

Whilst in the process of transferring our Generation 1 Emergency Stop and Stop switches to Generation 2 of the Series 84, EAO has also taken the opportunity to optimise the actuation force for the latter.

With this adjustment, we have made a small increase in the actuating force from 17N to **20N +/- 4N** on the Generation 2 products. This means that all versions will now have a slightly more robust tactile switching feel and are now closer to the original Gen 1 versions which remain unchanged.

### Overview actuation forces

Versions Generation 1	Versions Generation 2	
Unchanged	Transitional value until approx. end of October 2024	Final value from approx. end of October 2024
<b>22N +/- 4N</b>	<b>17N +/- 4N</b>	<b>20N +/- 4N</b>

This change is now in effect from the end of October 2024 and all **Generation 2** versions are affected. Enclosed you will find a list of all applicable S84 emergency stop switches and stop switches.

If you have any questions, please do not hesitate to contact us.

Affected Part Number	Affected Part Number
84-5220.0020	3291712
84-5221.2B20	3291713
84-5230.0020	3292201
84-5231.2B20	3291714
84-5240.0020	3291715

84-5241.2B20	3291717
84-5320.0020	3291718
84-5321.2B20	3291719
84-5330.0020	3291720
84-5331.2B20	3291721
84-5340.0020	3291722
84-5341.2B20	3291723