

Amphenol PCD

Engineering Change Request		ECR Number	R7658W	
Initiator:		Holiday	Date:	2024.08.15
Part number description				
Item	K3 Code (Pls list all part numbers)	Drawing/Doc Number	Version of current related document	New Version
1	N/A	C-HVSL282062XX	N/A	N/A
2	N/A	C-HVSL282062XXXXX V2	N/A	N/A
3	N/A	C-HVSL282062XXXXM	N/A	N/A
4	N/A	C-HVSL282062XXXXU	N/A	N/A
5	N/A	C-HVSL282062XXXXX	N/A	N/A
6	N/A	C-HVSL282062XXXXX-ND	N/A	N/A
7	N/A	C-HVSL282062N1	N/A	N/A
8	N/A	C-HVSL282062A003IL1500	N/A	N/A
9	N/A	C-HVSL282062A104IL2000	N/A	N/A
10	N/A	C-HVSL282062A104IL5000H6W	N/A	N/A
11	N/A	C-HVSL282062X062XX XXILXXXX	N/A	N/A
12	N/A	C-HVSL282062X062XX XXIWLXXXX	N/A	N/A
13	N/A	C-HVSL282062XX03IJN	N/A	N/A
14	N/A	C-HVSL282062XX04ILXXXX	N/A	N/A
15	N/A	C-HVSL282062XX04ILXXXXH10	N/A	N/A

Amphenol PCD

16	N/A	C-HVSL282062XX04IL XXXXH10S	N/A	N/A
17	N/A	C-HVSL282062XXXXIL XXXX	N/A	N/A
18	N/A	C-HVSL282062XXXXI WLXXXX	N/A	N/A

Reason of change:

☐ Customer requirement ☐ Supplier request ☒ internal improvement ☐ corrective ☐ other

Please describe here in detail:

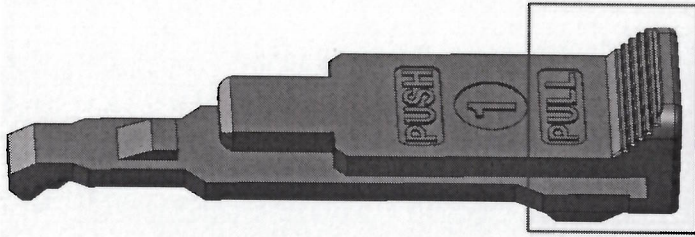
HVSL282 series CPA optimizes unlocking feel and adjusts the inclination of the unlocking surface.

Change level and impact assessment (Please tick in the appropriate position)

Change level	Change content	Whether to notify the customer
Level 1	<input type="checkbox"/> Operator change	<input type="checkbox"/> It is not necessary to notify the customer for approval
	<input type="checkbox"/> Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process	
Level 2	<input type="checkbox"/> Change of Main production equipment or tools/Jigs	<input checked="" type="checkbox"/> <u>Customers should be notified for approval</u> <input type="checkbox"/> <u>It is not necessary to notify the customer for approval, the reasons are as follows:</u>
	<input type="checkbox"/> Change of main measuring equipment or tools/Jigs	
	<input type="checkbox"/> Appearance changes that do not affect product functions	
	<input type="checkbox"/> Changes in production process or processing technology	
	<input type="checkbox"/> Product structure or specification changes that have not been transferred to mass production	
	<input checked="" type="checkbox"/> Product structure or specification changes that have been transferred to mass production	
Level 3	<input type="checkbox"/> Supplier's production process change or supplier's production site change or addition or replacement of suppliers	<input type="checkbox"/> Customers should be notified for approval
	<input type="checkbox"/> Change of production site	
	<input type="checkbox"/> Product material changes	
	<input type="checkbox"/> Change of packaging method	
	<input type="checkbox"/> Changes proposed by the customer	

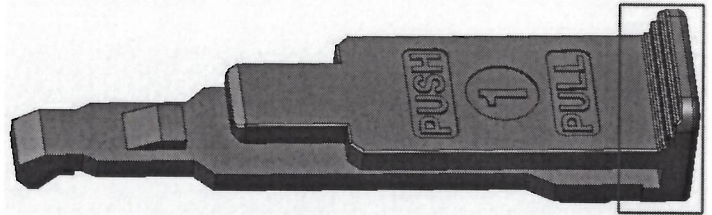
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Before change



The finger contact surface inclination angle is 135°

After change



The inclination angle of the finger contact surface is adjusted to 110° to improve the unlocking feel.

Disposition of old materials

- ☐ Rework ☒ Use as it is ☐ scrap
☐ Other (please describe): _____
☐ N/A

Expect date to switch to new material

2024.09.20

Approval by the supervisor of requester.:

Sav. 100.

Approval by the head manager of the request dept.:

Aug 2024.8.28

Customer approval:

- ☐ Approved ☐ No approved ☐ Conditional approval (please describe) :

Signature:

Date:

Remark: