788-44-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2-piperazin-1-ylethylamine 140-31-8	LD50	866 mg/kg	rabbit	Draize Test

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
m-Phenylenebis(methylamine) 1477-55-0	LC50	1,34 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
2-piperazin-1-ylethylamine 140-31-8	Acute toxicity estimate (ATE)	> 10 mg/l	dust/mist	4 h		Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	irritating or corrosive		Human, EpiDermTM SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	not corrosive		Human, in vitro skin model	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	Sub-Category 1C (corrosive)		Corrositex Biobarrier Membrane (reconstituted collagen matrix)	OECD Guideline 435 (In Vitro Membrane Barrier Test Method for Skin Corrosion)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Phenol, styrenated 61788-44-1	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-piperazin-1-ylethylamine 140-31-8	corrosive	20 min	rabbit	not specified

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	Category 1 (irreversible effects on the eye)		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Phenol, styrenated 61788-44-1	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	Sensitizing	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
m-Phenylenebis(methylamine) 1477-55-0	Sub-Category 1B (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Phenol, styrenated 61788-44-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2-piperazin-1-ylethylamine 140-31-8	sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
m-Phenylenebis(methylamine) 1477-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
m-Phenylenebis(methylamine) 1477-55-0	negative	in vitro mammalian chromosome aberration test	with and without		not specified
Phenol, styrenated 61788-44-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Phenol, styrenated 61788-44-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-piperazin-1-ylethylamine 140-31-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-piperazin-1-ylethylamine 140-31-8	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		not specified
2-piperazin-1-ylethylamine 140-31-8	negative	mammalian cell gene mutation assay	with and without		not specified
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	negative	intraperitoneal		mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Phenol, styrenated 61788-44-1	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
2-piperazin-1-ylethylamine 140-31-8	negative	intraperitoneal		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	not carcinogenic	dermal	lifetime three times/w	mouse	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2-piperazin-1-ylethylamine 140-31-8	NOAEL P 8000 ppm NOAEL F1 8000 ppm	screening	oral: drinking water	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	LOAEL 50 mg/kg	oral: gavage	26 w daily	rat	equivalent or similar to OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
m-Phenylenebis(methylamine) 1477-55-0	LOAEL >= 600 mg/kg	oral: gavage	28 days daily	rat	Guidelines for 28-Day Repeat Dose Toxicity Test (Japan)
Phenol, styrenated 61788-44-1	NOAEL 97 mg/kg	oral: feed	28 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-piperazin-1-ylethylamine 140-31-8	NOAEL 2000 ppm	oral: drinking water	>= 28 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Barite (Ba(SO4)) 13462-86-7	LC50	Toxicity > Water solubility	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Barite (Ba(SO4)) 13462-86-7	NOEC	Toxicity > Water solubility	33 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	LC50	7,07 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	LC50	153 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton-Buchanan (Teleostei, Cyprinidae)]
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	LC50	330 mg/l	96 h	Pimephales promelas	other guideline:
m-Phenylenebis(methylamine) 1477-55-0	LC50	87,6 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Phenol, styrenated 61788-44-1	LC50	3,2 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	LC50	> 500 mg/l	96 h	Leuciscus idus melanotus	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-piperazin-1-ylethylamine 140-31-8	LC50	> 100 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Barite (Ba(SO4)) 13462-86-7	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Butadiene-acrylonitrile 68683-29-4	EC50	1.000 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

m-Phenylenebis(methylamine) 1477-55-0	EC50	15,2 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Phenol, styrenated 61788-44-1	EC50	> 1 - 10 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	EC50	> 1.500 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-piperazin-1-ylethylamine 140-31-8	EC50	32 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances **CAS-No.**	**Value type**	**Value**	**Exposure time**	**Species**	**Method**
Barite (Ba(SO4)) 13462-86-7	NOEC	Toxicity > Water solubility	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC10	1,9 mg/l	21 day	Daphnia magna	OECD Guideline 202 (Daphnia sp. Chronic Immobilisation Test)
m-Phenylenebis(methylamine) 1477-55-0	NOEC	4,7 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Phenol, styrenated 61788-44-1	NOEC	0,115 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Barite (Ba(SO4)) 13462-86-7	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Barite (Ba(SO4)) 13462-86-7	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	EC50	4,34 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	NOEC	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Butadiene-acrylonitrile 68683-29-4	EC50	> 1.000 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	EC50	46,7 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	NOEC	6,44 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC10	1,34 mg/l	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	33,3 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	NOEC	22,9 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Phenol, styrenated 61788-44-1	EC50	3,14 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	EC50	73 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	NOEC	44,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-piperazin-1-ylethylamine 140-31-8	NOEC	31 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-piperazin-1-ylethylamine 140-31-8	EC50	495 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Barite (Ba(SO4)) 13462-86-7	EC0	> 10.000 mg/l	30 min		not specified
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty	EC10	130 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

acids and triethylenetetramine 68082-29-1					
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	EC0	27 mg/l	16 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	> 1.000 mg/l	30 min	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Phenol, styrenated 61788-44-1	EC50	362 mg/l	3 h	not specified	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	EC10	240 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2-piperazin-1-ylethylamine 140-31-8	EC10	100 mg/l	17 h		not specified

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	not readily biodegradable.	no data	> 0 - < 60 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	not readily biodegradable.	aerobic	4 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	not readily biodegradable.	aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	not inherently biodegradable	aerobic	20 %	84 d	OECD Guideline 302 A (Inherent Biodegradability: Modified SCAS Test)
m-Phenylenebis(methylamine) 1477-55-0	not readily biodegradable.	aerobic	49 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Phenol, styrenated 61788-44-1	not readily biodegradable.	aerobic	7 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	inherently biodegradable	aerobic	94 %	20 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	readily biodegradable	aerobic	79 - 80 %	28 d	OECD 301 A - F
2-piperazin-1-ylethylamine 140-31-8	under test conditions no biodegradation observed	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Barite (Ba(SO4)) 13462-86-7	74,4			Lepomis macrochirus	other guideline:

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	10,34		QSAR (Quantitative Structure Activity Relationship)
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	-0,66	21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n-octanol / H2O, Shake Flask Method)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
m-Phenylenebis(methylamine) 1477-55-0	0,18	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	-0,96	50 °C	EU Method A.8 (Partition Coefficient)
2-piperazin-1-ylethylamine 140-31-8	-1,48		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Barite (Ba(SO4)) 13462-86-7	According to Annex XIII to Regulation (EC) No 1907/2006, a PBT and vPvB assessment shall not be conducted for inorganic substances.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
m-Phenylenebis(methylamine) 1477-55-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Phenol, styrenated 61788-44-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-piperazin-1-ylethylamine 140-31-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

14.2. UN proper shipping name

ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine)
RID	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine)
ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine)
IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine,C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)
IATA	Amines, liquid, corrosive, n.o.s. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous

ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3,00 % Combined A/B

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H361 Suspected of damaging fertility or the unborn child.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.